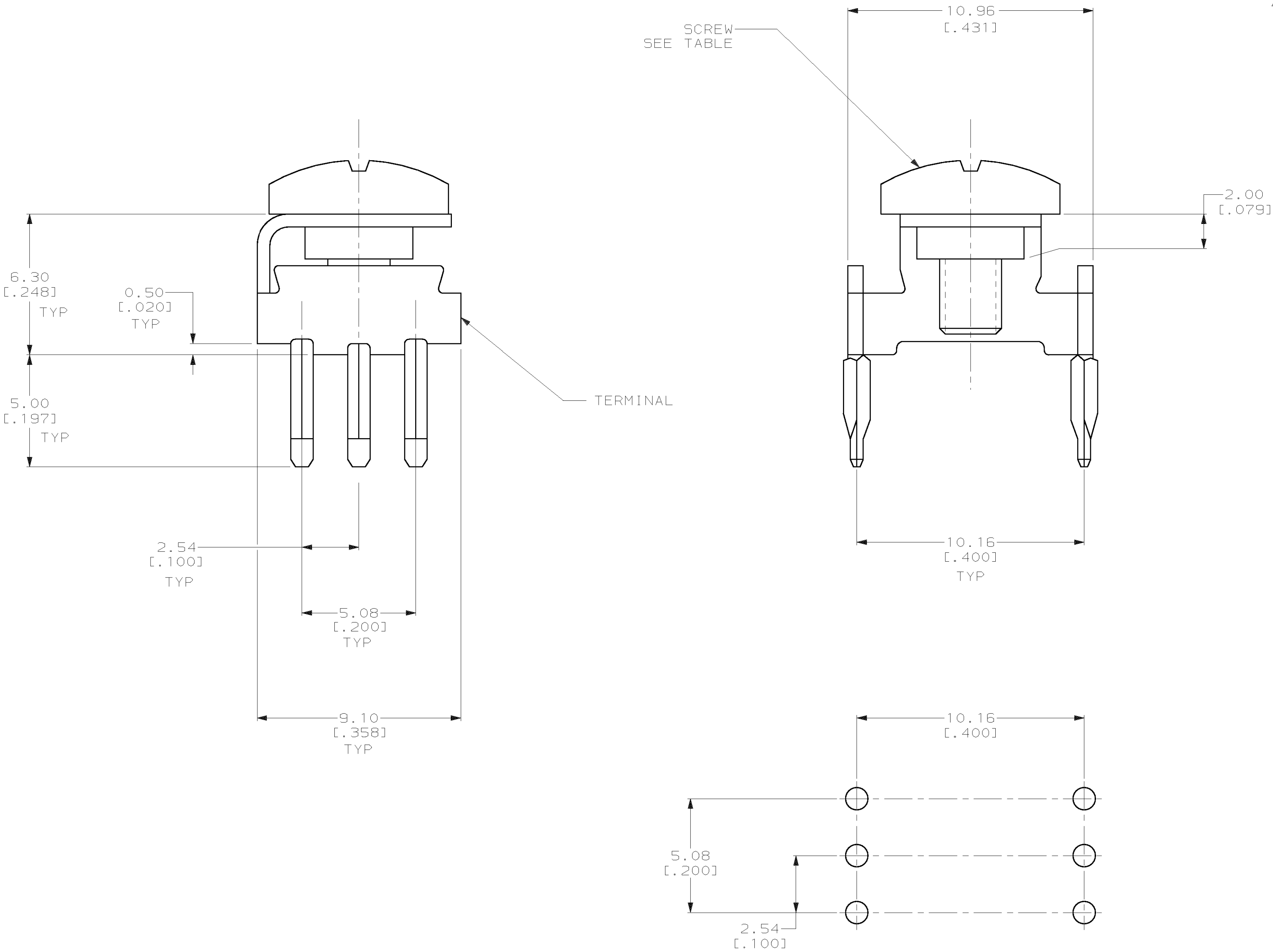


LOC		DIST		REVISIONS				DATE		APPD	
FT		0		P	F	ZONE	LTR	DESCRIPTION			
							C	REVISE PER ECN 063B-0428-00		24AUG00	
										5U/5H	

- 1
- TERMINAL: PHOSPHOR BRONZE; SCREW: STAINLESS STEEL.
- 2
- 2.54μm[.000100] MIN TIN OVER 1.25μm[.000050] MIN NICKEL.
- 3
- PASSIVATED.



RECOMMENDED P.C. BOARD LAYOUT

PLATED THROUGH HOLE SPECIFICATION	
DRILLED HOLE	1.6±0.025
Cu- THICKNESS	25-75 μm
SnPb- THICKNESS	4-10 μm
FINISHED HOLE	1.39-1.54
FINISHED HOLE (AFTER REFLOW)	1.36-1.54

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON: 2 PLC DEC ± 0.13 [.005] 3 PLC DEC ± - ANGLES ± -		DR 11-01-94 D.BROCKWAY	AMP AMP Incorporated Harrisburg, PA 17105-3608			
MATERIAL		CHK 11-11-94 R.STONE				
FINISH		APPD 11-11-94 T.COULSON	NAME			
SCREW: 3		APPD 11-11-94 T.COULSON	POWER TAP ASSY, 6 POSN			
TERMINAL: 2		PRODUCT SPEC				
		APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO	
			D	00779	C-213816	
		WEIGHT	SCALE	8:1	SHEET	1 OF 1