

# Material Safety Data Sheet



CircuitWorks® Epoxy Overcoat Part B

## 1. Product and company identification

<b>Product name</b>	: CircuitWorks® Epoxy Overcoat Part B
<b>Supplier</b>	: Chemtronics 8125 Cobb Center Drive Kennesaw, GA 30152
	Tel. 770-424-4888 or toll free 800-645-5244
<b>Synonym</b>	: Hardener for adhesive. CW2500 Part B
<b>Trade name</b>	: CircuitWorks® Epoxy Overcoat Part B
<b>Manufacturer</b>	: Chemtronics 8125 Cobb Center Drive Kennesaw, GA 30152
	Tel. 770-424-4888 or toll free 800-645-5244
<b>Code</b>	: CW2500 Part B
<b>MSDS #</b>	: 2500-B
<b>Validation date</b>	: 10/22/2013.
<b>Print date</b>	: 10/22/2013.
<b>In case of emergency</b>	: Chemtrec - 1-800-424-9300 or collect 703-527-3887 24/7
<b>Product type</b>	: Liquid.

## 2. Hazards identification

### Emergency overview

<b>Physical state</b>	: Liquid. [Viscous liquid.]
<b>Color</b>	: Tan. Amber. [Light]
<b>Odor</b>	: Amine-like. [Slight]
<b>Signal word</b>	: WARNING!
<b>Hazard statements</b>	: HARMFUL IF ABSORBED THROUGH SKIN. CAUSES EYE AND SKIN IRRITATION. CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGAN DAMAGE.
<b>Precautionary measures</b>	: Do not breathe vapor or mist. Do not eat, drink or smoke when using this product. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling.
<b>OSHA/HCS status</b>	: This material is considered hazardous by the OSHA Hazard Communication Standard (29 CFR 1910.1200).

### Potential acute health effects

<b>Inhalation</b>	: Exposure to decomposition products may cause a health hazard. Serious effects may be delayed following exposure.
<b>Ingestion</b>	: Harmful if swallowed.
<b>Skin</b>	: Toxic in contact with skin. Severely irritating to the skin.
<b>Eyes</b>	: Severely irritating to eyes. Risk of serious damage to eyes.

### Potential chronic health effects

<b>Chronic effects</b>	: Contains material that can cause target organ damage.
<b>Carcinogenicity</b>	: No known significant effects or critical hazards.
<b>Mutagenicity</b>	: No known significant effects or critical hazards.
<b>Teratogenicity</b>	: No known significant effects or critical hazards.
<b>Developmental effects</b>	: No known significant effects or critical hazards.
<b>Fertility effects</b>	: No known significant effects or critical hazards.

## 2. Hazards identification

<b>Target organs</b>	: Contains material which causes damage to the following organs: eye, lens or cornea. Contains material which may cause damage to the following organs: skin.
<b><u>Over-exposure signs/symptoms</u></b>	
<b>Inhalation</b>	: Adverse symptoms may include the following: dizziness/vertigo headache nausea or vomiting respiratory tract irritation
<b>Ingestion</b>	: Adverse symptoms may include the following: May cause burns to mouth, throat and stomach. gastrointestinal tract
<b>Skin</b>	: Adverse symptoms may include the following: Causes burns. irritation redness sensitizer May cause allergic reactions in certain individuals.
<b>Eyes</b>	: Adverse symptoms may include the following: Causes eye burns. pain or irritation watering redness
<b>Medical conditions aggravated by over-exposure</b>	: Pre-existing disorders involving any target organs mentioned in this MSDS as being at risk may be aggravated by over-exposure to this product.

See toxicological information (Section 11)

## 3. Composition/information on ingredients

Name	CAS number	%
3,6-diazaoctanediamine	112-24-3	2 - 20

There are no additional ingredients present which, within the current knowledge of the supplier and in the concentrations applicable, are classified as hazardous to health or the environment and hence require reporting in this section.

## 4. First aid measures

<b>Eye contact</b>	: Check for and remove any contact lenses. Immediately flush eyes with plenty of water for at least 15 minutes, occasionally lifting the upper and lower eyelids. Get medical attention immediately.
<b>Skin contact</b>	: In case of contact, immediately flush skin with plenty of water for at least 15 minutes while removing contaminated clothing and shoes. Wash clothing before reuse. Clean shoes thoroughly before reuse. Get medical attention immediately.
<b>Inhalation</b>	: Move exposed person to fresh air. If not breathing, if breathing is irregular or if respiratory arrest occurs, provide artificial respiration or oxygen by trained personnel. Loosen tight clothing such as a collar, tie, belt or waistband. Get medical attention immediately.
<b>Ingestion</b>	: Wash out mouth with water. Do not induce vomiting unless directed to do so by medical personnel. Never give anything by mouth to an unconscious person. Get medical attention immediately.
<b>Protection of first-aiders</b>	: No action shall be taken involving any personal risk or without suitable training. If it is suspected that fumes are still present, the rescuer should wear an appropriate mask or self-contained breathing apparatus. It may be dangerous to the person providing aid to give mouth-to-mouth resuscitation. Wash contaminated clothing thoroughly with water before removing it, or wear gloves.

## 4. First aid measures

**Notes to physician** : In case of inhalation of decomposition products in a fire, symptoms may be delayed. The exposed person may need to be kept under medical surveillance for 48 hours.

## 5. Fire-fighting measures

**Flammability of the product** : In a fire or if heated, a pressure increase will occur and the container may burst.

**Extinguishing media**

**Suitable** : Use an extinguishing agent suitable for the surrounding fire.

**Not suitable** : None known.

**Special exposure hazards** : Promptly isolate the scene by removing all persons from the vicinity of the incident if there is a fire. No action shall be taken involving any personal risk or without suitable training.

**Hazardous thermal decomposition products** : Decomposition products may include the following materials:  
carbon dioxide  
carbon monoxide  
nitrogen oxides

**Special protective equipment for fire-fighters** : Fire-fighters should wear appropriate protective equipment and self-contained breathing apparatus (SCBA) with a full face-piece operated in positive pressure mode.

## 6. Accidental release measures

**Personal precautions** : No action shall be taken involving any personal risk or without suitable training. Evacuate surrounding areas. Keep unnecessary and unprotected personnel from entering. Do not touch or walk through spilled material. Do not breathe vapor or mist. Provide adequate ventilation. Wear appropriate respirator when ventilation is inadequate. Put on appropriate personal protective equipment (see Section 8).

**Environmental precautions** : Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers. Inform the relevant authorities if the product has caused environmental pollution (sewers, waterways, soil or air).

**Methods for cleaning up**

**Small spill** : Stop leak if without risk. Move containers from spill area. Dilute with water and mop up if water-soluble. Alternatively, or if water-insoluble, absorb with an inert dry material and place in an appropriate waste disposal container. Dispose of via a licensed waste disposal contractor.

**Large spill** : Stop leak if without risk. Move containers from spill area. Approach release from upwind. Prevent entry into sewers, water courses, basements or confined areas. Wash spillages into an effluent treatment plant or proceed as follows. Contain and collect spillage with non-combustible, absorbent material e.g. sand, earth, vermiculite or diatomaceous earth and place in container for disposal according to local regulations (see Section 13). Dispose of via a licensed waste disposal contractor. Contaminated absorbent material may pose the same hazard as the spilled product. Note: see Section 1 for emergency contact information and Section 13 for waste disposal.

## 7. Handling and storage

**Handling**

Put on appropriate personal protective equipment (see Section 8). Eating, drinking and smoking should be prohibited in areas where this material is handled, stored and processed. Workers should wash hands and face before eating, drinking and smoking. Remove contaminated clothing and protective equipment before entering eating areas. Do not get in eyes or on skin or clothing. Do not breathe vapor or mist. Do not ingest. Keep in the original container or an approved alternative made from a compatible material, kept tightly closed when not in use. Empty containers retain product residue and can be hazardous. Do not reuse container.

## 7. Handling and storage

**Storage** : Store in accordance with local regulations. Store in original container protected from direct sunlight in a dry, cool and well-ventilated area, away from incompatible materials (see Section 10) and food and drink. Keep container tightly closed and sealed until ready for use. Containers that have been opened must be carefully resealed and kept upright to prevent leakage. Do not store in unlabeled containers. Use appropriate containment to avoid environmental contamination.

## 8. Exposure controls/personal protection

Ingredient	Exposure limits
3,6-diazaoctanethylenediamin	AIHA WEEL (United States, 10/2011). Absorbed through skin. TWA: 1 ppm 8 hours.
<b>Recommended monitoring procedures</b>	: If this product contains ingredients with exposure limits, personal, workplace atmosphere or biological monitoring may be required to determine the effectiveness of the ventilation or other control measures and/or the necessity to use respiratory protective equipment. Reference should be made to appropriate monitoring standards. Reference to national guidance documents for methods for the determination of hazardous substances will also be required.
<b>Engineering measures</b>	: Good general ventilation should be sufficient to control worker exposure to airborne contaminants.
<b>Hygiene measures</b>	: Wash hands, forearms and face thoroughly after handling chemical products, before eating, smoking and using the lavatory and at the end of the working period. Appropriate techniques should be used to remove potentially contaminated clothing. Wash contaminated clothing before reusing. Ensure that eyewash stations and safety showers are close to the workstation location.
<b>Personal protection</b>	
<b>Respiratory</b>	: Use a properly fitted, air-purifying or air-fed respirator complying with an approved standard if a risk assessment indicates this is necessary. Respirator selection must be based on known or anticipated exposure levels, the hazards of the product and the safe working limits of the selected respirator.
<b>Hands</b>	: Chemical-resistant, impervious gloves complying with an approved standard should be worn at all times when handling chemical products if a risk assessment indicates this is necessary. Considering the parameters specified by the glove manufacturer, check during use that the gloves are still retaining their protective properties. It should be noted that the time to breakthrough for any glove material may be different for different glove manufacturers. In the case of mixtures, consisting of several substances, the protection time of the gloves cannot be accurately estimated.
<b>Eyes</b>	: Safety eyewear complying with an approved standard should be used when a risk assessment indicates this is necessary to avoid exposure to liquid splashes, mists or dusts. If contact is possible, the following protection should be worn, unless the assessment indicates a higher degree of protection: chemical splash goggles.
<b>Skin</b>	: Personal protective equipment for the body should be selected based on the task being performed and the risks involved and should be approved by a specialist before handling this product.
<b>Environmental exposure controls</b>	: Emissions from ventilation or work process equipment should be checked to ensure they comply with the requirements of environmental protection legislation. In some cases, fume scrubbers, filters or engineering modifications to the process equipment will be necessary to reduce emissions to acceptable levels.

## 9. Physical and chemical properties

Physical state	: Liquid. [Viscous liquid.]
Flash point	: Open cup: >220°C (>428°F)
Color	: Tan. Amber. [Light]
Odor	: Amine-like. [Slight]
Boiling/condensation point	: >120°C (>248°F)
Evaporation rate	: <1 (butyl acetate = 1)

## 10. Stability and reactivity

Chemical stability	: The product is stable.
Conditions to avoid	: Avoid increased storage temperature. Exposure to light
Incompatible materials	: Reactive or incompatible with the following materials: strong acids acids Organic acid alkalis Alkaline. Strong oxidizing materials
Hazardous decomposition products	: Under normal conditions of storage and use, hazardous decomposition products should not be produced.
Possibility of hazardous reactions	: Under normal conditions of storage and use, hazardous reactions will not occur.

## 11. Toxicological information

### Acute toxicity

Product/ingredient name	Result	Species	Dose	Exposure
3,6-diazaoctanethylenediamin	LD50 Dermal LD50 Oral	Rabbit Rat	805 mg/kg 2500 mg/kg	- -

Conclusion/Summary : Not available.

### Chronic toxicity

Conclusion/Summary : Not available.

### Irritation/Corrosion

Product/ingredient name	Result	Species	Score	Exposure	Observation
3,6-diazaoctanethylenediamin	Eyes - Moderate irritant  Eyes - Severe irritant Skin - Severe irritant  Skin - Severe irritant	Rabbit  Rabbit Rabbit  Rabbit	- - -  -	24 hours 20 milligrams 49 milligrams 24 hours 5 milligrams 490 milligrams	- - -  -

Conclusion/Summary : Not available.

### Sensitizer

Conclusion/Summary : Not available.

### Carcinogenicity

Conclusion/Summary : Not available.

### Classification

Product/ingredient name	OSHA	IARC	NTP	ACGIH	EPA	NIOSH
3,6-diazaoctanethylenediamin	-	-	-	-	-	None.

### Mutagenicity

Conclusion/Summary : Not available.

### Teratogenicity

Conclusion/Summary : Not available.

## 11. Toxicological information

### Reproductive toxicity

Conclusion/Summary : Not available.

## 12. Ecological information

**Ecotoxicity** : No known significant effects or critical hazards.

### Aquatic ecotoxicity

Product/ingredient name	Result	Species	Exposure
3,6-diazaoctanethylenediamin	Acute EC50 3700 µg/l Fresh water	Algae - Pseudokirchneriella subcapitata	96 hours
	Acute LC50 33900 µg/l Fresh water	Daphnia - Daphnia magna	48 hours

Conclusion/Summary : Not available.

### Persistence/degradability

Conclusion/Summary : Not available.

**Other adverse effects** : No known significant effects or critical hazards.

## 13. Disposal considerations

### **Waste disposal**

: The generation of waste should be avoided or minimized wherever possible. Disposal of this product, solutions and any by-products should at all times comply with the requirements of environmental protection and waste disposal legislation and any regional local authority requirements. Dispose of surplus and non-recyclable products via a licensed waste disposal contractor. Waste should not be disposed of untreated to the sewer unless fully compliant with the requirements of all authorities with jurisdiction. Waste packaging should be recycled. Incineration or landfill should only be considered when recycling is not feasible. This material and its container must be disposed of in a safe way. Care should be taken when handling emptied containers that have not been cleaned or rinsed out. Empty containers or liners may retain some product residues. Avoid dispersal of spilled material and runoff and contact with soil, waterways, drains and sewers.

Disposal should be in accordance with applicable regional, national and local laws and regulations.

Refer to Section 7: HANDLING AND STORAGE and Section 8: EXPOSURE CONTROLS/PERSONAL PROTECTION for additional handling information and protection of employees.

## 14. Transport information

Regulatory information	UN number	Proper shipping name	Classes	PG*	Label	Additional information
DOT Classification	Not regulated.	Adhesives Sealants	-	-		-
TDG Classification	Not regulated.	Adhesives Sealants	-	-		-
Mexico Classification	Not regulated.	Adhesives Sealants	-	-		-
ADR/RID Class	Not regulated.	Adhesives Sealants	-	-		-
IMDG Class	Not regulated.	Adhesives Sealants	-	-		-
IATA-DGR Class	Not regulated.	Adhesives Sealants	-	-		-

PG\* : Packing group

## 15. Regulatory information

<b>HCS Classification</b>	: Toxic material Irritating material Target organ effects
<b>U.S. Federal regulations</b>	: <b>TSCA 8(a) CDR Exempt/Partial exemption:</b> Not determined <b>United States inventory (TSCA 8b):</b> All components are listed or exempted.
<b>Clean Air Act Section 112 (b) Hazardous Air Pollutants (HAPs)</b>	: Not listed
<b>Clean Air Act Section 602 Class I Substances</b>	: Not listed
<b>Clean Air Act Section 602 Class II Substances</b>	: Not listed
<b>DEA List I Chemicals (Precursor Chemicals)</b>	: Not listed
<b>DEA List II Chemicals (Essential Chemicals)</b>	: Not listed

### SARA 302/304

#### Composition/information on ingredients

No products were found.

**SARA 304 RQ** : Not applicable.

### SARA 311/312

**Classification** : Immediate (acute) health hazard  
Delayed (chronic) health hazard

#### Composition/information on ingredients

Name	%	Fire hazard	Sudden release of pressure	Reactive	Immediate (acute) health hazard	Delayed (chronic) health hazard
3,6-diazaoctanethylenediamin	2 - 20	No.	No.	No.	Yes.	Yes.

### State regulations

<b>Massachusetts</b>	: The following components are listed: TRIETHYLENETETRAMINE
<b>New York</b>	: None of the components are listed.
<b>New Jersey</b>	: The following components are listed: TRIETHYLENE TETRAMINE; 1, 2-ETHANEDIAMINE, N,N'-BIS(2-AMINOETHYL)-
<b>Pennsylvania</b>	: The following components are listed: 1,2-ETHANEDIAMINE, N,N'-BIS(2-AMINOETHYL)-
<b>Canada inventory</b>	: All components are listed or exempted.

### International regulations

<b>International lists</b>	: <b>Australia inventory (AICS):</b> All components are listed or exempted. <b>China inventory (IECSC):</b> All components are listed or exempted. <b>Japan inventory:</b> Not determined. <b>Korea inventory:</b> All components are listed or exempted. <b>Malaysia Inventory (EHS Register):</b> Not determined. <b>New Zealand Inventory of Chemicals (NZIoC):</b> All components are listed or exempted. <b>Philippines inventory (PICCS):</b> All components are listed or exempted. <b>Taiwan inventory (CSNN):</b> Not determined.
<b>Chemical Weapons Convention List Schedule I Chemicals</b>	: Not listed

## 15. Regulatory information

Chemical Weapons : Not listed

Convention List Schedule

II Chemicals

Chemical Weapons : Not listed

Convention List Schedule

III Chemicals

## 16. Other information

**Label requirements** : HARMFUL IF ABSORBED THROUGH SKIN. CAUSES EYE AND SKIN IRRITATION. CONTAINS MATERIAL THAT CAN CAUSE TARGET ORGAN DAMAGE.

**Hazardous Material Information System (U.S.A.)** :

Health	3
Flammability	1
Physical hazards	0

Caution: HMIS® ratings are based on a 0-4 rating scale, with 0 representing minimal hazards or risks, and 4 representing significant hazards or risks. Although HMIS® ratings are not required on MSDSs under 29 CFR 1910.1200, the preparer may choose to provide them. HMIS® ratings are to be used with a fully implemented HMIS® program. HMIS® is a registered mark of the National Paint & Coatings Association (NPCA). HMIS® materials may be purchased exclusively from J. J. Keller (800) 327-6868.

The customer is responsible for determining the PPE code for this material.

**National Fire Protection Association (U.S.A.)** :



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**Date of previous issue** : No previous validation.

**Version** : 1

**Prepared by** : Not available.

Indicates information that has changed from previously issued version.

Notice to reader

## **16. Other information**

To the best of our knowledge, the information contained herein is accurate. However, neither the above-named supplier, nor any of its subsidiaries, assumes any liability whatsoever for the accuracy or completeness of the information contained herein.

Final determination of suitability of any material is the sole responsibility of the user. All materials may present unknown hazards and should be used with caution. Although certain hazards are described herein, we cannot guarantee that these are the only hazards that exist.