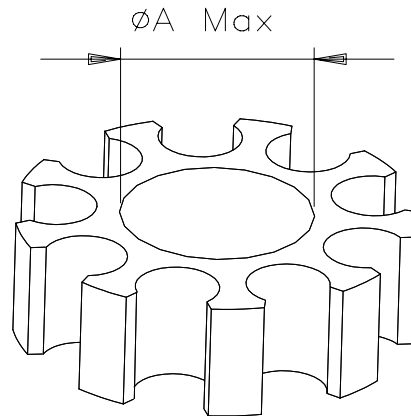


SPECIFICATION CONTROL DRAWING



PART NUMBERING

HEX-S-AX-xx-1

Drilled Stars (Size 15 to 25 only)

HEX-S-AX-xx

HEXASHIELD* size (11 to 25)

PLATING:

B: Olive drab cadmium in accordance with QQP-P-416 over a suitable underplate to withstand 500 hours salt spray test.

C: Electroless nickel conforming to MIL-C-26074, Class 3, Grade B.

MATERIAL

-Aluminum Alloy

APPLICATION

-These stars are designed to be mounted in hexashield* adaptors. They are available in drilled or undrilled version.

Size of HEXASHIELD*	$\phi A \text{ MAX}$	No. of Cavities
11	-	2
13	-	3
15	3	5
17	6	6
19	9	7
21	12	9
23	15	10
25	18	12

* A trademark of Raychem Corporation.

Raychem		THERMOFIT DEVICES	Raychem Corporation 300 Constitution Drive Menlo Park, CA 94025 USA	TITLE: Drilled or Undrilled Stars for HexaShield Adaptors			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN MILLIMETERS.				DOCUMENT NO. HEX-S-AX-XX/HEX-S-AX-XX-1			
TOLERANCES: 0.00 N/A 0.0 N/A 0 N/A	ANGLES: N/A ROUGHNESS IN MICRON	Raychem reserves the right to amend this drawing at any time. Users should evaluate the suitability of the product for their application.		DCR NUMBER: D980702	REPLACES: 1r920607		
DRAWN BY: M. FORONDA	DATE: 03/13 /98	REV. A	DOC ISSUE: 1	SCALE: None	SIZE: A	SHEET: 1 of 1	

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