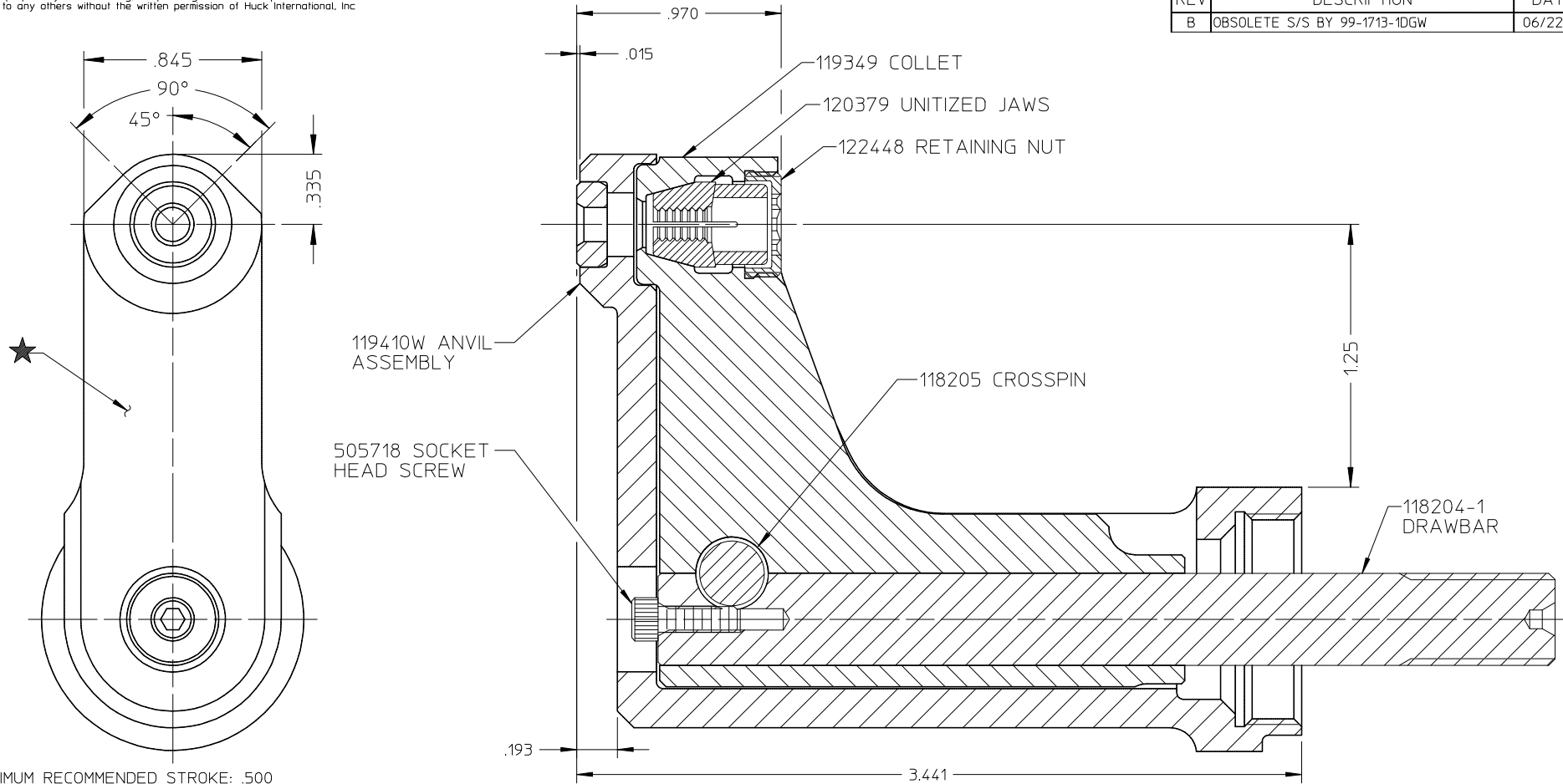


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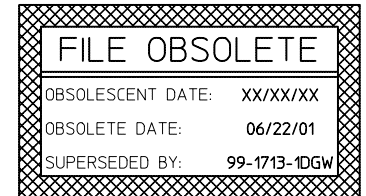
REV	DESCRIPTION	DATE
B	OBSOLETE S/S BY 99-1713-1DGW	06/22/01



NOTES:

- 1 MAXIMUM RECOMMENDED STROKE: .500
- 2 FOR USE WITH THE 225/245 TOOL, USE ATTACHMENT P/N 119400 AND STROKE LIMITER 118362.
- 3 FOR USE WITH THE 2500 TOOL, USE ATTACHMENT P/N 119400 AND STROKE LIMITER KIT 119888.
- 4 FOR OTHER TOOLS AND/OR OTHER TOOL AND STROKE COMBINATIONS, CONSULT ENGINEERING DEPARTMENT.
- 5 OPTIONAL DEFLECTOR KIT P/N 122911 AVAILABLE FOR THIS NOSE ASSEMBLY.
- 6 OPTIONAL LOOSE CHUCK JAW KIT P/N 123484 AVAILABLE FOR THIS NOSE ASSEMBLY CONSISTS OF:
122750 CHUCK JAWS
118207 FOLLOWER
505717 SPRING
122449 LOCATER
122448 RETAINER

FORM: KE104 REV B



MATERIAL:	-	SPEC: -	TOLERANCES UNLESS OTHERWISE SPECIFIED		HUCK INTERNATIONAL, INC., I.S.D. 85 GRAND STREET, P.O. BOX 2270 KINGSTON, NEW YORK 12401			
HARDNESS:	-							
HEAT TREAT:	-	SPEC: -	.XX, .XXX ±	.010	NOSE ASSEMBLY -06 BB			
SURF. TREAT:	-	SPEC: -	INT. COR. RADII	.005-.015				
SURFACE FINISH NOT TO EXCEED		125 Ra	BREAK EDGES	.005-.015	DET: WV	CK:	DATE: 09/29/00	SCALE: 2:1
IDENTIFICATION PER SPEC 42-311: ★ CHEMICAL ETCH			ANGLES ±	3°	FOC.	B 99-1713-1W		
SURFACES TO BE ☉, //, ⊕, ⊥, & ☐ WITHIN .005			T.I.R.	FINAL ASSY: -	FAC.			