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JUMO iTRON 04/08/16/32

Compact microprocessor controllers

Housing for flush-panel mounting to DIN 43 700

Brief description

The JUMO iTRON controller series comprises universal and freely programmable compact instruments for a variety of control tasks. It consists of five models, with the bezel sizes 96mm x 96mm, 96mm x 48mm in portrait and landscape format, 48mm x 48mm and 48mm x 24mm.

The controllers feature a clearly readable 7-segment display which, depending on the version, is 10 or 20 mm high, for process value and setpoint indication or for dialogs. Only three keys are needed for configuration. Parameter setting is arranged dynamically, and after two operation-free seconds the value is accepted automatically. Self-optimisation, which is provided as standard, establishes the optimum controller parameters by a key stroke. The basic version also includes a ramp function with adjustable gradients. A timer function has been integrated as an extra.

All controllers can be employed as single-setpoint controllers with a limit comparator, or as double-setpoint controllers. The linearisations of the usual transducers are stored. Protection is IP65 at the front and IP20 at the back. The electrical connection is by a plug-in connector with screw terminals.

The inputs and outputs are shown in the block structure below.

Block structure

Process value input

for:

- Resistance thermometer
Pt100, Pt1000, KTY11-6
- Thermocouples
Type L, J, U, T, K, N, S, R, B
- Current
0—20mA
4—20mA
- Voltage
0—10V
2—10V

Logic input

via floating contact
for Type 702040/41 with
logic output optionally
configurable as output 2

Supply

110—240V AC 48—63Hz
or
20—53V AC/DC 48—63Hz
or
10—18V DC

JUMO iTRON controllers

Output 1 (K1)

Relay (n.o. make)

Output 2 (K2)

Logic 0/5V or 0/12V
for Type 702040/41
optionally configurable
as logic input

or
relay (n.o. make)
(Type 702040/41 only)

Output 3 (Type 702042/43/44 only)

Relay (n.o. make)



Features

- Structured operating and programming layout
- Proven self-optimisation
- Ramp function
- Timer function
- Digital input filter with programmable filter time constant
- 1 limit comparator
- UL and FM approval

Technical data

Thermocouple input

Designation	Range	Measurement accuracy	Ambient temperature error
Fe-Con L	-200 to + 900°C	≤0.4%	100 ppm/°C
Fe-Con J EN 60 584	-200 to +1200°C	≤0.4%	100 ppm/°C
Cu-Con U	-200 to + 600°C	≤0.4%	100 ppm/°C
Cu-Con T EN 60 584	-200 to + 400°C	≤0.4%	100 ppm/°C
NiCr-Ni K EN 60 584	-200 to +1372°C	≤0.4%	100 ppm/°C
NiCrSi-NiSi N EN 60 584	-200 to +1300°C	≤0.4%	100 ppm/°C
Pt10Rh-Pt S EN 60 584	0 — 1768°C	≤0.4%	100 ppm/°C
Pt13Rh-Pt R EN 60 584	0 — 1768°C	≤0.4%	100 ppm/°C
Pt30Rh-Pt6Rh B EN 60 584	0 — 1820 °C	≤0.4%	100 ppm/°C
Cold junction	Pt 100 internal		

Resistance thermometer input

Designation	Connection type	Range	Measurement accuracy	Ambient temperature error
Pt 100 EN 60 751	2-/3-wire	-200 to +850°C	≤0.1%	50 ppm/°C
Pt 1000 EN 60 751	2-/3-wire	-200 to +850°C	≤0.1%	50 ppm/°C
KTY11-6	2-wire	-50 to +150°C	≤1.0%	50 ppm/°C
Sensor lead resistance	20Ω max. per lead for 2- and 3-wire circuit			
Measurement current	250μA			
Lead compensation	Not required for 3-wire circuit. For 2-wire circuit, lead compensation can be implemented in software through process value correction.			

Standard signal input

Designation	Range	Measurement accuracy	Ambient temperature error
Voltage	0 — 10V, input resistance $R_E > 100k\Omega$	≤0.1%	100 ppm/°C
	2 — 10V, input resistance $R_E > 100k\Omega$	≤0.1%	100 ppm/°C
	0 — 1V, input resistance $R_E > 10M\Omega^1$	≤0.1%	100 ppm/°C
	0,2 — 1V, input resistance $R_E > 10M\Omega^1$	≤0.1%	100 ppm/°C
Current	4 — 20mA, voltage drop 1V max.	≤0.1%	100 ppm/°C
	0 — 20mA, voltage drop 1V max.	≤0.1%	100 ppm/°C

1. for Type 702040/41 with 2 relay outputs (option)

Measurement circuit monitoring¹

Transducer	Overrange/underrange	Probe / lead short-circuit ¹	Probe/lead break
Thermocouple	•	-	•
Resistance thermometer	•	•	•
Voltage 2—10V / 0.2—1V 0—10V/ 0—1V	•	•	•
	•	-	-
Current 4—20mA 0—20mA	•	•	•
	•	-	-

1. In the event of a fault, the outputs move to a defined status (configurable).

 = factory setting • recognised - not recognised

Outputs

Assignment	Type 702040/41	Type 702042/43/44
Output 1	relay	relay
Output 2	logic 0/5V or logic input	logic 0/5V
Output 2 (option)	logic 0/12V or logic input	logic 0/12V
Output 2 (option)	relay	not possible
Output 3	not available	relay
Technical data		
Relay rating contact life	n.o. (make) contact 3A at 250VAC resistive load 150 000 operations at rated load	
Logic current limiting load resistance	0/5V 20mA $R_{load} \geq 250\Omega$ min.	
Logic current limiting load resistance	0/12V 20mA $R_{load} \geq 600\Omega$ min.	

■ = factory setting

Controller

Controller type	single-setpoint controller with limit comparator, double-setpoint controller
Controller structures	P/PD/PI/PID
A/D converter	resolution better than 15 bit
Sampling time	210msec/250msec with activated timer function

Timer

Accuracy	$0.7\% \pm 10\text{ppm}/^{\circ}\text{C}$
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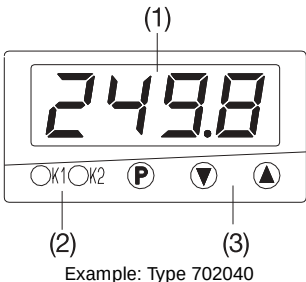
Electrical data

Supply (switch-mode power supply)	110 — 240V -15/+10% AC 48 — 63Hz, or 20 — 53V AC/DC 48 — 63Hz, or 10 — 18V DC
Test voltages (type test)	to EN 61 010, Part 1, March 1994, overvoltage category II, pollution degree 2, for Type 702040/41 overvoltage category III, pollution degree 2, for Type 702042/43/44
Power consumption	max. 5VA
Data backup	EEPROM
Electrical connection	at the rear, via plug-in screw terminals, conductor cross-section up to 1.5mm^2 (1.0mm^2 for Type 702040/41) or $2 \times 1.5\text{mm}^2$ (1.0mm^2 for Type 702040/41) with ferrules
Electromagnetic compatibility interference emission interference immunity	EN 61 326 Class B to industrial requirements
Safety regulation	to EN 61 010-1

Housing

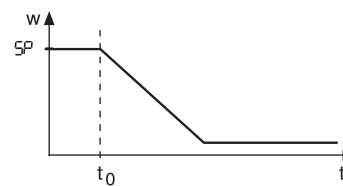
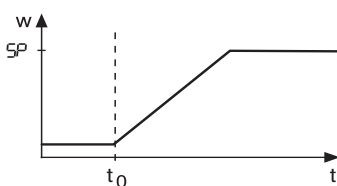
Housing type	plastic housing for flush-panel mounting to DIN 43 700				
Dimensions in mm (for Type)	702040	702041	702042	702043	702044
Bezel size	48 x 24	48 x 48	48 x 96 (portrait)	96 x 48 (landscape)	96 x 96
Depth behind panel	100	100	70	70	70
Panel cut-out	$45^{+0.6} \times 22.2^{+0.3}$	$45^{+0.6} \times 45^{+0.6}$	$45^{+0.6} \times 92^{+0.8}$	$92^{+0.8} \times 45^{+0.6}$	$92^{+0.8} \times 92^{+0.8}$
Ambient/storage temperature range	0 — 55°C / -40 to +70°C				
Climatic conditions	not exceeding 75% rel. humidity, no condensation				
Operating position	unrestricted				
Protection	to EN 60 529, IP65 at the front, IP20 at the back				
Weight	75g approx.	95g approx.	145g approx.	160g approx.	200g approx.

Display and controls

(1) Display	7-segment display, 4 places, green Display alternates when setpoints, parameters and codes are indicated and entered.	
Character height	Type 702040/41/42: 10mm, Type 702043/44: 20mm	
Display range/unit	-1999 to +9999 digit / °C/°F	
Decimal places	none, one, two	
(2) Status indication	two LEDs for the outputs 1 and 2, yellow	
(3) Keys	for operating and programming the instrument. Dynamic modification of settings and parameters via the  and  keys. Automatic value acceptance after 2 seconds.	

Ramp function

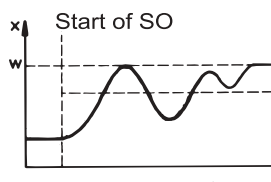
The ramp function enables a defined approach of the process value from t_0 to the preset setpoint SP.
The slope is set via a gradient (°C/min or °C/h) at the parameter level.
On a change of setpoint, it will be active either as a falling or rising ramp.



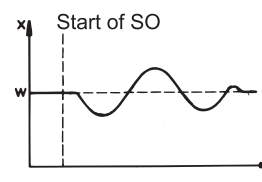
Self-optimisation (SO)

The standard self-optimisation facility produces an automatic adjustment of the controller to the process.
Self-optimisation determines the controller parameters for PI and PID controllers (proportional band, reset time, derivative time), as well as the cycle time and the filter time constant of the digital input filter.

SO in the approach phase



SO at the setpoint



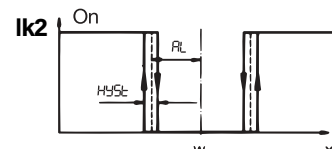
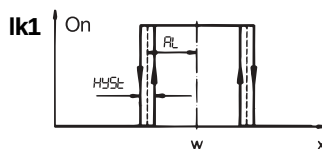
Limit comparator

Function Ik1

Window function: Output is active (On) when the process value is within a certain range (window) about the setpoint.

Function Ik2

as Ik1, but signal function reversed.



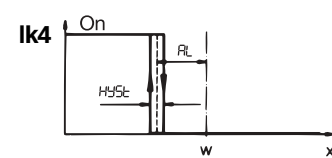
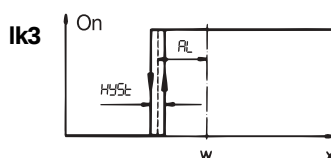
Function Ik3

low alarm

Function: output is inactive, when the process value is below (setpoint - limit value)

Function Ik4

as Ik3, but reversed signal function



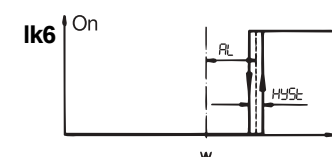
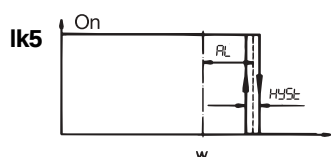
Function Ik5

high alarm

Function: output is inactive when the process value is above (setpoint + limit value)

Function Ik6

as Ik5, but reversed signal function.

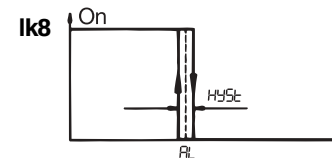
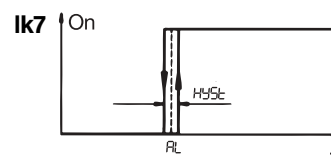


Function Ik7

Switching point is independent of the controller setpoint; only AL determines the switching point.
Function: Output is active when the process value is above the limit value.

Function Ik8

as Ik7, but reversed signal function.

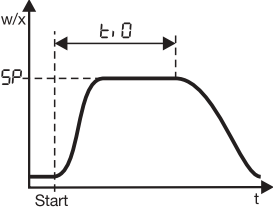
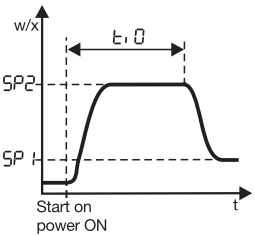
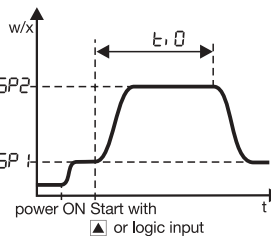
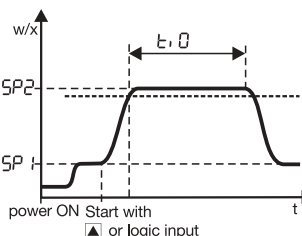
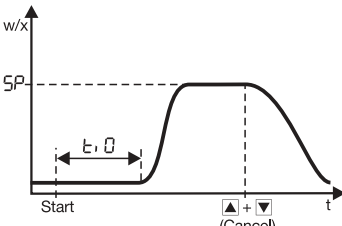
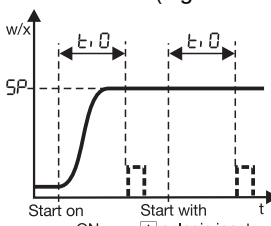
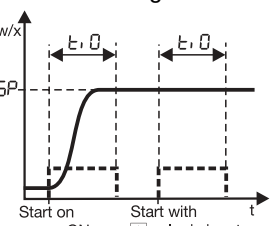


Timer function (extra code)

Using the timer function, the control action can be influenced by means of the adjustable time t_{D} . After the timer has been started by power ON, by pressing the key or via the logic input, the timer start value t_{D} is counted down to 0, either instantly or after the process value has gone above or below a programmable tolerance limit. When the timer has run down, several events are triggered, such as control switch-off (output 0%) and setpoint switching. Furthermore, it is possible to implement timer signalling during or after the timer count, via an output.

The timer function can be used in conjunction with the ramp function and setpoint switching.

Table: Timer functions (using the example of a reversed single-setpoint controller)

Function	Start condition		
	Power ON	Keypad/logic input	Tolerance limit
Time-limited control The control action is switched off after the timer has run down (output 0%)			
Time-dependent setpoint switching After the timer has been started, the process is controlled to setpoint SP_2 . After the timer has run down, the controller automatically switches over to SP_1			
Time-delayed control The control action starts after the timer has run down.			
Timer with signalling After the timer has been started, t_{D} is counted down to 0. The control action is independent of the timer. With this timer function, too, the end of the timer count-down can also be signalled via an output.	 		

Tolerance limit

The position of the tolerance limit depends on the controller type:

- Single-setpoint controller (reversed, heating): Tolerance limit is below the setpoint
- Single-setpoint controller (direct, cooling): Tolerance limit is above the setpoint
- Double-setpoint controller: Tolerance limit is below the setpoint

If, during the control process, the process value goes above/below the tolerance limit, then the timer will be stopped for the duration of the infringement.

Display and operation

The timer value is displayed at the operating level and remains so permanently (no time-out).

Operation is from the keypad, when the timer value is visible in the display, or via the logic input. The operating options comprise start, stop, continue and cancel timer function, and are shown differently in the display.

The current timer value and the timer start value are accessible and adjustable at any time at a separate timer level.

Parameter and configuration

Operating level

Designation	Display	Factory setting	Value range
Setpoint	SP1 SP1/SP2	0	SPL—SPH
Ramp setpoint	SPr	0	SPL—SPH
Timer value/timer start value	t, /t, 0	0	0—999.9h

Parameter level

Designation	Display	Factory setting	Value range
Setpoint 1	SP 1	0	SPL—SPH
Setpoint 2	SP 2	0	SPL—SPH
Limit value for limit comparator	RL	0	-1999 to +9999 digit
Proportional band 1	Pb 1	0	0 — 9999 digit
Proportional band 2	Pb 2	0	0 — 9999 digit
Derivative time	dτ	80sec	0 — 9999 sec
Reset time	rτ	350sec	0 — 9999 sec
Cycle time 1	CY 1	20.0sec	1.0 — 999.9 sec
Cycle time 2	CY 2	20.0sec	1.0 — 999.9 sec
Contact spacing	db	0	0 — 1000 digit
Differential (hysteresis) 1	HYS 1	1	0 — 9999 digit
Differential (hysteresis) 2	HYS 2	1	0 — 9999 digit
Working point	Y 0	0%	-100 to +100 %
Maximum output	Y 1	100%	0 to 100 %
Minimum output	Y 2	-100%	-100 to +100 %
Filter time constant	dF	0.6sec	0.0 — 100.0 sec
Ramp slope	rPSd	0	0 — 999 digit

Configuration level

Designation	Display	Factory setting	Value range/selection
Transducer	CT 11	Pt100	Pt100, Pt1000, KTY11-6, T, J, U, L, K, S, R, B, N, 0 (4)—20 mA, 0 (2)—10V
Decimal place/unit	CT 12	none/°C	none, one, two/°C, F
Controller type/outputs	CT 13	see table on next page	
Limit comparator function	CT 14	no function	no function, lk1—8
Ramp function	CT 15	no function	no function, °C/min, °C/h
Output signal on overrange/underrange	CT 16	0% output limit comparator off	0%, 100%, -100% limit comparator on/off
Logic input	CT 17	no function	key / level inhibit, ramp stop, setpoint switching
Outputs 1, 2 and 3 (only Type 702042/43/44)	CT 18	functions as defined under CT 13	freely configurable (see table on next page)
Timer function	CT 20	no function	see description "Timer function"
Start condition for timer	CT 21	from keypad/ logic input	- power ON - keypad/logic input - tolerance limit
Timer signalling	CT 22	no function	- timer start to timer run-down - after run-down for 10sec - after run-down for 1 min. - after run-down until acknowledgement
Unit of time (timer)	CT 23	mm.ss	- mm.ss - hh.mm - hhh.h
Start value of value range	SCL	0	-1999 to +9999 digit
End value of value range	SCH	100	-1999 to +9999 digit
Lower setpoint limit	SPL	-200	-1999 to +9999 digit
Upper setpoint limit	SPH	850	-1999 to +9999 digit
Process value correction	OFFS	0	-1999 to +9999 digit
Differential (hysteresis)	HYSd	1	0—9999 digit

Controller type/outputs (C 113)

Controller type	Output 1	Output 2 + 3
Single setpoint reversed	controller	limit comparator/timer signalling
Single setpoint direct	controller	limit comparator/timer signalling
Double setpoint	controller reversed	controller direct
Single setpoint reversed	limit comparator/timer signalling	controller
Single setpoint direct	limit comparator/timer signalling	controller
Double setpoint	controller direct	controller reversed

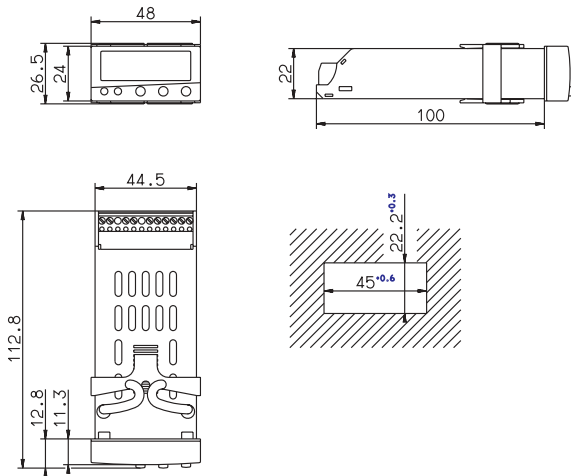
 = factory setting

Expanded configuration options for the outputs on Type 702043/44 (C118)

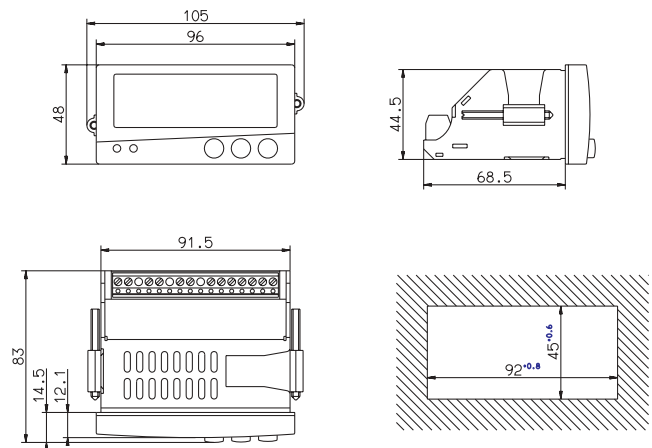
	Output 1: Relay (K1)	Output 2: Logic (K2)	Output 3: Relay
1-setpoint controller	Functions of the outputs as defined under C 113		
	controller output	limit comparator	timer signalling
	controller output	timer signalling	limit comparator
	limit comparator	controller output	timer signalling
	limit comparator	timer signalling	controller output
	timer signalling	controller output	limit comparator
	timer signalling	limit comparator	controller output
2-setpt. controller	controller output 1	controller output 2	limit comparator/timer
	controller output 1	limit comparator/timer	controller output 2
	controller output 2	controller output 1	limit comparator/timer
	controller output 2	limit comparator/timer	controller output 1
	limit comparator/timer	controller output 1	controller output 2
	limit comparator/timer	controller output 2	controller output 1

Dimensions

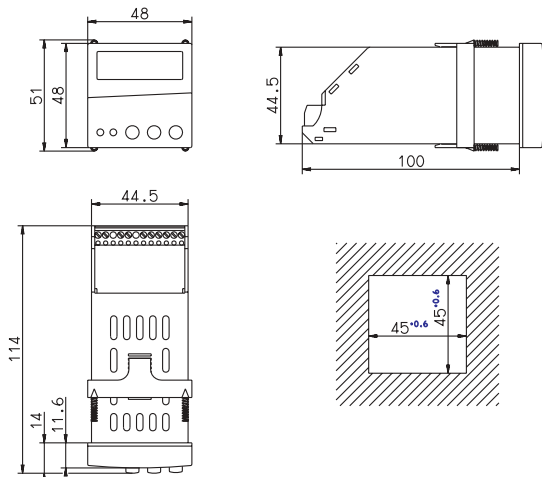
Type 702040 / ...



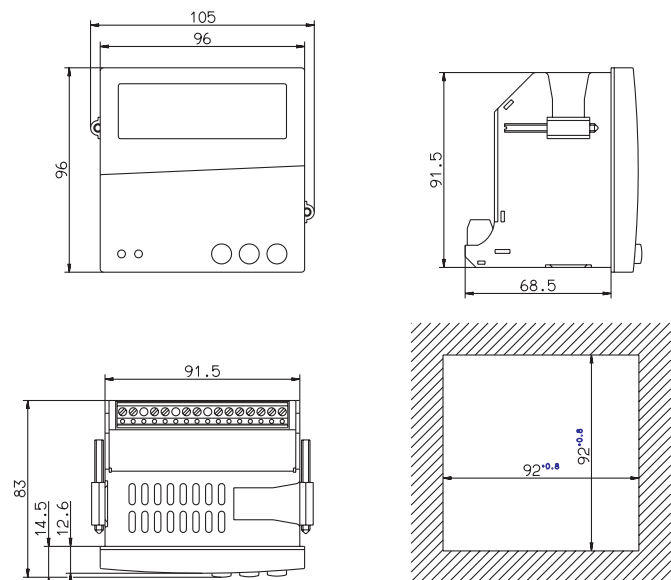
Type 702043/...



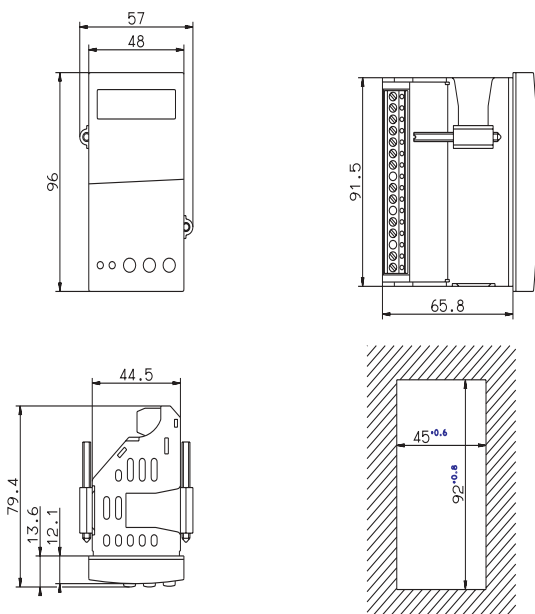
Type 702041 / ...



Type 702044/...



Type 702042 / ...



Edge-to-edge mounting
(minimum spacings of the panel cut-outs)

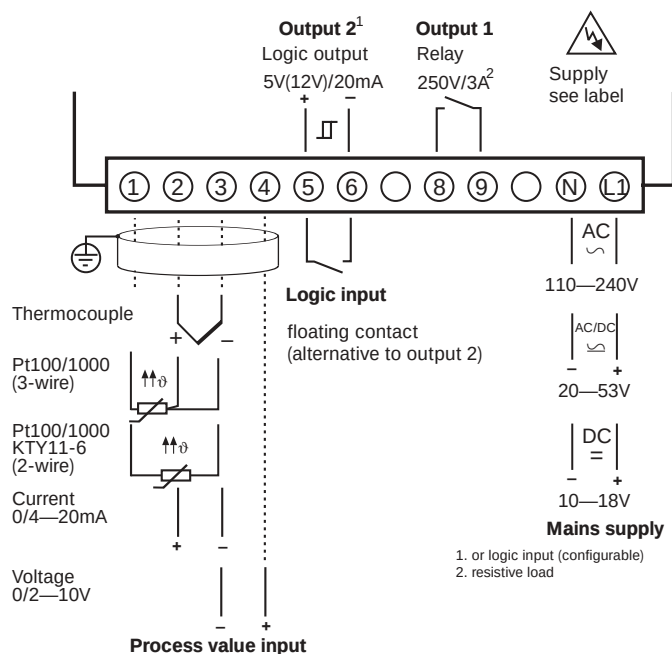
Type	horizontal	vertical
70.2040/41	8mm min.	8mm min.
70.2042/43/44	10mm min.	10mm min.

Connection diagrams

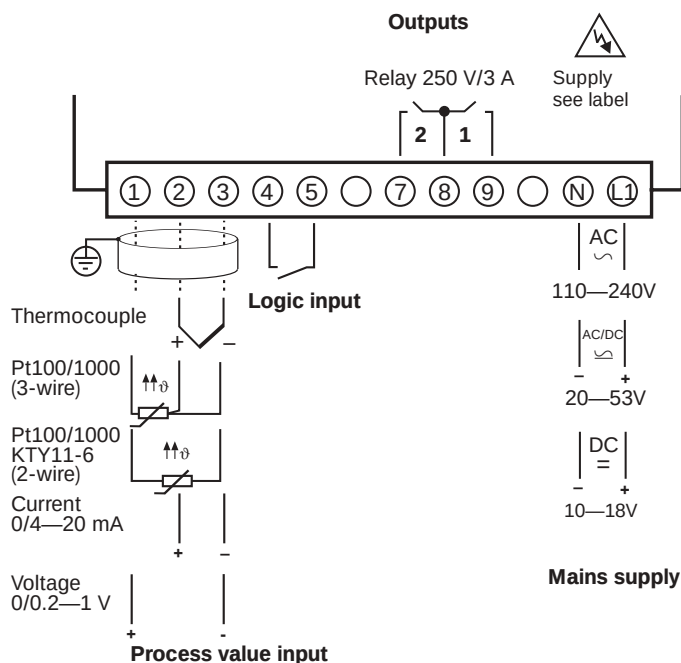
JUMO iTRON 32, Type 702040, 48 mm x 24 mm format

JUMO iTRON 16, Type 702041, 48 mm x 48 mm format

Standard version / Version with 12V logic output



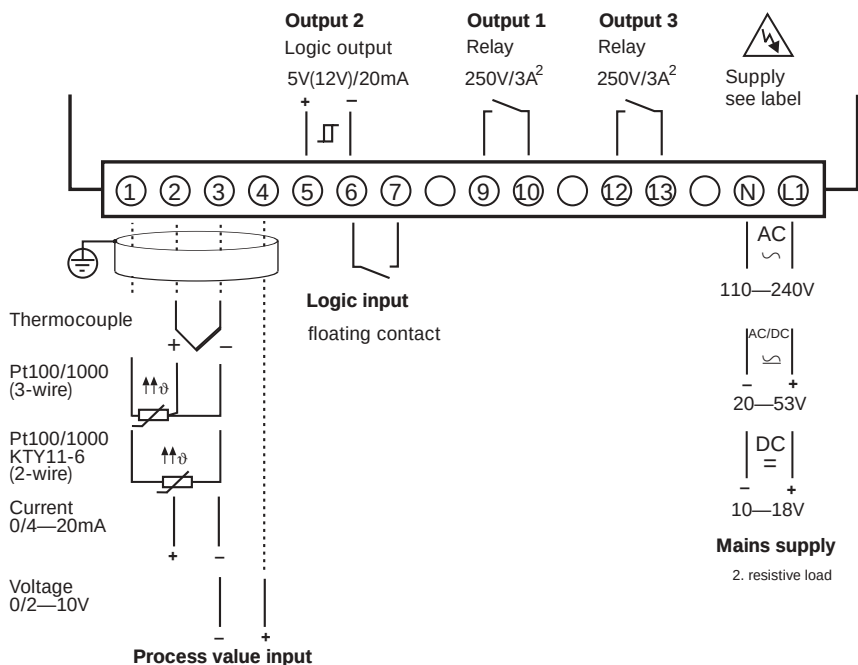
Version with 2 relay outputs



JUMO iTRON 08, Type 702042, 48 mm x 96 mm format (portrait)

JUMO iTRON 08, Type 702043. 96 mm x 48 mm format (landscape)

JUMO iTRON 04, Type 702044, 96 mm x 96 mm format



Order details

Type designation

7020 (1) .. / (2) .. - (3) ... - (4) ... - (5) .. / (6) ... , ...*

* List extra codes in sequence, separated by commas

(1) Basic type (bezel size in mm)	40 = 48 x 24, 41 = 48 x 48, 42 = 48 x 96 (portrait), 43 = 96 x 48 (landscape), 44 = 96 x 96		
(2) Basic type extension	88 = controller type configurable ¹ 99 = controller type configured to customer specification ²		
(3) Inputs	888 = inputs configurable ¹ 999 = inputs configured to customer specification ²		
(4) Outputs	000 = Standard	Type 702040/41	Type 702042/43/44
	Output 1	relay (n.o. make)	relay (n.o. make)
	Output 2	logic 0/5V, optionally configurable as logic input	logic 0/5V
	Output 3	not available	relay (n.o. make)
	Options	Type 702040/41	Type 702042/43/44
	113 = Output 2 (outputs 1+3 as for Standard)	logic 0/12V, optionally configurable as logic input	logic 0/12V
(5) Supply	16 = 10—18V DC		
	22 = 20—53V AC/DC 48—63Hz		
	23 = 110—240V AC -15/+10% 48—63Hz		
(6) Extra code	061 = UL approval (Underwriter Laboratories) pending		
	210 = Timer function		
Delivery package	ex-factory for	Type 702040/41	Type 702042/43/44
		1 mounting frame	2 mounting brackets
		1 seal, 1 Operating Instructions 70.2040	

1. single-setpoint with limit comparator, see factory settings under configuration and parameter level

2. see extra order codes (below) or factory settings under configuration and parameter level

Extra order codes for customized configuration

(2) Basic type extension

Controller type	Output 1	Output 2 and 3
10 = single setpoint reversed ¹	controller	limit comparator/timer signalling
11 = single setpoint direct ²	controller	limit comparator/timer signalling
30 = double setpoint	controller reversed	controller direct
20 = single setpoint reversed ¹	limit comparator/timer signalling	controller
21 = single setpoint direct ²	limit comparator/timer signalling	controller
33 = double setpoint	controller direct	controller reversed

1. controller output is active when process value is below setpoint, e. g. heating

2. controller output is active when process value is above setpoint, e. g. cooling

(3) Inputs

001 = Pt100 3-wire	040 = Fe-Con J	045 = Pt13 Rh-Pt R	063 = 0—10V
003 = Pt100 2-wire	041 = Cu-Con U	046 = Pt30 Rh-PtRh B	071 = 2—10V
005 = Pt1000 2-wire	042 = Fe-Con L	048 = NiCrSi-NiSi N	601 = KTY11-6 (PTC)
006 = Pt1000 3-wire	043 = NiCr-Ni K	052 = 0—20mA	
039 = Cu-Con T	044 = Pt10Rh-Pt S	053 = 4—20mA	

= factory-set

Stock versions

⇒ Price Sheet