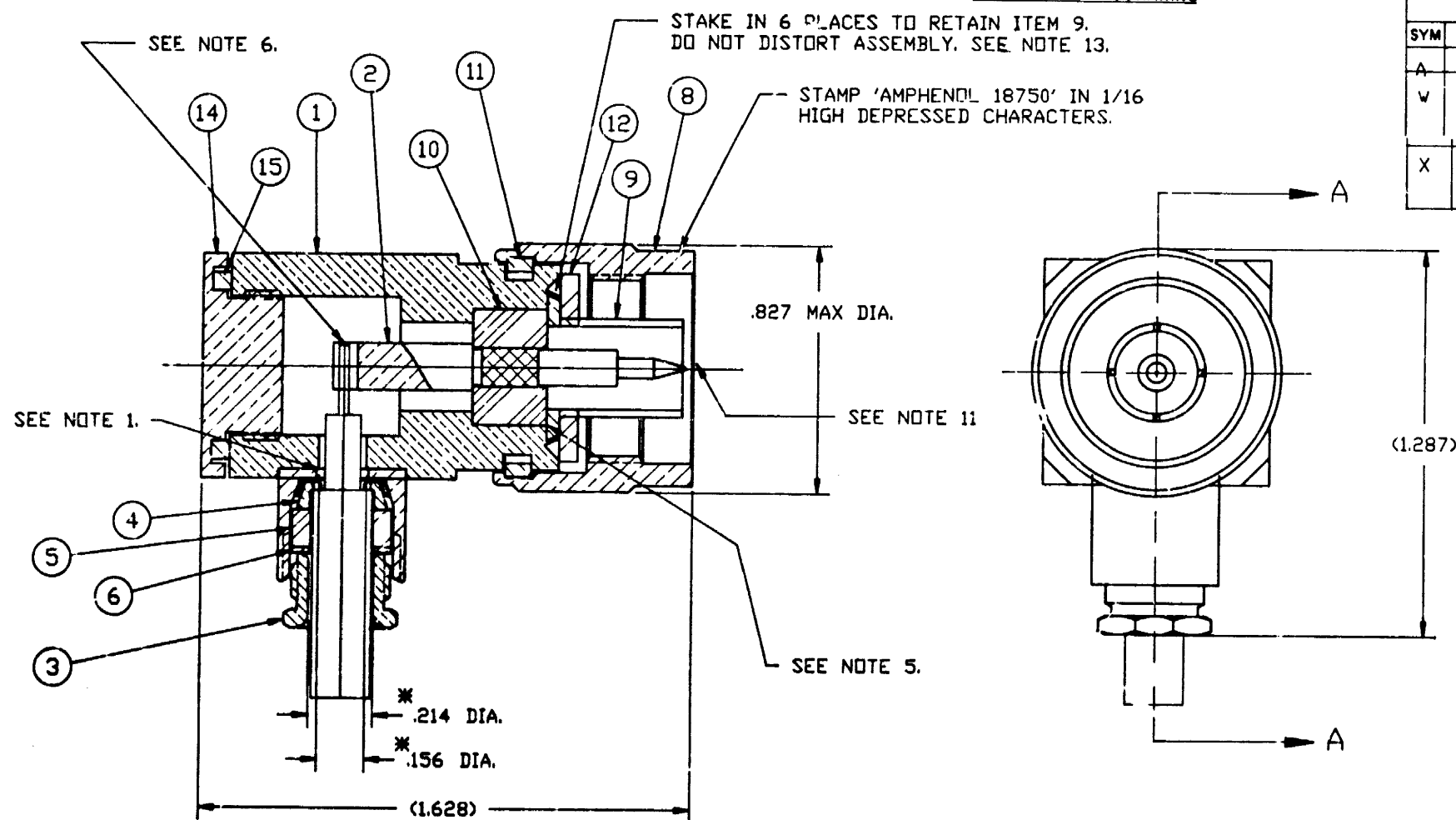


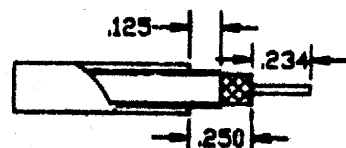
DO NOT SCALE THIS DRAWING



SECTION A-A

NOTES:

2. SIMILAR TO 18750-1001 AND 25850.
3. PLATING MUST CONFORM TO AMPHENOL SPEC. 349-50560. CONTACT IS SILVER PLATED, ALL OTHER METAL PARTS ARE ASTROPLATED (REF).
5. RING STAKE LIGHTLY TO PREVENT ROTATION OF INSULATOR AND CONTACT IN BODY, ITEM 1.
6. POSITION CONTACT SO SLOT IS IN LINE WITH CLAMP BODY CENTERLINE, ITEM 13. CONTACT MUST WITHSTAND A TORQUE OF 2 IN-OZ.
8. PARENTHESIS INDICATES REFERENCE DIMENSION.
9. PACKAGE THIS CONNECTOR IN BAG 999-226.
10. ITEMS 4, 5, 6, 14 & 15, ARE SHIPPED LOOSE. HAND ASSEMBLE ITEM 3 TO ITEM 1 - 13 BODY SUB-ASSY. LEAVE IN PLACE FOR PACKAGE. PACKAGE IN BAG 999-226.
11. MUST CONFORM TO AMPHENOL SPEC. 349-50551, SECTION 911.
12. ASTERISK (*) INDICATES CABLE ENTRY DIMS.
13. ITEM 9 MUST NOT ROTATE UNDER FINGER PRESSURE AND MUST RESIST A 25 LB. PUSH OUT FORCE.



RECOMMENDED CABLE STRIPPING DIMENSIONS

REMOVE ALL BURRS, BREAK CORNERS AND SHARP EDGES TO MAXIMUM UNLESS OTHERWISE SPECIFIED.

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NEXT ASSY	USED ON	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES NOT OTHERWISE SPECIFIED ARE:	ANGLES
		3 PLACES DECIMAL 0.005 (0.127 mm)	1°
SPECIFICATION		REFERENCE DRAWING NO.	
FINISH			
SEE LIST OF MATERIAL			

DRAWN BY	DATE
CPM	4-27-92
CHECKED	DATE
D. ROYCE	4-28-92
ENGINEER	DATE
D. ROYCE	4-28-92
QUALITY ASSURANCE	DATE
Z. KAMINSKI	6/4/92
DWG. ENG.	DATE
I. VITI INSKT	5/21/92

LIST OF MATERIAL

TITLE
'N' ANGLE PLUG FOR RG-58/U CABLE

COORDINATION DRAWING FILE DRAWING NO.

74868 C 18750

Amphenol Corporation

RF/Microwave Operations
Danbury, Conn. U.S.A.

SCALE 3:1 SHEET OF

X

REVISIONS

SYM	DESCRIPTION	DATE	E.C.O. NO.	APPR.
A	OFFICIAL ENG. RELEASE TO MFG.	4-16-63	8399	
W	REDRAWN, ADDED NOTE 7 THRU 13, ADDED .827 DIA, ADDED CABLE ENTRY DIMS. STAKING NOTE WAS FORM OVER, CHANGED SILVER BRAZE NOTE.	6/9/92	38896	CPM
X	CHG'D PLATE NOTE 3; REMOVED PLATE NOTE 4 & 7; ADDED PLATE LETTERS; 82-11449-H WAS 18754; REMOVED 8552; REMOVED NOTE 1.	2/8/93	39297	CPM DR

18750

DRAWING NUMBER ISSUE

X