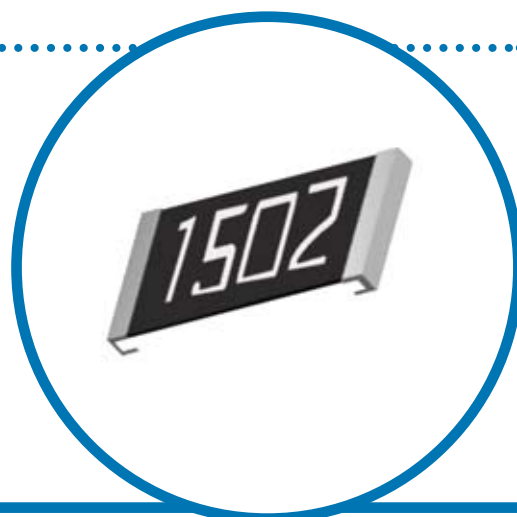


Anti Sulphur Chip Resistors

ASC Series

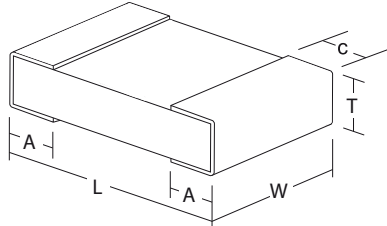
- **Special construction resists sulphide growth**
- **Withstands sulphur bearing fume environment**
- **Tested to ASTM-B809 ("Flowers-of-Sulphur")**
- **Suitable for industrial, automotive and roadside uses**
- **RoHS compliant matt tin finish terminations**



Electrical Data

		0402	0603	0805	1206	1210	2010	2512
Power rating @ 70°C	watts	0.063	0.1	0.125	0.25	0.33	0.75	1
Resistance range	ohms	1R0 - 10M						
Current Rating (zero ohm jumper)	amps	1	1	2	2	2.5	3.5	4
Limiting element voltage	volts	50		150	200			250
TCR	ppm/°C	<10R: 200 10R to 1M0: 100 >1M0: 200						
Resistance tolerance	%	1						
Standard values		E24, E96						
Ambient temperature range	°C	-55 to +155						

Physical Data

Dimensions (mm) and weight (mg)							 Wrap-around terminations (3 faces)
	L	W	T	C	A	Wt. nom.	
0402	1.0 ±0.05	0.5 ±0.05	0.35 ±0.05	0.2 ±0.1	0.2 ±0.1	0.62	
0603	1.6 ±0.1	0.8 ±0.1	0.45 ±0.1	0.3 ±0.2	0.3 ±0.2	2.04	
0805	2.0 ±0.1	1.25 ±0.1	0.5 ±0.1	0.35 ±0.2	0.4 ±0.2	4.37	
1206	3.1 ±0.1	1.55 ±0.1	0.55 ±0.1	0.5 ±0.25	0.5 ±0.2	8.95	
1210	3.2 ±0.2	2.6 ±0.15				16.0	
2010	5.0 ±0.2	2.5 ±0.15				24.2	
2512	6.35 ±0.2	3.2 ±0.15				39.4	

Construction

Conductors, resistive element, glass inner protection and epoxy outer protection are applied to a 96% alumina substrate. The chips are supplied with wrap-around terminations suitable for soldering. The terminations have an electroplated nickel barrier and 100% matt tin finish.

Marking

Sizes larger than 0603 are individually marked with 4 digits. The first three digits are the significant figures and the fourth defines the number of added zeros.

Size 0603, E24 values are marked with 3 digits. The first two digits are the significant figures and the third defines the number of added zeros.

Size 0603, E96 values are marked with a standard 3 digit EIA96 code.

Size 0402 has no marking.

The body protection and marking are resistant to all normal cleaning solvents suitable for printed circuits.

General Note

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All information is subject to TT electronics' own data and is considered accurate at time of going to print.

Performance Data

		Maximum
Load at rated power: 1000 hours cyclic load @ 70°C	ΔR%	2% + 0.1Ω
Short term overload: Lesser of 6.25 x rated power or 2 x LEV for s	ΔR%	1% + 0.05Ω
Hydrogen Sulphide: 1000 hours 3-5ppm H ₂ S, 50 ±2°C, 92 ±1% RH, no load	ΔR%	0.5% and no visual defects
Derating from rated power at 70°C		Linear to zero at 155°C
Dry heat: 1000 hours at 155°C	ΔR%	1% + 0.05Ω
Damp heat 1000 hours 40°C 90-95% RH	ΔR%	2% + 0.1Ω
Temperature rapid change -55 to 155°C, 5 cycles	ΔR%	0.5% + 0.05Ω
Resistance to solder heat: 260±5°C for 10s	ΔR%	0.5% + 0.05Ω
Solderability: 245±5°C for 3s		≥95% coverage
Solder leaching: 260±5°C for 30s		Leached area ≤10% total, ≤5% individual
Board Flex: once for 5s, 2010 & 2512: 2mm, smaller sizes: 3mm	ΔR%	1% + 0.05Ω
Insulation resistance @ 2 x LEV for 60s	ohms	>10G

Packaging

ASC resistors are supplied taped and reeled on a 7 or 10" reel as per IEC 286-3. The tape is 12mm wide embossed plastic tape for 2010 and 2512 sizes and 8mm wide paper tape for the smaller sizes.

Ordering Procedure

Example: ASC1210 at 22 ohms and 1% tolerance on a reel of 5000 pieces -

Type _____ **A S C** _____ **1 2 1 0** - **2 2 R** _____ **F** _____ **T5**
 Size _____
 Value (use IEC62 code) _____
 Tolerance (use IEC62 code) _____
 Packing _____

F	1%
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T10		0402	10,000/reel (7")	
T5	Tape	0603, 0805, 1206, 1210	5000/reel (10")	Standard
T4		2010, 2512	4000/reel (7")	

Note: For zero ohm jumper, substitute value and tolerance with the code R000

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