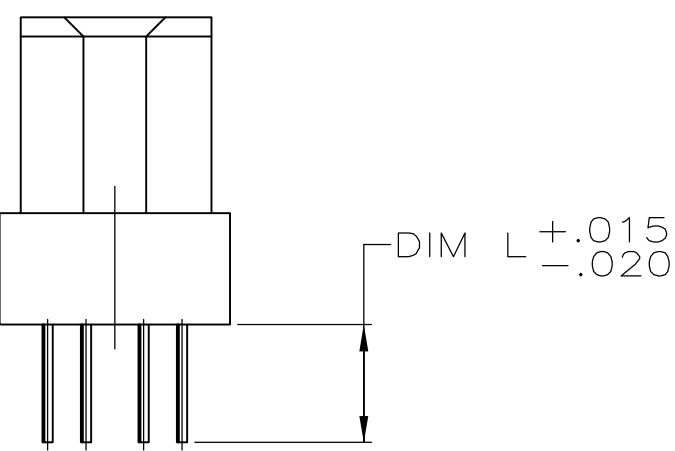
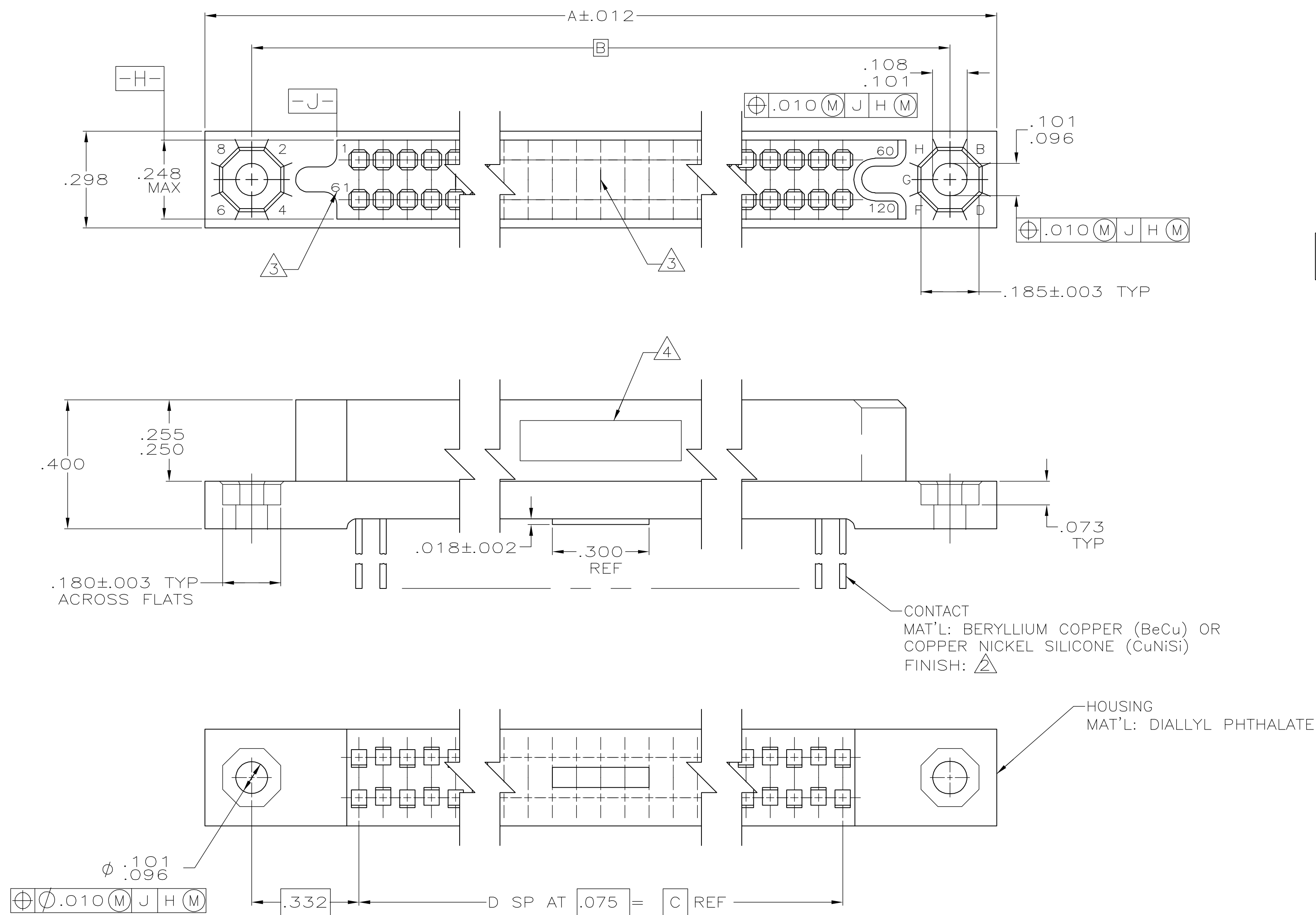


D

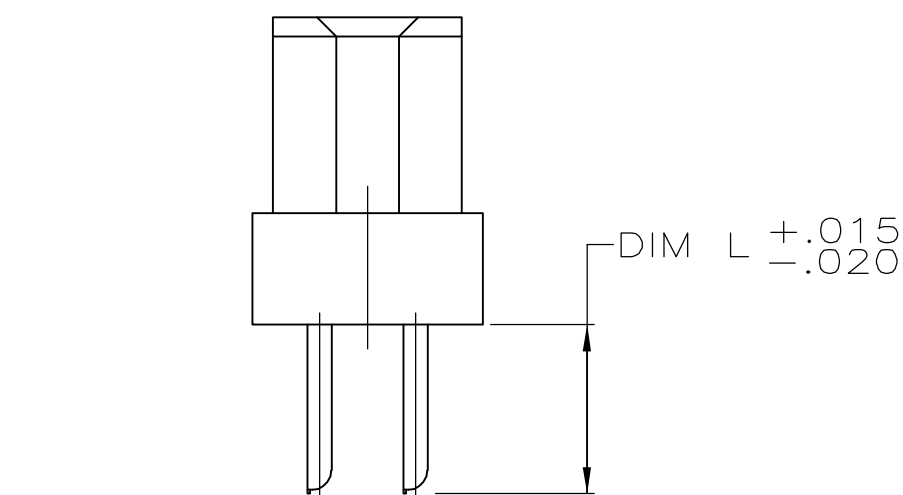
C

B

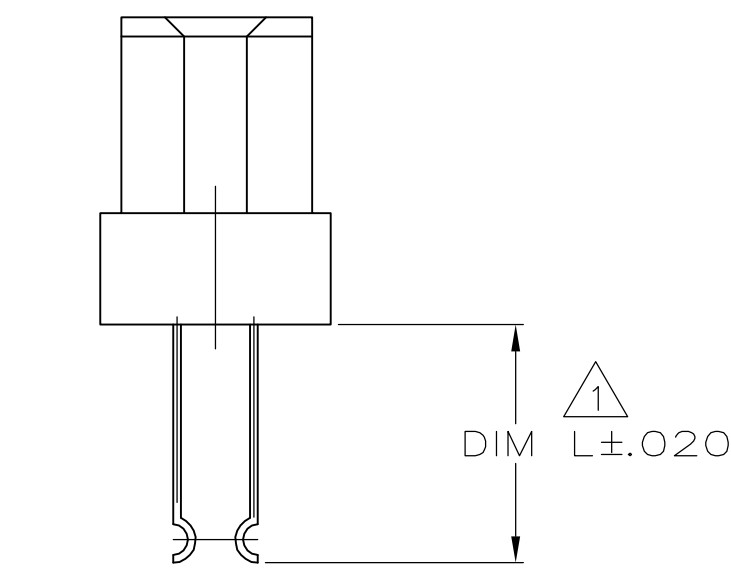
A



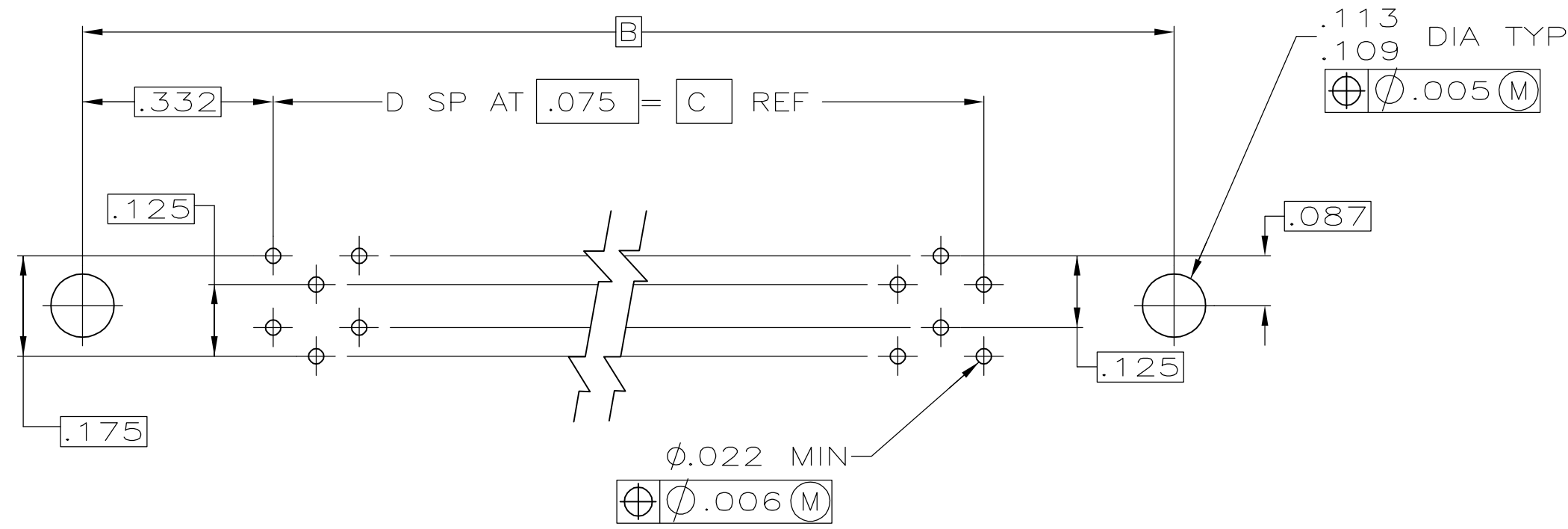
TYPE I



TYPE II
SOLDER EYELET CONTACT



TYPE III
CARD EXTENDER
TYPE CONTACT



RECOMMENDED P.C. BOARD LAYOUT
FOR TYPE I ASSEMBLIES ONLY

OBSOLETE	.315	III	1 - 60 61 - 120	59	4.425	5.090	5.380	583452-4 Δ	120	1-583247-6
	.235	I	1 - 90 91 - 180	89	6.675	7.340	7.630	202946-2	180	1-583247-5
OBSOLETE	.156	I	1 - 80 81 - 160	79	5.925	6.590	6.880	202946-1	160	1-583247-4
OBSOLETE	.220	II	1 - 60 61 - 120	59	4.425	5.090	5.380	583218-1	120	1-583247-3
OBSOLETE	.235	I	1 - 60 61 - 120	59	4.425	5.090	5.380	202946-2	120	1-583247-2
OBSOLETE	.220	II	1 - 80 81 - 160	79	5.925	6.590	6.880	583218-1	160	1-583247-1
OBSOLETE	.315	III	1 - 60 61 - 120	59	4.425	5.090	5.380	583452-4 Δ	120	1-583247-0
OBSOLETE	.315	III	1 - 80 81 - 160	79	5.925	6.590	6.880	583452-4 Δ	160	583247-9
OBSOLETE	.315	III	1 - 90 91 - 180	89	6.675	7.340	7.630	583452-4 Δ	180	583247-8
OBSOLETE	.315	III	1 - 75 76 - 150	74	5.550	6.215	6.505	583452-4 Δ	150	583247-7
OBSOLETE	.220	II	1 - 60 61 - 120	59	4.425	5.090	5.380	583218-1	150	583247-6
OBSOLETE	.220	II	1 - 75 76 - 150	74	5.550	6.215	6.505	583218-1	120	583247-5
OBSOLETE	.156	I	1 - 60 61 - 120	59	4.425	5.090	5.380	583218-1	180	583247-4
OBSOLETE	.156	I	1 - 75 76 - 150	74	5.550	6.215	6.505	202946-1	150	583247-3
OBSOLETE	.156	I	1 - 90 91 - 180	89	6.675	7.340	7.630	202946-1	120	583247-2
OBSOLETE	.156	I	1 - 60 61 - 120	59	4.425	5.090	5.380	202946-1	180	583247-1
	DIM L	TYPE	CAVITY IDENT	DIM D	DIM C	DIM B	DIM A	LOOSE PIECE CONTACT NO.	NO OF POSN	ASSEMBLY NUMBER

- Δ WHEN ORDERING LOOSE PIECE CONTACTS (583452-4) FOR TYPE III ASSEMBLIES, CONTACTS HAVE A STRAIGHT POST. CUSTOMER MUST FORM AS SHOWN.
- Δ CONTACT FINISH: GOLD OVER NICKEL IN CONTACT AREA, TIN-LEAD IN TAIL AREA.
- Δ NUMBERS (SEE CHART) AND LINES INDICATING EVERY 5 CAVITIES MOLDED OR MARKED ON THIS SURFACE.
- Δ AMP, DATE CODE AND AMP PART NO. MARKED IN THIS AREA.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C.C. THOMAS 12-9-96		Tyco Electronics Corporation Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		CHK D. MILLER 1-28-97		NAME	
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD D. MILLER 1-28-97		PRODUCT SPEC	
0 PLC $\pm$ -		APPLICATION SPEC		SIZE	
1 PLC $\pm$ -		WEIGHT		CAGE CODE	
2 PLC $\pm$ -		CUSTOMER DRAWING		DRAWING NO	
3 PLC $\pm$.005		SCALE 4:1		RESTRICTED TO	
4 PLC $\pm$ -		SHEET 1 OF 1		REV	
ANGLES $\pm$ -		REV			
FINISH					
MATERIAL					