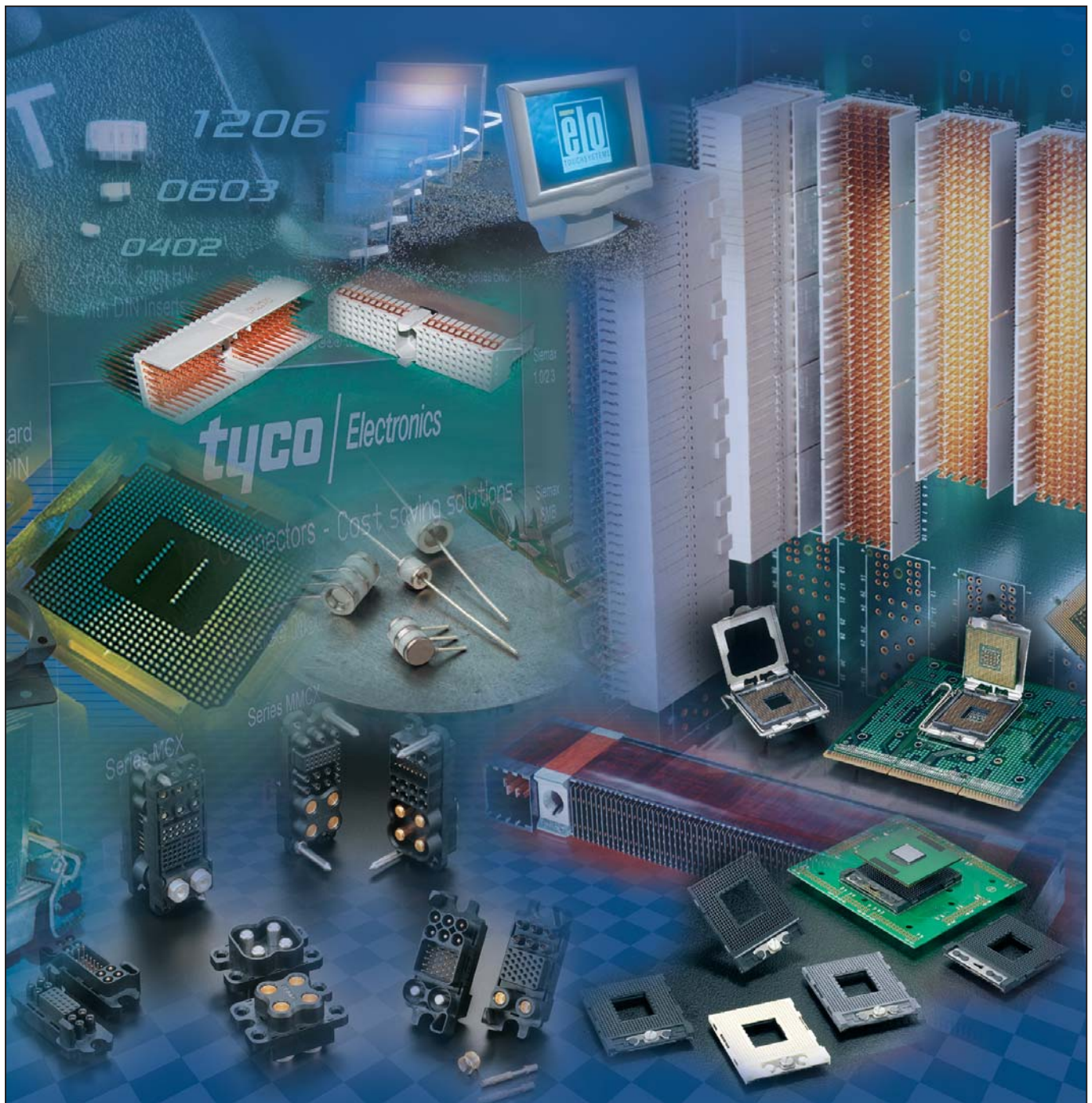


RoHS  
Ready 



## Products for Mobile Equipment

# TYCO ELECTRONICS “TECHNOLOGY PORTFOLIO”



● Connector Systems /  
Electromechanical Components

● Relays

● Wireless Products

● Sensors

● Fiber Optic Products

● Wire & Cable

● Application Tooling

● Antennas, GPS Antennas,  
Integrated Antenna Systems

● Circuit Protection Devices

● Tubing & Harnessing Products

● Touch Screen Displays

● Power Systems

● Electronic Modules

● Resistors & Inductors

● Battery Connectors &  
Assemblies

● Heat Sinks & Thermal Solutions

● Switches and Knobs

● Identification Labeling Products

● Racks & Panels

● Smart Cards / Leadframes



## Tyco Electronics Online

The Tyco Electronics website is an innovative and interactive source for application information, product updates and technical solutions.

Our step-by-step software makes our website intuitive and user-friendly to better serve you!

Please contact us at:

[www.tycoelectronics.com](http://www.tycoelectronics.com)

## Internet Homepage

[www.tycoelectronics.com](http://www.tycoelectronics.com)

## Electronic Internet Catalog

[www.catalog.tycoelectronics.com](http://www.catalog.tycoelectronics.com)

## Product Information Center (PIC)

You can rely on Tyco Electronics PIC Team to provide you support for answers to your general information or technical questions in an efficient and effective manner.

To reach our PIC staff, please contact your local Tyco Electronics organization.



## Product Literature

For more information about Tyco Electronics and its wide range of products we offer you a variety of literature such as product catalogs and a lot of product specific brochures.

For catalogs and product brochures please contact your local Tyco Electronics organization.



## Introduction

---

Tyco Electronics supplies a unique expertise for today's and tomorrow's mobile equipment applications, including cellular phones, mobile media players, digital camera's, GPS, payment terminals and other portable electronics.

We also provide high-level analyses and simulation services to allow OEMs to predict system performance, resulting in faster design cycles and lower costs. In addition our early involvement programs allow us to design next-generation products to support equipment requiring more speed, higher density and lower costs.

Our wide product portfolio for mobile equipment ranges from a variety of connectors (SIM, I/O, Battery, Camera, LCD, Board-to-Board, FPC etc.) to battery packs, antennas circuit protection, cable assemblies and others.

In addition to that Tyco Electronics offers a set of technologies especially developed to offer low applied cost products to our customers in example MID technology (Molded Interconnection Device).

We have several dedicated Mobile Equipment engineering teams to provide you with the best service from persons which understand the way you are doing business.

The teams are dedicated to your success and are located in several regions of the world. These regions are fully equipped with all necessary services such as quick turn sample shop, simulation equipment, test laboratories and others.

Our standard offering is broad and reflected in this catalog. Therefore we are pleased to introduce you to our portfolio for mobile equipment.

## 10 Reasons to Choose Tyco Electronics for Mobile Equipment Applications

1. Tyco Electronics is committed to customer success!
2. Wide range of products applicable for mobile equipment.
3. Global Sales, Logistics, Development and manufacturing teams in all regions of the world.
4. The most innovative connector company in the industry.
5. Low cost manufacturing locations around the globe.
6. Working with 8 of the top 10 OEM's.
7. Dedicated development teams for mobile equipment.
8. Wide range of (patented) technologies which enable reduction of applied cost.
9. Organization adopted to working with mobile equipment OEM's and ODM's.
10. Our commitment is your advantage.

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## Restriction on the Use of Hazardous Substances (RoHS)

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### Restriction on the Use of Hazardous Substances (RoHS)

At Tyco Electronics, we're ready to support your RoHS requirements. We've assessed more than 1.5 million end items/components for RoHS compliance, and issued new part numbers where any change was required to eliminate the restricted materials. Part numbers in this catalog are identified as:

#### RoHS Compliant

Part numbers in this catalog are RoHS Compliant, unless marked otherwise.

These products comply with European Union Directive 2002/95/EC as amended 1 January 2006 that restricts the use of lead, mercury, cadmium, hexavalent chromium, PBB, and PBDE in certain electrical and electronic products sold into the EU as of 1 July 2006.

**Note:** For purposes of this Catalog, included within the definition of RoHS Compliant are products that are clearly "Out of Scope" of the RoHS Directive such as hand tools and other non-electrical accessories.

#### Non-RoHS Compliant

These part numbers are identified with a "◆" symbol. These products do not comply with the material restrictions of the European Union Directive 2002/95/EC.

#### 5 of 6 Compliant

A "●" symbol identifies these part numbers. These products do not fully comply with the European Union Directive 2002/95/EC because they contain lead in solderable interfaces (they do not contain any of the other five restricted substances above allowable limits). However, these products may be suitable for use in RoHS applications where there is an application-based exception for lead in solders, such as the server, storage, or networking infrastructure exemption.

**Note:** Information regarding RoHS compliance is provided based on reasonable inquiry of our suppliers and represents our current actual knowledge based on the information provided by our suppliers. This information is subject to change. For latest compliance status, refer to our website referenced below.

#### Getting the Information You Need

Our comprehensive on-line RoHS Customer Support Center provides a forum to answer your questions and support your RoHS needs. A RoHS FAQ (Frequently Asked Questions) is available with links to more detailed information. You can also submit RoHS questions and receive a response within 24 hours during a normal work week. The Support Center also provides:

- Cross-Reference from Non-compliant to Compliant Products
- Ability to browse RoHS Compliant Products in our on-line catalog:  
<http://ecommas.tycoelectronics.com/commerce/alt/RohsAltHome.do>
- Downloadable Technical Data Customer Information Presentation
- More detailed information regarding the definitions used above

RoHS  
Customer  
Support  
Center 

So whatever your questions when it comes to RoHS, we've got the answers at [www.tycoelectronics.com/leadfree](http://www.tycoelectronics.com/leadfree)

## Generic SIM Connector, 6 Positions

### Generic SIM Connector, 6 Positions

#### Features

SIM (Security Identity Module) and UIM (Universal Identity Modules) cards have been and continue to be used in mobile equipment. Tyco Electronics offers a wide selection of low cost SMT SIM connectors with heights from 1.9 mm to 4.0 mm depending on your height requirements. Several variations have been tooled with and without ribs or positive stop (contact retention feature). This product works with SIM cards of Generation 1, 2 and 3.

All variations are packaged in tape & reel for pick and place manufacturing.

#### Material and Finish

##### Insulator:

LCP, glass-filled, black color

##### Contact Pin:

Phosphor bronze

##### Contact Plating:

Selectively gold over nickel plated

#### Documentation

##### Drawing:

C-338063

##### Product Specification:

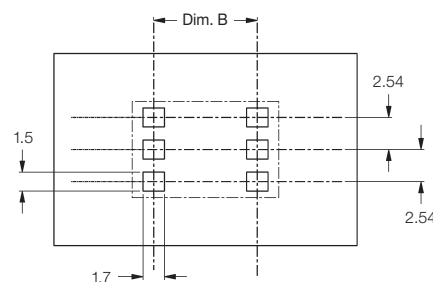
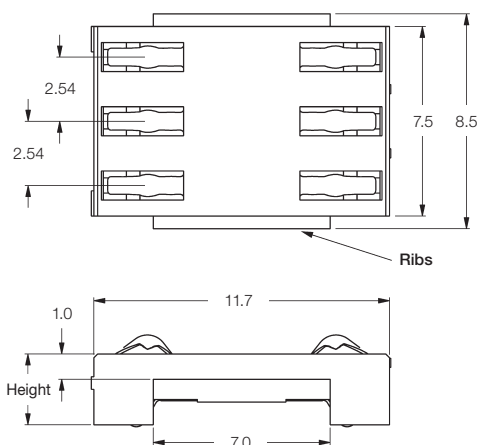
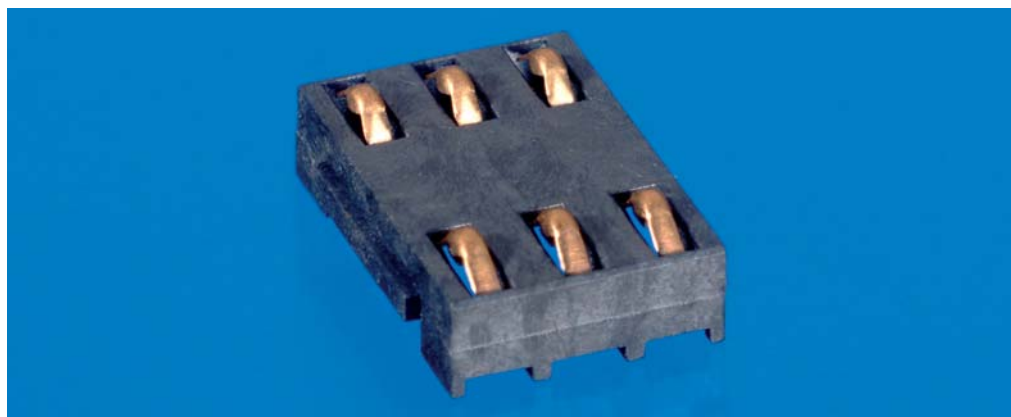
108-19122

##### Test Report:

501-19011

##### Application Specification:

114-19054



PCB Layout

| Height<br>(mm) | Part Numbers              |                    |                        |                    | Package<br>Quantity<br>(Pieces<br>per Reel) |
|----------------|---------------------------|--------------------|------------------------|--------------------|---------------------------------------------|
|                | without Contact Retention |                    | with Contact Retention |                    |                                             |
|                | with Ribs                 | without Ribs       | with Ribs              | without Ribs       |                                             |
| 1.9            | <b>1-338063-9</b>         | <b>1-1377227-9</b> | 1-1483288-9            | 1-1483437-9        | 1400                                        |
| 2.0            | <b>2-338063-0</b>         | <b>2-1377227-0</b> | 2-1483288-0            | 2-1483437-0        | 1400                                        |
| 2.1            | 2-338063-1                | 2-1377227-1        | 2-1483288-1            | 2-1483437-1        | 1400                                        |
| 2.2            | <b>2-338063-2</b>         | <b>2-1377227-2</b> | 2-1483288-2            | 2-1483437-2        | 1400                                        |
| 2.3            | 2-338063-3                | 2-1377227-3        | 2-1483288-3            | 2-1483437-3        | 1400                                        |
| 2.4            | <b>2-338063-4</b>         | <b>2-1377227-4</b> | 2-1483288-4            | <b>2-1483437-4</b> | 1400                                        |
| 2.5            | <b>2-338063-5</b>         | <b>2-1377227-5</b> | 2-1483288-5            | 2-1483437-5        | 1400                                        |
| 2.6            | <b>2-338063-6</b>         | <b>2-1377227-6</b> | 2-1483288-6            | 2-1483437-6        | 1400                                        |
| 2.7            | 2-338063-7                | 2-1377227-7        | 2-1483288-7            | 2-1483437-7        | 1400                                        |
| 2.8            | <b>2-338063-8</b>         | <b>2-1377227-8</b> | 2-1483288-8            | 2-1483437-8        | 1140                                        |
| 2.9            | 2-338063-9                | 2-1377227-9        | 2-1483288-9            | 2-1483437-9        | 1140                                        |
| 3.0            | 3-338063-0                | 3-1377227-0        | 3-1483288-0            | 3-1483437-0        | 1140                                        |
| 3.1            | 3-338063-1                | 3-1377227-1        | 3-1483288-1            | 3-1483437-1        | 1140                                        |
| 3.2            | 3-338063-2                | 3-1377227-2        | 3-1483288-2            | 3-1483437-2        | 1140                                        |
| 3.3            | 3-338063-3                | 3-1377227-3        | 3-1483288-3            | 3-1483437-3        | 1140                                        |
| 3.4            | 3-338063-4                | 3-1377227-4        | 3-1483288-4            | 3-1483437-4        | 1140                                        |
| 3.5            | 3-338063-5                | 3-1377227-5        | 3-1483288-5            | 3-1483437-5        | 1140                                        |
| 3.6            | 3-338063-6                | 3-1377227-6        | 3-1483288-6            | 3-1483437-6        | 1140                                        |
| 3.7            | <b>3-338063-7</b>         | <b>3-1377227-7</b> | 3-1483288-7            | 3-1483437-7        | 1140                                        |
| 3.8            | 3-338063-8                | 3-1377227-8        | 3-1483288-8            | 3-1483437-8        | 1140                                        |
| 3.9            | 3-338063-9                | 3-1377227-9        | 3-1483288-9            | 3-1483437-9        | 1140                                        |
| 4.0            | <b>4-338063-0</b>         | <b>4-1377227-0</b> | 4-1483288-0            | 4-1483437-0        | 1140                                        |

**Bold Part Numbers are tooled**

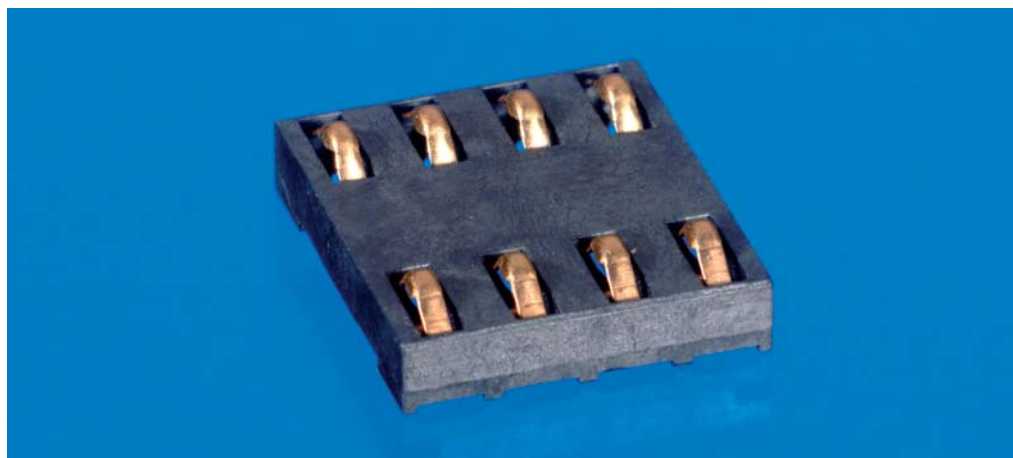
## Generic SIM Connector, 8 Positions

### Generic SIM Connector, 8 Positions

#### Features

SIM (Security Identity Module) and UIM (Universal Identity Modules) cards have been and continue to be used in mobile equipment. Tyco Electronics offers a wide selection of low cost SMT SIM connectors with heights from 1.9 mm to 4.0 mm depending on your height requirements.

All variations are packaged in tape & reel for pick and place manufacturing.



#### Material and Finish

##### Insulator:

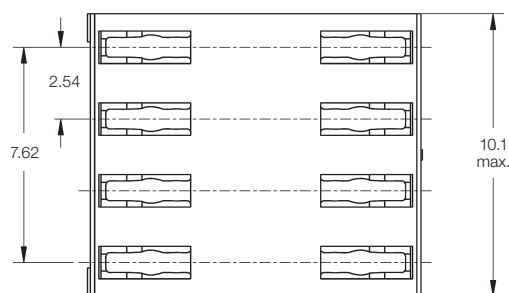
LCP, glass-filled, black color

##### Contact Pin:

Phosphor bronze

##### Contact Plating:

Selectively gold over nickel plated



#### Documentation

##### Drawing:

C-338123

##### Product Specification:

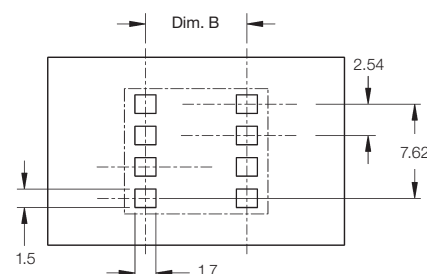
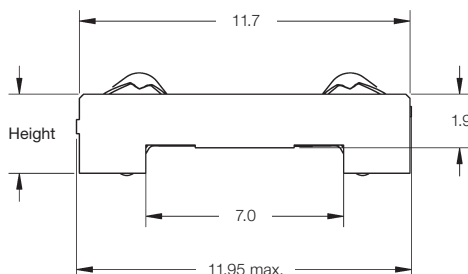
108-19122

##### Test Report:

501-19011

##### Application Specification:

114-19054



PCB Layout

| Height (mm) | Part Number       | Package Quantity (Pieces/Reel) |
|-------------|-------------------|--------------------------------|
| 1.9         | 1-338123-9        | 1100                           |
| 2.0         | 2-338123-0        | 1100                           |
| 2.1         | <b>2-338123-1</b> | 1100                           |
| 2.2         | 2-338123-2        | 1100                           |
| 2.3         | 2-338123-3        | 1100                           |
| 2.4         | 2-338123-4        | 1100                           |
| 2.5         | 2-338123-5        | 1100                           |
| 2.6         | 2-338123-6        | 1100                           |
| 2.7         | 2-338123-7        | 1100                           |
| 2.8         | 2-338123-8        | 1100                           |
| 2.9         | 2-338123-9        | 890                            |

| Height (mm) | Part Number | Package Quantity (Pieces/Reel) |
|-------------|-------------|--------------------------------|
| 3.0         | 3-338123-0  | 890                            |
| 3.1         | 3-338123-1  | 890                            |
| 3.2         | 3-338123-2  | 890                            |
| 3.3         | 3-338123-3  | 890                            |
| 3.4         | 3-338123-4  | 890                            |
| 3.5         | 3-338123-5  | 890                            |
| 3.6         | 3-338123-6  | 890                            |
| 3.7         | 3-338123-7  | 890                            |
| 3.8         | 3-338123-8  | 890                            |
| 3.9         | 3-338123-9  | 890                            |
| 4.0         | 4-338123-0  | 890                            |

**Bold Part Number is tooled**

## 5-Directional SIM Connector

### 5-Directional SIM Connector

#### Features

Can be mated from 5 directions, left, right, front, back and top.

The completely deep drawn contact nose provides smooth insertion and minimal card wear under any condition.

Height range from 1.5 mm to 5.0 mm possible, while maintaining 0.5 mm contact deflection (GSM Specification).

This product works with SIM cards of Generation 1, 2 and 3.

#### Material and Finish

##### Insulator:

GF liquid crystal polymer,  
black color

##### Contact Pin:

Copper alloy

##### Contact Plating:

1.2  $\mu$ m nickel underlayer,  
1.25  $\mu$ m gold at card side,  
0.1–0.2  $\mu$ m gold at solder side

#### Documentation

##### Drawing:

C-1705300

##### Product Specification:

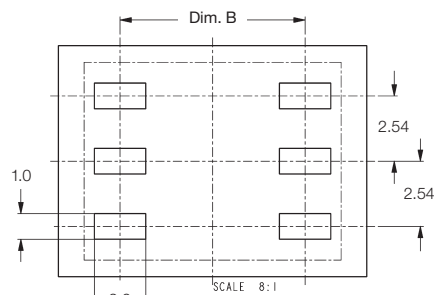
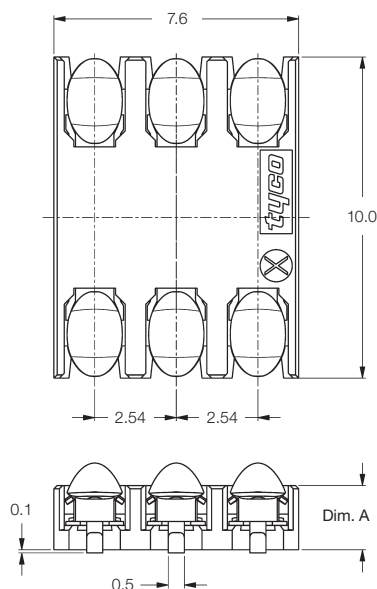
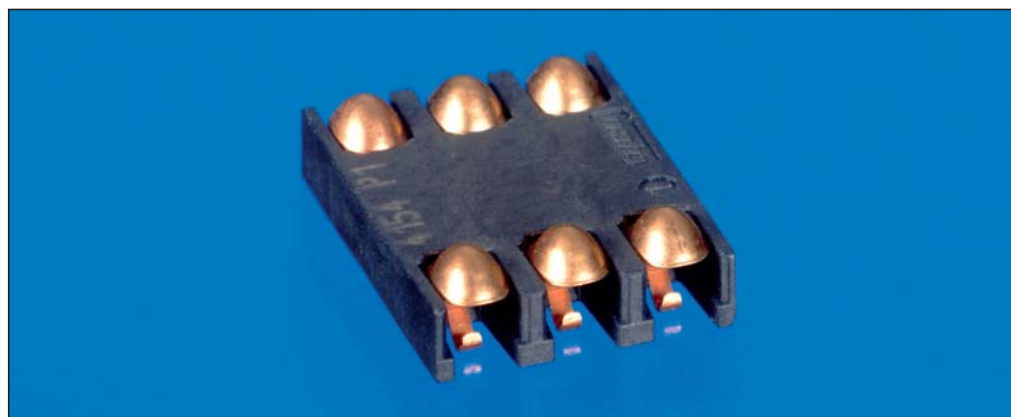
108-19280

##### Test Report:

501-19095

##### Application Specification:

114-19092



PCB Layout

| Dimensions (mm) |     | Part Number        | Package Quantity (Pieces/Reel) |
|-----------------|-----|--------------------|--------------------------------|
| A               | B   |                    |                                |
| 1.5             | 7.7 | <b>1-1705300-5</b> | 1450                           |
| 1.6             | 7.7 | <b>1-1705300-6</b> | 1450                           |
| 1.7             | 7.7 | <b>1-1705300-7</b> | 1450                           |
| 1.8             | 7.6 | <b>1-1705300-8</b> | 1450                           |
| 1.9             | 7.6 | <b>1-1705300-9</b> | 1450                           |
| 2.0             | 7.5 | <b>2-1705300-0</b> | 1450                           |
| 2.1             | 7.3 | <b>2-1705300-1</b> | 1450                           |
| 2.2             | 7.2 | <b>2-1705300-2</b> | 1450                           |
| 2.3             | 7.0 | <b>2-1705300-3</b> | 1450                           |
| 2.4             | 6.7 | <b>2-1705300-4</b> | 1450                           |
| 2.5             | 7.7 | 2-1705300-5        | 1150                           |
| 2.6             | 7.5 | 2-1705300-6        | 1150                           |
| 2.7             | 7.2 | 2-1705300-7        | 1150                           |
| 2.8             | 6.9 | 2-1705300-8        | 1150                           |
| 2.9             | 7.7 | 2-1705300-9        | 1150                           |
| 3.0             | 7.4 | 3-1705300-0        | 1150                           |
| 3.1             | 7.0 | 3-1705300-1        | 1150                           |
| 3.2             | 7.7 | 3-1705300-2        | 1150                           |

| Dimensions (mm) |     | Part Number | Package Quantity (Pieces/Reel) |
|-----------------|-----|-------------|--------------------------------|
| A               | B   |             |                                |
| 3.3             | 7.3 | 3-1705300-3 | 1450                           |
| 3.4             | 6.7 | 3-1705300-4 | 1450                           |
| 3.5             | 7.6 | 3-1705300-5 | 950                            |
| 3.6             | 7.1 | 3-1705300-6 | 950                            |
| 3.7             | 7.6 | 3-1705300-7 | 950                            |
| 3.8             | 7.1 | 3-1705300-8 | 950                            |
| 3.9             | 7.5 | 3-1705300-9 | 950                            |
| 4.0             | 6.8 | 4-1705300-0 | 950                            |
| 4.1             | 7.5 | 4-1705300-1 | 950                            |
| 4.2             | 6.8 | 4-1705300-2 | 950                            |
| 4.3             | 7.6 | 4-1705300-3 | 950                            |
| 4.4             | 6.8 | 4-1705300-4 | 950                            |
| 4.5             | 7.7 | 4-1705300-5 | 800                            |
| 4.6             | 6.9 | 4-1705300-6 | 800                            |
| 4.7             | 7.6 | 4-1705300-7 | 800                            |
| 4.8             | 6.6 | 4-1705300-8 | 800                            |
| 4.9             | 7.6 | 4-1705300-9 | 800                            |
| 5.0             | 6.6 | 5-1705300-0 | 800                            |

**Bold Part Numbers are tooled**

## Scaleable SIM Connector

### Scaleable SIM Connector

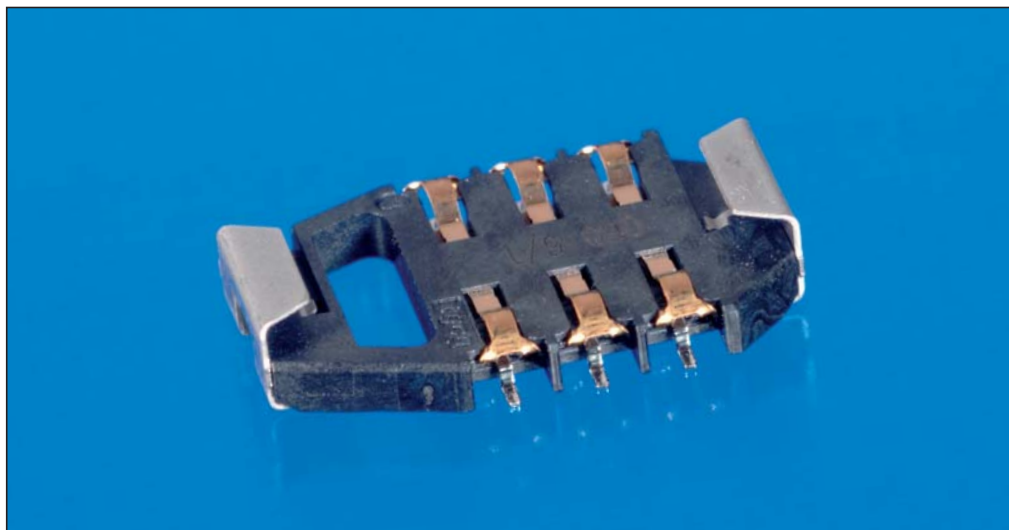
#### Features

Scaleable SIM connector height from 0.7 mm to 2.0 mm (housing height), featuring two different kind of clips.

1 clip allover (1 piece clip design). The one piece clip design prevents for card bow.

2 piece clip design allows easy removal of the SIM card.

Both versions have contact retention (anti lifting) features and smooth rounded contacts in order to decrease card wear to the minimum.



#### Material and Finish

##### Insulator:

GF liquid crystal polymer, black color

##### Contact Pin:

Copper alloy

##### Contact Plating:

1.2 µm nickel underlayer,  
1.25 µm gold at card side,  
0.1–0.2 µm gold at solder side

##### Clip:

Stainless steel/phosphor bronze

##### Clip Plating:

3.0 µm Sn allover,  
over 1.3 µm nickel underlayer

| Total Height (mm) | Housing Height (mm) | Part Numbers                                           |                                                          |                                                           |
|-------------------|---------------------|--------------------------------------------------------|----------------------------------------------------------|-----------------------------------------------------------|
|                   |                     | SIM with Card Stop Clip Allover (1000 Pieces per Reel) | SIM without Card Stop Clip Allover (750 Pieces per Reel) | SIM without Card Stop 2-Piece Clip (1100 Pieces per Reel) |
| 1.9               | 0.7                 | <b>1747314-1</b>                                       | –                                                        | –                                                         |
| 2.0               | 0.8                 | –                                                      | –                                                        | –                                                         |
| 2.1               | 0.9                 | <b>1871406-1</b>                                       | –                                                        | –                                                         |
| 2.2               | 1.0                 | –                                                      | –                                                        | –                                                         |
| 2.3               | 1.1                 | –                                                      | –                                                        | –                                                         |
| 2.4               | 1.2                 | <b>2-292292-4</b>                                      | –                                                        | –                                                         |
| 2.5               | 1.3                 | 2-292292-5                                             | –                                                        | 1-1705615-3                                               |
| 2.6               | 1.4                 | 2-292292-6                                             | 2-292373-6                                               | <b>1-1705615-4</b>                                        |
| 2.7               | 1.5                 | <b>2-292292-7</b>                                      | 2-292373-7                                               | 1-1705615-5                                               |
| 2.8               | 1.6                 | 2-292292-8                                             | 2-292373-8                                               | <b>1-1705615-6</b>                                        |
| 2.9               | 1.7                 | <b>2-292292-9</b>                                      | 2-292373-9                                               | 1-1705615-7                                               |
| 3.0               | 1.8                 | 3-292292-0                                             | 3-292373-0                                               | 1-1705615-8                                               |
| 3.1               | 1.9                 | <b>3-292292-1</b>                                      | 3-292373-1                                               | 1-1705615-9                                               |
| 3.2               | 2.0                 | –                                                      | <b>3-292373-2</b>                                        | 2-1705615-0                                               |

**Bold Part Numbers are tooled**

| Documentation             | Part No. 1705615 | Part No. 292292 | Part No. 292373 | Part No. 1747314 |
|---------------------------|------------------|-----------------|-----------------|------------------|
| Customer Drawing          | C-1705615        | C-292292        | C-292373        | C-1747314        |
| Product Specification     | 108-19241        | 108-60031       | 108-60031       | 108-5998         |
| Test Report               | 501-19069        | 501-60001       | 501-60001       | 501-5559         |
| Application Specification | 114-19075        | not available   | not available   | not available    |

## Super Low Profile SIM Connector with Full Clip

### Super Low Profile SIM Connector with Full Clip

#### Features

- Connector Height = 1.55 mm max.
- Size (H x W x L): 1.43 x 16.3 x 17.5 mm
- Big clip totally encapsulates SIM contact area
- Soldered clips provide additional mechanical stability
- Datecode printed on the product

#### Material and Finish

##### Housing:

LCP

##### Contacts:

Copper alloy 1.3  $\mu$ m nickel underlayer  
0.4  $\mu$ m gold in the contact area and  
0.05  $\mu$ m gold in the soldering area

##### Clip:

Stainless steel 1.3  $\mu$ m nickel under-  
layer, tin plated all over

#### Documentation

##### Drawing:

C-1981898

##### Product Specification:

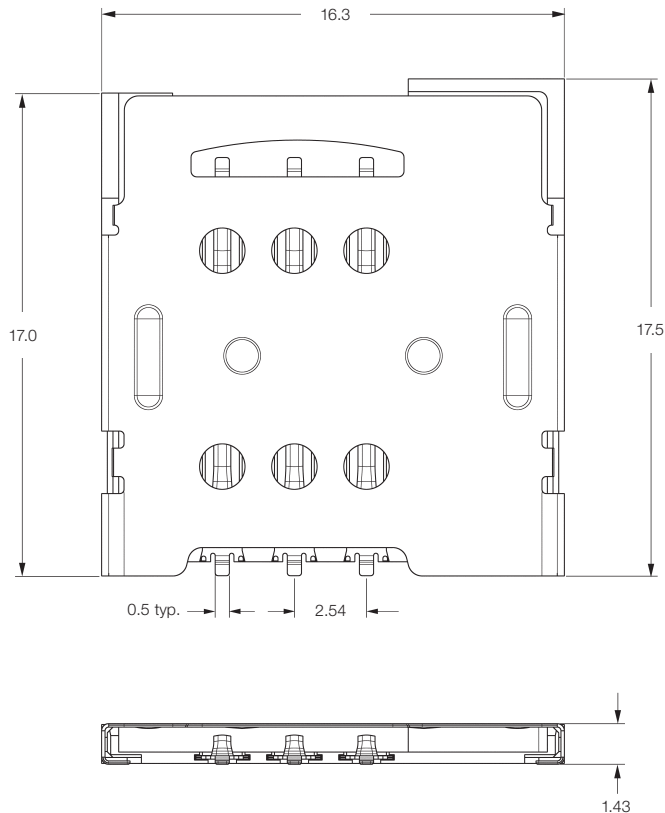
108-78472

##### Test Report:

See Product Specification

##### Application Specification:

114-19075



Part No. **1981898-1**

**Package Quantity:**  
1000 pcs per reel

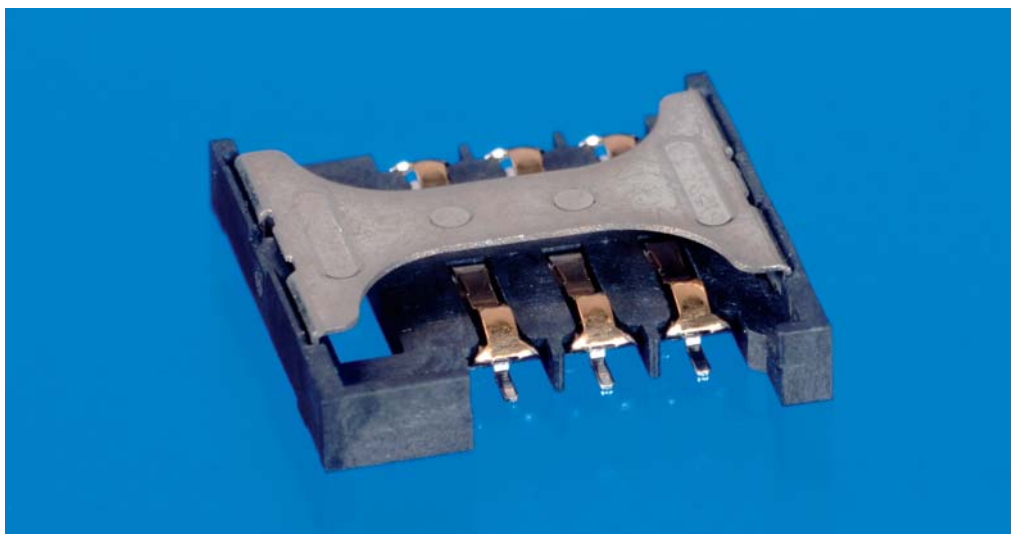
## Mini UICC SIM Connector

### Mini UICC SIM Connector

#### Features

This sliding SIM connector has been developed for usage with third generation SIM cards.

The scalable connector is available in heights from 1.2 mm to 1.9 mm (housing height). The forked contact provides a preload as well as anti lifting capabilities. The smooth and rounded contacts ensure minimal card wear, while the clip keeps the card in position during usage.



#### Material and Finish

##### Insulator:

GF liquid crystal polymer,  
black color

##### Contact Pin:

Copper alloy

##### Contact Plating:

1.2  $\mu$ m nickel underlayer,  
1.25  $\mu$ m gold at card side,  
0.1–0.2  $\mu$ m gold at solder side

##### Clip:

Stainless steel

##### Clip Plating:

3.0  $\mu$ m Sn allover,  
over 1.3  $\mu$ m nickel underlayer

#### Documentation

##### Drawing:

C-1705813

##### Product Specification:

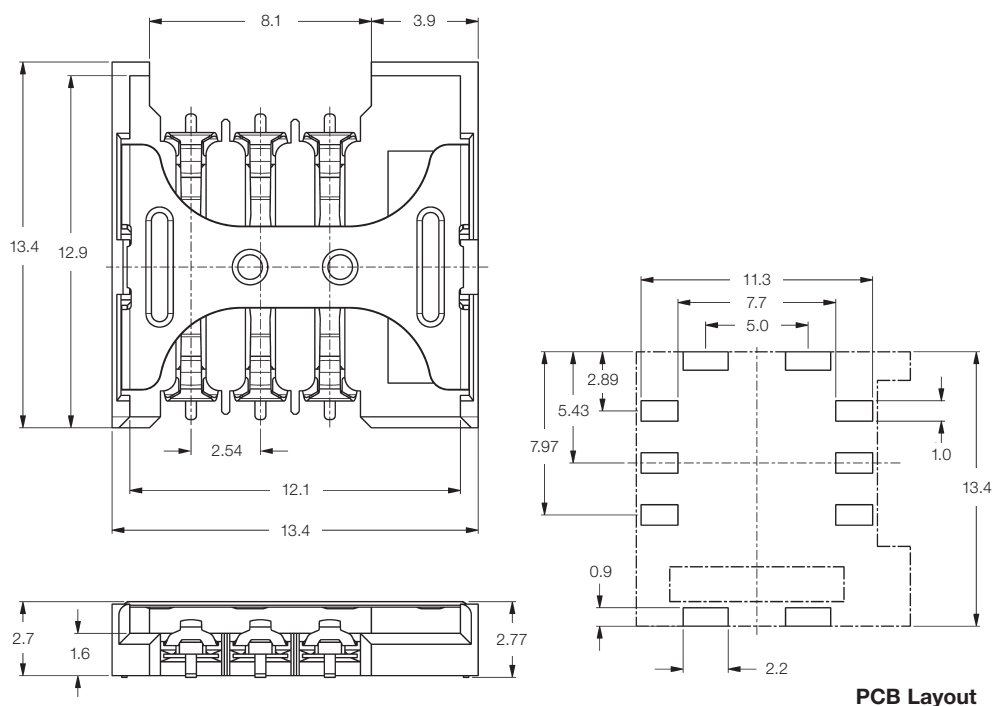
108-19241

##### Test Report:

501-19069

##### Application Specification:

114-19075



PCB Layout

| Total Height (mm) | Housing Height (mm) | Part Number | Package Quantity (Pieces/Reel) |
|-------------------|---------------------|-------------|--------------------------------|
| 1.9               | 0.7                 | 1827465-1   | 1000                           |
| 2.4               | 1.2                 | 1-1705813-2 | 1000                           |
| 2.5               | 1.3                 | 1-1705813-3 | 1000                           |
| 2.6               | 1.4                 | 1-1705813-4 | 1000                           |
| 2.7               | 1.5                 | 1-1705813-5 | 1000                           |
| 2.8               | 1.6                 | 1-1705813-6 | 1000                           |
| 2.9               | 1.7                 | 1-1705813-7 | 1000                           |
| 3.0               | 1.8                 | 1-1705813-8 | 1000                           |
| 3.1               | 1.9                 | 1-1705813-9 | 1000                           |

**Bold Part Numbers are tooled**

## Sliding SIM Connector, 8 Positions

### Sliding SIM Connector, 8 Positions

#### Features

SIM (Security Identity Module) and UIM (Universal Identity Modules) cards have been and continue to be used in mobile equipment.

Tyco Electronics offers a wide selection of low cost SMT sliding SIM connectors.

#### Material and Finish

##### Insulator:

Thermoplastic HT, UL 94 V-0 rated, black color

##### Contact Pin:

Copper alloy

##### Contact Plating:

Selective gold over nickel plated

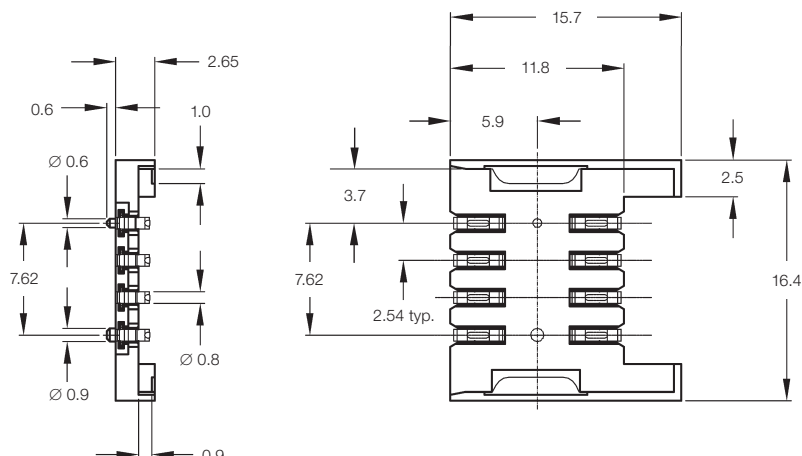
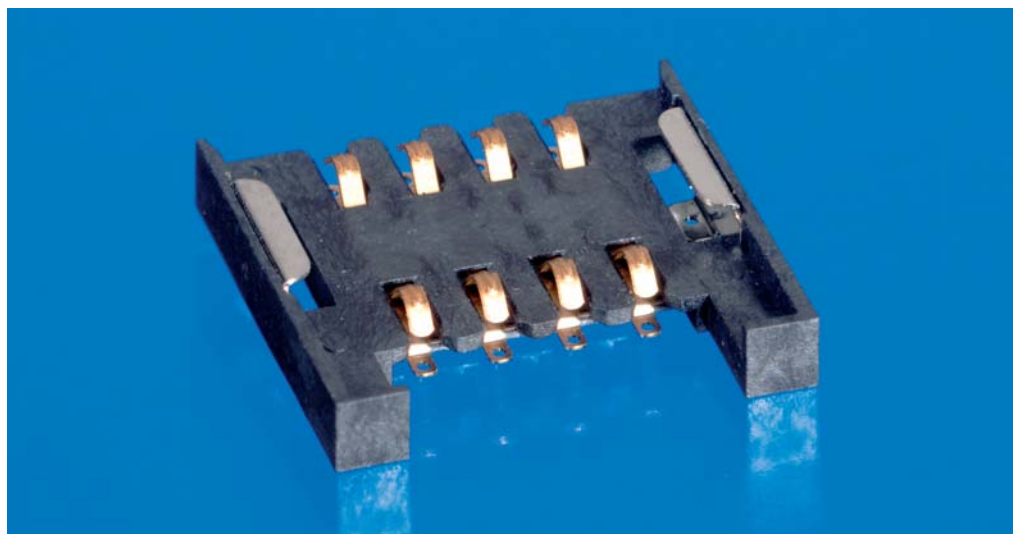
##### Clip:

Brass, tin over nickel plated

#### Documentation

##### Drawing:

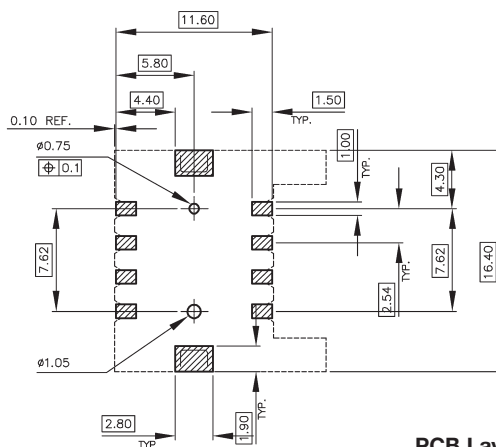
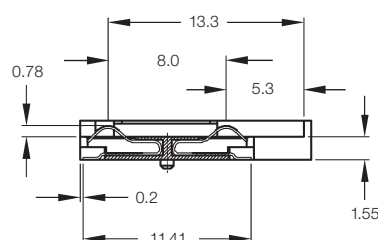
C-1857118



Part No. **1857118-1**

**Package Quantity:**

800 Pieces per Reel



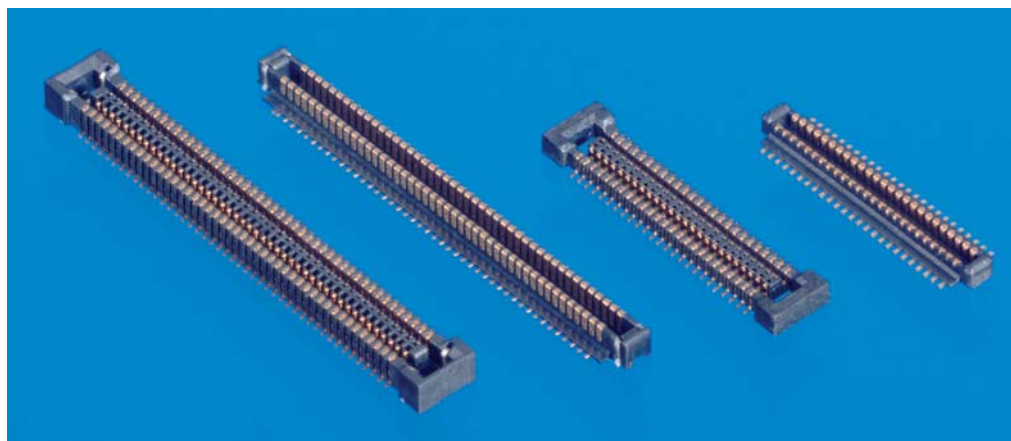
PCB Layout

## 0.4 mm Pitch 1.0 mm or 1.5 mm Height Board-to-Board Connector

### 0.4 mm Pitch 1.0 mm or 1.5 mm Height Board-to-Board Connector

#### Features

1.0 mm or 1.5 mm mated height  
low profile stacking connector.  
Connector body width is only  
2.7 mm and enables space saving.  
Formed contacts provide contact  
points on rolled surface enabling  
high reliability.  
Multiple point contact system is  
available (see note in table).  
For the latest information please  
contact your local sales engineer.



#### Material and Finish

##### Insulator:

Thermoplastic, black color

##### Contact Pin:

Copper alloy

##### Contact Plating:

Gold plating over nickel underplating

#### Documentation

##### Drawing:

C-See table

##### Product Specification:

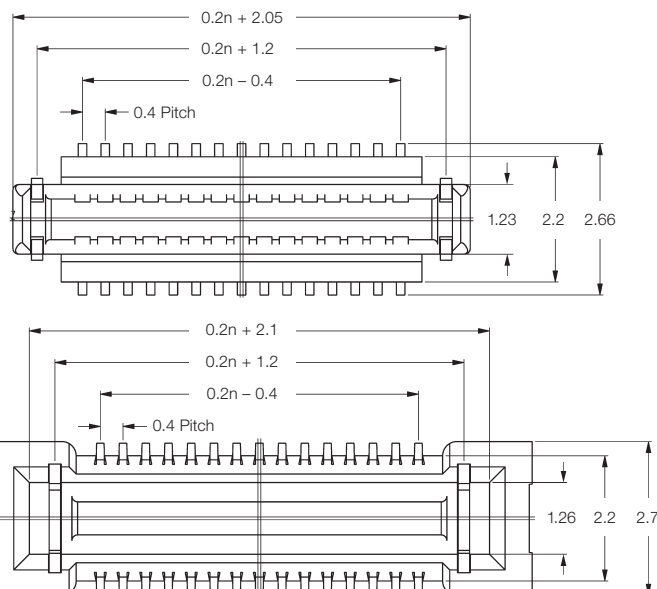
108-5901

##### Test Report:

501-5570

##### Instruction Sheet:

411-78159



| No. of Positions | Stacking Height 1.0 mm |             |                |                      | Stacking Height 1.5 mm |             |                |                      |
|------------------|------------------------|-------------|----------------|----------------------|------------------------|-------------|----------------|----------------------|
|                  | Plug                   | Receptacle  | Prototype Tool | Mass Production Tool | Plug                   | Receptacle  | Prototype Tool | Mass Production Tool |
| 10               | 1-1871566-0            | 1-1747769-0 | X              | —                    | 1-1871275-0            | 1-1871274-0 | X              | —                    |
| 12               | 1-1871566-2            | 1-1747769-2 | X              | —                    | 1-1871275-2            | 1-1871274-2 | —              | —                    |
| 16               | 1-1871566-6            | 1-1747769-6 | X              | —                    | 1-1871275-6            | 1-1871274-6 | —              | —                    |
| 20               | 2-1871566-0            | 2-1747769-0 | —              | X                    | 2-1871275-0            | 2-1871274-0 | —              | —                    |
| 22               | 2-1871566-2            | 2-1747769-2 | X              | —                    | 2-1871275-2            | 2-1871274-2 | —              | —                    |
| 24               | 2-1871566-4            | 2-1747769-4 | —              | X                    | 2-1871275-4            | 2-1871274-4 | —              | X                    |
| 28               | 2-1871566-8            | 2-1747769-8 | X              | —                    | 2-1871275-8            | 2-1871274-8 | —              | —                    |
| 30               | 3-1871566-0            | 3-1747769-0 | X              | —                    | 3-1871275-0            | 3-1871274-0 | —              | —                    |
| 40               | 4-1871566-0            | 4-1747769-0 | X              | —                    | 4-1871275-0            | 4-1871274-0 | —              | —                    |
| 46               | 4-1871566-6            | 4-1747769-6 | —              | X                    | 4-1871275-6            | 4-1871274-6 | —              | —                    |
| 50               | 5-1871566-0            | 5-1747769-0 | —              | X                    | 5-1871275-0            | 5-1871274-0 | —              | —                    |
| 54               | 5-1871566-4            | 5-1747769-4 | —              | —                    | 5-1871275-4            | 5-1871274-4 | —              | X                    |
| 56               | 5-1871566-6            | 5-1747769-6 | —              | —                    | 5-1871275-6            | 5-1871274-6 | —              | X                    |
| 60               | 6-1871566-0            | 6-1747769-0 | —              | X                    | 6-1871275-0            | 6-1871274-0 | —              | —                    |
| 70               | 7-1871566-0            | 7-1747769-0 | —              | —                    | 7-1871275-0            | 7-1871274-0 | —              | —                    |
| 80               | 8-1871566-0            | 8-1747769-0 | X              | —                    | 8-1871275-0            | 8-1871274-0 | —              | —                    |

**Stacking Height 1.0 mm:** Plugs and Receptacles 4000 per Reel

**Stacking Height 1.5 mm:** Plugs and Receptacles 3000 per Reel

Please contact sales for other pin counts.

## 0.3 mm FPC Connector

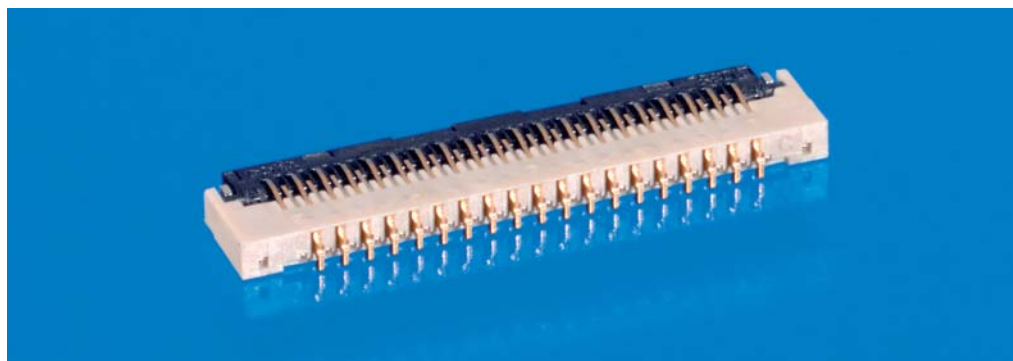
### 0.3 mm FPC Connector

#### Features

1.0 mm height low profile and 3.8 mm width narrow FPC connector for space saving.

FCP is securely connected with easy one touch flip lever actuator.

For the latest information please contact your local sales engineer.



#### Material and Finish

##### Insulator:

Thermoplastic

##### Color:

Body: beige, Actuator: black

##### Contact Pin:

Copper alloy

##### Contact Plating:

Gold plating over nickel underplating

#### Documentation

##### Drawing:

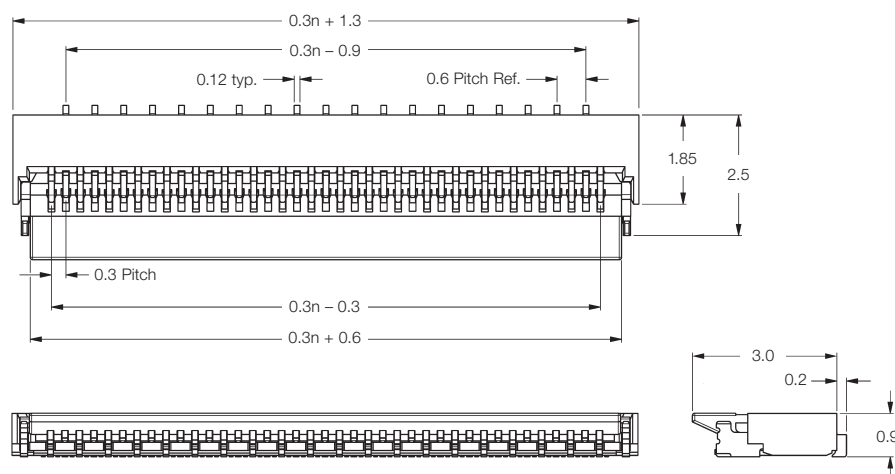
C-1746237

##### Product Specification:

108-5944

##### Test Report:

501-5647



| No. of Positions | Part Numbers    |                |                 |
|------------------|-----------------|----------------|-----------------|
|                  | Narrow Type     |                | Standard Type   |
|                  | Front Flip Lock | Back Flip Lock | Front Flip Lock |
| 11               | 1827827-1       | 1827674-1      | 1746237-1       |
| 13               | 1827827-2       | 1827674-2      | 1746237-2       |
| 15               | 1827827-3       | 1827674-3      | 1746237-3       |
| 17               | 1827827-4       | 1827674-4      | 1746237-4       |
| 19               | 1827827-5       | 1827674-5      | 1746237-5       |
| 21               | 1827827-6       | 1827674-6      | 1746237-6       |
| 23               | 1827827-7       | 1827674-7      | 1746237-7       |
| 25               | 1827827-8       | 1827674-8      | 1746237-8       |
| 27               | 1827827-9       | 1827674-9      | 1746237-9       |
| 29               | 1-1827827-0     | 1-1827674-0    | 1-1746237-0     |
| 31               | 1-1827827-1     | 1-1827674-1    | 1-1746237-1     |
| 33               | 1-1827827-2     | 1-1827674-2    | 1-1746237-2     |
| 35               | 1-1827827-3     | 1-1827674-3    | 1-1746237-3     |
| 37               | 1-1827827-4     | 1-1827674-4    | 1-1746237-4     |
| 39               | 1-1827827-5     | 1-1827674-5    | 1-1746237-5     |
| 41               | 1-1827827-6     | 1-1827674-6    | 1-1746237-6     |
| 43               | 1-1827827-7     | 1-1827674-7    | 1-1746237-7     |
| 45               | 1-1827827-8     | 1-1827674-8    | 1-1746237-8     |
| 47               | 1-1827827-9     | 1-1827674-9    | 1-1746237-9     |
| 49               | 2-1827827-0     | 2-1827674-0    | 2-1746237-0     |
| 51               | 2-1827827-1     | 2-1827674-1    | 2-1746237-1     |
| 53               | 2-1827827-2     | 2-1827674-2    | 2-1746237-2     |
| 55               | 2-1827827-3     | 2-1827674-3    | 2-1746237-3     |
| 57               | 2-1827827-4     | 2-1827674-4    | 2-1746237-4     |

Package Quantity: 4000 Pieces per Reel

Please contact sales for available pin counts.

## Circular Audio Connectors

### Circular Audio Connectors

#### Features

Tyco Electronics offers several circular Audio Connectors for usage with 3.5 mm or 2.5 mm diameter plug. The mounting style, which can be either SMD or compressive, where the compressive style does not require a solder connection and is invulnerable for forces applied to the connection.

#### Material and Finish:

See drawing

#### Documentation

##### Drawing:

See table

##### Product Specification:

See table

##### Test Report:

See table



| Part Number             | Package Quantity (Pieces) | Plug Diameter (mm) | Connection Style | Length (mm) | Width (mm) | Height (mm) | Switch | Location Pins | Product Specification | Test Report |
|-------------------------|---------------------------|--------------------|------------------|-------------|------------|-------------|--------|---------------|-----------------------|-------------|
| 1705058-1 <sup>1)</sup> | 4000 per Box              | 2.5                | Compressive      | 13.5        | 7.2        | 5.0         | Y      | N/A           | 108-19TBA             | 501-19TBA   |
| 1775250-1               | 1000 per Reel             | 2.5                | SMD              | 11.6        | 7.7        | 3.0         | Y      | Y             | 108-57570             | 501-57660   |
| 1470964-1               | 1000 per Reel             | 2.5                | SMD              | 6.8         | 11.6       | 3.0         | Y      | Y             | 108-57466             | 501-57536   |
| 1377032-3 <sup>2)</sup> | 3000 per Box              | 3.5                | Compressive      | 12.7        | 13.0       | 5.0         | Y      | N/A           | 108-19190             | 501-19056   |
| 1377032-2 <sup>2)</sup> | 3000 per Box              | 3.5                | Compressive      | 12.7        | 13.0       | 5.0         | Y      | N/A           | 108-19190             | 501-19056   |
| 1470033-1               | 50 per Tube               | 3.5                | TH               | 14.2        | 9.2        | 4.5         | Y      | Y             | 108-57185             | 501-57175   |
| 1470164-1               | 310 per Tray              | 3.5                | TH               | 14.0        | 9.0        | 4.5         | Y      | Y             | 108-57147             | 501-57130   |
| 440217-1 <sup>3)</sup>  | 55 per Tube               | 3.5                | TH               | 14.2        | 9.2        | 4.5         | Y      | Y             | 108-57047             | 501-57121   |
| 440217-2 <sup>4)</sup>  | 55 per Tube               | 3.5                | TH               | 14.2        | 9.2        | 4.5         | Y      | Y             | 108-57047             | 501-57121   |
| 1470636-1               | 700 per Reel              | 3.5                | TH               | 13.5        | 6.0        | 5.0         | Y      | Y             | 108-57296             | 501-57326   |
| 1470636-2               | 200 per Tray              | 3.5                | TH               | 13.5        | 6.0        | 5.0         | Y      | Y             | 108-57296             | 501-57326   |
| 1470778-1               | 700 per Reel              | 3.5                | TH               | 13.5        | 6.0        | 5.0         | Y      | Y             | 108-57296             | 501-57399   |
| 440343-1                | 250 per Tray              | 3.5                | TH               | 15.0        | 10.8       | 7.3         | Y      | Y             | 108-57462             | 501-57532   |

<sup>1)</sup> Not yet tooled

<sup>2)</sup> Audio + DC, Application Specification 114-19046

<sup>3)</sup> Ring Color Silvery White

<sup>4)</sup> Ring Color Black

## Circular DC Connectors

### Circular DC Connectors

#### Features

Tyco Electronics offers several Circular DC Connectors for usage with 3.5 mm or 2.5 mm diameter plug.

The mounting style, which can be either SMD or compressive, where the compressive style does not require a solder connection and is invulnerable for forces applied to the connection.

#### Material and Finish:

See drawing

#### Documentation

##### Drawing:

See table

##### Product Specification:

See table

##### Test Report:

See table



| Part Number             | Package Quantity (Pieces) | DC Plug Diameter (mm) | Connection Style | Length (mm) | Width (mm) | Height (mm) | Switch | Pin Diameter (mm) | Location Pins | Product Specification | Test Report |
|-------------------------|---------------------------|-----------------------|------------------|-------------|------------|-------------|--------|-------------------|---------------|-----------------------|-------------|
| 1470177-1               | 800 per Reel              | 3.5                   | SMD              | 9.3         | 8.0        | 5.2         | Y      | 1.00              | Y             | 108-57176             | 501-57187   |
| 1470177-2               | 800 per Reel              | 3.5                   | SMD              | 9.3         | 8.0        | 5.2         | Y      | 1.30              | Y             | 108-57176             | 501-57187   |
| 1857353-1               | 1000 per Reel             | 3.5                   | SMD              | 9.3         | 8.0        | 5.3         | Y      | 1.00              | Y             | –                     | –           |
| 1857353-2               | 1000 per Reel             | 3.5                   | SMD              | 9.3         | 8.0        | 5.3         | Y      | 1.30              | Y             | –                     | –           |
| 1377032-3 <sup>1)</sup> | 3696 per Box              | 3.5                   | Compressive      | 12.7        | 13.0       | 5.0         | Y      | 1.00              | N/A           | 108-19190             | 501-19056   |
| 1377032-2 <sup>1)</sup> | 3696 per Box              | 3.5                   | Compressive      | 12.7        | 13.0       | 5.0         | Y      | 1.25              | N/A           | 108-19190             | 501-19056   |
| 1483596-2 <sup>2)</sup> | 308 per Tray              | 2.5                   | Compressive      | 10.3        | 6.2        | 4.5         | N      | 0.65              | N/A           | 108-19278             | 501-19TBA   |
| 1483596-1 <sup>3)</sup> | 308 per Tray              | 2.5                   | Compressive      | 10.3        | 6.2        | 4.5         | N      | 0.65              | N/A           | 108-19278             | 501-19TBA   |

<sup>1)</sup> Audio + DC, Application Specification 114-19046

<sup>2)</sup> Application Specification 114-19091

<sup>3)</sup> Color Yellow

## Mini USB Plug

### Mini USB Plug

#### Features

Tyco Electronics offers a complete range of (Mini) USB receptacles, cables and plugs.

The system is fully compliant with the USB specification and supports data transmission speeds >USB 2.0 full speed.

#### Material and Finish

##### Insulator:

LCP, glass-filled, black color

##### Contact Pin:

Phosphor bronze

##### Contact Plating:

Selectively plated gold over nickel

#### Documentation

##### Drawing:

C-1734205

##### Product Specification:

108-57062

##### Test Report:

501-57070



### Mini B Plugs

| No. of Contacts | Type   | Color          | Description                                 | Part Number | Package Quantity (Pieces) |
|-----------------|--------|----------------|---------------------------------------------|-------------|---------------------------|
| 4               | Mini B | Black          | Mini B Plug with Contact Insert 4 Positions | 1734205-1   | 1000 per Bag              |
| 5               | Mini B | Black          | Mini B Plug with Contact Insert 5 Positions | 1-1734205-1 | 1000 per Bag              |
| Not applicable  | Mini B | Not applicable | Top and Front Shield                        | 3-1734205-1 | 1000 per Bag              |
| Not applicable  | Mini B | Not applicable | Bottom Shield                               | 4-1734205-1 | 1000 per Bag              |

### USB 2.0 Type A to Mini B Cable Assemblies

| No. of Conductors | Plug 1     | Plug 2 | Color | Description                              | Length (mm) | Part Number | Package Quantity (Pieces) |
|-------------------|------------|--------|-------|------------------------------------------|-------------|-------------|---------------------------|
| 4                 | USB Type A | Mini B | Black | Standard USB-A to Mini-B Assembly, 1.0 M | 1000        | 1496476-1   | 275 per Box               |
|                   |            |        |       | Standard USB-A to Mini-B Assembly, 1.5 M | 1500        | 1496476-2   | 220 per Box               |
|                   |            |        |       | Standard USB-A to Mini-B Assembly, 2.0 M | 2000        | 1496476-3   | 150 per Box               |
|                   |            |        |       | Standard USB-A to Mini-B Assembly, 3.0 M | 3000        | 1496476-4   | 110 per Box               |
|                   |            |        |       | Standard USB-A to Mini-B Assembly, 5.0 M | 5000        | 1496476-5   | 60 per Box                |
|                   |            |        |       | Standard USB-A to Mini-B Assembly, 12"   | 305         | 1496476-6   | 200 per Box               |
|                   |            |        |       | Standard USB-A to Mini-B Assembly, 8"    | 203         | 1496476-8   | 10 per Box                |
|                   |            |        |       | C2113A USB Cable                         | 800         | 1750516-1   | 200 per Box               |

## Mini USB Receptacle

### Mini USB Receptacle

#### Features

Tyco Electronics offers a complete range of (Mini) USB receptacles, cables and plugs.

The system is fully compliant with the USB specification and supports data transmission speeds > USB 2.0 full speed.

#### Material and Finish

##### Housing:

High temperature thermoplastic, UL 94 V-0, black color

##### Contact:

Phosphor bronze, selectively plated gold over nickel and tin-lead in solder area

##### Shell:

Phosphor bronze, half bright tin over copper underplating



#### Documentation

##### Drawing:

C-See table

##### Product Specification:

108-57062

##### Test Report:

501-57070

#### Mini USB Receptacles, Type B

| No. of Contacts | Color | Description                        | Locating Post | P & P Tape | Part Number | Package Quantity (Pieces) |
|-----------------|-------|------------------------------------|---------------|------------|-------------|---------------------------|
| 4               | Black | Mini USB, Receptacle               | Y             | N          | 1775055-1   | 700 per Reel              |
|                 |       |                                    | Y             | N          | 1734035-1   | 150 per Tray              |
|                 |       |                                    |               |            | 1734035-3   | 700 per Reel              |
| 5               | Black | Mini USB, Right-Angle, SMT, pbFree | Y             | Y          | 1734035-4   | 700 per Reel              |
|                 |       |                                    | N             | N          | 1-1734035-1 | 150 per Tray              |
|                 |       |                                    |               |            | 1-1734035-3 | 700 per Reel              |

## Micro USB Connector

### Micro USB Connector

#### Features and Advantages

The brand new Micro USB connector further decreases the size needed for the popular USB connector system, while maintaining performance on the same level. It is specifically developed for mobile phone applications where size is a major issue.

- Low profile connector system; Height = 2.7 mm (2.7 x 5.0 x 7.5 mm)
- Robust design
- 10,000 cycles durability
- Latching design provides strong mating

#### Material and Finish

##### Insulator:

Thermoplastic resin

##### Contact Pin:

Copper alloy

##### Contact Plating:

Selectively gold plated over Ni-Pd over nickel

##### Shell:

Stainless steel, tin over nickel plated

#### Documentation

##### Drawing:

C-See table

##### Product Specification:

108-78434

##### Test Report:

See Product Specification



| No. of Conductors | Type       | Color | Description   | Part Number | Package Quantity (Pieces) |
|-------------------|------------|-------|---------------|-------------|---------------------------|
| 5                 | Receptacle | Gray  | Receptacle AB | 1981584-1   | 1000                      |
|                   |            | Black | Receptacle B  | 1981568-1   | 1000                      |
|                   | Plug       | White | Plug A Type   | 1939053-1   | 1000                      |
|                   |            | Black | Plug B Type   | 1939054-1   | 1000                      |

## Generic Snake and Pad Connector

### Generic Snake and Pad Connector

#### Features

The Snake and Pad contact system is a spring loaded approach to the I/O connector. Inherently the system is very forgiving of large mating tolerances and boasts a low total application cost. Using this proven contact system Tyco Electronics has 12 and 16 pos. standard connectors available.

The connector system uses solderless compression in-phone "pad" and cradle cable plug "snake" contacts. The plug consists of full load cradle and cable connectors as well as charging plugs. The connector system can be keyed for individual customer applications. Tyco Electronics Snake and Pad connectors are highly reliable cellular interconnect solutions, used in millions of handsets.

#### Material and Finish

##### Insulator:

LCP, glass-filled, black color

##### Contact Pin:

Phosphor bronze

##### Contact Plating:

Selectively plated gold over nickel at contact position, tin over nickel at solder area

##### Locking Springs:

POM, black color

#### Documentation

##### Drawing:

C-See table

##### Product Specification:

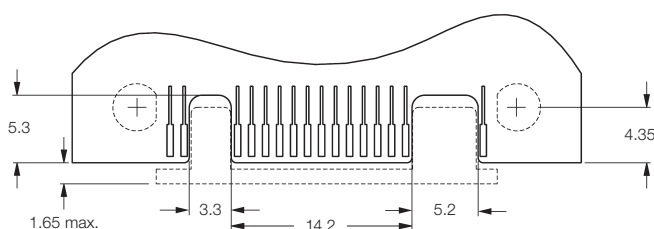
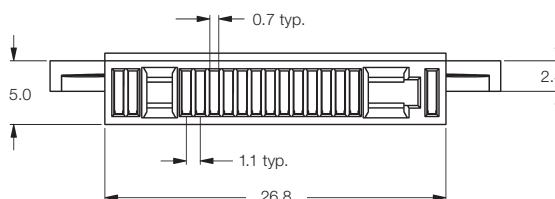
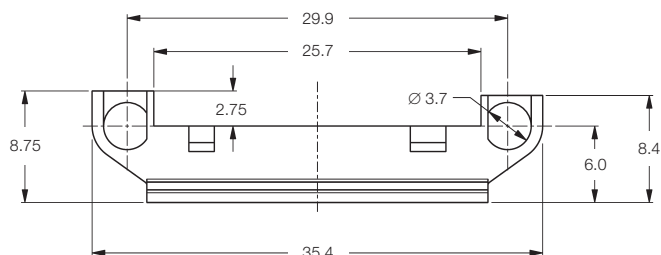
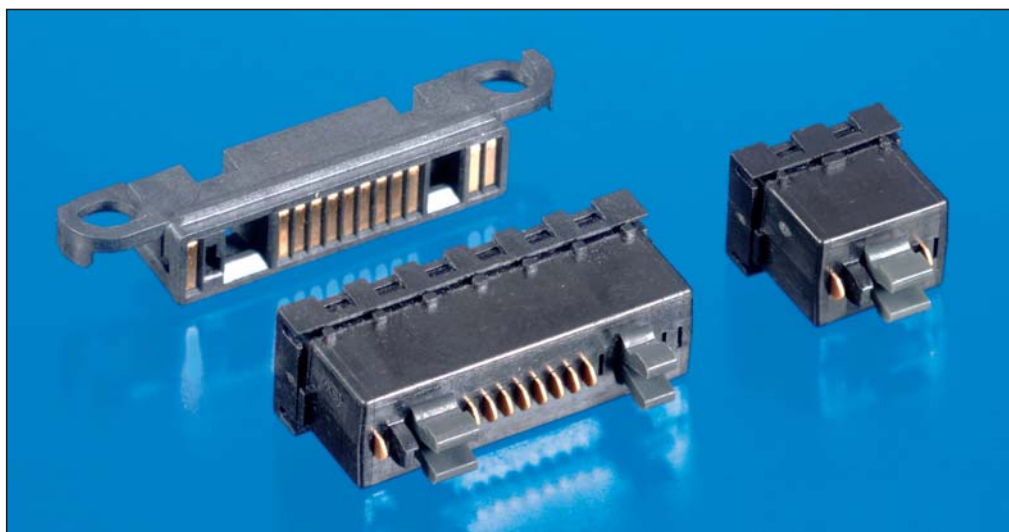
108-19184

##### Test Report:

501-19044

##### Application Specification:

114-19060



| Part Number | Package Quantity (Pieces) | No. of Pos. | Type       | Application   | PCB Thickness (mm) | Mates with |         |         |         |         |
|-------------|---------------------------|-------------|------------|---------------|--------------------|------------|---------|---------|---------|---------|
|             |                           |             |            |               |                    | 5338980    | 5338979 | 5338982 | 338966  | 338967  |
|             |                           |             |            |               |                    | 2 Pos.     | 12 Pos. | 16 Pos. | 12 Pos. | 16 Pos. |
| 5338980-1   | 2250 per Box              | 2           | Plug       | Cable         | —                  | —          | —       | —       | X       | X       |
| 5338979-1   | 2250 per Box              | 12          | Plug       | Desktop Stand | —                  | —          | —       | —       | X       | —       |
| 5338979-2   | 2250 per Box              | 12          | Plug       | Cable         | —                  | —          | —       | —       | X       | —       |
| 5338982-1   | 1750 per Box              | 16          | Plug       | Desktop Stand | —                  | —          | —       | —       | —       | X       |
| 5338982-2   | 1750 per Box              | 16          | Plug       | Cable         | —                  | —          | —       | —       | —       | X       |
| 338966-9    | 250 per Box               | 12          | Receptacle | N/A           | 0.9*               | X          | X       | —       | —       | —       |
| 1-338967-2  | 250 per Box               | 16          | Receptacle | N/A           | 1.2*               | X          | —       | X       | —       | —       |

\*) Other PCB thickness can be made available upon request.

## Multi Media Interface Connector

### Multi Media Interface Connector

#### Features

This small versatile Multi Media Interface Connector supports various digital data/audio applications.

Proprietary metal shell side lock provides superb EMI performance as well as mechanical robustness.

Various cable assemblies are provided to support many mobile electronics applications.



#### Material and Finish

##### Insulator:

Thermoplastic, UL 94 V-0, black color

##### Contact Pin:

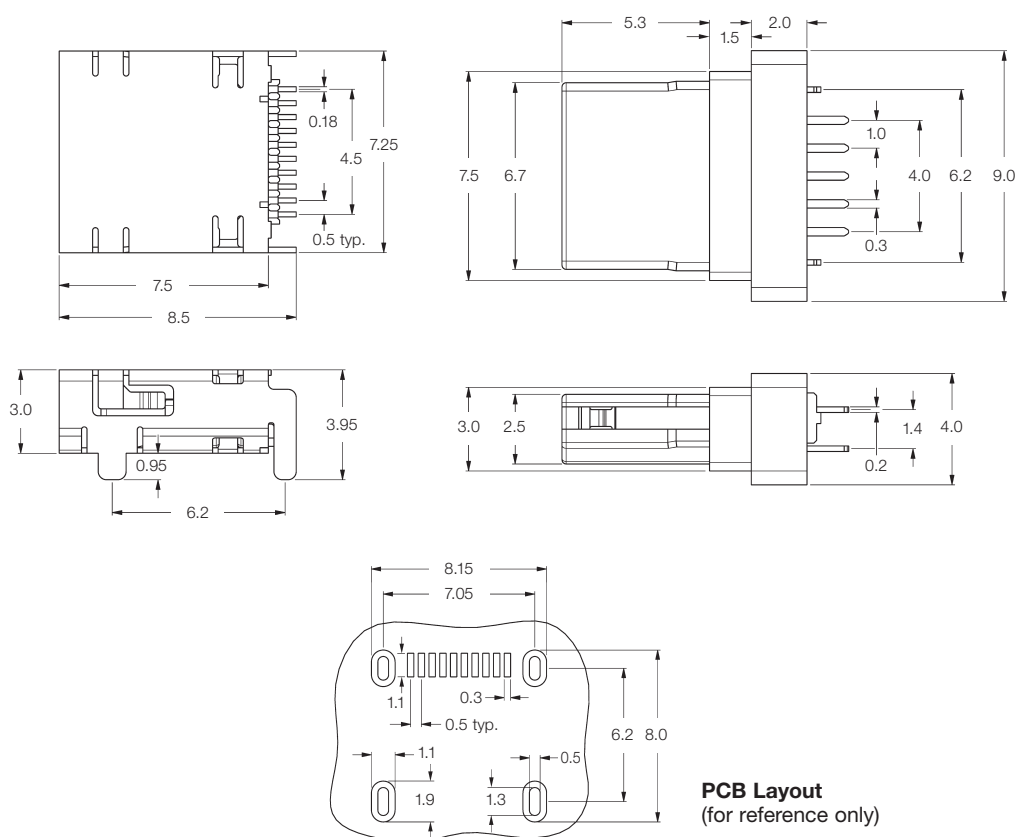
Copper alloy

##### Contact Plating:

1.0 µm min. nickel underlayer,  
0.1 µm min. gold at mating side,  
0.01–0.2 µm gold at solder tin

##### Shell Plating:

0.5 µm min. tin plating



#### Documentation

##### Drawing:

See table

##### Product Specification:

See table

##### Test Report:

See table

**PCB Layout**  
(for reference only)

#### MMI Connectors

| Pitch | No. of Pos. | Type       | Height (mm) | Style | Description                                       | Part Number | Package Quantity (Pieces) | Comment           |
|-------|-------------|------------|-------------|-------|---------------------------------------------------|-------------|---------------------------|-------------------|
| 0.5   | 10          | Plug       | N/A         | N/A   | Plug Assy for Ear Phone Connector                 | 1612633-1   | 150 per Tray              | –                 |
|       |             | Receptacle | 3.0         | DIP   | Receptacle Assembly for Ear Phone                 | 1612634-1   | 1500 per Reel             | –                 |
|       |             |            | 3.0         | SMT   | Receptacle Assy for Ear Phone Jack Connector      | 1674432-1   | 1200 per Reel             | –                 |
|       |             |            | 3.2         | DIP   | Rec. Assy for Ear Phone Connector onboard reverse | 1827349-1   | 1500 per Reel             | Reversed          |
|       |             |            | 1.4         | DIP   | Receptacle Assy for Ear Phone Connector off       | 1674787-1   | 1500 per Reel             | Inboard           |
|       |             |            | 2.4         | DIP   | Receptacle Assy for Ear Phone Connector off       | 1747124-1   | 1200 per Reel             | Inboard           |
|       |             |            | 2.4         | DIP   | Receptacle Assy for Ear Phone Connector off       | 1746223-1   | 1500 per Reel             | Inboard, reversed |
|       | 12          | Plug       | N/A         | N/A   | Plug Assy for MMIC                                | 1746717-1   | 110 per Tray              | –                 |
|       |             | Receptacle | 3.0         | SMT   | Receptacle Assy for MMIC                          | 1746716-1   | 600 per Reel              | –                 |
|       | 14          | Plug       | N/A         | N/A   | Plug Assy for DC Cable                            | 1717169-1   | 110 per Tray              | –                 |
|       |             | Receptacle | 3.0         | DIP   | Emboss Assy for MMIC Receptacle                   | 1717312-1   | 600 per Reel              | –                 |

## MDIC and S-MDIC Connector System, 12 Positions

### MDIC and S-MDIC Connector System, 12 Positions

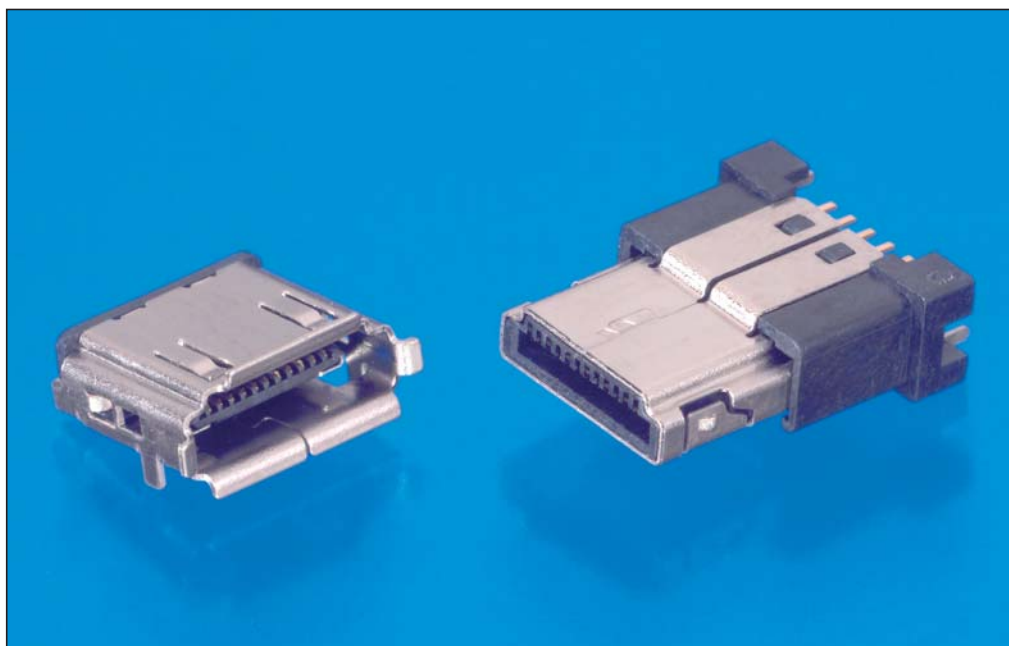
#### Features

The MDIC and S-MDIC I/O connector systems are further decreasing the size of common I/O interfaces.

This 12 positions connector system is highly miniaturized and features a receptacle height as small as 2.0 mm.

Small Size (L x W x H):  
6.0 x 7.2 x 2.5 mm (S-MDIC)  
7.15 x 8.7 x 2.0 mm (MDIC)

Packaged in Tape and Reel



#### Material and Finish

##### Insulator:

Thermoplastic acc. UL 94 V-0

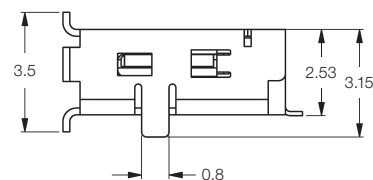
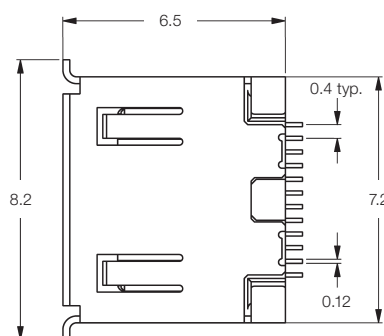
##### Contacts:

Copper alloy 0.3 µm gold over  
1.3 µm nickel in contact area.  
Gold-flash in other areas.

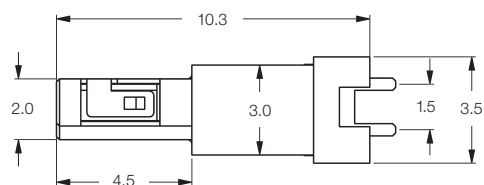
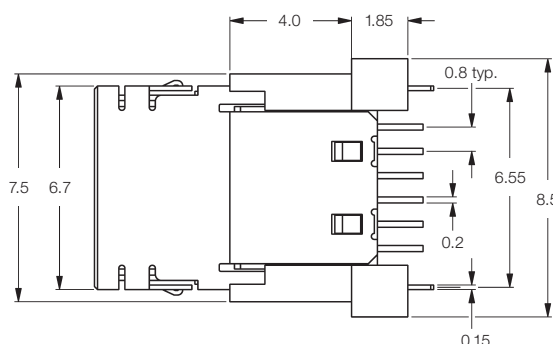
##### Shell:

SUS nickel plated 2.0 µm min.

Receptacle



Plug



S-MDIC as shown

| Description                 | Pitch (mm) | Height (mm) | Part Number | Package Quantity |
|-----------------------------|------------|-------------|-------------|------------------|
| S-MDIC Receptacle           | 0.4        | 2.5         | 368560-1    | 1000 per Reel    |
| S-MDIC Receptacle, Reversed | 0.4        | 2.5         | 368565-1    | 1000 per Reel    |
| S-MDIC Plug                 | 0.4        | N/A         | 368555-1    | 750 per Tray     |
| MDIC Receptacle             | 0.5        | 2.0         | 1827541-1   | 1000 per Reel    |
| MDIC Plug                   | 0.5        | N/A         | 1827546-1   | 110 per Tray     |

## HDMI Connectors, Type C

## HDMI Connectors, Type C

**Features**

New reduced form factor connector for small portable devices such as camcorders, still cameras and mobile phones.

Compliant with HDMI version 1.3 specification.

These HDMI connectors are on the approved connector list.

**Material and Finish**
**Insulator:**

Thermoplastic acc. UL 94 V-0, color black

**Contact:**

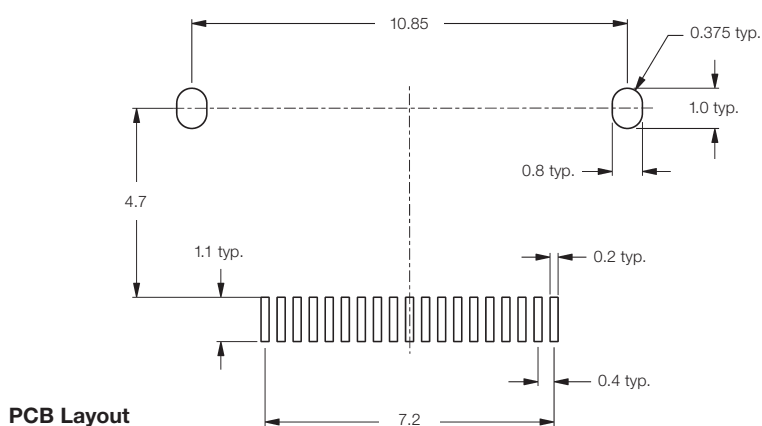
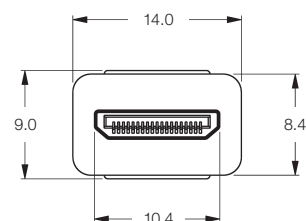
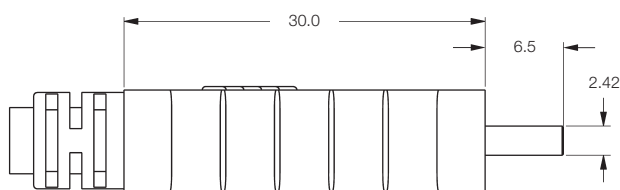
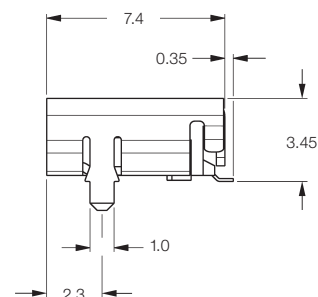
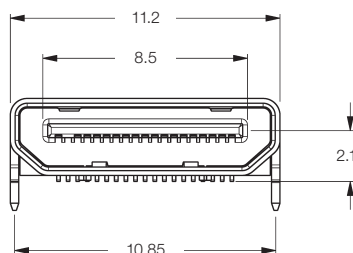
Copper alloy

**Shell:**

Copper alloy

**Pick and Place Feature:**

Polyamide tape



## Memory Card Connectors

### Memory Card Connectors

#### Features

Tyco Electronics offers a wide range of memory card connectors in several variations.

#### Material and Finish:

See drawing

#### Documentation

##### Drawing:

See table

##### Product Specification:

See table



| Type         | Part Number  | Package Quantity (Pieces) | Ejection Type | Card Detection Switch | Write Protect Switch | Standoff | Height Location Pin (mm) | Packaging  | Product Specification |
|--------------|--------------|---------------------------|---------------|-----------------------|----------------------|----------|--------------------------|------------|-----------------------|
| SD           | 1470139-1    | 40 per Tray               | P-P           | Y                     | Y                    | 0        | 0.70                     | Long Tray  | 108-57127             |
|              | 1470139-2    | 32 per Tray               | P-P           | Y                     | Y                    | 0        | 0.70                     | Short Tray | 108-57127             |
|              | 1470139-3    | 300 per Reel              | P-P           | Y                     | Y                    | 0        | 0.70                     | T&R        | 108-57127             |
|              | 1734234-1    | 45 per Tray               | P-PI          | Y                     | Y                    | 0        | 0.85                     | Tray       | 108-57127             |
|              | 1734234-2    | 500 per Reel              | P-PI          | Y                     | Y                    | 0        | 0.85                     | T&R        | 108-57127             |
|              | 1734234-3    | 45 per Tray               | P-PI          | Y                     | Y                    | 0        | 0.40                     | Tray       | 108-57127             |
|              | 1734234-4    | 500 per Reel              | P-PI          | Y                     | Y                    | 0        | 0.40                     | T&R        | 108-57127             |
|              | 1734472-1    | 40 per Tray               | P-P           | Y                     | Y                    | 0        | 0.70                     | Long Tray  | 108-57127             |
|              | 1734472-2    | 32 per Tray               | P-P           | Y                     | Y                    | 0        | 0.70                     | Short Tray | 108-57127             |
|              | 1734472-3    | 300 per Reel              | P-P           | Y                     | Y                    | 0        | 0.70                     | T&R        | 108-57127             |
|              | 1-1734472-1* | 40 per Tray               | P-P           | Y                     | Y                    | 0        | 0.70                     | Long Tray  | 108-57127             |
|              | 1-1734472-2* | 32 per Tray               | P-P           | Y                     | Y                    | 0        | 0.70                     | Short Tray | 108-57127             |
|              | 1-1734472-3* | 300 per Reel              | P-P           | Y                     | Y                    | 0        | 0.70                     | T&R        | 108-57127             |
|              | 1871250-3    | 220 per Reel              | P-P           | Y                     | Y                    | 0        | 0.55                     | T&R        | 108-78220             |
|              | 1871250-4    | 220 per Reel              | P-P           | Y                     | Y                    | 0        | 0                        | T&R        | 108-78220             |
|              | 1871583-1**  | 280 per Reel              | P-P           | Y                     | Y                    | 0        | 0.55                     | T&R        | 108-78220             |
|              | 1871583-2**  | 281 per Reel              | P-P           | Y                     | Y                    | 0        | 0                        | T&R        | 108-78220             |
|              | 1871583-3    | 282 per Reel              | P-P           | Y                     | Y                    | 0        | 0.55                     | T&R        | 108-78220             |
|              | 1871583-4    | 283 per Reel              | P-P           | Y                     | Y                    | 0        | 0                        | T&R        | 108-78220             |
|              | 440297-1     | 48 per Tray               | P-P           | Y                     | Y                    | 0        | 0.85                     | Tray       | 108-57127             |
|              | 440297-2     | 500 per Reel              | P-P           | Y                     | Y                    | 0        | 0.85                     | T&R        | 108-57127             |
|              | 440297-3     | 48 per Tray               | P-P           | Y                     | Y                    | 0        | 0.45                     | Tray       | 108-57127             |
|              | 440297-4     | 500 per Reel              | P-P           | Y                     | Y                    | 0        | 0.45                     | T&R        | 108-57127             |
| SD Reverse   | 1775059-1    | 250 per Reel              | P-P           | Y                     | Y                    | 0        | 0.50                     | T&R        | 108-57504             |
|              | 1775012-1    | 250 per Reel              | P-P           | Y                     | Y                    | 1.2      | 0.50                     | T&R        | 108-57504             |
|              | 1775067-1    | 250 per Reel              | P-P           | Y                     | Y                    | 0        | 0.50                     | T&R        | 108-57504             |
|              | 1871916-1    | 200 per Reel              | P-P           | Y                     | Y                    | 0        | 0.45                     | T&R        | –                     |
|              | 1903302-1    | 180 per Reel              | P-P           | Y                     | Y                    | 0        | 0.45                     | T&R        | –                     |
| Memory Stick | 1674162-1    | 45 per Tray               | P-P           | Y                     | N                    | 0        | 0.80                     | Tray       | 108-5734              |
|              | 1674319-1    | 54 per Tray               | P-P           | N                     | N                    | 0        | 0                        | Tray       | 108-5734              |
|              | 1470332-1    | 72 per Tray               | P-PI          | N                     | N                    | 0        | 0.60                     | Tray       | 108-57238             |
|              | 1717431-1    | 54 per Tray               | P-P           | N                     | N                    | 0        | 0                        | Tray       | 108-5734              |
| XD           | 1470864-1    | 50 per Tray               | P-PI          | N                     | N                    | 0        | 0.45                     | Tray       | 108-57432             |
| T-Flash      | 1827034-1    | 1100 per Reel             | P-P           | N                     | N/A                  | 0        | 0                        | T&R        | 108-78224             |
| Mini SD      | 1775204-1    | 750 per Reel              | P-P           | Y                     | N/A                  | 0        | 0.5                      | T&R        | 108-57589             |
| Micro SD     | 1871602-1    | 1000 per Reel             | P-P           | Y                     | N/A                  | 0        | 0                        | T&R        | 108-78337             |
|              | 1871602-2    | 1000 per Reel             | P-P           | Y                     | N/A                  | 0        | 0.45                     | T&R        | 108-78337             |
| MMC          | 338610-1     | 1350 per Reel             | P-PI          | N                     | N/A                  | 0        | 0                        | T&R        | 108-19173             |

\*) Full cover

\*\*) Reversed reflow possible

## Micro SD Connector

### Micro SD Connector

#### Features

The Micro SD socket has an easy-to-use push-push connection. It is equipped with a mechanism we created in-house that maintains sufficient card ejection stroke while preventing the card from popping out. Also, it provides high reliability in a compact low profile shape with a durable card detection switch built-in and it holds contact securely. The Micro SD/SD adapter achieves long-lasting high operability by using an internal construction that prevents flexing and other stresses on the case from being conveyed to contacts.

#### Micro SD Socket

- Excellent insertion click
- Rugged connectivity maintains connections
- Supports embossed packaging

#### Micro SD/SD Adapter

- Hook spring mechanism makes clear click connection
- Comes with socket
- Any label design modification is possible
- Equipped with write protect key

#### Material and Finish

##### Insulator:

Thermoplastic, black color

##### Contact:

Copper alloy, gold over nickel plated

##### Shell:

Copper alloy, gold over nickel plated

##### Coil:

SWP

##### Cam Rod:

SUS

##### Hook Spring:

SUS

#### Documentation

##### Drawing:

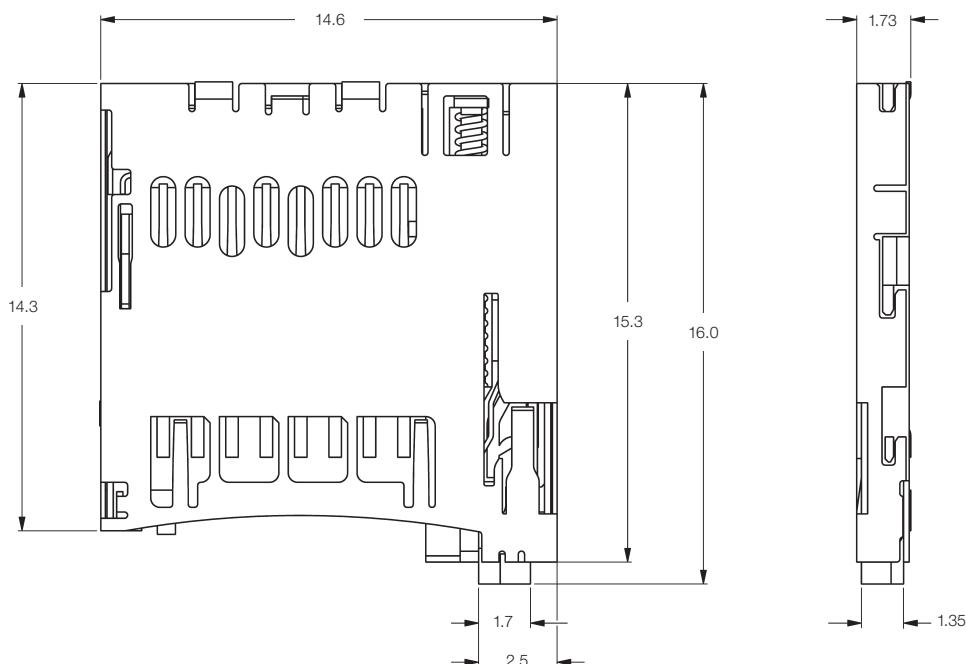
C-1871602

##### Product Specification:

108-78337

##### Test Report:

501-5756



Part No. **1871602-1** without Locating Pin

Part No. **1871602-2** with Locating Pin

## Micro SD/SIM Combi Connector

### Micro SD/SIM Combi Connector

#### Features

This connector combines a Micro SD memory slot with a SIM card connector on top of it. Besides of the enormous space savings this brings, the connector also includes features like shielding test points and of course push-push ejection system and a card detection switch.

#### Material and Finish

##### SIM Contact:

Copper alloy, plated gold over nickel

##### Insulator:

Thermoplastic, black color

##### Micro SD Contact:

Copper alloy, plated gold over nickel

##### Switch Contacts:

Copper alloy plated gold over nickel

##### Cam Slider:

Thermoplastic, black color

##### Cam Hook Spring:

Stainless steel

##### Camrod:

Stainless steel

##### Coil Spring:

Piano wire nickel plated

##### Bottom Shell:

Copper alloy, nickel plated

##### Top Shell:

Copper alloy, gold over nickel plated

#### Documentation

##### Drawing:

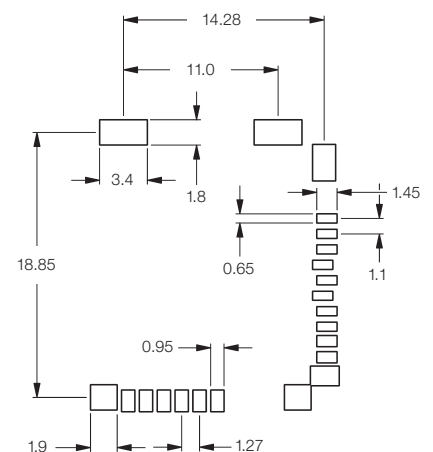
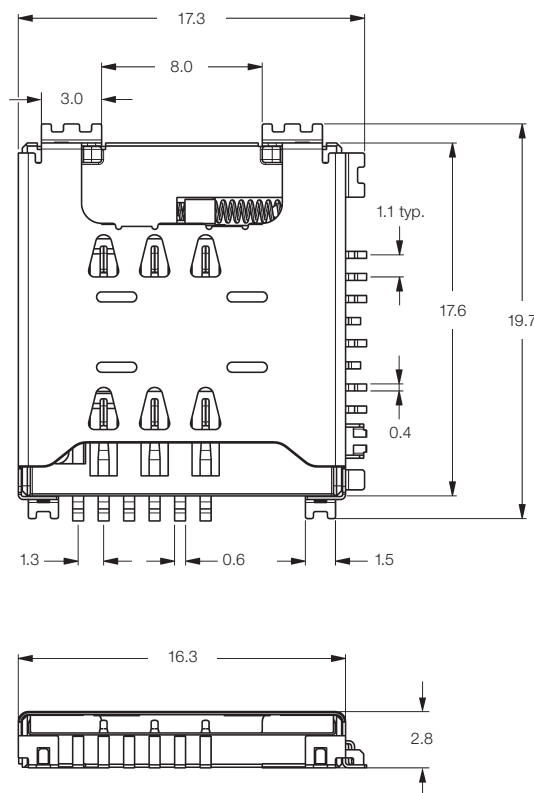
C-368637

##### Product Specification:

108-61079

##### Test Report:

501-61050



PCB Layout

Part No. **368637-3**

**Package Quantity:**

600 Pieces per Reel

## Micro SD Adapter

### Micro SD Adapter

#### Features

This adapter allows the Micro SD card to be read in a normal SD card slot. The adapter is equipped with a spring which provides required retention force for the Micro SD card.

Custom labeling can be provided on demand.

#### Material and Finish

##### Insulators:

Thermoplastic

##### Contacts:

Copper alloy selective gold plated

##### Spring:

Stainless steel

##### Label:

PET



#### Documentation

##### Drawing:

C-1903290

##### Product Specification:

108-78355

| Description                     | Part Number | Package Quantity |
|---------------------------------|-------------|------------------|
| Micro SD Adapter with Soft Case | 1903290-1   | 60 Tray          |

## Spring Probe Connector (SPC), 1 Position

### Spring Probe Connector (SPC), 1 Position

#### Features

Spring Probe Connectors require very small space on printed circuit board.

Spring Probe Connectors can be used for battery connections as well as antenna, shielding and many other applications.

A wide variety of pin count, size, and soldering interfaces are available.

Please contact your sales for more details.

#### Material and Finish

##### Plunger:

Brass

##### Body:

Brass

##### Spring:

Piano wire

##### Contact Plating:

Nickel underlayer,  
0.1 µm min. gold plating



| Height / Length (mm) |                         |                |                         |                      | Force (N)  |               |            | Force (N)     |               |
|----------------------|-------------------------|----------------|-------------------------|----------------------|------------|---------------|------------|---------------|---------------|
| Body Height          | Max. Compression Height | Working Height | Min. Compression Height | Un-compressed Height | Min. Force | Nominal Force | Max. Force | Min. Diameter | Max. Diameter |
| 6.26                 | 6.26                    | 6.76           | 7.26                    | 7.76                 | 0.3        | 0.8 +/- 0.2   | 2          | 1.5           | 1.9           |
| 3.10                 | 3.20                    | 3.60           | 4.00                    | 4.20                 | 0.3        | 0.8 +.6 -.0.2 | –          | 1.5           | 1.9           |
| 6.10                 | 6.20                    | 6.60           | 7.10                    | 7.60                 | 0.5        | 0.9 +/- 0.3   | –          | 1.5           | 1.8           |
| 5.13                 | 5.68                    | 6.08           | 6.70                    | 6.88                 | 0.3        | N/A           | 1.3        | 1.5           | 2.3           |
| 5.00                 | 5.10                    | 5.45           | 6.00                    | 6.50                 | 0.3        | 0.9 +/- 0.3   | –          | 1.5           | 1.8           |
| 7.60                 | 7.75                    | 8.15           | 8.65                    | 9.15                 | 0.3        | 0.9 +/- 0.3   | –          | 1.5           | 1.8           |
| 7.30                 | 7.40                    | 7.80           | 8.30                    | 8.80                 | 0.3        | 0.9 +/- 0.4   | –          | 1.5           | 1.8           |
| 4.90                 | –                       | 5.47           | –                       | 6.10                 | N/A        | 1             | –          | 1.175         | 1.175         |
| 7.35                 | 7.90                    | 8.40           | 8.90                    | 9.40                 | 0.6        | N/A           | 1.8        | 1.5           | 2.65          |

## Spring Fingers

### Spring Fingers

#### Features

Spring Fingers provides highly reliable connection in many applications such as shielding, connection to vibration motors, antennas, speakers and microphones.

Our large portfolio contains products with several mating heights and plating variants.

#### Material and Finish

##### Contact Pin:

Copper alloy

##### Contact Plating:

See table

##### Documentation:

##### Drawing:

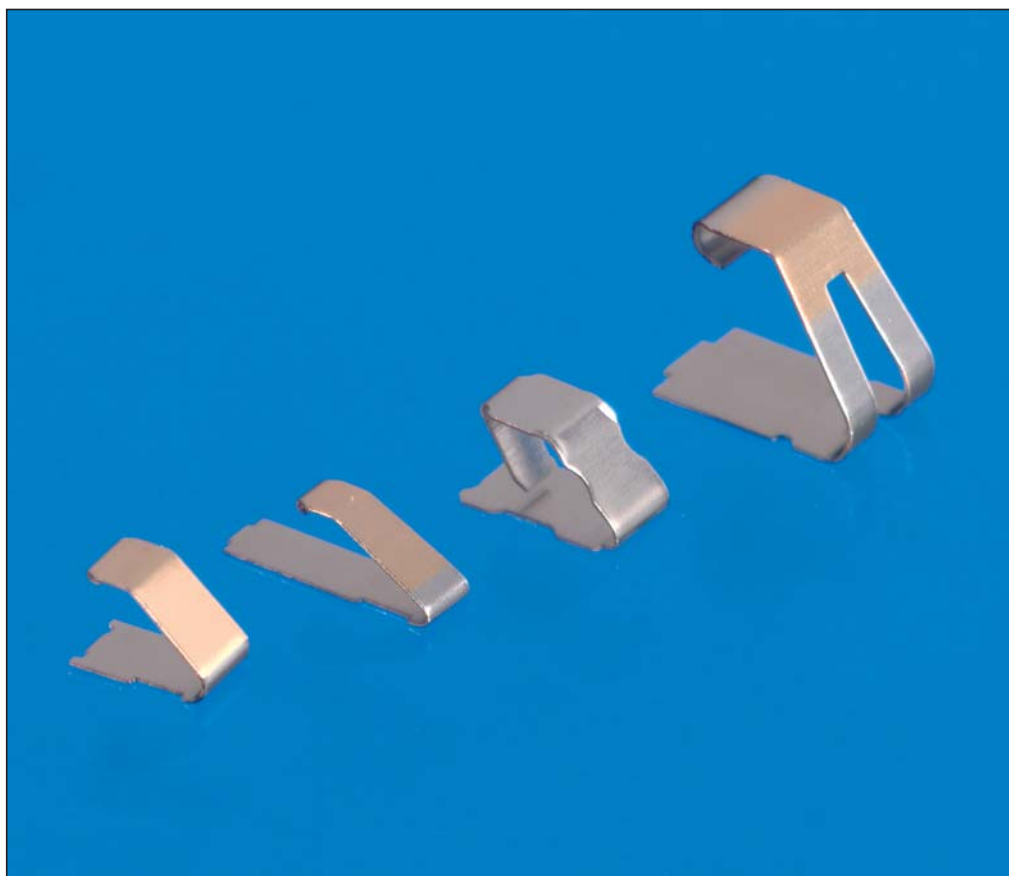
See table

##### Product Specification:

See table

##### Test Report:

See table



| Description | Part Number | Package Quantity (Pieces) | Width (mm) | Uncompressed Height (mm) | Effective Height (mm) | Base Material   | Plating Solder Area | Plating Contact Area | Product Specification | Test Report |
|-------------|-------------|---------------------------|------------|--------------------------|-----------------------|-----------------|---------------------|----------------------|-----------------------|-------------|
| 820         | 1447009-5   | 5000 per Reel             | 2.0        | 0.8                      | 0.3–0.5               | Cu Alloy        | Au                  | Au                   | 108-78123             | 501-78113   |
| 915         | 1483748-1   | 5000 per Reel             | 1.5        | 0.8                      | 0.6–0.3               | Cu Alloy        | Au                  | Au                   | –                     | –           |
| 1312        | 1447009-6   | 5000 per Reel             | 1.2        | 1.3                      | 0.7–1.0               | Cu Alloy        | Au                  | Au                   | 108-78135             | 501-78123   |
| 1410        | 1-1447360-1 | 5000 per Reel             | 1.0        | 1.4                      | 1.05–1.3              | Cu Alloy        | Au                  | Au                   | 108-78174             | 501-78159   |
| 1511        | 1565158-1   | 5000 per Reel             | 1.1        | 1.5                      | 0.95–1.3              | Cu Alloy        | Au                  | Au                   | 108-5785              | –           |
| 1520        | 1746136-1   | 5000 per Reel             | 2.0        | 1.5                      | 0.6–1.0               | BeCu            | Au                  | Au                   | –                     | –           |
| 1608        | 1565322-1   | 5000 per Reel             | 0.8        | 1.6                      | 1.1–1.4               | Cu Alloy        | Au                  | Au                   | 108-5786              | –           |
| 1715        | 1447360-9   | 5000 per Reel             | 1.5        | 1.7                      | 0.9–1.3               | Cu Alloy        | Au                  | Au                   | 108-78143             | –           |
| 1895        | 1857724-4   | 5000 per Reel             | 0.95       | 1.8                      | 1.5–1.0               | Stainless Steel | Au                  | Au                   | –                     | –           |
| 3025 Z1-T   | 440432-1    | 2500 per Reel             | 2.5        | 3.0                      | 1.0–2.5               | Cu Alloy        | Sn                  | Au                   | 108-57169             | 501-57159   |
| 3025-Z1T2   | 1734300-1   | 2500 per Reel             | 2.5        | 3.0                      | 0.8–3.0               | Cu Alloy        | Sn                  | Au                   | 108-57507             | 501-57581   |
| 3525A       | 1447009-8   | 2000 per Reel             | 2.5        | 3.5                      | 2.0–3.0               | Cu Alloy        | Au                  | Au                   | 108-78162             | 501-78162   |
| 4025        | 1437259-6   | 2000 per Reel             | 2.5        | 4.0                      | 2.0–3.5               | Cu Alloy        | Ni                  | Ni                   | 108-78156             | 501-78141   |
| 404025C-T   | 1720028-2   | 2000 per Reel             | 2.5        | 4.0                      | 0.8–3.2               | Cu Alloy        | Sn                  | Sn                   | 108-57507             | 501-57581   |
| 5025T       | 440423-1    | 1500 per Reel             | 2.5        | 5.0                      | 2.0–4.0               | Cu Alloy        | Au                  | Au                   | –                     | –           |
| 6525        | 440430-1    | 1200 per Reel             | 2.5        | 6.5                      | 4.0–6.5               | Cu Alloy        | Sn                  | Au                   | 108-57130             | 501-57110   |

## LCD ITO Connector, 8 Positions

### LCD ITO Connector, 8 Positions

#### Features

8 positions ITO connector for chip on glass technology. The connector is being glued to the LCD, using an anisotropic conductive film. The compressive part of the connector is used for contacting the PCB.

#### Material and Finish

##### Insulator:

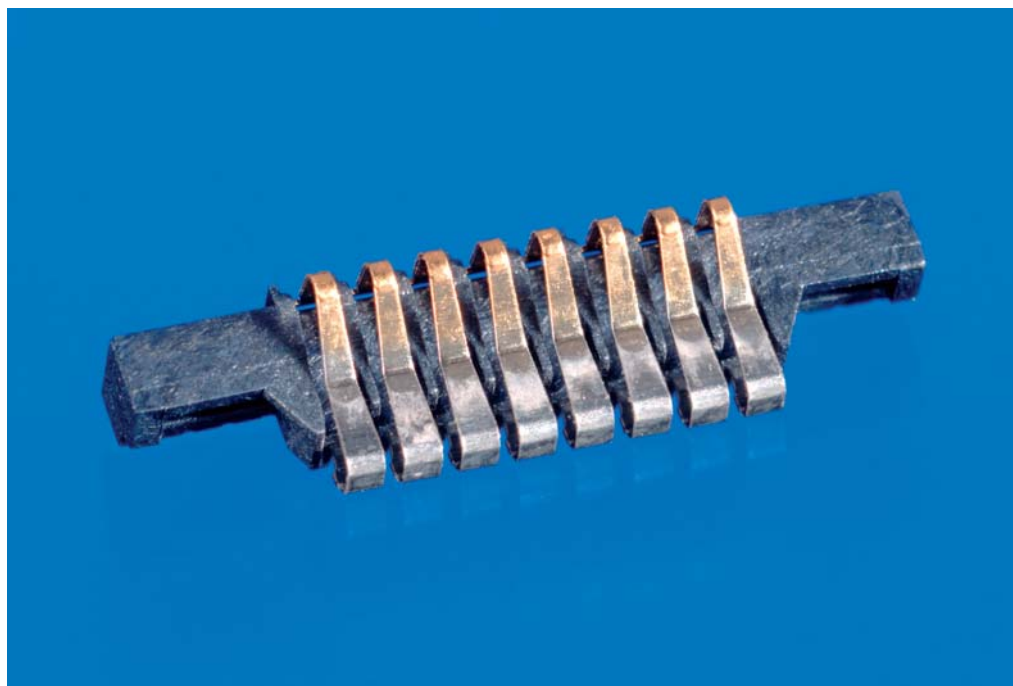
Thermoplastic resin, black color

##### Contact Pin:

Copper alloy

##### Contact Plating:

0.25  $\mu\text{m}$  gold min. over  
1.3  $\mu\text{m}$  nickel in contact zones.



#### Documentation

##### Drawing:

C-338970

##### Product Specification:

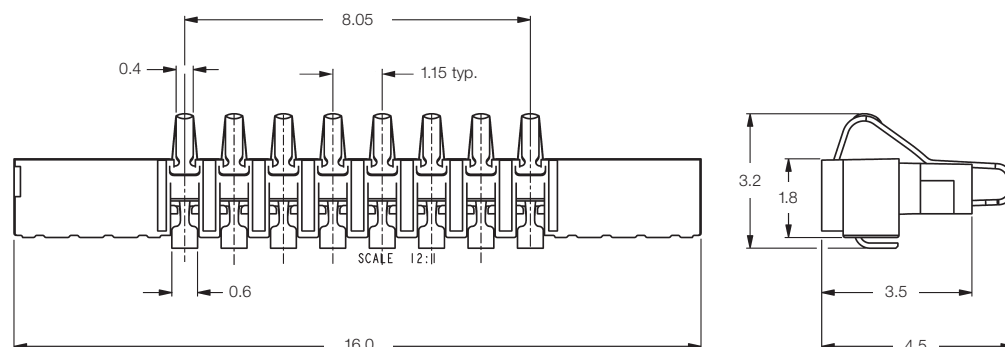
108-19189

##### Test Report:

501-19047

##### Application Specification:

114-19061



Part No. **338970-1**

#### Package Quantity:

1300 Pieces per Reel

LCD Connector 0.65 mm, 10 Positions

## LCD Connector 0.65 mm, 10 Positions

### Features

The connector is SMD soldered to the main board and provides a stable and reliable connection by compressive contacts with the LCD module.

### Material and Finish

#### Insulator:

Glass-reinforced LCP, black color

#### Contact Pin:

BeCu Copper alloy

#### Bracket:

BeCu Copper alloy

#### Contact Plating:

0.5  $\mu\text{m}$  gold min. over 1.3  $\mu\text{m}$  nickel in contact zone. Other area's flash gold over 1.3  $\mu\text{m}$  nickel.

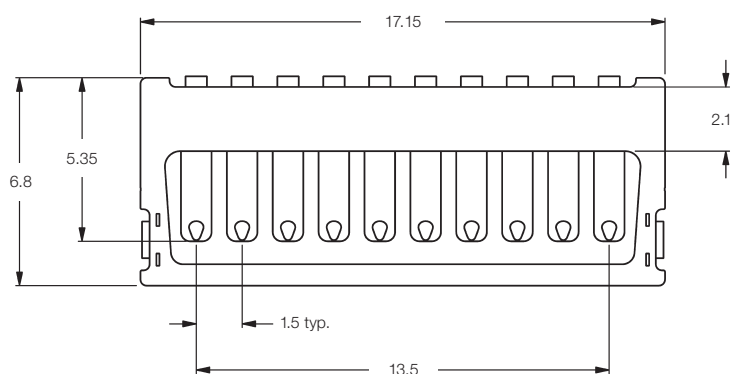
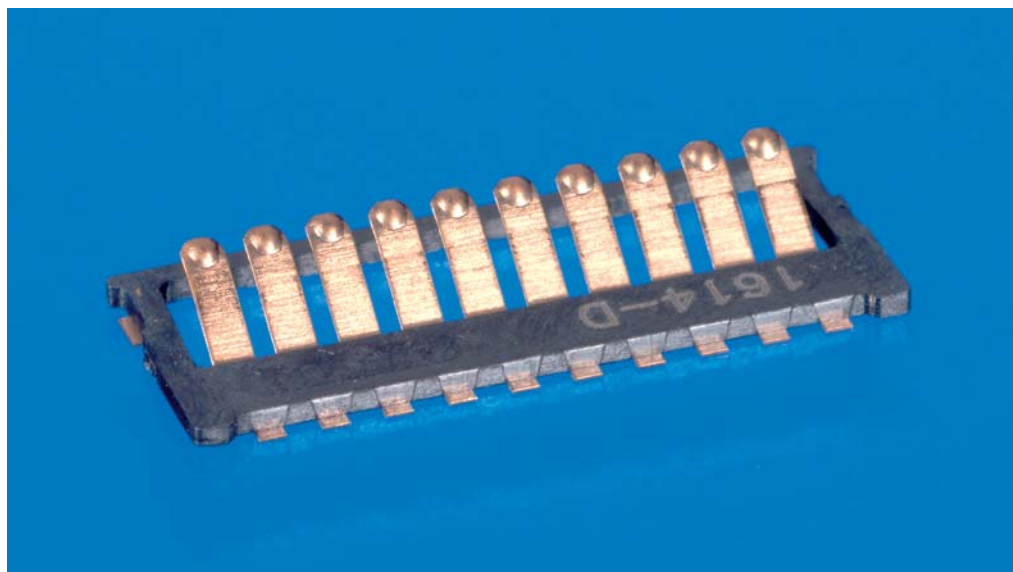
### Documentation

#### Drawing:

C-1705536

#### Product Specification:

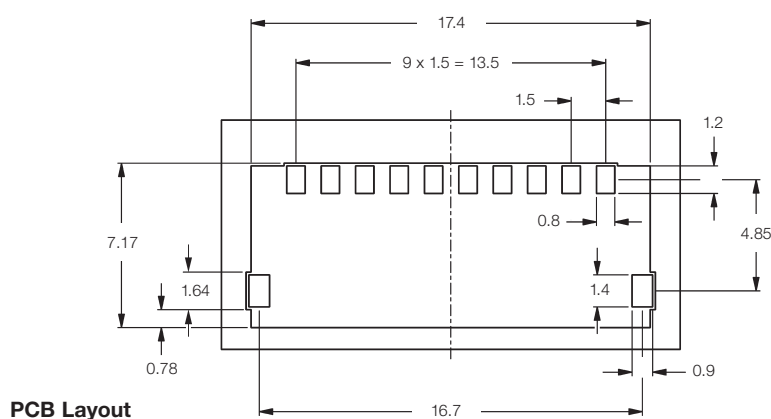
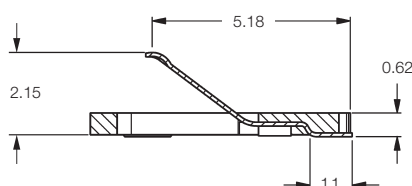
108-19269



Part No. **1705536-2**

**Package Quantity:**

1900 Pieces per Reel



PCB Layout

## Standard Switching Coax

### Standard Switching Coax

#### Features

These switching coax connectors are used for testing and setting the power of the phone on the production lines but also to make external switched connection in a car kit application to use an external antenna.

The deep drawn outer shell allows a misalignment tolerance capture up to 1.0 mm in all direction.

This system allows up to 20.000 mating/switching cycles.

3 different height available:  
6.0 mm, 4.5 mm and 3.5 mm  
(only 0.5 mm tolerance capture).

Coplanarity: 0.1 mm



#### Material and Finish

##### Dielectric:

PEEK, natural color

##### Outer Shell:

Steel gold plated

##### Switch Contacts:

Stainless steel, selective plated

##### Center Pin:

Brass, gold plated

#### Documentation

##### Drawing:

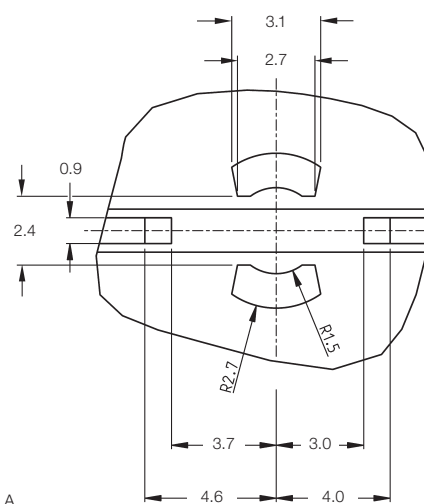
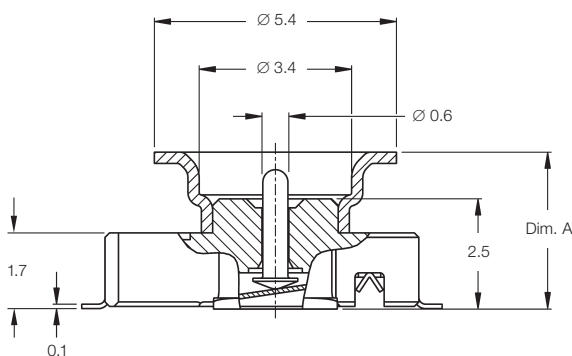
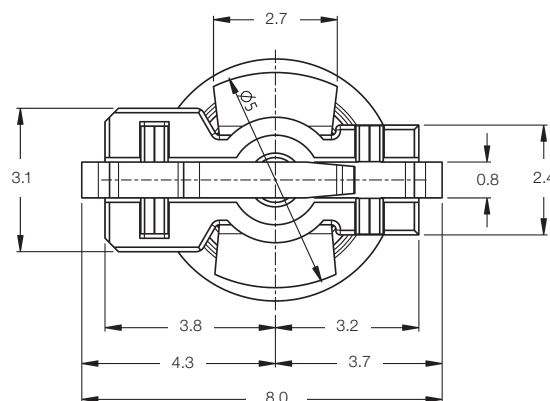
C-619061, C-61062 and 619072

##### Product Specification:

108-71000

##### Test Report:

501-19028



Recommended PCB Layout

| Dimension A<br>(mm) | Part<br>Number | Package Quantity<br>(Pieces) |
|---------------------|----------------|------------------------------|
| 6.0                 | 619061-1       | 1200 per Reel                |
| 4.5                 | 619062-1       | 1600 per Reel                |
| 3.5                 | 619072-1       | 1600 per Reel                |

## Standard Switching Coax Test Adapters

### Standard Switching Coax Test Adapters

#### Features

Test adapters are used in Test Jigs on mobile phone production lines to connect smoothly to the PCB Jack switch.

This system allows a minimum of 100,000 cycles mating cycles.

Applicable up to 3 GHz.

#### Material and Finish

**Dielectric:**

PTFE

**Outer Shell:**

CuBe or similar, gold plated

**Center Contact:**

CuBe or similar, gold plated



#### Documentation

**Drawing:**

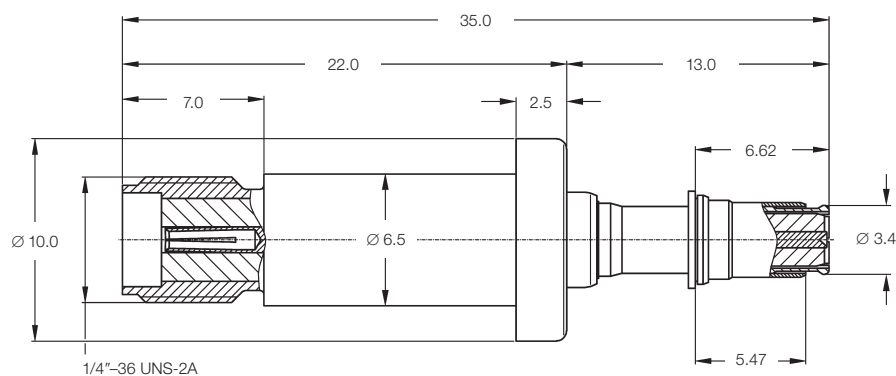
C-619052, C-619068

**Product Specification:**

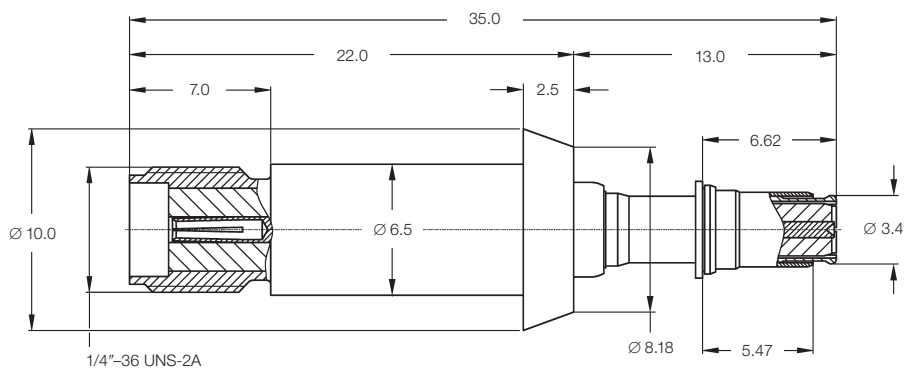
108-71000

**Test Report:**

501-19028



Part No. **619052-1**



Part No. **619052-1**

## Standard Switching Coax Right-Angle Cable Plug

### Standard Switching Coax Right-Angle Cable Plug

#### Features

Right-Angle cable plugs are used mainly for car kit application but can also be used in test jigs instead of test adapters.

The integrated floating system allows smooth connection, able to capture tolerances up to 1.0 mm misalignment between phone and car kit with any risk of damaging the mobile phone.

A minimum of 20,000 mating cycles can be done with this system.

Various form and length can be offered.

Cable to be used: RG 174, RG 316.



#### Material and Finish

**Dielectric:**  
PEEK

**Outer Shell:**  
CuBe or similar, gold plated

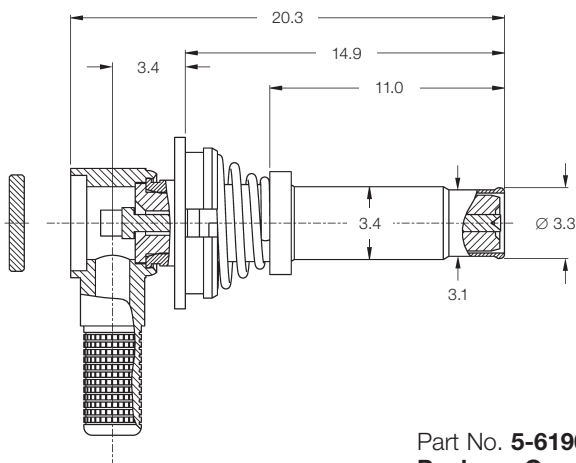
**Center Contact:**  
CuBe or similar, gold plated

#### Documentation

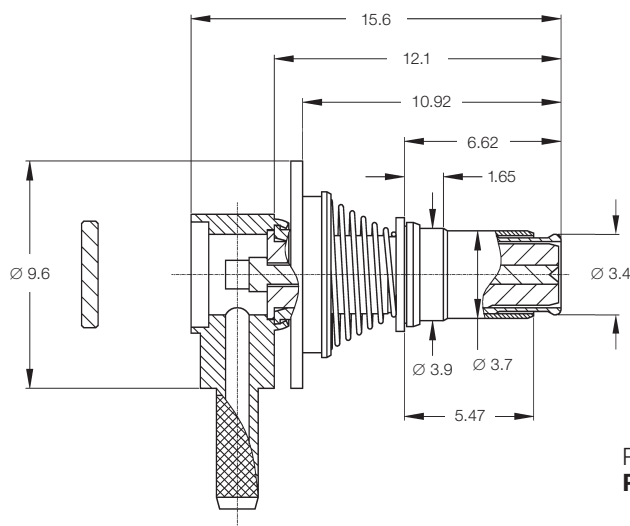
**Drawing:**  
C-619078, C-619028

**Product Specification:**  
108-71000

**Test Report:**  
501-19028



Part No. **5-619078-2**  
Package Quantity: 500 Pieces



Part No. **5-619028-2**  
Package Quantity: 500 Pieces

For further models, please contact Tyco Electronics

Standard Switching Coax with ESD Protection

**Standard Switching Coax with ESD Protection**

**Features**

These switching coax connectors are used for testing and setting the power of the phone on the production lines but also to make external switched connection in a car kit application to use an external antenna.

This 3 connector types offer in addition an ESD protection which means that as long as the PCB connector is not connected to a test connector or a cable connector, the center contact actuating the switch is grounded. The outer shell allows also a mis-alignment tolerance capture up to 1.0 mm in all direction.

This system allows up to 20.000 mating/switching cycles.

Two version available:  
Height of 6.3 mm and 4.1 mm

Coplanarity: 0.1 mm

**Material and Finish**

**Dielectric:**

PEEK, natural color

**Outer Shell:**

Steel gold plated

**Switch Contacts:**

Stainless steel, selective plated

**Center Pin:**

Brass, gold plated

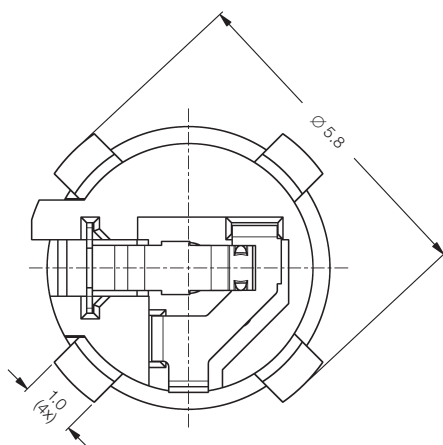
**Documentation**

**Drawing:**

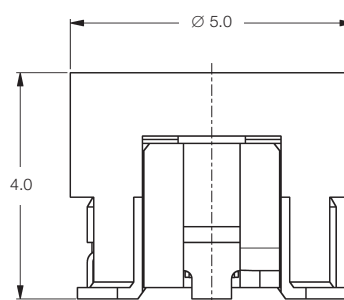
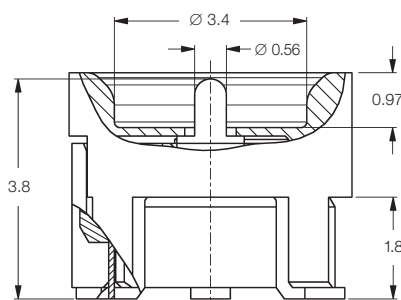
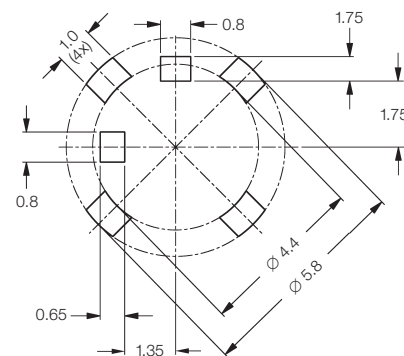
C-619201 and 619231

**Product Specification:**

108-71053 and 108-71063



**Recommended PCB Layout**



| Height (mm) | Diameter (mm) | Part Number | Package Quantity (Pieces) | Comment             |
|-------------|---------------|-------------|---------------------------|---------------------|
| 4.1         | 5.0           | 619201-1    | 1600 per Reel             | —                   |
|             |               | 619231-1    | 1600 per Reel             | In/Out 180° rotated |

Test Adapters and Cable Plugs to be used for all Standard switching Coax with ESD protection:  
Same as for Standard Switching Coax.

## MID Micro Switching Coax

### MID Micro Switching Coax

#### Features

This very small switching coax connector is used for testing and setting the power of the phone on the Mobile Phone production lines.

Applicable up to 6 GHz.

This connector using MID technology has only two components and allows a coplanarity value of max 0.08 mm.

PCB surf. need: 3.0 x 3.0 mm

Height: 2.5 mm

Two types of mating connector offered:

- Press-on for test jigs
- Snap-on for hand testing

#### Material and Finish

##### Dielectric / Outer Shell / Second Signal Contact:

Two shot molded LCP selectively  
gold plated

##### Switch Contacts:

Stainless steel, gold plated

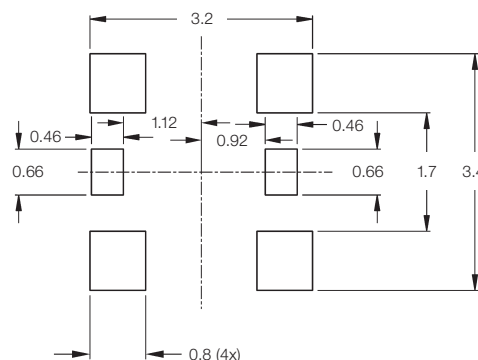
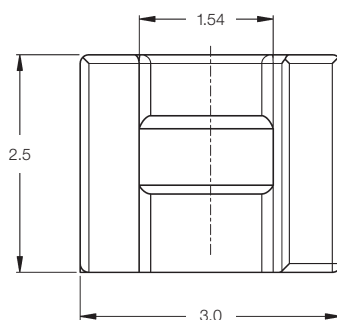
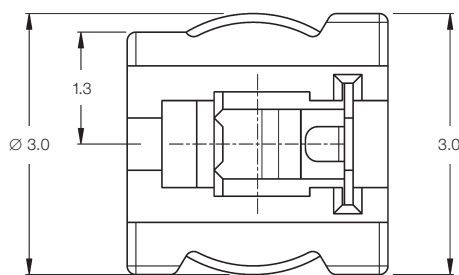
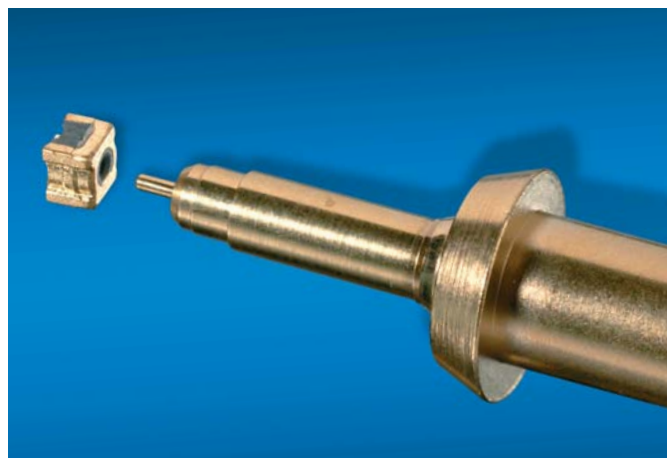
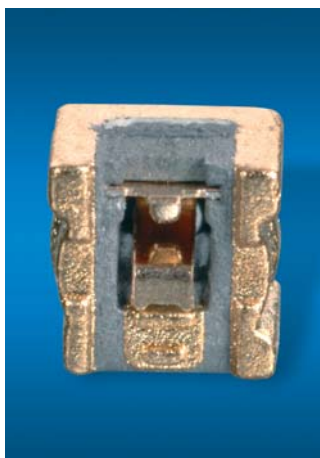
#### Documentation

##### Drawing:

C-619196, C-619210, C-619211

##### Product Specification:

108-71062



**Recommended PCB Layout**

**SMD Switch:** Part No. **619196-1**

**Package Quantity:** 1,000 Pieces per Reel

**Right-Angle Cable Plug with Snap Fingers:**

Part No. **5-619211-1**

**Test Adapter:** Part No. **619210-1**

**Package Quantity:** 50 Pieces per Box

## MID Nano Switching Coax

### MID Nano Switching Coax

#### Features

This very small switching coax connector is used for testing and setting the power of the phone on the Mobile Phone production lines.

Applicable up to 6 GHz.

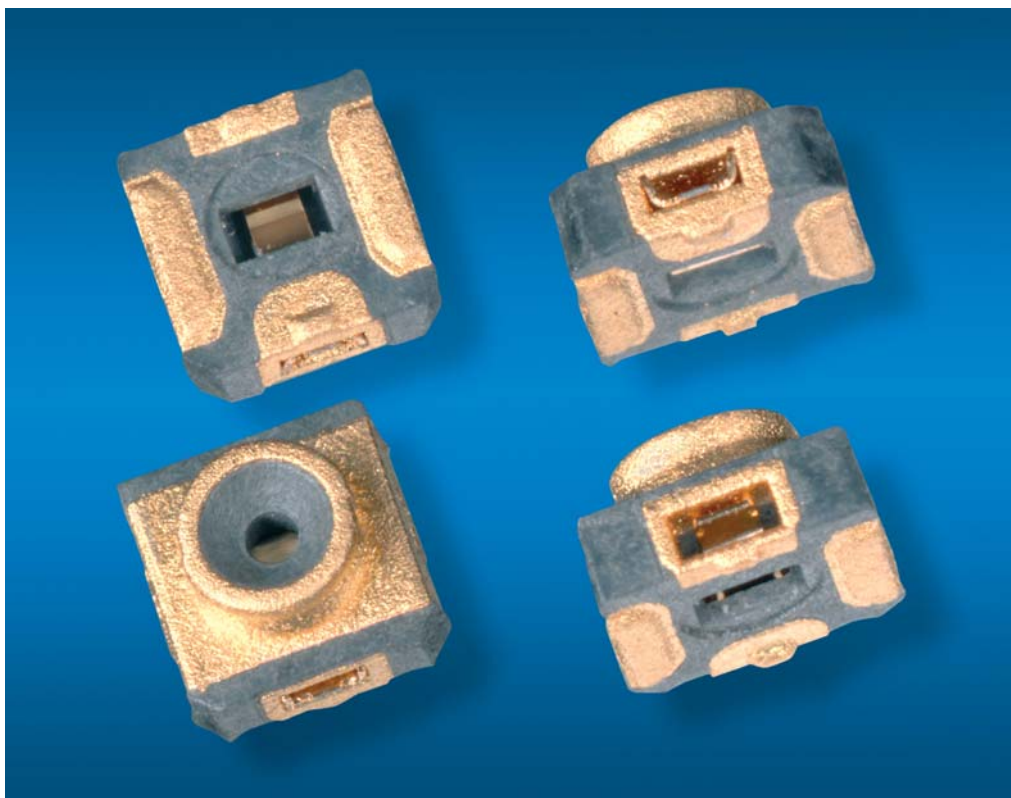
This connector using MID tech nology has only two components. By having the switch contact mounted inside the connector, only the MID outer shell is touching the PCB. This allows remarkable coplanarity value of max. 0.06 mm.

PCB surf. need: 2.7 x 2.7 mm

Height: 1.7 mm

Two types of mating connector offered:

- Press-on for test jigs
- Snap-on for hand testing



#### Material and Finish

##### Dielectric / Outer Shell / Second Signal Contact:

Two shot molded LCP selectively gold plated

##### Switch Contact:

Stainless steel, gold plated

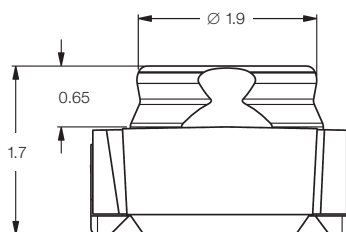
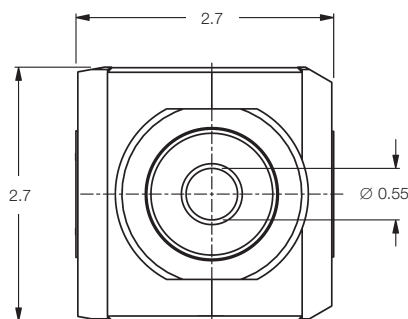
#### Documentation

##### Drawing:

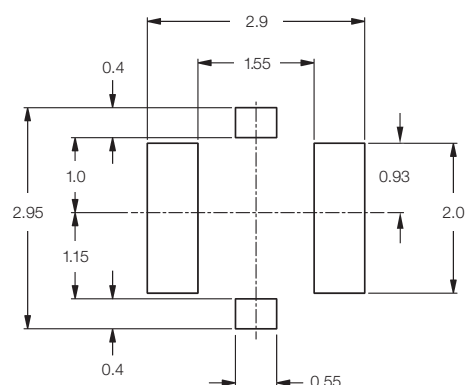
C-619213, C-619214, C-619217

##### Product Specification:

108-71065



#### Recommended PCB Layout



**SMD Switch:** Part No. **619213-1**

**Package Quantity:** 8,000 Pieces per Reel

**Snap-On Test Adapter:** Part No. **619217-1**

- Spring loaded center contact

**Test Adapter:** Part No. **619214-1**

- Spring loaded outer conductor
- Spring loaded center contact

## Spring Probe Connector (SPC)

### Spring Probe Connector (SPC)

#### Features

Spring Probe Connectors are widely used in the electronics industry. In mobile equipment they can be used in several applications such as antenna, charging/power, shielding and many other applications.

Their proven design provides several advantages:

- Relatively large stroke
- Small Printed Circuit Board usage
- Spring action in only one direction (direction of movement)

The Tyco Electronics spring probe connector portfolio contains a vast variety of products with several heights, strokes, building styles (vertical or right-angle), pin counts and pitches.

#### Material and Finish

##### Insulator:

Thermoplastic, black color

##### Probe Pin:

Brass

##### Body:

Brass

##### Contact Plating:

Nickel underlayer, 0.1 µm min. gold plating

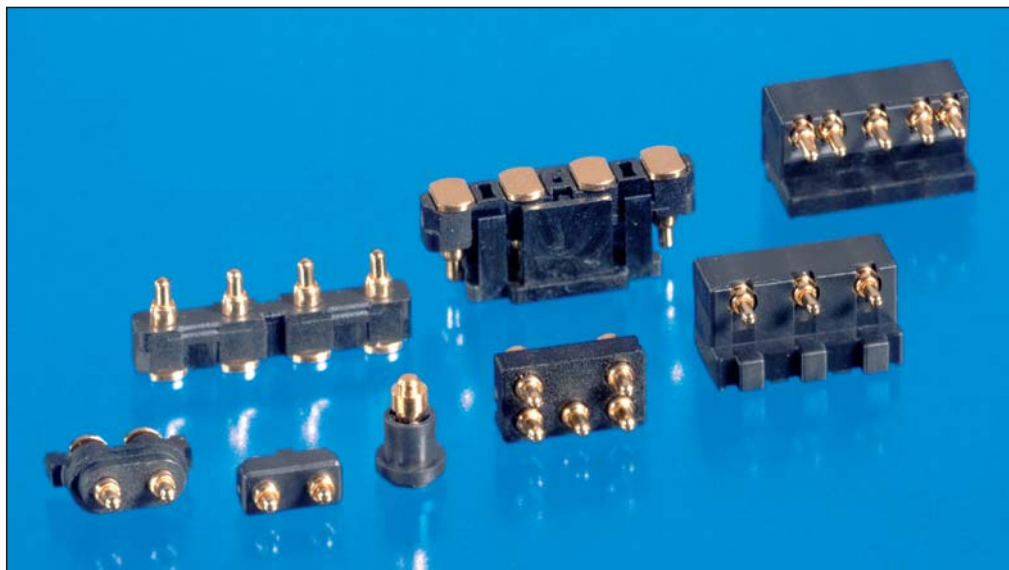
#### Documentation

##### Drawing:

See table

##### Product Specification:

See drawing



| No. of Positions | Part Number | Package Quantity (Pieces) | Pitch | Contact Height (Free) | Stroke | Mating Type       | Battery Mating    |
|------------------|-------------|---------------------------|-------|-----------------------|--------|-------------------|-------------------|
| 2                | 1746730-1   | 1000 per Reel             | 3.00  | 3.30                  | 0.90   | Vertical (180°)   | Rotating (hinged) |
|                  | 1746750-1   | 1500 per Reel             | 3.00  | 3.70                  | 0.90   | Vertical (180°)   | Rotating (hinged) |
|                  | 1279154-1   | 1000 per Reel             | 3.60  | 4.45                  | 1.20   | Vertical (180°)   | Rotating (hinged) |
|                  | 900971-1    | 1000 per Reel             | 4.00  | 5.00                  | 1.40   | Vertical (180°)   | Rotating (hinged) |
|                  | 1612681-1   | 1000 per Reel             | 3.60  | 5.00                  | 1.40   | Vertical (180°)   | Rotating (hinged) |
|                  | 900905-1    | 1000 per Reel             | 3.60  | 5.00                  | 1.40   | Vertical (180°)   | Rotating (hinged) |
|                  | 1746931-1   | 1000 per Reel             | 3.00  | 5.10                  | 0.90   | Vertical (180°)   | Rotating (hinged) |
|                  | 900795-1    | 1000 per Reel             | 4.00  | 5.70                  | 1.50   | Vertical (180°)   | Rotating (hinged) |
|                  | 900965-1    | 1000 per Reel             | 3.60  | 6.40                  | 1.40   | Vertical (180°)   | Rotating (hinged) |
|                  | 900712-1    | 1000 per Reel             | 3.00  | 6.90                  | 1.50   | Vertical (180°)   | Rotating (hinged) |
| 3                | 1705254-1   | 2060 per Reel             | 3.10  | 2.80                  | 2.30   | Right-Angle (90°) | Sliding & hinged  |
|                  | 1612493-1   | 1000 per Reel             | 3.00  | 3.95                  | 1.40   | Vertical (180°)   | Rotating (hinged) |
|                  | 1746751-1   | 1500 per Reel             | 3.00  | 5.50                  | 1.50   | Vertical (180°)   | Rotating (hinged) |
|                  | 1717400-1   | 1000 per Reel             | 4.00  | 6.30                  | 1.40   | Vertical (180°)   | Rotating (hinged) |
|                  | 1746116-1   | 1000 per Reel             | 4.60  | 6.35                  | 1.25   | Vertical (180°)   | Rotating (hinged) |
|                  | 1747103-1   | 1000 per Reel             | 3.45  | 4.15                  | 1.70   | Right-Angle (90°) | Sliding & hinged  |
|                  | 1717017-1   | 1000 per Reel             | 3.85  | 4.60                  | 1.65   | Right-Angle (90°) | Sliding & hinged  |
|                  | 1717257-1   | 1000 per Reel             | 3.50  | 3.95                  | 1.40   | Right-Angle (90°) | Sliding & hinged  |
|                  | 1717029-1   | 1000 per Reel             | 3.50  | 4.43                  | 1.70   | Right-Angle (90°) | Sliding & hinged  |
|                  | 1717294-1   | 1000 per Reel             | 2.60  | 4.75                  | 1.60   | Right-Angle (90°) | Sliding & hinged  |
| 4                | 1705130-1   | 1500 per Reel             | 2.50  | 5.00                  | 1.50   | Vertical (180°)   | Rotating (hinged) |
|                  | 1705030-1   | 1500 per Reel             | 2.54  | 3.60                  | 1.00   | Vertical (180°)   | Rotating (hinged) |
|                  | 1705795-1   | 1250 per Reel             | 2.54  | 5.60                  | 1.50   | Vertical (180°)   | Rotating (hinged) |
|                  | 900688-1    | 1000 per Reel             | 4.00  | 5.50                  | 1.40   | Vertical (180°)   | Rotating (hinged) |
|                  | 900988-1    | 1000 per Reel             | 4.00  | 5.50                  | 1.50   | Vertical (180°)   | Rotating (hinged) |
|                  | 1674783-1   | 1000 per Reel             | 4.00  | 5.70                  | 1.50   | Vertical (180°)   | Rotating (hinged) |
| 5                | 1483960-1   | 1500 per Reel             | 2.54  | 4.10                  | 1.00   | Vertical (180°)   | Rotating (hinged) |
|                  | 1377269-2   | 1500 per Reel             | 2.54  | 5.00                  | 1.50   | Vertical (180°)   | Rotating (hinged) |
|                  | 1674977-2   | 1500 per Reel             | 2.90  | 5.15                  | 1.25   | Vertical (180°)   | Rotating (hinged) |
|                  | 1483940-1   | 1500 per Reel             | 2.54  | 5.20                  | 1.40   | Vertical (180°)   | Rotating (hinged) |
|                  | 1674977-1   | 1400 per Reel             | 2.90  | 6.65                  | 1.25   | Vertical (180°)   | Rotating (hinged) |
|                  | 1717989-1   | 1000 per Reel             | 3.70  | 2.90                  | 1.65   | Right-Angle (90°) | Sliding & hinged  |
|                  | 1746773-1   | 1000 per Reel             | 3.50  | 3.65                  | 1.70   | Right-Angle (90°) | Sliding & hinged  |

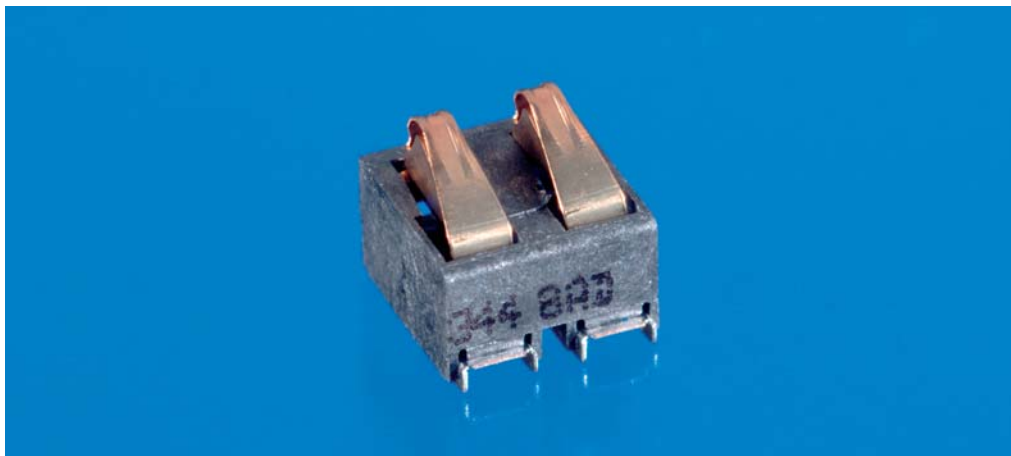
## Generic Battery Connector, 2 Positions

### Generic Battery Connector, 2 Positions

#### Features

Our Generic 2 positions SMT Battery Connector has an industry proven contact design that can be used in a wide variety of applications. Two contacts can be used for one pad for redundancy reasons.

Its small size and low cost make this connector ideal for low to medium volume requirements. This connector is also "in-line" stackable for multi position requirements.



#### Material and Finish

##### Insulator:

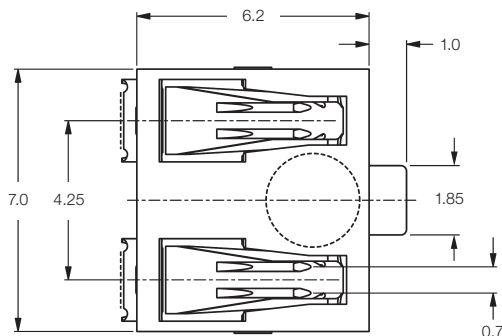
LCP, glass-filled, black color

##### Contact Pin:

Phosphor bronze

##### Contact Plating:

Selectively plated gold over nickel and tin on solder beam



#### Documentation

##### Drawing:

C-6337194

##### Product Specification:

108-3419

##### Test Report:

GB 39-99

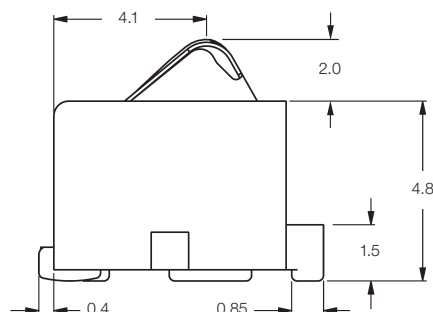
##### Application Specification:

114-3211

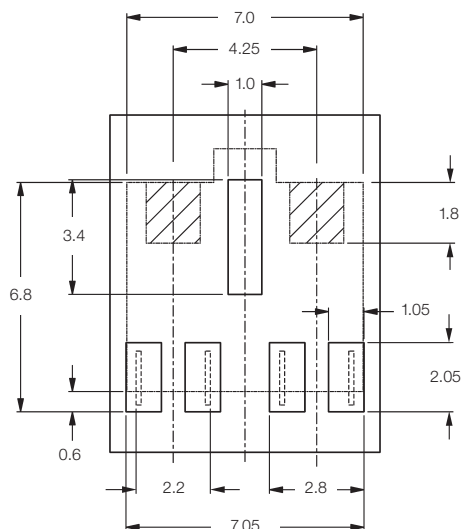
Part No. **6337194-1**

#### Package Quantity:

550 Pieces per Reel



#### Recommended PCB Layout



## 1.6 mm Pitch Low Profile Battery Connector

### 1.6 mm Pitch Low Profile Battery Connector

#### Features

Because of their low cost, reliability and high current capacity, Leafspring connectors are ultimately suitable for battery connections. This connector series features a low housing height of 2.1 mm min.

The product can be used with hinged or slided batteries and can carry up to 2 A at 250 V AC.

#### Material and Finish

##### Insulator:

Thermoplastic, black color,  
LCP or equivalent UL 94 V-0

##### Contact Pin:

Copper alloy

##### Contact Plating:

0.38  $\mu$ m gold plating on contact  
area, gold-flash on solder area over  
1.27  $\mu$ m nickel

#### Documentation

##### Drawing:

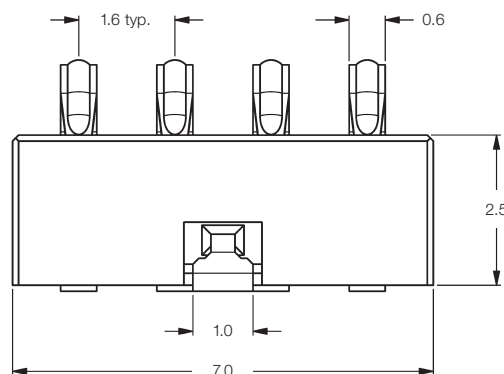
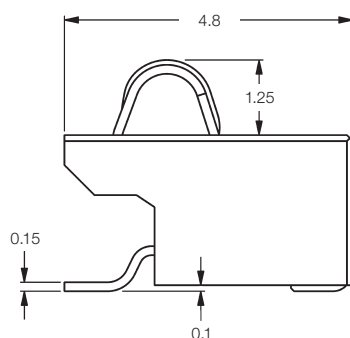
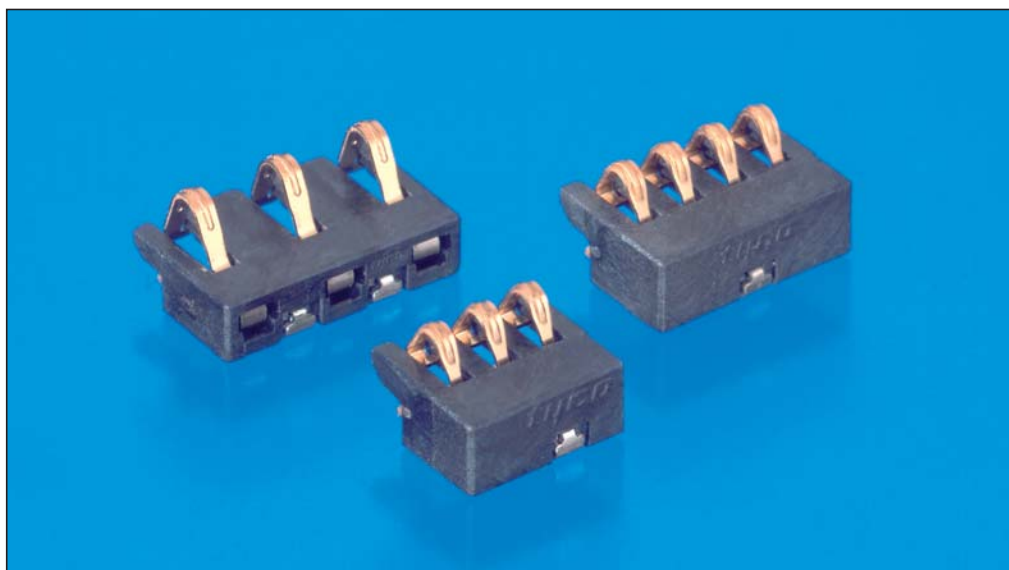
C-See table

##### Product Specification:

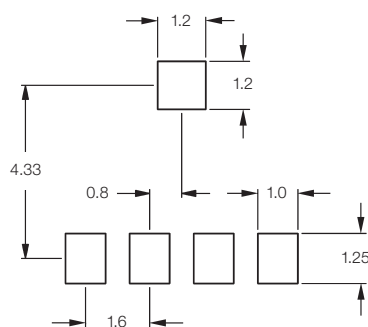
108-60035

##### Test Report:

501-5629



#### Recommended PCB Layout



| No. of Positions | Pitch (mm) | Housing Height (mm) | Total Height Uncompressed (mm) | Part Number     | Package Quantity (Pieces) |
|------------------|------------|---------------------|--------------------------------|-----------------|---------------------------|
| 4                | 1.6        | 2.5                 | 3.75                           | <b>292331-1</b> | 1500 per Reel             |
| 2                | 1.6        | 2.5                 | 3.75                           | 292331-2        | 1500 per Reel             |
| 3                | 1.6        | 2.5                 | 3.75                           | <b>292331-3</b> | 1500 per Reel             |
| 5                | 1.6        | 2.5                 | 3.75                           | 292331-5        | 1500 per Reel             |
| 3                | 3.0        | 2.1                 | 3.65                           | <b>292448-1</b> | 1500 per Reel             |

**Bold Part Numbers have been tooled.**

## Right-Angle Leaf Spring Battery Connector

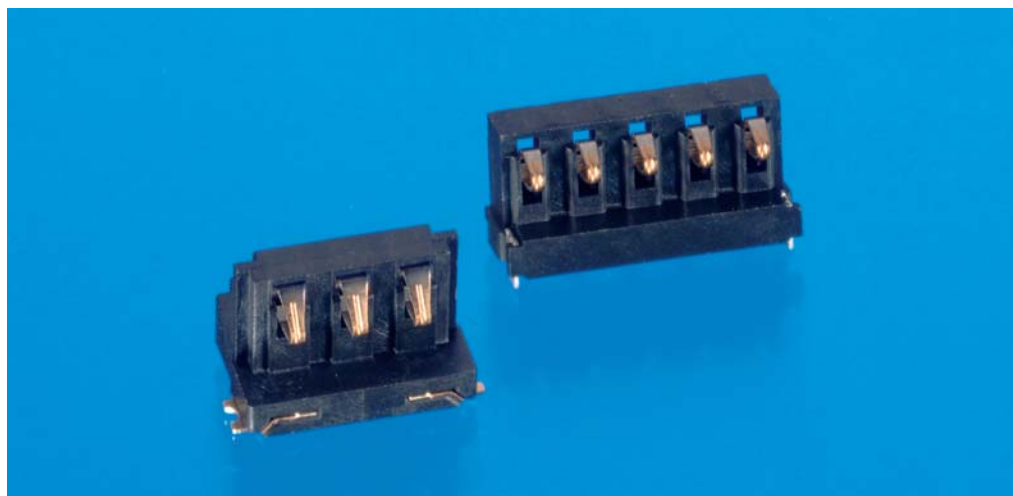
### Right-Angle Leaf Spring Battery Connector

#### Features

Right-Angle Leaf Spring Battery Connector provides reliable battery interconnection for mobile handset application.

Typical part numbers are shown below.

For the custom sizes, please contact Tyco Electronics sales.



#### Material and Finish

##### Insulator:

6T PA, UL 94 V-0, black color

##### Contact Pin and Solder Pegs:

Copper alloy

##### Contact Plating:

1.27  $\mu\text{m}$  min. nickel underlayer,  
1.0  $\mu\text{m}$  min. gold at contact side  
0.05–0.13  $\mu\text{m}$  gold at solder side

##### Solder Peg Plating:

1.0  $\mu\text{m}$  min. nickel underlayer,  
1.0  $\mu\text{m}$  min. tin plating

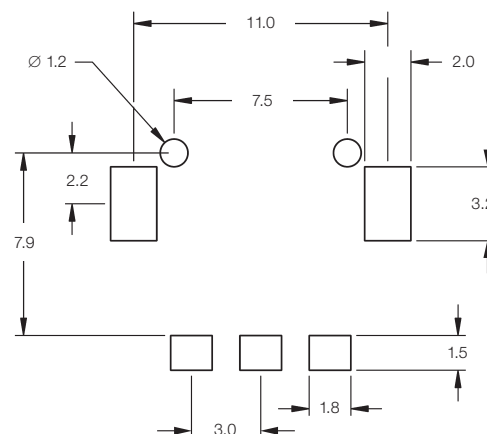
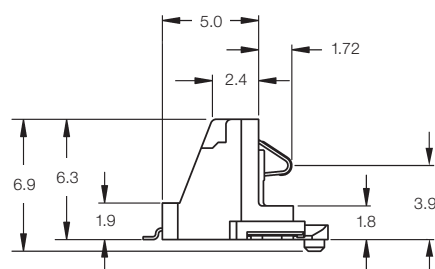
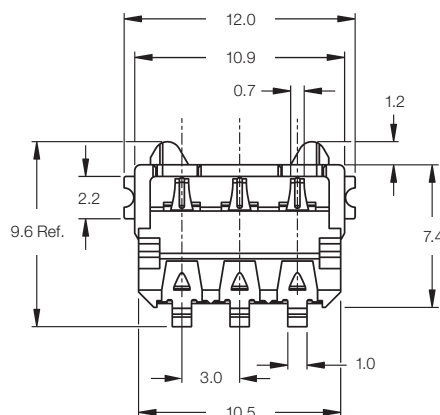
#### Documentation

##### Drawing:

See table

##### Product Specification:

See drawing



Recommended PCB Layout

| No. of Positions | Part Number | Package Quantity (Pieces) | Pitch | Contact Height (mm) | Total Height (mm) | Mount Size Width x Depth (mm) | Finish         |
|------------------|-------------|---------------------------|-------|---------------------|-------------------|-------------------------------|----------------|
| 3                | 1717273-1   | 500 per Reel              | 3.0   | 3.9                 | 6.3               | 10.5 x 8.6                    | Ni + Au        |
|                  | 1717406-1   | 500 per Reel              | 3.0   | 5.0                 | 7.7               | 10.5 x 7.4                    | Ni + Au        |
|                  | 1717413-1   | 500 per Reel              | 3.0   | 4.5                 | 6.9               | 10.5 x 7.4                    | Ni + NiPd + Au |
|                  | 1717562-1   | 500 per Reel              | 3.0   | 4.5                 | 6.9               | 10.5 x 7.4                    | Ni + NiPd + Au |
|                  | 1717838-1   | 40 per Tray               | 6.5   | 6.6                 | 11.5              | 20.0 x 5.0                    | Ni + Au        |
|                  | 1746142-1   | 500 per Reel              | 3.2   | 3.5                 | 6.5               | 12.4 x 3.7                    | Ni + Au        |
|                  | 1747129-1   | 500 per Reel              | 3.0   | 4.4                 | 6.7               | 10.3 x 4.9                    | Ni + NiPd + Au |
|                  | 1827000-1   | 40 per Tray               | 6.5   | 10.4                | 17.1              | 19.9 x 2.6                    | Ni + Au        |
|                  | 1827928-1   | 400 per Reel              | 3.0   | 5.75                | 7.6               | 11.2 x 2.5                    | Ni + Au        |
|                  | 1871813-1   | 500 per Reel              | 2.7   | 3.9                 | 6.0               | 10.3 x 4.7                    | Ni + NiPd + Au |

## Battery Block

### Battery Block

#### Features

This battery concept allows for a stable battery connection in any circumstances. The plug side, which is mounted in the equipment, connects to the special connector in the battery.

The battery side connector is equipped with two contact points per contact. The U-shaped contact always keeps the forces in the connector. The special construction of the connector allows for hinged or sliding mating of the battery pack.

The small size of the complete system makes it ultimately suitable for mobile applications.

#### Material and Finish

##### Insulator:

Thermoplastic, UL 94 V-0, black color

##### Contact Pin:

Copper alloy

##### Contact Plating:

Selectively plated gold over nickel and gold-flash in solder area

#### Documentation

##### Drawing:

C-Part No.

##### Product Specification:

108-5846

##### Test Report:

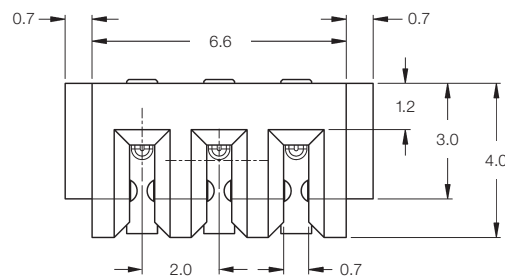
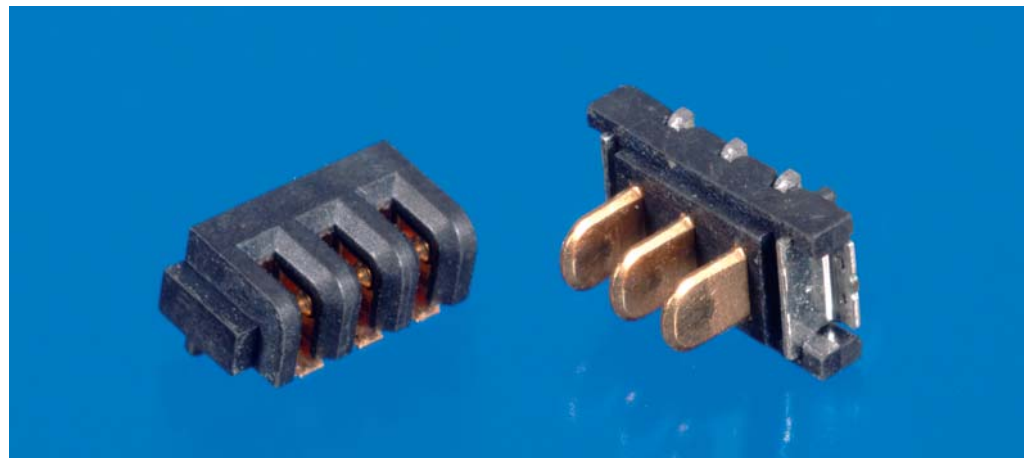
501-5452

##### Plug:

Part No. **1612898-1**

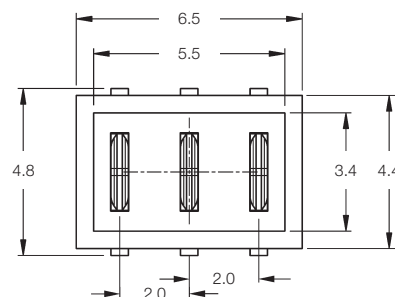
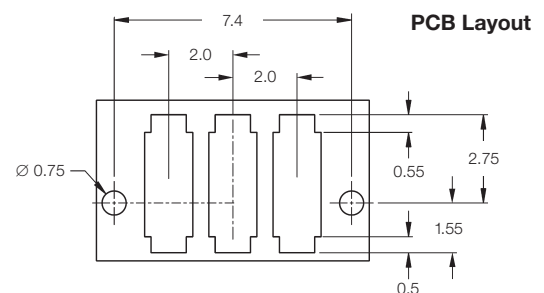
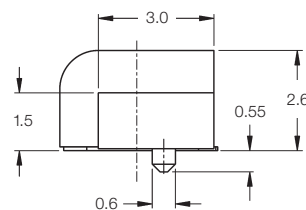
##### Receptacle:

Part No. **1612901-1**



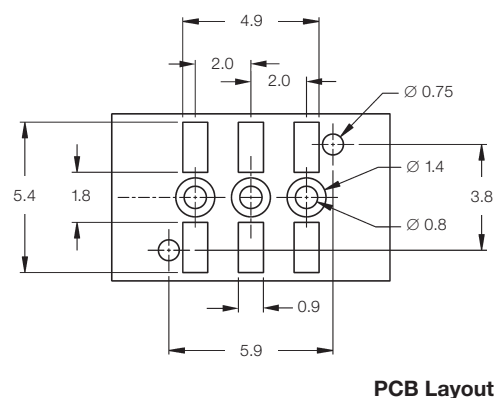
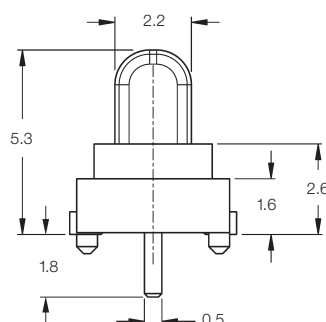
**Receptacle:** Part No. **1612901-1**

**Package Quantity:**  
1700 Pieces per Reel



**Plug:** Part No. **1612898-1**

**Package Quantity:**  
75 Pieces per Tube



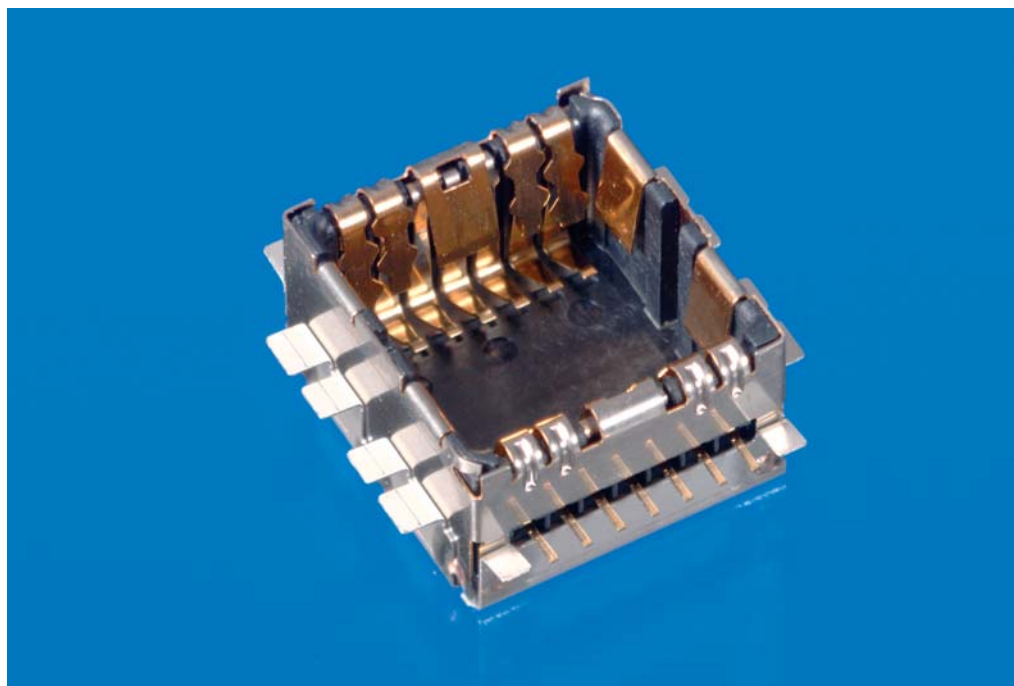
## Inboard SMIA 85 Camera Socket

### Inboard SMIA 85 Camera Socket

#### Features

Inboard SMIA 85 Camera socket according to the SMIA standard. For camera modules with 8.5 x 8.5 mm footprint.

- Fully-shielded camera socket
- Inboard allows for “flat” phone design
- Grounding fingers to camera module
- Keying feature and optical identification feature
- Large pick and place possibility inside
- Grounding clips



#### Material and Finish

##### Insulator:

LCP, black color

##### Contact Pin:

Phosphor bronze

##### Contact Plating:

Selectively plated gold over nickel

##### Shields:

Phosphor bronze

##### Top Shield Plating:

Selective gold over nickel

##### Bottom Shield:

Tin over nickel

#### Documentation

##### Drawing:

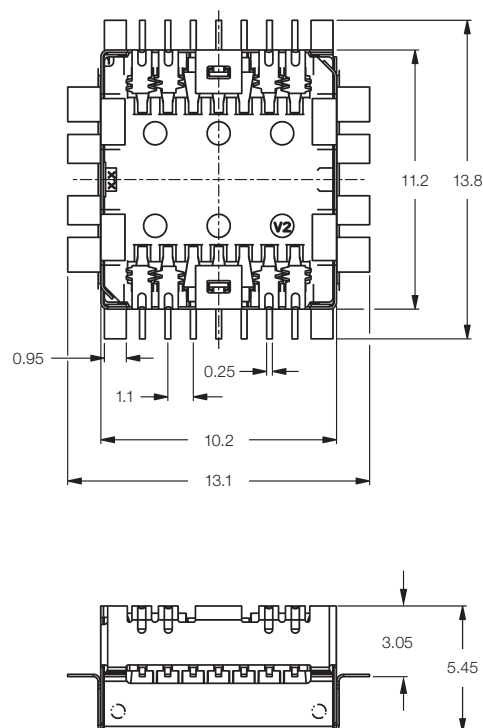
C-1857258

##### Product Specification:

108-19297

##### Application Specification:

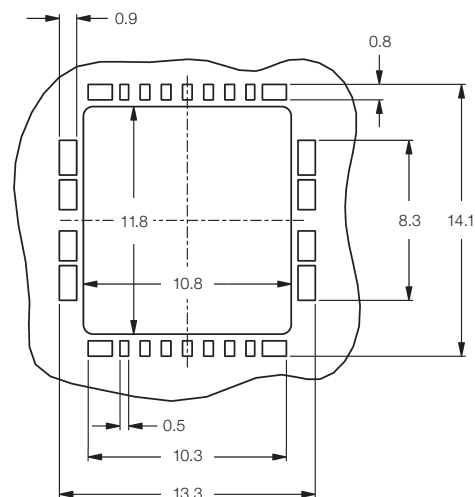
114-19101



Part No. **1857258-1**

**Package Quantity:**

800 Pieces per Reel



PCB Layout

## Onboard SMIA 85 Camera Socket

### Onboard SMIA 85 Camera Socket

#### Features

Onboard SMIA 85 Camera socket according to the SMIA standard. For camera modules with 8.5 x 8.5 mm footprint.

- 4x camera module locking clips
- Grounding to the camera by clips
- Overmolded contacts
- Keying and optical identification feature

#### Material and Finish

##### Insulator:

PA, black color

##### Contact Pin:

Phosphor bronze

##### Contact Plating:

Selectively plated gold over nickel

##### Shields:

Copper alloy

##### Shield Plating:

Selective gold over nickel

#### Documentation

##### Drawing:

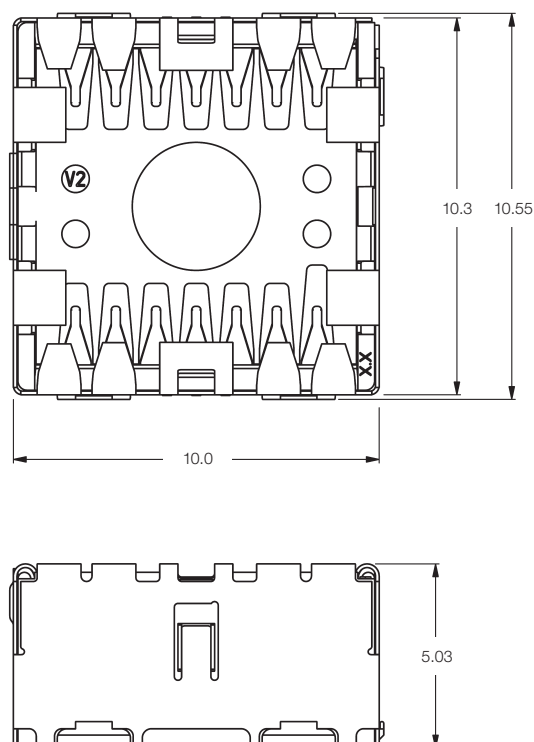
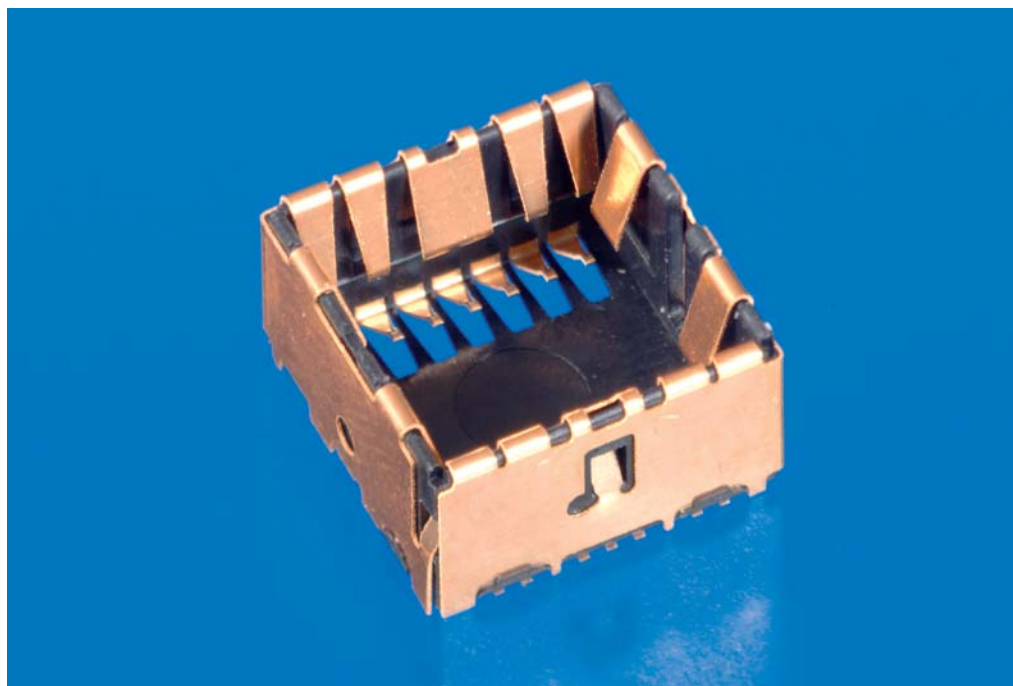
C-1857346

##### Product Specification:

108-19297

##### Application Specification:

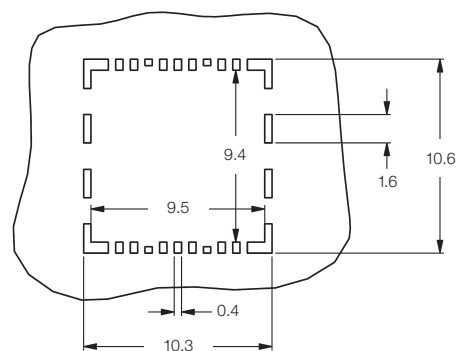
114-19101



Part No. **1857346-1**

**Package Quantity:**

1000 Pieces per Reel



PCB Layout

## Super Low Profile (SLP) Connector

### Super Low Profile (SLP) Connector

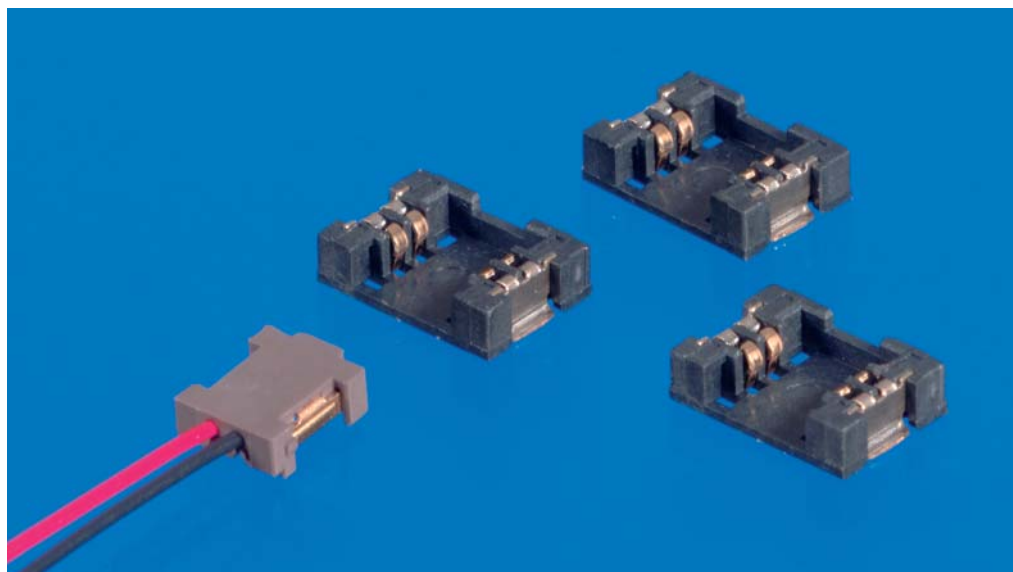
#### Features

This super low profile cable-to-board connector requires very little space for high density and small size mobile electronics.

For your one stop shopping, various cable assemblies are provided to best suit your application.

#### Applicable Cable

Wire Size: AWG 32  
Diameter: 0.39 mm



#### Material and Finish

##### Insulator:

Thermoplastic,  
Black (Board Connector),  
Beige (Receptacle Connector)

##### Contact Pin:

Copper alloy

##### Contact Plating:

Board Connector:  
1.3  $\mu\text{m}$  min. nickel underlayer,  
0.3  $\mu\text{m}$  min. gold at mating side  
0.05–0.20  $\mu\text{m}$  gold at solder side

Receptacle Connector:

Gold plating

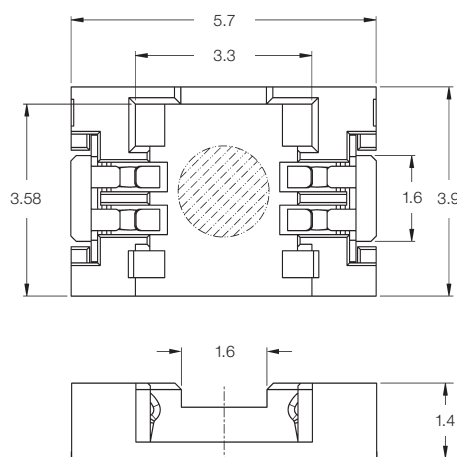
##### Shields:

Copper alloy

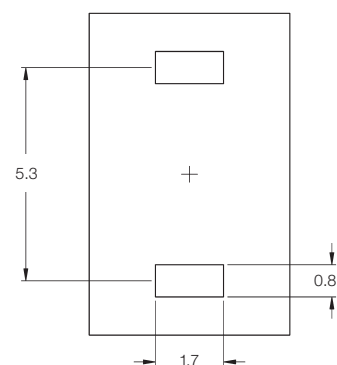
##### Shield Plating:

Selective gold over nickel

Board  
Connector



PCB Layout



#### Documentation

##### Drawing:

See table

##### Product Specification:

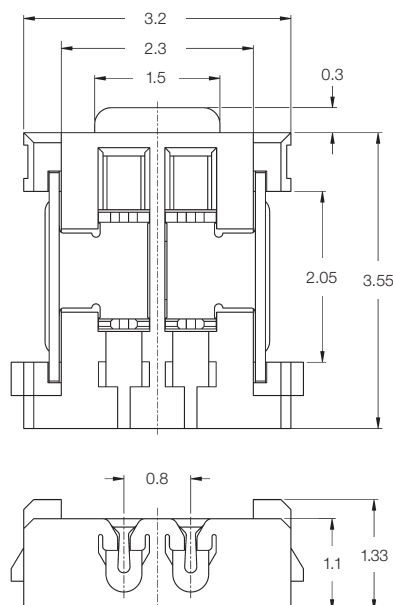
108-5822

##### Test Report:

501-5593

##### Application Specification:

114-5357



#### Cable Assembly (Example)

Plug: Part No. 1612537-1

Receptacle: Part No. 1612534-1

## Micro SLP Connector

### Micro SLP Connector

#### Features

This connector is applied for interconnection to speakers, receivers or other small devices in Mobile equipment.

- Low Profile,  
Mating Height = 1.4 mm
- Contact Pitch = 0.8 mm
- Applied Wire Size: AWG 32
- Double slot mass termination
- Double latch concept, contact and housing
- Special latch design ensures good tactile feedback
- Size (H x W x L):  
1.4 x 2.85 x 4.66 mm
- Design ensures contact protection during mating



#### Material and Finish

##### Insulator:

Thermoplastic resin

##### Contact Pin:

Phosphor bronze

##### Contact Plating:

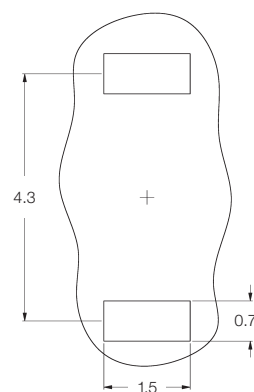
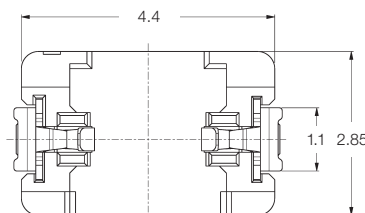
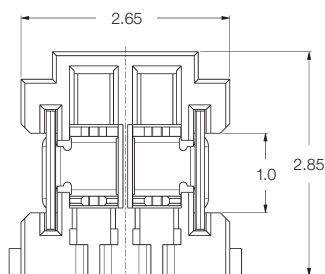
0.3 µm gold over 1.3 µm nickel in contact area, gold-flash plating in solder area

##### Shields:

Copper alloy

##### Shield Plating:

Selective gold over nickel



PCB Layout

#### Documentation

##### Drawing:

C-See table

##### Product Specification:

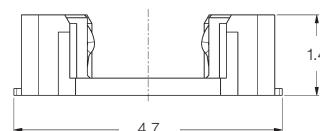
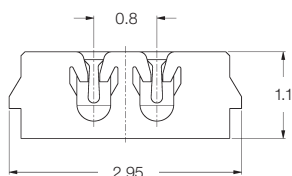
108-78466

##### Test Report:

See Product Specification

##### Application Specification:

114-5426



#### Cable Assembly

**Plug:** Part No. x-1981812-x

**Receptacle:** Part No. 1981813-1

**Package Quantity:**

4000 Pieces per Reel

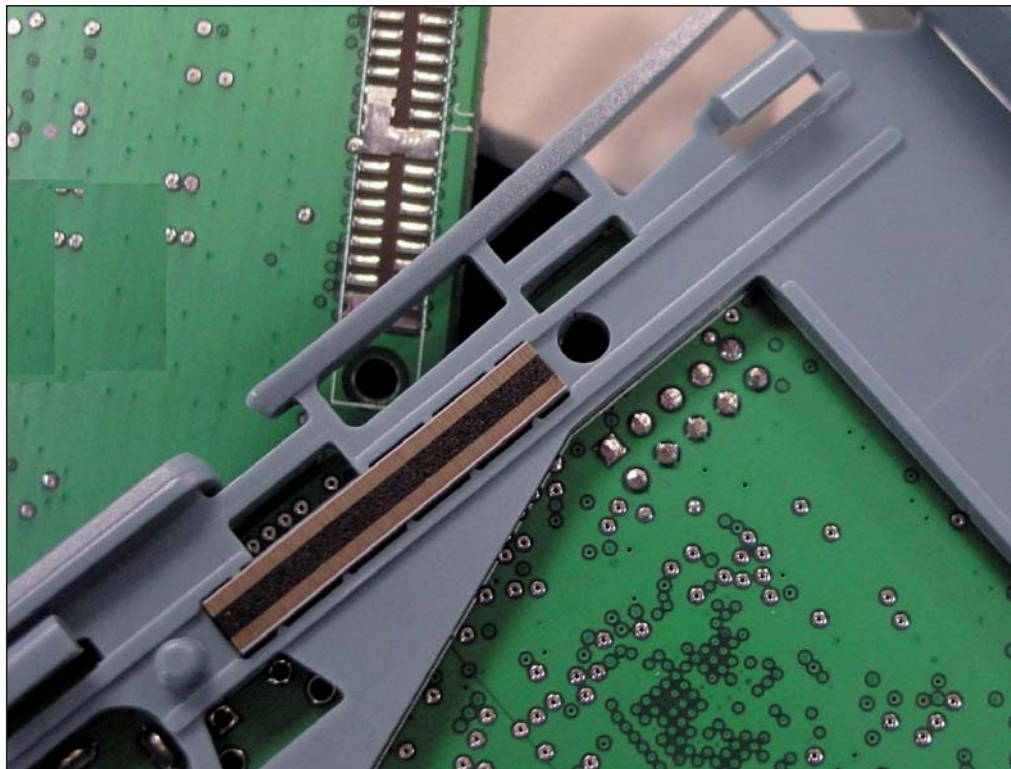
## STAX™ LD Elastomeric Connectors

### Product Facts

- Single piece compression connector
- Contact pitch as low as 0.8 mm
- No. of rows of contacts: 1 through 5 (two rows shown to the right)
- No. of Contacts: 1–200
- Board Separation: 0.5–8.0 mm
- Shielding Capability
- Performs in high-speed applications (3 GHz)
- Low resistance
- Current Capability: 1 Amp typical with higher capability possible with modification
- Easily modified standard designs
- Facilitates automatic assembly, rework, and field upgrades
- Compatible with tin and flash gold contact metallurgy
- Rugged and reliable

### STAX™ LD Elastomeric Connectors

#### Surface-to-Surface Compression Connection for Board Stacking Applications



Dual-Row STAX Connector connects two rows of contact pads. Retention slot is provided in PCB separator.

### Modifications & Options

**The flexible elastomeric manufacturing process allows a fast, easy modification of the products to suit the individual needs of the application. Typically with an elastomer-only solution there is no tooling. There are requirements for minimum production volume.**

Elastomeric connectors are viable in most applications where traditional board-board connectors are used. The applications may include high speed, power, digital, grounding/shielded interconnect.

The elastomer is a single piece compression technology. The silicone within the connector provides the normal force (spring). The conductive layers (blend of silicone and silver particles) make redundant electrical contact to the pads on the board.

The STAX LD technology is based upon 30 years of experience in manufacturing and in the hundreds of millions of connectors used in trouble-free applications. This is a low durometer and low contact resistance product.

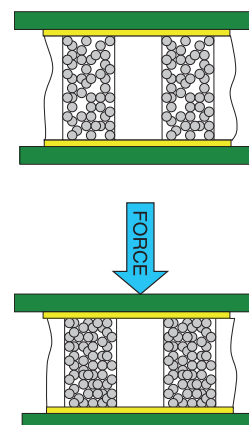
Tyco Electronics maintains complete control over the quality and performance of the product. The STAX product line is manufactured from basic raw materials (silver or gold, and silicone) using a proprietary manufacturing process.

The result is a connector technology that allows the freedom of design without the traditional limitations of standard product availability. There is no need to compromise the end product at the design stage.

Mechanically, the elastomeric capabilities are flexible. The technology can meet PCB area requirements in applications of board separations under 8.0 mm. Electrically, resistance and current ratings are competitive with most alternative technologies.

### How STAX Elastomeric Connectors Work

STAX elastomers are zero insertion force connectors that do not require soldering. They provide a compliant surface-to-surface compression connection when deflected between opposing mirror-image pad patterns.



## STAX™ LD Elastomeric Connectors (continued)

STAX elastomers are composed of alternating layers of conductive and non-conductive silicone rubber. Silicone rubber is the base material because it has excellent aging properties, chemical stability, electrical reliability, and superior performance in shock and vibration. It also provides a gasket-like seal to protect the contact surfaces.

The conductive layers consist of tiny metallic particles dispersed in silicone rubber. Within each of the conductive layers, the metallic particles create thousands of conductive paths. Therefore, each conductive layer provides multiple points of contact at the substrate interface. While the conductive layers ensure contact between mating pads, the non-conductive layers isolate the conductive layers from each other. The alternating STAX construction, 200 conductive layers per inch (8 per mm), allows multiple conductive layers to make contact to a single contact pad while the non-conductive layers electrically isolate adjacent contact pads.

The advantage of this material construction is that you achieve 3–4 conductive layers typically making contact to a single contact pad on the board. A single elastomeric strip (element) is used to connect an entire row of contacts.

The multiple layers coupled with the thousands of conductive paths in each layer ensure reliable interconnect.

### Why use a Tyco Electronics Elastomeric Connector

**1 – Simple Implementation**  
Assembly is easy as making a sandwich. There is no soldering, no special tooling or machinery.

**2 – Easily Modified**  
How often is a standard off-the-shelf connector ideal for

your application? Smaller height, higher I/O, greater current capacity, lower resistance, less PCB area are all modifications that can be made.

#### 3 – Fast

The flexible elastomeric manufacturing process allows quick turn on prototypes (1 week) to test solutions and rapid ramp on production. Prototypes are made with the same process as production.

#### 4 – No Tooling

An elastomer-only approach allows the customer to implement the housing and alignment features within existing plastic or metal structure. Modifications of elastomer length, height, and width do not require tooling.

#### 5 – Reliability

Tyco Electronics elastomeric products have been tested to the following:

- MIL STD-1344
- IEC-68-2
- EIA-364
- MIL STD-202
- JIS C 0020
- JEIDA 38
- INTEL SPEC 5.1, 5.2
- NUMEROUS CUSTOMER ACCELERATED LIFE TESTING (ALT)

Test data available on request.

#### 6 – Product Support

Tyco Electronics product engineers work directly with customer engineering teams on modifications and custom solutions for volume applications. All aspects of the design and implementation of the product are reviewed to ensure a successful product launch.

### Custom Capability

Application requirements vary dramatically across the many industries that elastomers are used. The technology is flexible in adapting to many of these requirements but, as with any product, there are limits.

### 1. Determine if an Elastomeric Connector is appropriate for the Application

#### a) Board-Board separation > 8.0 mm?

An elastomer cost is tied closely to material usage (precious metals). In application greater than 8 mm elastomers lose their price competitiveness.

#### b) X-Y Alignment ( $\geq \pm 0.25$ mm)?

Unlike a mechanical male-female connector an elastomer cannot perform the alignment of the system. The reference drawings show how pins can provide satisfactory alignment. Other methods can achieve the same result.

#### c) Sliding Contact?

Silicone by the nature of the product has a high coefficient of friction. Sliding a contacting surface across the elastomer will not be reliable.

#### d) Contact Pitch: < 0.8 mm?

Since an elastomeric connector depends on the alignment of the mating surfaces by an external means, contact pitch < 0.8 mm is not easily achievable. However, board real-estate is minimized by achieving more closely-spaced rows of contacts pads than fine-pitch connectors.

### 2. Determine if “holder” functions can be integrated within existing structure?

The holder is synonymous with the plastic that surrounds traditional mechanical connectors. The most efficient and cost effective way to implement a STAX connector is by incorporating a retaining slot into an existing housing or board separator as shown on the reference designs.

In an approved application, Elastomeric Technologies

application engineers are available to assist in:

- Defining customer furnished housing requirements.
- Providing design input for:
  - Alignment
  - Deflection
  - Pad layout
  - Final elastomer dimensions

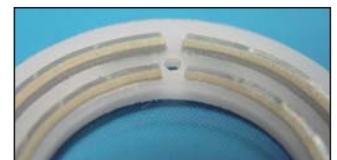
### 3. Can Tyco Electronics supply a complete Connector Solution?

Yes. These solutions can take the form of simple holders with STAX connectors held in place by:

- Localized interference
- In-molding
- Grafting

The holder or frame can be plastic, silicone rubber, or metal and typically has low tooling investment:

Below are examples of complete connection solutions in challenging applications.



**Circular Connector Grafted 160 Pos. (LCP Frame)**



**Ultra-Low Profile Inmolded 8 Pos. 0.5 mm Height Silicone Rubber Base**



**Module-to-Board Grafted 220 Pos. Peripheral Contact Ultem Frame**

## STAX™ Array Connector

### STAX™ Array Connector

#### Features

Allows connection to non-standard pad patterns without tooling and long lead time for custom connector.

- Long term reliability and durability
- Economical
- One piece connector
- Custom prototype samples within 1 week

#### Physical Properties

##### Height:

0.5–1.5 mm

##### Minimum Pad Pitch:

0.8 mm

##### Individual Conductor Width:

0.063 mm

##### Individual Conductor Length:

0.25 mm

#### Typical Electrical Properties

##### Contact Resistance<sup>1)</sup>:

50 mΩ

##### Dielectric Constant:

3.1

##### Insulation Resistance<sup>1)</sup>:

10<sup>12</sup> Ω min

##### Dielectric Withstanding Voltage<sup>1)</sup>:

1000 V without breakdown or arcing

##### Current Carrying Capacity<sup>1)</sup>:

0.5 A

##### Deflection Force:

0.5–1.5 Newtons/mm<sup>2</sup>

#### Environmental Parameters

##### Operating Temperature:

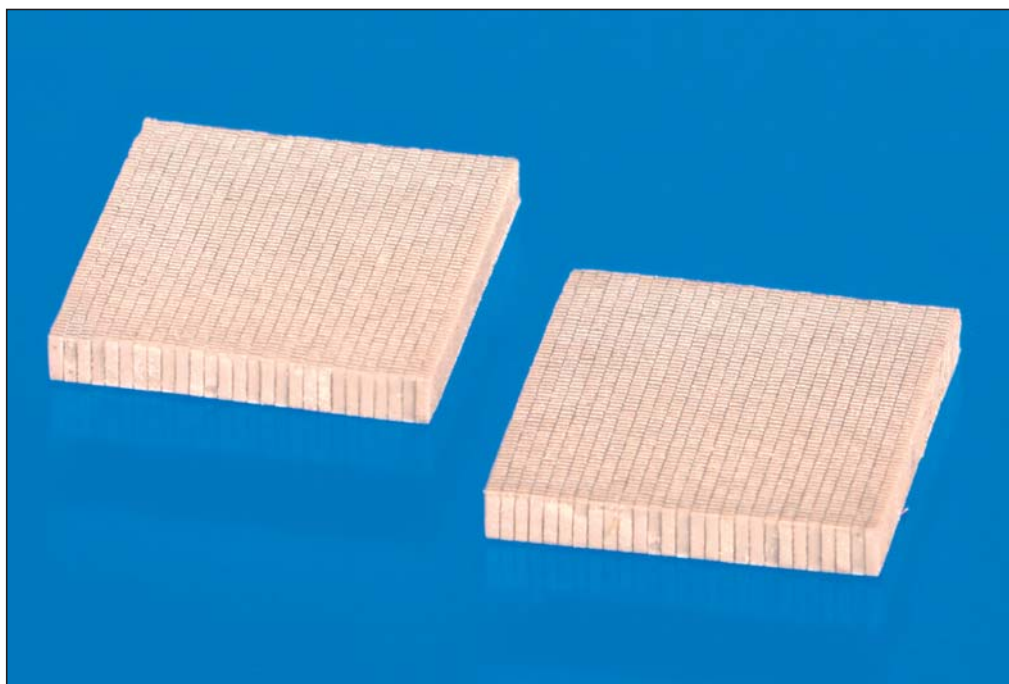
–40 °C to +125 °C

##### Moisture:

0 to 100% RH

##### Test Report:

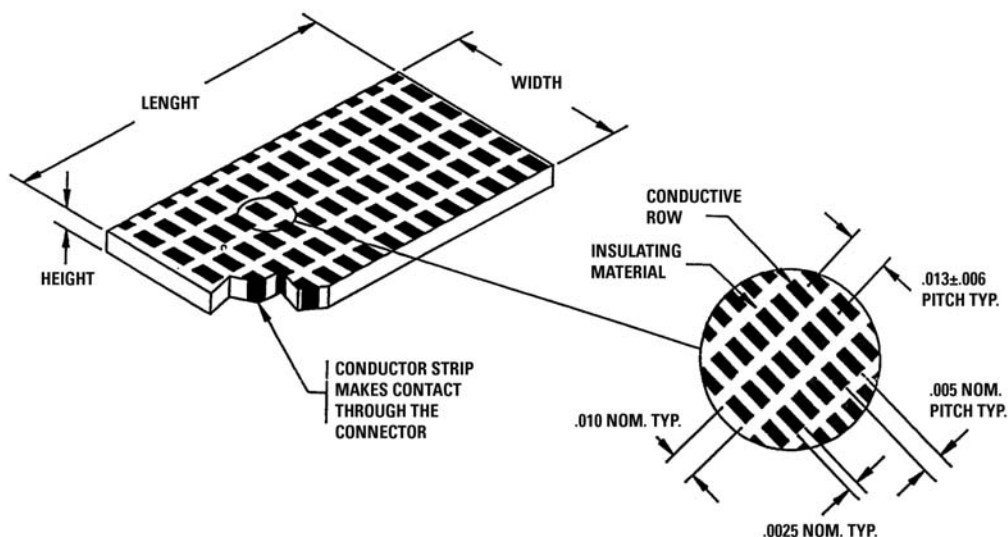
TR 368



The STAX Array connector is an anisotropic conductive mat material that was developed to interconnect land grid array pad patterns as well as random, circular or other non-linear circuit board pad patterns. As long as the material is deflected between two mating mirror image pad patterns electrical connection is made between the mirror image pads.

Using our core competency in laminating silicone, the Tyco Electronics Elastomeric Technologies product line has created a mat material having .063 mm (0.0025") x 0.25 mm (0.010") conductive silicone segments surrounded on all sides by 0.063 mm thick nonconductive silicone insulation. As long as a minimum of 0.4 mm separation is maintained between adjacent pads on the mating surface, shorting is avoided.

STAX array connectors are very easily customized to the users required dimension and can be made in either rectangular or die-cut shapes. Z-axis thicknesses between 0.5 mm and 1.5 mm and dimensions from 2 mm x 2 mm to 60 mm x 60 mm can be accommodated.



Part No. 3-1442003-2

<sup>1)</sup> Elastomer: 1.0 mm (0.039") high.  
Boards: Gold plated contact pads 0.5 mm (0.020") wide on 1.0 mm (0.039") pitch.

## Elastiboot™ Connectors for Microphones

### Elastiboot™ Connectors for Microphones

#### Features

- Boot and STAX elastomeric connector are together as one inseparable piece.
- Elastiboot allows microphone to be provided as an assembly complete with acoustic boot and STAX compression-style connector.
- Large deflection range of 5 thru 50%.
- Standard Elastiboots available for smaller industry-standard leadless microphones of 4.0 and 6.0 mm diameter.
- Elastiboot uses reliable, superior performing Tyco Electronics STAX elastomeric compression connectors.
- Custom, application specific designs can be created.

#### Physical Properties

##### Height:

See chart

##### Minimum Pad Pitch:

See PCB drawings

##### STAX Conductor Width:

0.064 mm (.0025")

##### STAX Conductor Pitch:

0.127 mm (.005")

#### Environmental Parameters

##### Operating Temperature:

-40 °C to +125 °C

##### Moisture:

0 to 100% RH

##### Test Report:

TR 341



The Tyco Electronics line of Elastiboot connectors combines an elastomeric connector with an acoustic grommet or "boot" for industry standard 4.0 and 6.0 mm diameter leadless microphones. In a continued effort to lower the cost of hand-held electronic devices, high volume manufacturers are looking for value added sub-assemblies from their component suppliers.

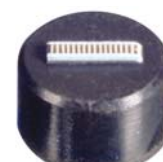
Elastiboot connectors from the Tyco Electronics Elastomeric Technologies product line fill this need by providing ease of assembly in connecting small form-factor microphones to host PCBs. Elastiboots combine the connector with the acoustic grommet (or "boot") to create a one-piece, orientation free subassembly.

Elastiboot connectors make assembly of microphones into portable electronic devices economical and robust.

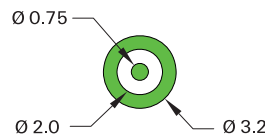
- Microphone is placed into Elastiboot connector.
- Elastiboot/Microphone assembly is placed in cavity in front housing of mobile unit.
- Makes blind-mate connection to concentric-ring pads on PC Board during final assembly of unit.
- Concentric-ring pad layouts allow for orientation-free assembly.
- Elastiboot connector captures microphone while providing electrical connection and acoustic sealing.



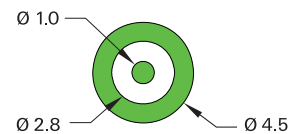
Elastiboot with Seal Ribs



Elastiboot without Seal Ribs



Typical PCB Pattern for  
4.0 mm Diameter Microphone



Typical PCB Pattern for  
6.0 mm Diameter Microphone

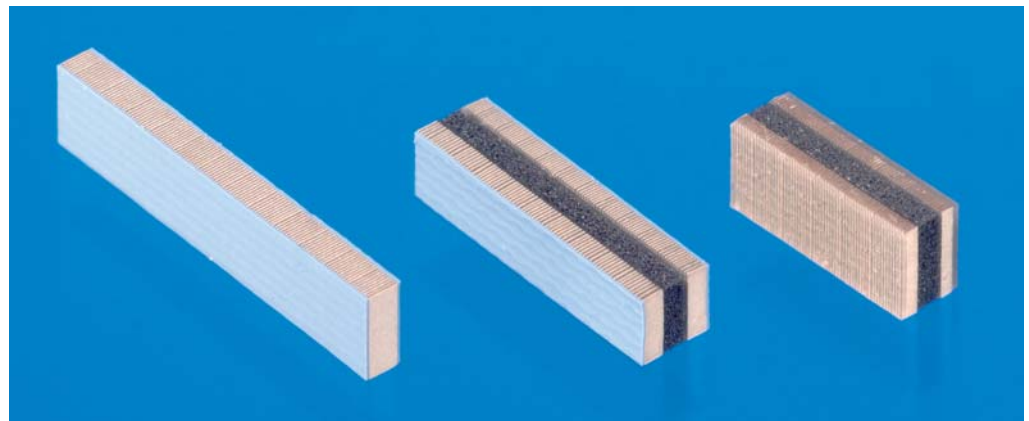
| Part Number | Microphone Outer Diameter/<br>Thickness (mm) | STAX Type | Seal Ribs | Dimensions for Cavity in Host (above) (mm) |                   |              |
|-------------|----------------------------------------------|-----------|-----------|--------------------------------------------|-------------------|--------------|
|             |                                              |           |           | Diameter                                   | Max. Cavity Depth | Mated Height |
| 2-1442003-2 | 4.0 / 1.0                                    | LD        | Yes       | 5.17                                       | 1.60              | 5.26         |
| 6-1442001-3 | 4.0 / 1.85                                   | LD        | No        | 5.12                                       | 2.60              | 5.37         |
| 9-1442002-7 | 6.0 / 1.0                                    | Gold      | Yes       | 7.37                                       | 1.35              | 7.46         |
| 5-1442003-9 | 6.0 / 1.0                                    | LD        | Yes       | 7.37                                       | 1.35              | 7.46         |
| 1-1442002-5 | 6.0 / 1.3                                    | SD        | Yes       | 7.50                                       | 1.70              | 7.65         |
| 9-1442000-8 | 6.0 / 1.5                                    | SD        | Yes       | 7.50                                       | 2.26              | 7.66         |
| 8-1442001-6 | 6.0 / 2.2                                    | LD        | No        | 7.30                                       | 2.30              | 7.44         |
| 6-1442001-0 | 6.0 / 2.2                                    | LD        | Yes       | 7.50                                       | 2.30              | 7.50         |

## STAX™ Elastomeric Connectors for COG LCDs

### STAX™ Elastomeric Connectors for COG LCDs

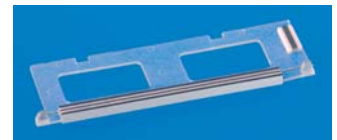
#### Features

- Easily customized.
- Connects display glass or flex circuit to PCB.
- Inhibits movement of the contact interface during vibration.
- Stable electrical performance over a wide working range of deflection.
- Can accommodate glass-to-board separations of as little as 0.25 mm.
- Applications engineering support from Tyco Electronics to incorporate STAX elastomeric connectors into your product. Support includes board layout, slot definition, alignment and compression.
- In-molded sub assemblies can be created to combine LCD connector with backlighting connection while providing orientation features.



Low resistance STAX elastomeric connectors are the best means of connecting to Chip-on-Glass and other types of LCD modules. Gold STAX and STAX LD elastomeric connectors are easily customized without the tooling charges and lead times typically found with stamped contacts and molded insulators. They can be retained in a slot incorporated into the light guide that allows for automatic placement of the light guide subassembly.

STAX connectors provide a gasket-like contact interface to the ITO traces thereby sealing the interface from the environment. At the same time, the compliant sealing properties of the silicone elastomeric connector maintain intimate conformal contact to the ITO surface.



STAX connectors have proven reliability in COG LCD displays for cell phone units – numbering in the hundreds of millions.

#### Physical Properties

**Height:**  
0.5–12.7 mm (.020"–.500")

**Minimum Pad Pitch:**  
0.50 mm (.020")

**Conductor Width:**  
0.064 mm (.0025")

**Conductor Pitch:**  
0.127 mm (.005")

#### Typical Electrical Properties

**Contact Resistance:** See chart

**Dielectric Constant:** 3.1

**Insulation Resistance:**  
10<sup>12</sup> Ω min

**Dielectric Withstanding Voltage<sup>1)</sup>:**  
1000 V without breakdown or arcing

**Current Carrying Capacity:** 1 Amp

#### Environmental Parameters

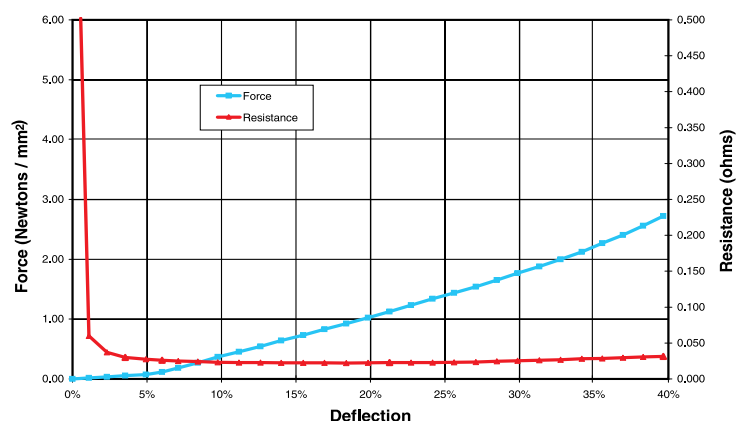
**Operating Temperature:**  
–40 °C to +125 °C

**Moisture:** 0 to 100% RH

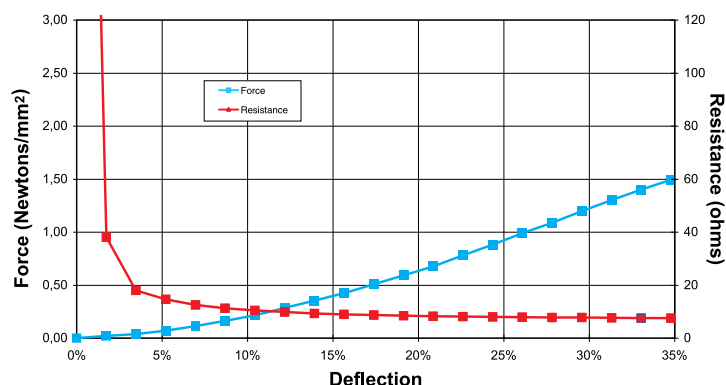
#### Technical Documents

**Engineering Test Report:**  
TR 341

#### STAX LD – Force vs Deflection vs Resistance Curve



#### Gold STAX – Force vs Deflection vs Resistance Curve

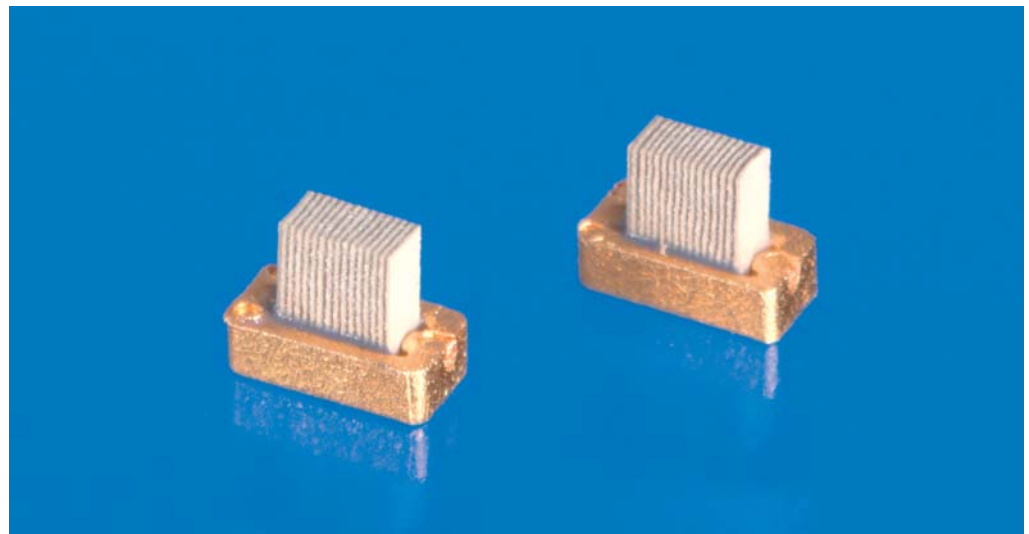


## SMT-ETI-1 STAX™ Connector

### SMT-ETI-1 STAX™ Connector

#### Features

- Surface Mount / Pick-n-Place
- Tape & Reel or Bulk Packaging
- Low Resistance: 20  $\mu$ Ohm
- Deflection Range: 5–65 %
- Long term reliability and durability
- Economical
- Readily customized (Hd: 1.0 to 2.25 mm )
- No tooling required
- One-piece connector
- Quick delivery custom proto-type samples



#### Physical Properties

**Deflected Height:**  
1.0–2.5 mm (.039"–.098")

**Minimum Pad Pitch:**  
3.0 mm (0.120")

**Elastomer Width:**  
1.00  $\pm$  0.10 mm

**Elastomer Length:**  
1.95  $\pm$  0.15 mm

**Conductor Pitch:**  
0.127 mm (.005")

**Pad Dimensions:**  
See below

#### Typical Electrical Properties

**Contact Resistance<sup>1)</sup>:**  
20 m $\Omega$

**Current Carrying Capacity<sup>1)</sup>:**  
2 Amps

<sup>1)</sup> **Test Boards:** Gold plated contact pads

#### Environmental Parameters

**Operating Temperature:**  
–40 °C to +125 °C

**Moisture:**  
0 to 100% RH

#### Technical Documents

**Qualification Test Report:**  
TR 371

Tyco Electronics Elastomeric Technologies™ continues to demonstrate technology leadership with the introduction of the INDUSTRY'S FIRST surface-mount elastomeric connector product.

The SMT-ETI-1 is a dedicated single position connector used in lieu of a spring-finger, pogo-pin, or compliant materials in portable electronic and communication devices. The applications include grounding, power connection, and shielding to eliminate EMI and RFI.

The SMT-ETI-1 is an integration of Tyco Electronics' ETI and MID technologies:

- The surface mount holder is a gold plated plastic and provides a low profile – small form factor "standard" base.
- A STAX™ HT (high temperature resistant) elastomer is grafted into the SMT holder for a single-piece assembly.

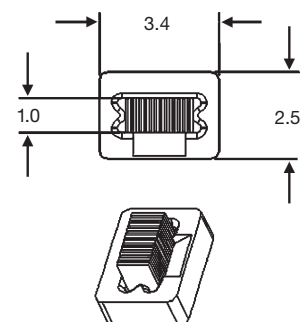
A STAX™ elastomer has the widest range of deflection in low profile connection (5 thru 65%) while maintaining consistent performance and reliability. Combining the standard base with the flexibility of the elastomeric manufacturing process allows for an optimized connector for each application.

This minimizes the deflection forces while compensating for z-axis tolerances. The silicone provides the normal force of the connector, seals the contact interface, and even conforms to irregular surfaces. Standard parts are available – modifications can be easily created.

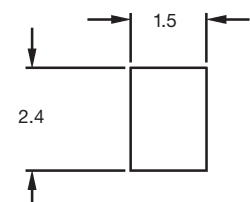
The electrical characteristics of the SMT-ETI-1 rival all competitive technologies in resistance and current carrying capacity.

The SMT-ETI-1 STAX connector features silver particles embedded within a low durometer silicone. Within each of the conductive layers, the conductive particles create thousands of conductive paths. Each conductive layer provides multiple points of contact to the substrate interface.

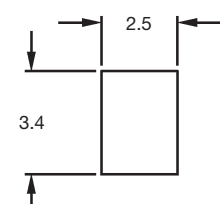
The pitch of the conductive layers is only 0.127 mm (0.005"), allowing multiple conductive layers to make contact to each substrate pad.



Part No. **1-1442004-7**



**Top PCB Contact Pad  
(Flash-Gold) Dimensions**



**Bottom PCB Contact  
Solder Pad Dimensions**

## STAX™ Coax Connector

### STAX™ Coax Connector

#### Features

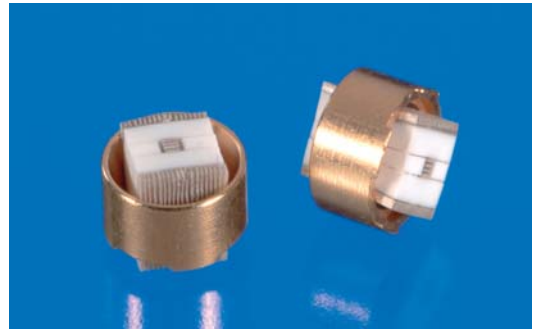
- Low cost, low height and high performance
- Low insertion loss 0–0.5 dB from 0–6 GHz
- VSWR <1.07 from 0–6 GHz
- Wide working range of deflection
- Long term reliability and durability
- Surface mount / pick and place
- Low board separation <2.5 mm
- Technology can support board separations <1.5 mm
- Easily modified free height
- No tooling required for height modifications
- Modified prototype samples within 2 weeks

Tyco Electronics' STAX coax connector is the first surface mount RF coax connector on the market that uses elastomeric connector technology to provide an economical means to achieve low board separation while maintaining excellent RF signal integrity between PCBs.

The connector uses laminated sections of conductive and non-conductive silicone that are tuned to provide a 50 ohm impedance line between mated substrates.

The single piece construction of the STAX coax connector eliminates some of the signal anomalies normally associated with mated pairs of metal contact coax connectors. The dimensional relationship of the inner and outer conductor is consistently maintained throughout the connector.

With its metal holder, the STAX coax connector can be surface mount soldered to the PCB. An additional metal SMT holder aligns the connector to the mating PCB. If adequate PCB alignment is already maintained by other means, the coax connector may not need the additional mating receptacle and can become a blind-mating connector. This has an additional advantage in space constrained mobile applications where very fine-pitch board-to-board connectors are also used.



#### Physical Properties

**Board Separation:**  
2.5 mm ±0.2 (Standard Part)

**PCB Board Area:**  
4.0 mm diameter

#### Environmental Parameters

**Operating Temperature:**  
–40 °C to +125 °C

**Moisture:**  
0 to 100% RH

#### Electrical Properties

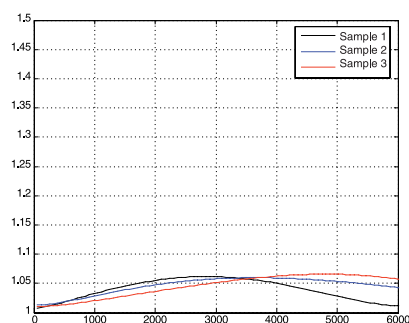
**Contact Resistance:**  
<50 mΩ

**Insulation Resistance:**  
10<sup>12</sup> Ω min

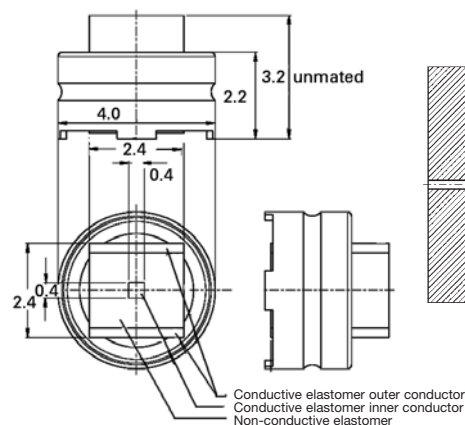
**Dielectric Withstanding Voltage:**  
1000 Volt

#### Technical Documents

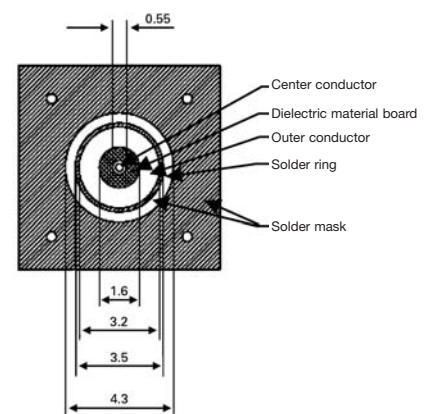
- Qualification Test Report – TR 368
- RF Performance Report – 00266



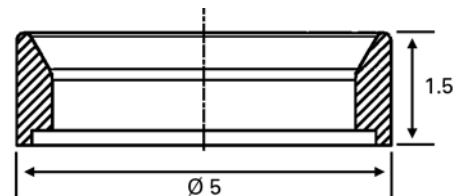
**619229-1 SMT STX Coaxial Connector Assembly**



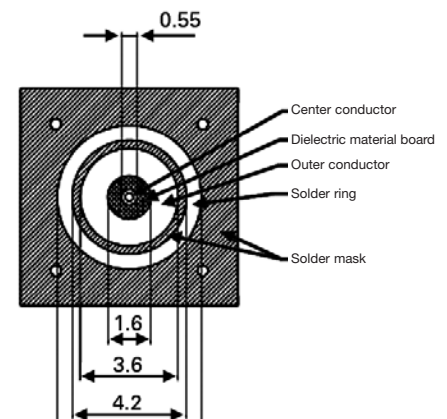
**PCB Pattern**



**619238-2 SMT Mating Target Holder**



**PCB Pattern for Mating Target**



Part No. **619229-1**

**STAX SMT Coax Connector Assembly:** Consists of STAX coax elastomer in round SMT holder.

Part No. **619238-2**

**Mating SMT Target Holder:** Controls alignment between PCBs

Part No. **1442004-1**

**STAX Coax Elastomer only:** Used with customer furnished holder

## Vibration Motor Connector

### Vibration Motor Connector

#### Features

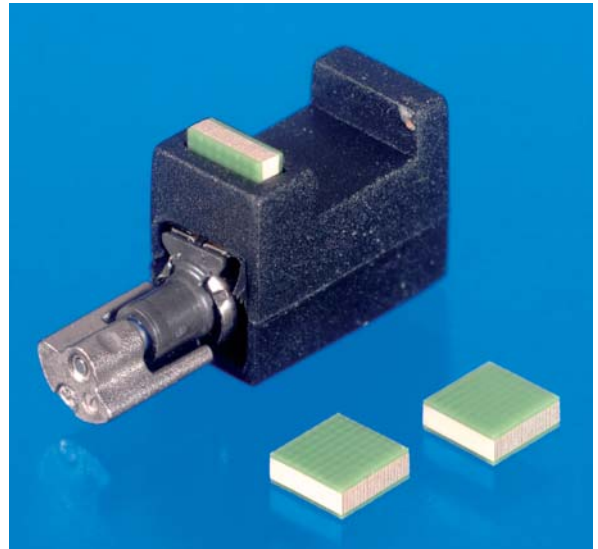
- Flexibility to modify the standard product offering to meet custom applications
- Eliminates obsolete inventory due to changing application requirements
- Minimize PCB space
- Eliminates fretting corrosion issues
- Enables single piece assembly
- Eliminates troublesome soldering of wires or use of male / female connectors
- Eliminates the need and time to tool many different spring contacts
- Economical
- Long term reliability and durability
- Custom prototype samples within 2 weeks

Tyco Electronics' vibration motor elastomeric assembly is an innovative option to standard motor attachment methods using our proven STAX™ layered elastomeric connector product line.

Hundreds of millions of our STAX family of connectors have been used to connect flex circuits, LCD's, microphones, and speakers within space-constrained products such as mobile phones, pagers, PDAs and disk drives. This solution allows the compression mate of a vibration motor to almost any printed circuit board.

The STAX connector consist of alternating layers of conductive and non-conductive silicone.

These layers are typically 0.064mm thick on 0.127 mm centers and make redundant surface-to-surface connection when deflected between the flat contact pads on the vibration motor to the main PC Board. Vibration motor connectors provide a excellent combination of electrical performance, reliability, functionality and durability.

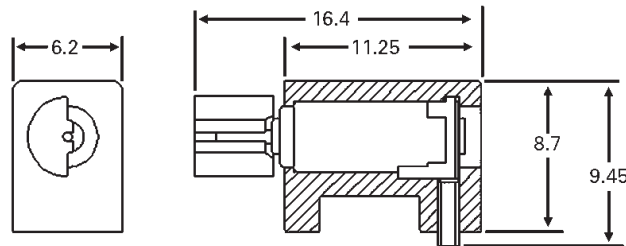


#### Physical Properties

**Application Deflected Height:**  
8.7 ± .02 mm (.342 ± 0.008")

**Compression Force:**  
0.4 kg (nominal deflection)

**Grommet Material:**  
Silicone Rubber  
(55 Shore A durometer)



VIBE MOTOR CONNECTOR ASSEMBLY

#### Typical Electrical Properties

**Standard Voltage:**  
1.3 V DC

**Rotating Direction:**  
Clockwise

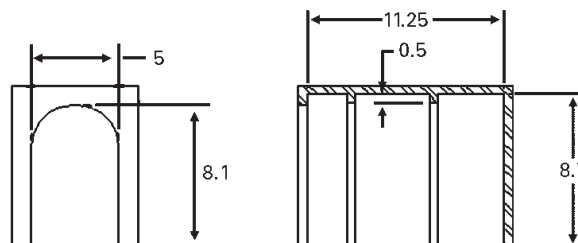
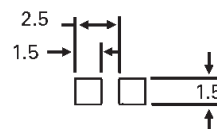
**Standard Load Rotation:**  
9000 ± 2000

**Standard Load Current:**  
105 mA

**Starting Current:**  
130 mA max

**Insulation Resistance:**  
1 Mega Ohm

#### RECOMMENDED PCB PAD LAYOUT



RECOMMENDED APPLICATION HOUSING SIZE

#### Environmental Parameters

**Operating Temperature:**  
-10 °C to +60 °C

**Moisture:**  
0 to 100% RH

|                             |                                    |
|-----------------------------|------------------------------------|
| Part No. <b>6-1442002-7</b> | Vibration Motor Connector Assembly |
| Part No. <b>7-1442002-3</b> | Rubber Vibration Motor Boot        |
| Part No. <b>7-1442002-2</b> | Sanyo Motor # RS-2561              |
| Part No. <b>7-1442002-1</b> | Elastomeric Silver STAX™ Connector |

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Engineering Notes

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## Antenna Manufacturing Capabilities

### Tyco Electronics Antenna Products

combines world class antenna design competency with unsurpassed integration and optimization skills to provide the best integrated solutions for various applications.

Our global footprint and wide variety of manufacturing technologies allows our customers to be able to choose from a large base of manufacturing technologies and factory locations.



## Applications

### Voice

Tyco Electronics Antenna Products provides handset OEM's with the highest performing, lowest cost embedded antenna solutions. With over 500 million Tyco Electronics cellular handset antennas designed and manufactured to date, we offer the worldwide spectrum of frequencies required to support cutting edge embedded antenna solutions. In addition to the handset segments, the digital cordless telephone segment presents secondary voice capability for Tyco Electronics. As this market continues its evolution into the 900 MHz and 2.4 GHz frequency bands, Tyco Electronics Antenna Products is positioned to provide cutting-edge embedded antenna solutions.

### Data

Rapid growth in the wireless data market is creating unprecedented demand for embedded antenna solutions. With the proper antenna, these devices can offer "any time" wireless access. Data devices that utilize Tyco Electronics Antenna Product embedded antennas are PDAs, laptops, access points, bar code scanners, compact flash cards, PC cards, printers, print servers, cameras, etc. The Tyco Electronics Antenna Products Group has developed an entire line of high performance, low cost embedded antennas for wireless data applications. Tyco Electronics has a variety of cutting-edge "off the shelf" and customized embedded solutions for virtually any wireless device. Covering 802.11a/b/g/n, WLAN, WWAN, WiBro, WiMax, WiFi, DVB and UWB applications.

### Bluetooth

Bluetooth is revolutionizing the communication industry. It facilitates fast and secure transmissions of voice and data even when devices are not within line-of-sight. Devices include mobile phones, computers, cameras, printers and virtually any device that has information to communicate. The Tyco Electronics Antenna Products Group is at the forefront of Bluetooth antenna development with a number of standard antenna products that are already being utilized in the first generation Bluetooth devices on the market.

## Antenna Manufacturing Capabilities

### Three Key Technologies

#### MID (Molded Interconnect Device) Antennas

In 2000, Tyco Electronics acquired Molded Interconnect Device, LLC (MID). Now part of Tyco Electronics Antenna Products, MID is headquartered in Rochester, NY and prides itself in being the world's leader in utilizing its technology to make everyday products better. With over 500 million parts in service, our products are being utilized in applications ranging from joysticks to cell phones as well as minivans to airplanes. In its most basic form, MID technology can be defined as any product that results in selectively plated plastic parts. This technology results in outstanding repeatability, which is ultimately suitable for the design and production of complex shaped antennas.

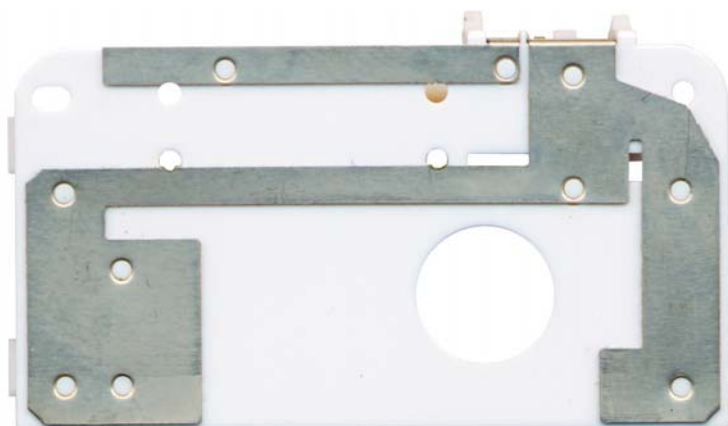


#### MID Two Shot Antennas

- Design flexibility for 3D patterning
- Fewest manufacturing steps and processes
- Repeatability of manufacturing process
- Ability to integrate multiple functions
- Flexible manufacturing capacity
- Manageability of demand increases
- Simple low cost standardized interconnect utilized
- Best utilization of the 3D space that is available
- Tightest tolerances for pattern registration

#### Stamped Metal and Overmolded

Tyco Electronics Antenna products has developed a line of low profile, high performance Stamped Metal embedded antenna solutions for single-, dual-, tri- and quad-band applications. Tyco Electronics Stamped Metal antennas offer OEMs, a low cost and highly repeatable manufacturing solution, in a number of standard "of the shelf" and customized antenna designs. Our stamped embedded antennas address the needs of a variety of applications from 400 MHz to 5 GHz such as; mobile phones (AMPS, TDMA, CDMA, WCDMA, PCS, DCS and GSM), cordless telephones, personal digital assistants (PDA), laptop computers, global positioning system (GPS) devices and wireless networking (Bluetooth, 802.11 and ISM).



#### Stamped Antennas

- Stamped and heatstaked
- Stamped and overmolded
- Pure stampings
- Typically the lowest cost antenna technology when considering the interconnect cost as well
- Interconnect can be designed in (contacts)
- Production die is high volume capable
- Hand assembly stations can be added for volume upswings

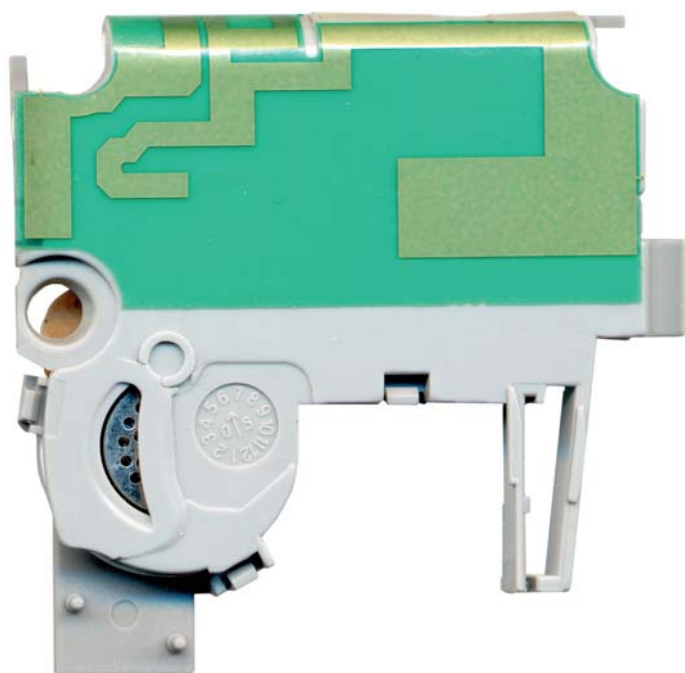
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**Antenna Manufacturing Capabilities**

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**FPC and Printed Wiring Boards (PWB) Antennas**

The Tyco Electronics Antenna Products Group has developed a line of low profile, high performance Print Wiring Board (PWB) antenna solutions for single-, dual-, tri- and quad-band applications. Allowing virtually any wireless product to operate on different frequencies without multiple antennas. Our FPC and PWB antenna solutions address the need of a variety of applications: mobile phones (AMPS, TDMA, CDMA, WCDMA, PCS, DCS and GSM), cordless telephones, personal digital assistants (PDA), laptop computers, global positioning system (GPS) devices and wireless networking (Bluetooth, 802.11 and ISM).

**FPC and PWB Antennas**

- Pure FPC/PWB
- FPC on a carrier
- Best flexibility for pattern changes during production
- More ability to quickly tool to higher demand during production

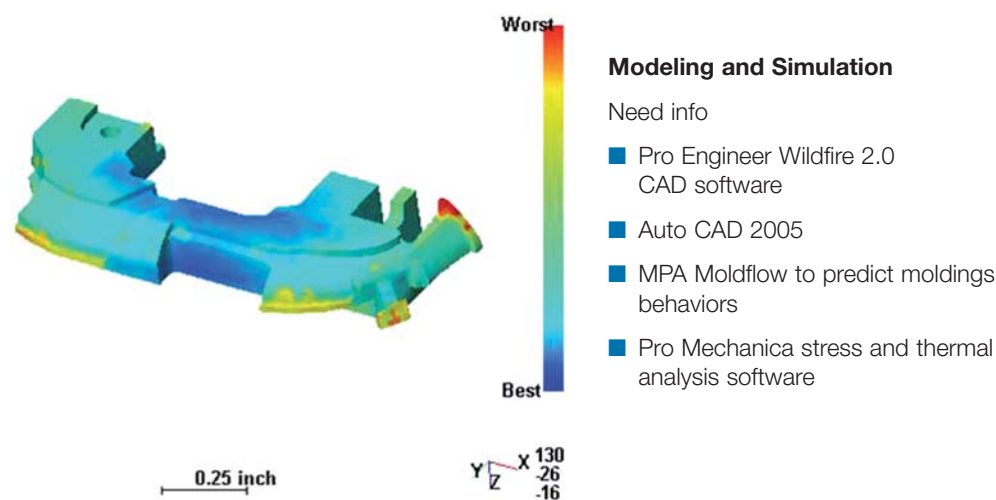
## RF Engineering Capabilities

## Antenna Design at Tyco Electronics

Tyco Electronics gets the optimal performance out of antennas by applying system-level integration and optimization design expertise to each wireless application. Our practical application and simulation skills are second to none with global expertise in the U.S., Europe, and Asia. Our global presence places antenna design experts next to the customer.

## Modeling and Simulation

### 3D Part Design at Tyco Electronics



## Customer Support and Design Integration

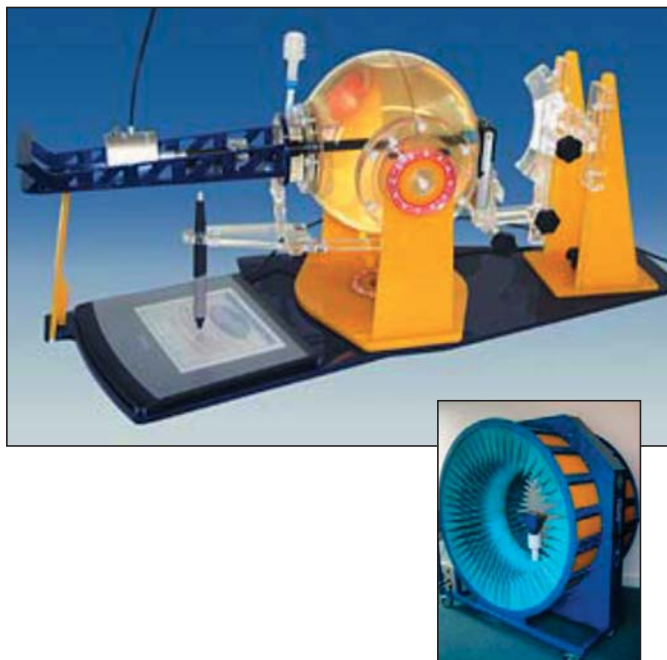
Tyco Electronics provides world class antenna design integration and optimization to its customers. Tyco Electronics prides itself in working with customers to optimize not only the antenna performance but also the total system performance. The earlier that Tyco Electronics can be involved in an integration project, the more opportunities there will be to deliver the most optimal solution.



## Six Step Integration Process

- **Evaluation:**  
Is the customer's expectation reasonable?
- **Modeling:**  
Utilizing Ansoft HFSS
- **Rapid Prototyping:**  
Are we making electrically working samples or just dummy mechanical samples? Prototypes can be made in 1 week.
- **Testing & Optimization:**  
Do we have the real device and is it the latest version?
- **Production:**  
Pick the manufacturing technology after the design is developed and fully understanding our customer's goals
- **Quality Assurance:**  
Our quality focus is inherent throughout the entire design process and product life cycle.

## RF Engineering Capabilities



### RF Engineering Capabilities

- Six Anechoic Chambers
- One Satimo Near Field Spherical Measurement Chamber
- Satimo Upgrade for mobile phone compliance testing
- Narda® SAR Measurement Equipment FEM Electromagnetic Modeling (Ansoft HFSS)
- One CTIA compliant 3D test chamber
- Network analyzer to 20 GHz for Laptop programs



### RF Engineering Locations:

- US
- China
- Japan
- Taiwan
- Korea
- Europe

**Aptos, California**

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**Engineering Notes**

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## MID

### MID Technology at Tyco Electronics

Tyco Electronics prides itself in being the global leader in providing Molded Interconnect Technology (MID). In its most basic form, MID technology can be defined as any product that results in selectively plated plastic parts. This technology can be used in three basic ways, to solve 3-dimensional electro-mechanical problems, for shielding purposes, or to develop antennas.

### MID Technologies

Tyco Electronics can manufacture MID parts using three manufacturing technologies, Two Shot, Laser Imaging, and Laser Direct Structuring.

### Two Shot MID Technology

#### Two Shot

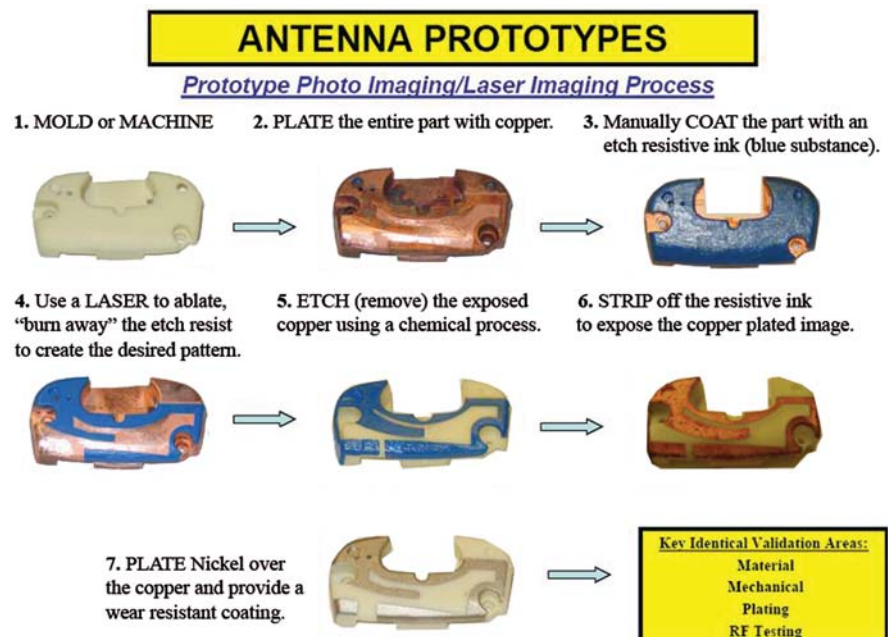
- Sequential injection molded substrate
- A plateable resin and a non-plateable resin
- Imaging in the molding process
- All electroless plating of catalyzed surfaces



### Laser Imaging MID Technology

**Laser Imaging today is typically only used for rapid prototyping**

- Manufacturing using a circuit board production type process
- Machine or single shot mold in 3–10 days
- Laser image circuitry in 3–5 days
- Circuitry and plating are accurate to production processes



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MID

---

## Laser Direct Structuring Technology

### Laser Direct Structuring (LDS) Technology

- Offers the ability to create parts with finer line width and spacing than conventional MID processes will allow for.
- The structure is molded in a standard single shot mold using one of several proprietary plastics available.
- Desired interconnect pattern is directly written on the resulting molded part and the conductive paths are plated using industry standard methods.
- The plating adheres only where the plastic has been activated by the laser.



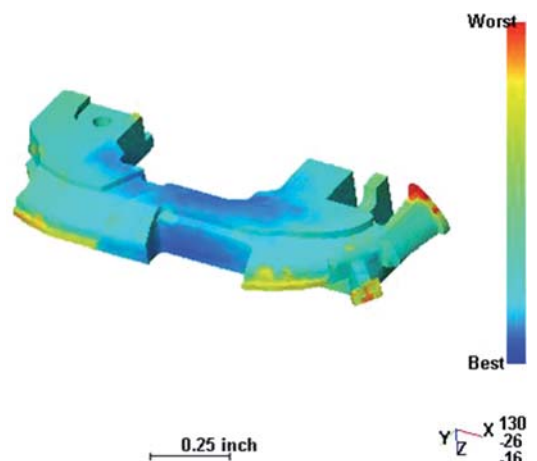
## 3D Part Design

Tyco Electronics provides its customers vast design expertise over a wide variety of manufacturing technologies. Our design engineers are experts in two shot design and product integration for MID products. Optimal solutions are engineered with the appropriate MID technology to best suit the application.

### Modeling and Simulation

Tyco Electronics employs the most up to date design tools available. We use sophisticated 3D modeling and simulation packages to accurately manufacture and predict the end product.

- Pro Engineer Wildfire 2.0 CAD software
- Auto CAD 2005
- MPA Moldflow to predict molding behaviors
- Pro Mechanica stress and thermal analysis software



## USB Data Cable Assembly

### USB Data Cable Assembly

#### Features

- USB Data cable intend to connect a mobile phone to computer etc.
- Can be used as charger
- Connector and cable are approved by USB Org.
- PU and PVC cable, both types are available.

#### Connector

USB A Type

USB B Type

Mini USB A Type

Mini USB B Type

Can design the connector to mate customer system

#### Cable

1P+2C+AL+D+B USB 2.0

28 AWG x 28 AWG

28 AWG x 26 AWG

28 AWG x 24 AWG

28 AWG x 22 AWG

28 AWG x 20 AWG

#### Overmolding

PVC

PVC Free/PU



### USB Cable Assembly



### Connectors

---

**Music Cable Assembly**

---

**Music Cable Assembly****Features**

- Audio cable intend to connect a mobile phone to the line-in on a stereo amplifier.
- PU and PVC cable, both types are available.

**Connector**

RCA Plug

2.5 mm Audio Plug/Jack

3.5 mm Audio Plug/Jack

Adapter from Plug to Jack

Can design the connector to mate customer system.

**Cable**

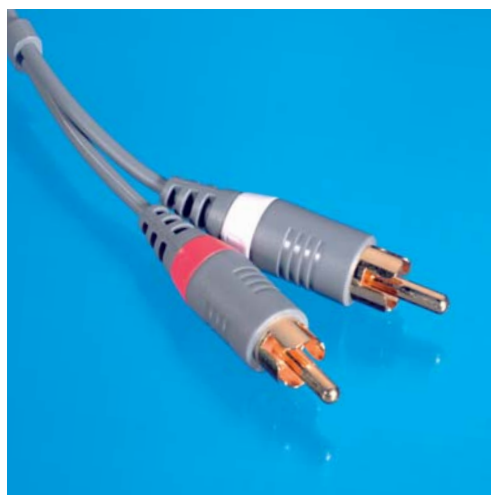
Twin Cable

Shielded Twisted Pair Cable

**Music Cable Assembly****Overmolding**

PVC

PVC Free/PU

**Connectors**

## Charger Cable Assembly

### Charger Cable Assembly

#### Features

- The semi-goods or finished goods intend to be used for the charger.
- PU and PVC cable, both types are available.

#### Connector

USB Plug

2.0 mm DC Plug

3.5 mm DC Plug

Can design the connector to mate customer system.

#### Cable

Can follow customer specification.



**Charger Cable Assembly**

#### Overmolding

PVC

PVC Free/PU



**Connectors**

---

**Mobile Phone Headset Solution**

---

**Mobile Phone  
Headset Solution****Speaker****Diameter:**

15 mm

**Impedance:**16  $\Omega$   $\pm$ 15%**Frequency Range:**

20 Hz up to 20 KHz

**Sensitive:**108  $\pm$ 4dB at 1 kHz**Nominal Power:**

3 mW

**Maximum Power:**

5 mW

**Connector**

3 Pin, gold or nickel plating

**Cable****Length:**400  $\pm$ 15 mm**Pull Force:**

30 N/min

**Flexing Cycle:**

3000 times/300 g

**Non-Migration:**

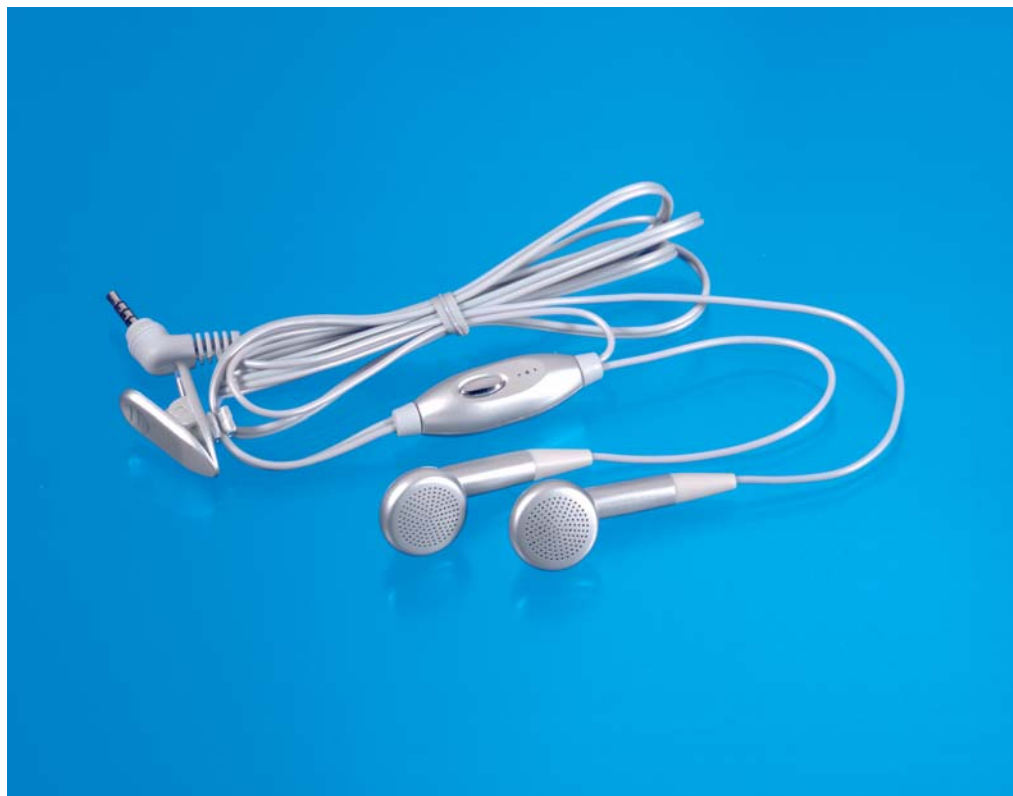
PS 60°, 500 g/72 H

**Cover:**

PVC

**Color:**

Grey/Silver

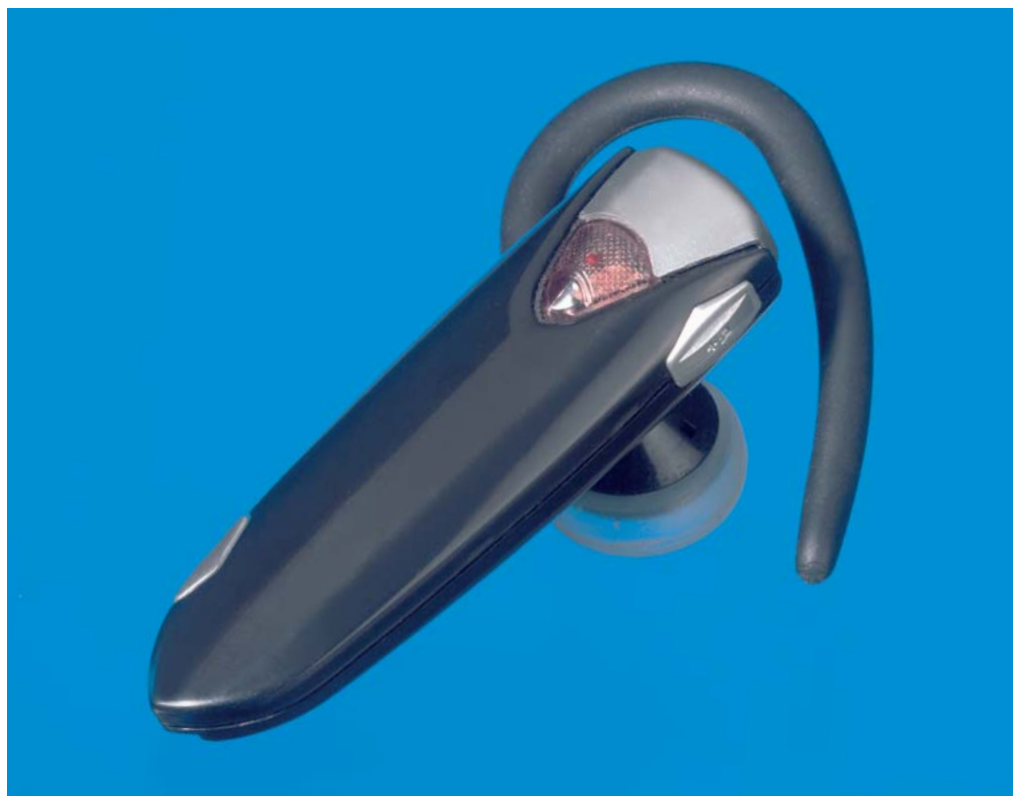


## Bluetooth Hands-Free Solution

### Bluetooth Hands-Free Solution

#### Key Features

- Continuous Talk Time: 9 hours
- Standby Time:  
400 hours (16 days)
- Weight: 12 g
- Voice Dial
- Redial Last Number<sup>1</sup>
- Call Muting
- Multi Pairing<sup>2</sup>
- Fast Charge 2 hours
- Reversible hook with anti  
allergic soft material for long  
hold.
- Bluetooth R v 1.2 Headset and  
hands-free profile compatible.
- For phones with hands-free  
profile function.
- For headsets which are both  
in the headset profile.
- Color: Grey/Black



### E11

#### Key Features

- Continuous Talk Time: 9 hours
- StandbyTime:  
400 hours (16 days)
- Weight: 14 g
- Voice Dial
- Redial Last Number<sup>1</sup>
- Call Muting
- Multi Pairing<sup>2</sup>
- Fast Charge 2 hours
- Reversible hook with anti  
allergic soft material for long  
hold.
- Bluetooth v 1.2 headset and  
hands-free profile compatible.
- For phones with hands-free  
profile function.
- For headsets which are both  
in the headset profile.



## High-Speed Micro-Coax Cable Assembly (MCC)

### High-Speed Micro-Coax Cable Assembly (MCC)

#### Features

- Thin cable thickness and fine pitch can save room for application.
- Multi-position can transfer 5 to 25 pairs of signal.
- High soldering quality makes high performance connect between cable and contact. Tyco Electronics has special know-how for whole assembly process.
- Tyco Electronics design the connectors by herself.

#### Connector

##### No. of Positions:

10, 17, 20, 30, 40, 44, 50 pos. are available to use.

##### Pitch:

0.4, 0.5, 0.6, 1.0 mm pitch are available.

##### Direction:

Straight and 90 degree are available.

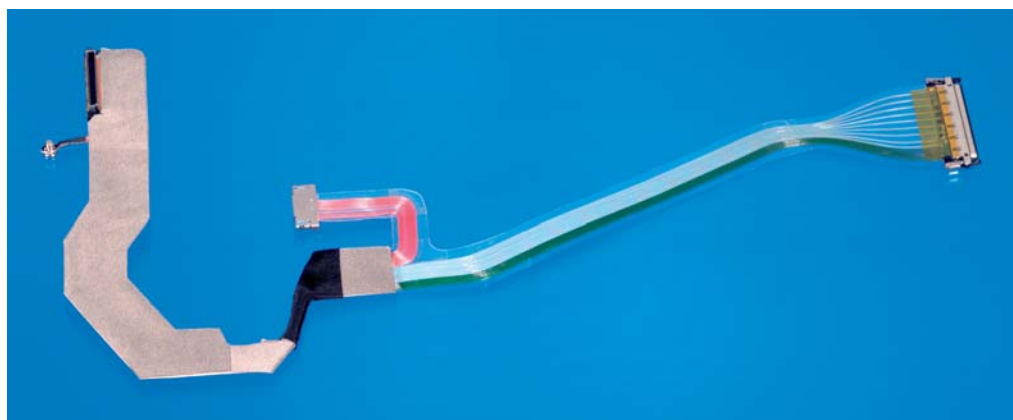
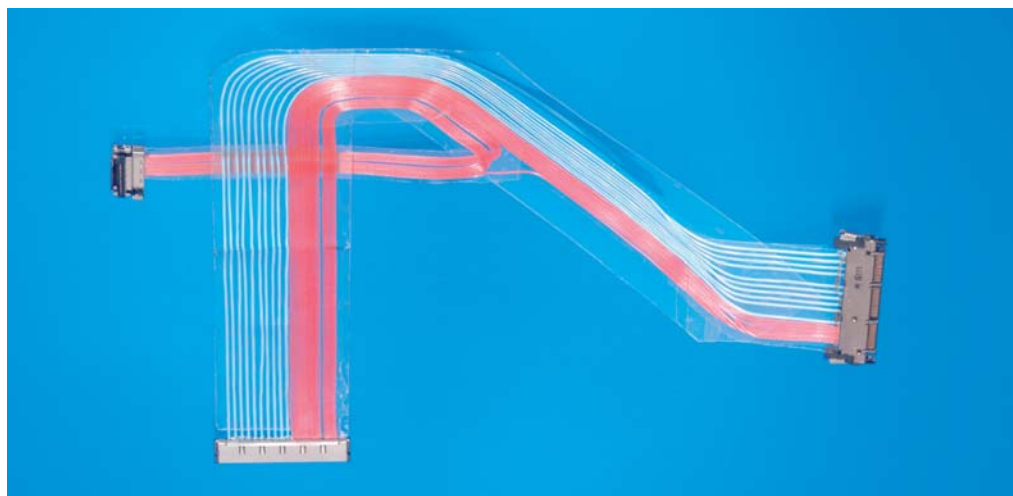
#### Cable

##### Gage:

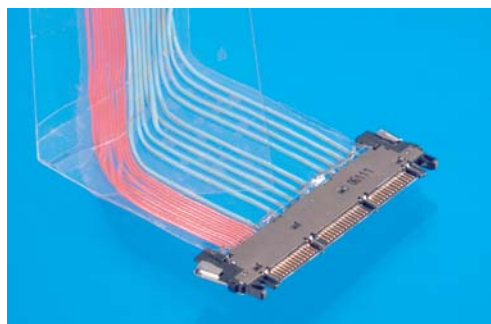
30, 32, 36, 40, 42 AWG cables are available.

##### Pairs:

Single and Twin-Coax cables are available.



**Micro-Coax Cable Assembly**



**Connectors**

## Battery Systems

### The Leading Edge in Custom Power Solutions

#### Designing and Building Battery Systems for Technology

Tyco Electronics Battery Systems (TEBS) is a worldwide leader in the design and manufacture of custom battery packs and systems for any portable electronic device or stationary back-up power. A battery system is much more than a collection of cells. It is the source of the power that enables your products to their fullest potential.

When you specify TEBS, you're getting a dedicated team of innovative designers, trained to devise the perfect solution within your power, space, weight and cost parameters.

#### From Concept Through Total Design

TEBS' worldwide engineering design team incorporates electrical, mechanical and chemical expertise to shorten the time required for design and development, ultimately reducing product delivery times. Our cutting edge technology can increase functionality while reducing size, weight and cost. TEBS has the ability to offer a turnkey design and manufacturing solution to match the battery system to the specifications of your products.

Our unique program management system gives you a champion inside TEBS, charged with supervising the design process from concept through finished product. When you specify TEBS, you are buying the power to bring innovations to market, on time.

#### Design Innovation

With the goal of maximising compatibility with your product, our mechanical and electrical design team will use creativity and technology to provide the optimum solution. Our engineering and technical sales personnel are experienced in solving complex problems, validating the design steps to ensure downstream performance, and developing quality designs that work. TEBS' innovations deliver everything needed to get to market sooner, with an added competitive edge.

### From Concept Through Total Design



**At TEBS, we provide powerful solutions for a wide range of OEM applications, including:**

- Cellular Telephones
- Laptop Computers & PDA's
- Power Back-Up (i.e. Mass Data Storage Units)
- Digital Still & Video Cameras
- Two-Way Radios
- Data Acquisition
- Test Equipment
- Medical Applications
- Handheld P.O.S. & GPS
- Outdoor Telecom UPS

## Battery Systems

### Core Manufacturing Processes

Cost effective and flexible manufacturing methods are at the core of TEBS' working methodology. Incorporating advanced production techniques and the most reliable and efficient equipment available in both manual and automated processes. TEBS' production techniques ensure the consistency and high performance of the finished product.

Flexible, future proof processes allow large volume manufacturing capacities and a higher degree of repeatability in both quality and quantity of products. Integrating the best in both design and assembly, TEBS gives you a world-class combination in both service and technology.

### Testing and Qualification

With a fully integrated professional battery pack and cell testing facility in Shanghai, China, TEBS provides complete in-house component and battery pack approval, typically covering cell, PCB and full product assemblies. Testing includes pre-compliance and planned compliance testing in safety, abuse, EMC, environmental reliability, performance and life testing through internal, customer and regulatory specifications and standards.

In Shanghai, an array of environmental chambers, cell and pack cycling channels and other specialized equipment is housed in over 6,000 square feet of dedicated testing space. These unique independent testing capabilities offer our customers the ability to complete all of their required specification and environmental testing under one roof and enables TEBS to offer the complete turnkey power solution.

The lab is approved by UL to conduct UL1642 and UL2054 testing and issue certification to both standards. TEBS also has senior level representation on the UL Standards Technical Panel (UL1642 & UL2054) and IEEE-P1725 Work Group. TEBS has the additional capability to conduct all UN/DoT testing in-house and provide the required certification documents.



### Global Commitment

TEBS' world-wide engineering design team incorporates electrical, mechanical and chemical expertise to shorten the time required for design and development, ultimately reducing product delivery times. Our cutting edge technology can increase functionality while reducing size, weight and cost.

TEBS has the ability to offer a turnkey design and manufacturing solution to match the battery system to the specifications of your products. Our unique program management system gives you a champion inside TEBS, charged with supervising the design process from concept through finished product.

When you specify TEBS, you are buying the power to bring innovations to market, on time.

## Technology Portfolio

### Mechatronic Center Niefern

Advanced Tyco Electronics technologies allow us to produce highly competitive semi-finished products for card manufacturers of the 1<sup>st</sup>, 2<sup>nd</sup> and 3<sup>rd</sup> generation.

- High-Speed Stamping
- Selective Plating
- Laminating
- Reel-to-Reel Over-Molding

The products are delivered on a reel and can be used for chip mounting by our customers.



#### Reel-to-Reel Stamping

- High-speed stamping
- 4 fold stamping tool, 70 mm width
- Material: Copper alloy



#### Reel-to-Reel Plating

- Plating in 70 mm width
- Selective Metalization:
  - Overall Ni
  - Contacts Side:
    - Spots on contact area
    - Gold flash
  - Bonding Side:
    - Strips or Spots
- Slitting in 35 mm



#### Reel-to-Reel Lamination

- Clean room class 100,000
- High accuracy dielectric stamping
- Mechanical alignment and prefixing of dielectric
- Leadframe roll lamination
- 100 % video control



#### Reel-to-Reel Over-Molding

- Free cutting in line
- Multiple cavities mold



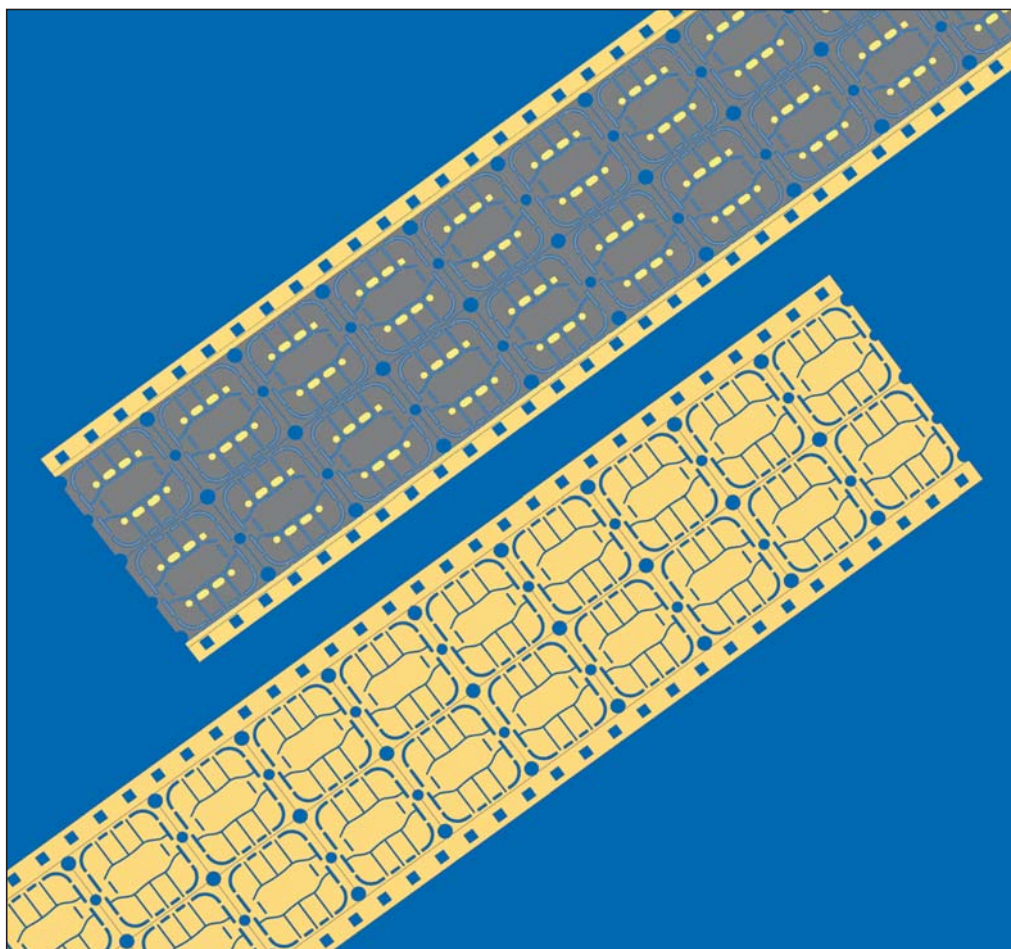
#### Bonding Capability Guaranty

## LAMFRAME

### LAMFRAME

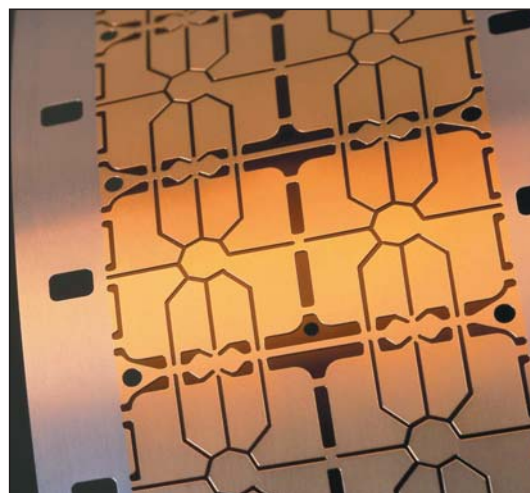
#### Key Features

- Low cost tape for memory and microprocessor applications
- Compatible with industry standard processes
- Allow wide range of dielectric (type and thickness)
- Optimisation of dielectric area for cost reduction
- Minimum Slit Size: 0.15 mm



This technology allows Tyco Electronics to offer a wide range of products for memory and microprocessor smart cards with:

- Plating Finishes
  - Gold
  - "Grey like" plating
- Dielectric
  - Polyimide
  - Glass epoxy
  - Polyester
  - ...
- Customized thickness
- Disconnection option



Lamination process is carried out in a clean room to avoid any outside contamination.

Tyco Electronics is able to perform bonding tests with gold or aluminium wires during design phase but also to ensure the quality during all the life time of the products.

**Products are today customer specific, Tyco Electronics Open Design available.**

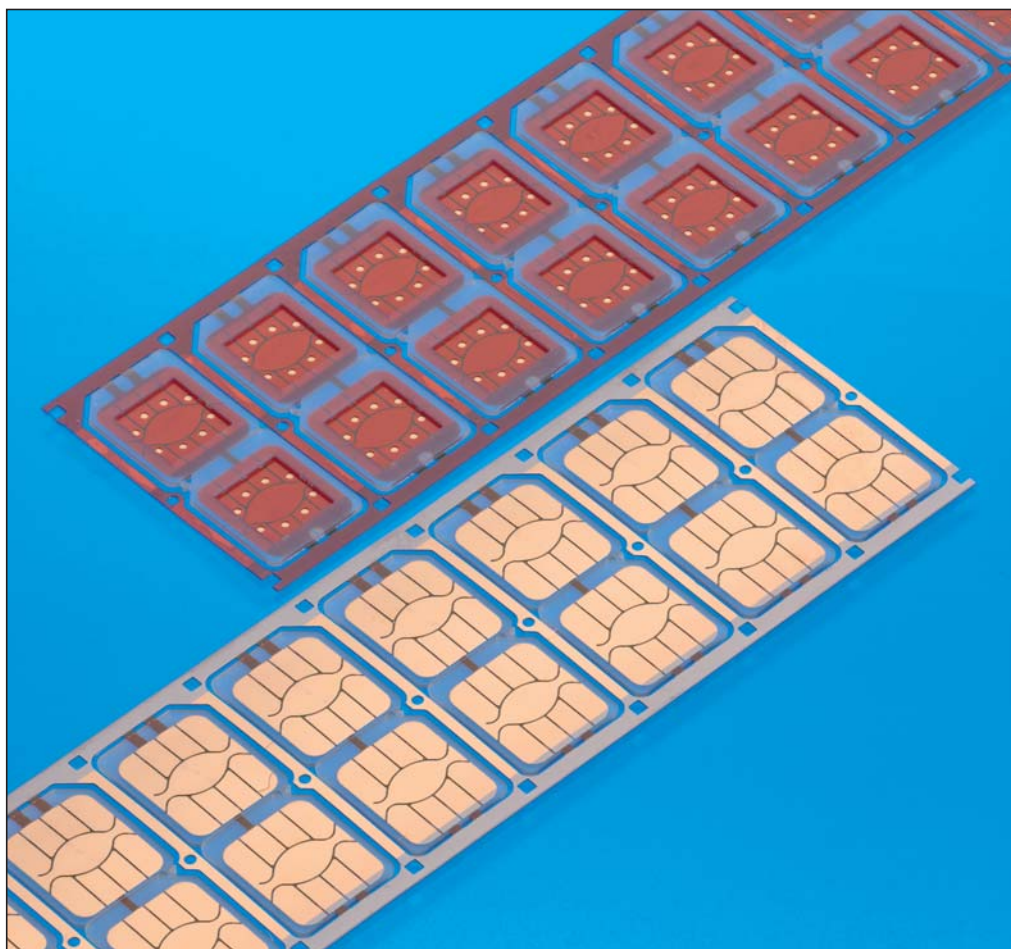
## Mini SIM Card Packaging

### Mini SIM Card Packaging

#### **Tyco Electronics propose a new Packaging for the 3<sup>rd</sup> Generation of SIM Cards**

The leadframe is over moulded with a plastic package at dimension close to the final Mini SIM card body.

This technology allows our customers to work directly on advanced product and use their standard available reel-to-reel equipments.

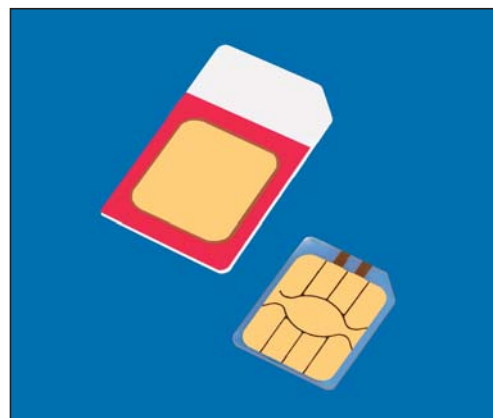


#### **Key Features**

- Microelectronic can be made on semi final packaging, no module out cutting and embedding operation.
- Lower risk and process time improvement.
- Personalisation can be realized separately on tapes, and bring together by a final operation.
- No additional card body is needed, but also possibility to plug in 1<sup>st</sup> or 2<sup>nd</sup> card body generation.

#### **Produced with the Standard Tyco Electronics Technologies**

- High-speed stamping
- Selective plating
- Laminating
- Reel-to-reel over moulding



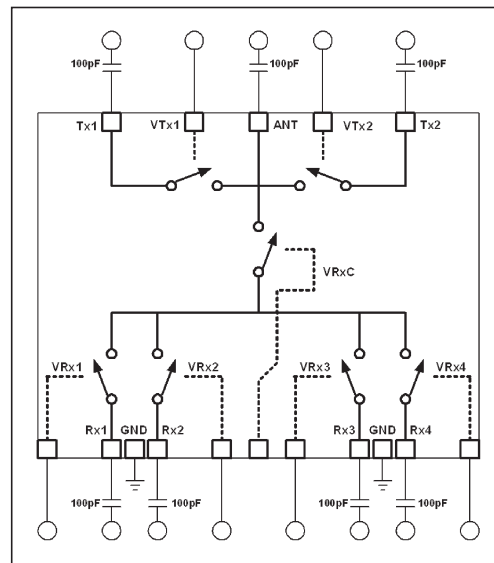
## GaAs SP6T 2.5 V Power Switch

### GaAs SP6T 2.5 V Power Switch

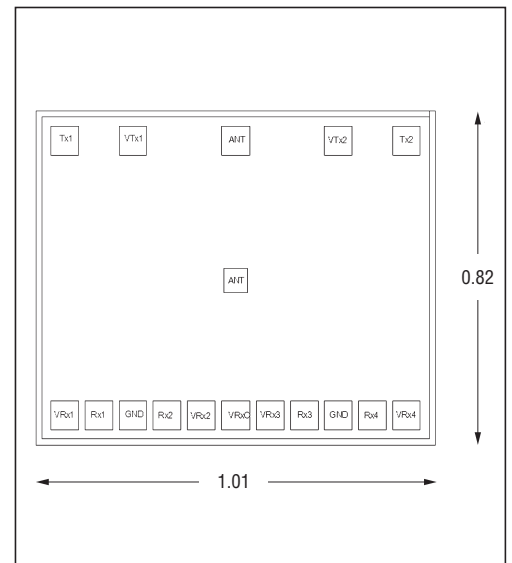
#### Features

M/A-COM's MASWSS0091 is a GaAs PHEMT MMIC single pole six throw (SP6T) high power switch die. This switch is ideally suited for applications where high power, low control voltage, low insertion loss, high isolation, small size and low cost are required.

The MASWSS0091 is designed for dual-, tri-, and quad-band GSM and DCS/PCS handset systems that connect separate transmit and receive functions to a common antenna, and can be used in all systems operating up to 2.5 GHz requiring high power at low control voltage.



Functional Schematic



Die Layout

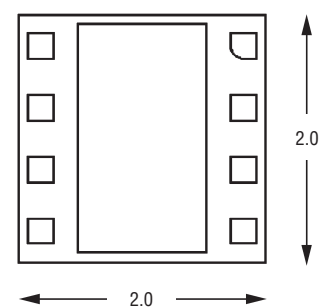
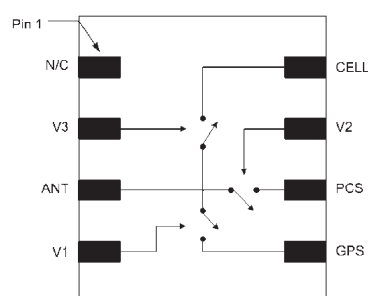
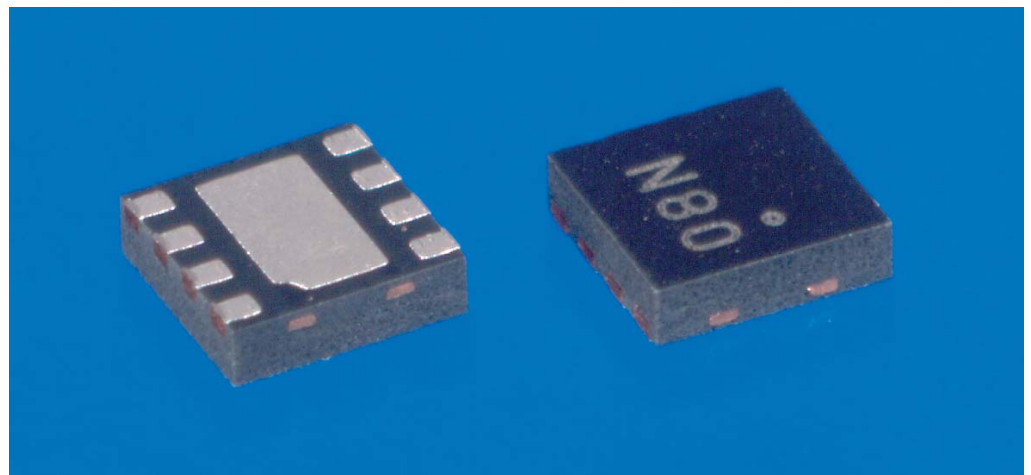
## GaAs SP3T 2.6 V CDMA/GPS Switch

### GaAs SP3T 2.6 V CDMA/GPS Switch

#### Features

M/A-COM's MASWSS0191 is an industry leading GaAs PHEMT MMIC single pole three throw (SP3T) CDMA-GPS switch in a 2 mm 8-lead STDFN package.

The MASWSS0191 is uniquely configured to enable switching from a common antenna port to CDMA cellular, CDMA PCS, or GPS ports. The design is asymmetric and has been fully optimized for excellent cross modulation performance in CELL and PCS paths while still maintaining excellent insertion loss and isolation. The MASWSS0191 is fabricated using a 0.5 micron gate length GaAs PHEMT process. The process features full passivation for performance and reliability.



Functional Schematic

Lithium Cells and Battery Packs

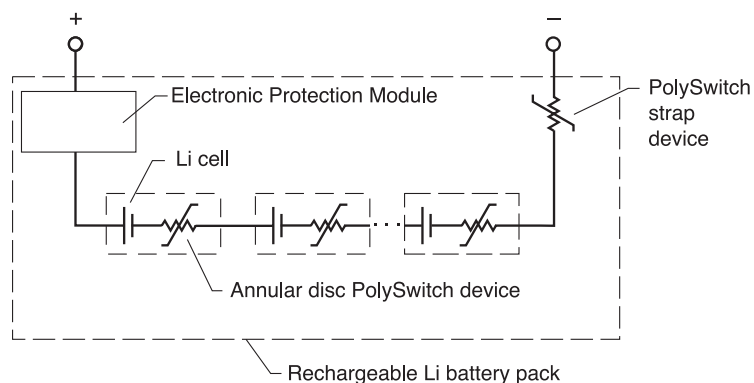
**Lithium Cells and  
Battery Packs**

External shorts, runaway charging conditions, or abusive charging can cause considerable damage to primary and secondary lithium cells. Rechargeable lithium batteries are used in notebook computers and cellular phones as well as other portable electronic applications.



**Product Series:**  
**LR4, LTP, SRP, VLR, VTP**

**Typical Rechargeable Lithium Battery Pack Circuit**



## Rechargeable Battery Pack Protection

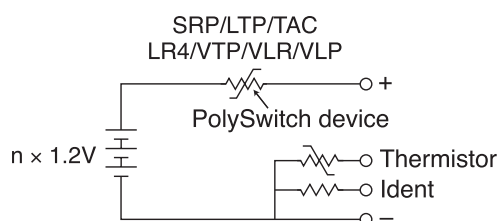
### Rechargeable Battery Pack Protection

Due to external shorts, run-away charging conditions, or abusive charging, considerable damage can be sustained in both battery cells and pack surroundings. The most common applications are nickel-cadmium (NiCd), nickel-metal-hydride (NiMH), and lithium-ion (Li-ion) battery packs for cellular phones, laptop/notebook computers, and other portable electronic applications.

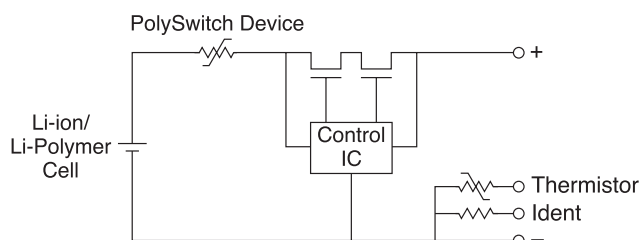


**Product Series:**  
**LR4, LTP, SRP, VLR, VLP, VTP**

NiMH/NiCd Battery Pack Circuit Diagram



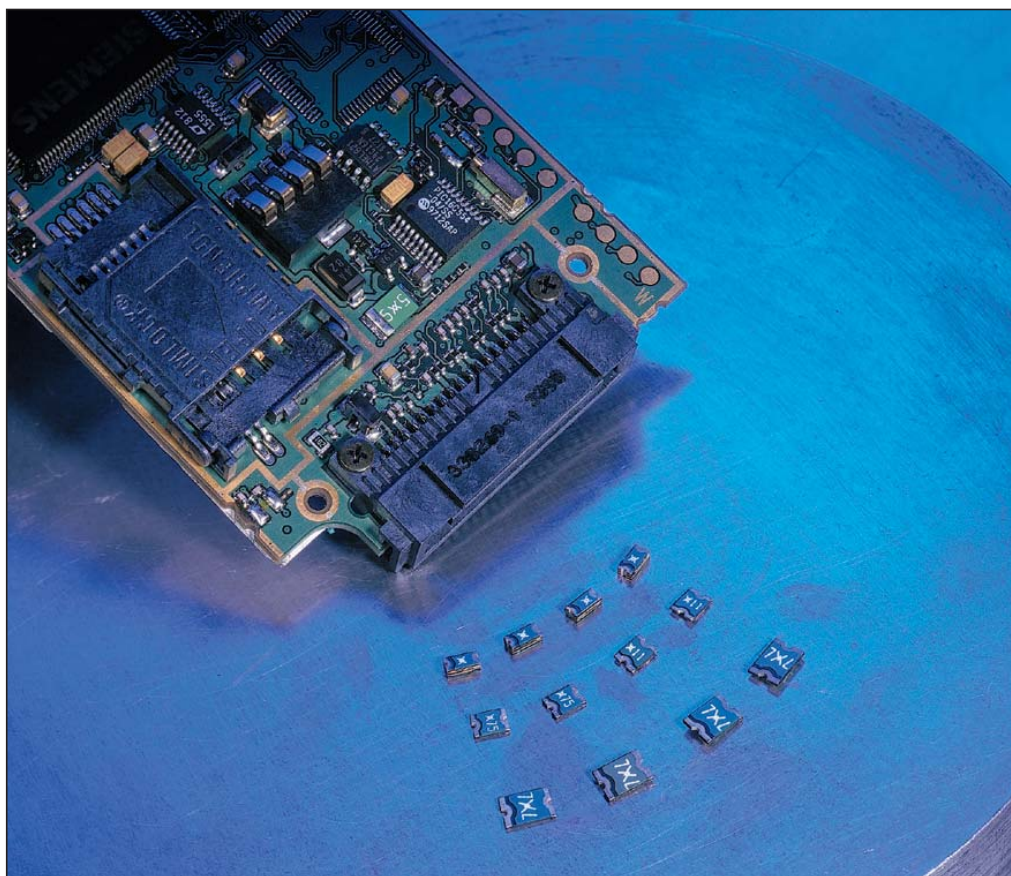
Single Cell Li-ion/Li-Polymer Battery Pack Circuit Diagram



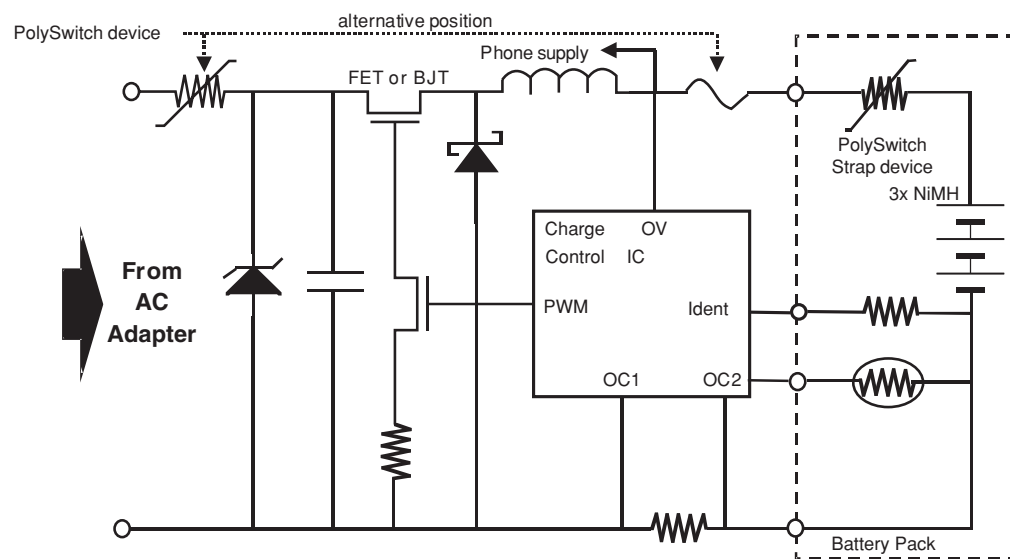
Portable Electronics Input Port Protection

**Portable Electronics Input Port Protection**

The use of an incorrect or faulty adapter/charger can irreparably damage unprotected portable electronics equipment. Typical applications include cellular phones, PDAs, and digital cameras.



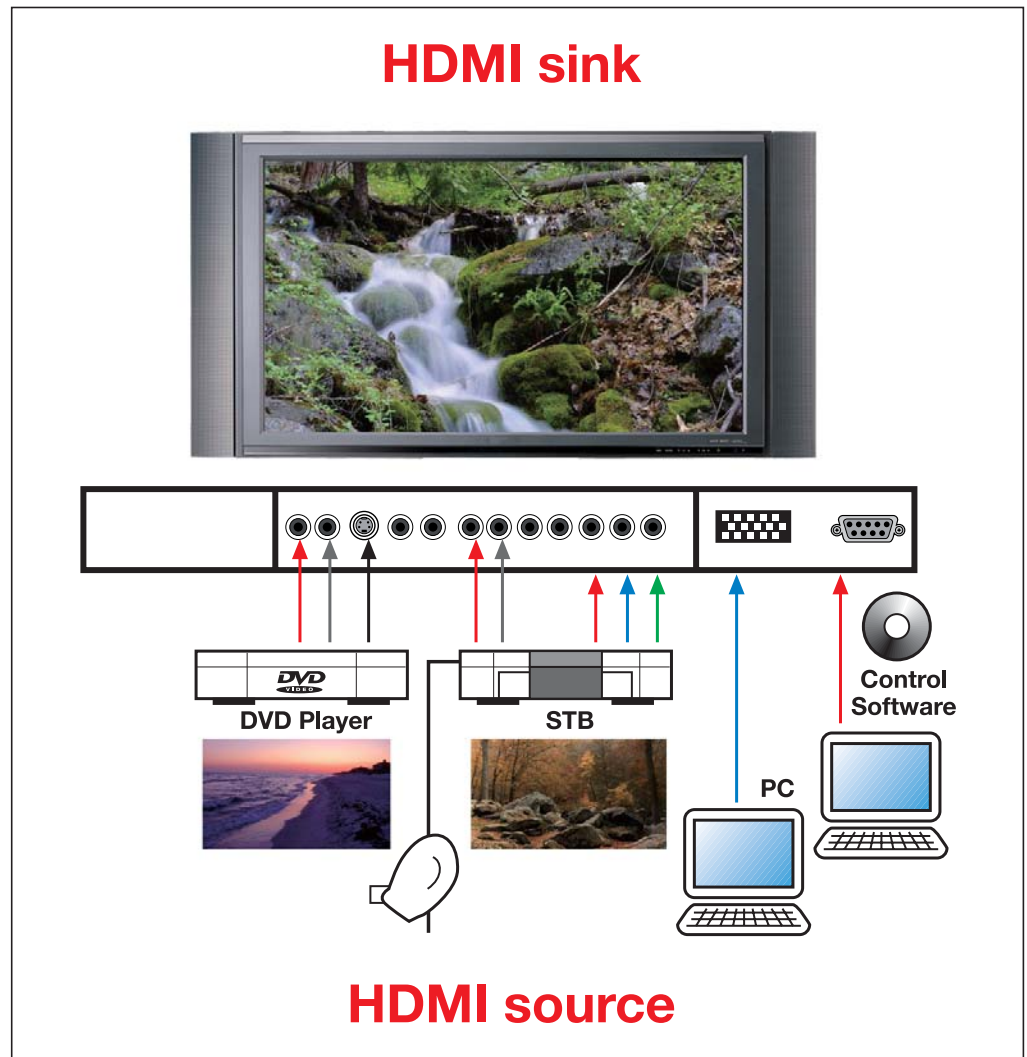
**Product Series:**  
nanoSMD, microSMD, miniSMD



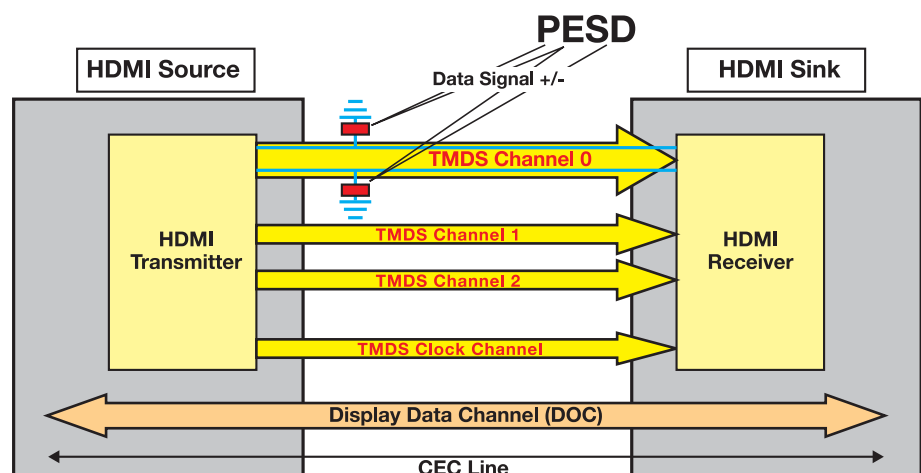
HDMI: LCD, Plasma, HDTV, Set-Top Box, DVD Player

**HDMI: LCD, Plasma, HDTV,  
Set-Top Box, DVD Player**

HDMI (High Definition Multi-media Interface) applications such as LCD displays, Plasma displays, High Definition Television set-top boxes, and DVD players are susceptible to electrostatic discharge. To help protect the high speed TMDs lines against ESD hits PESD devices are used, two per line.



**Product Series:**  
**PESD**



## Strap Battery Devices – VLR Series

### Strap Battery Devices – VLR Series

#### Features

- Current ratings from 1.7 A to 2.3 A
- Voltage: 12 V
- Agency Recognition: UL, CSA, TÜV
- Fast time-to-trip
- Low resistance

#### Lead Material:

0.125 mm nominal thickness, quarter-hard nickel

#### Tape Material:

Polyester

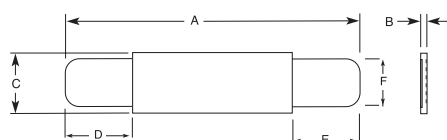


Figure B1

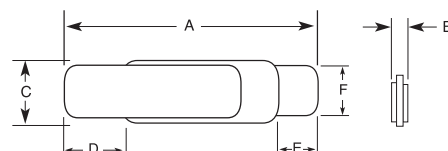


Figure B2

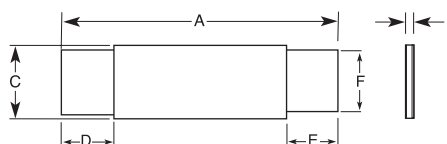


Figure B3

| Part Number              | Dimensions (mm) |      |      |      |      |      |      |      |      |      |      |      | Figure |
|--------------------------|-----------------|------|------|------|------|------|------|------|------|------|------|------|--------|
|                          | A               |      | B    |      | C    |      | D    |      | E    |      | F    |      |        |
|                          | Min.            | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. |        |
| 85 °C Typical Activation |                 |      |      |      |      |      |      |      |      |      |      |      |        |
| VLR                      |                 |      |      |      |      |      |      |      |      |      |      |      |        |
| VLR170F                  | 20.8            | 23.2 | –    | 0.8  | 3.5  | 3.9  | 4.5  | 6.5  | 4.5  | 6.5  | 2.4  | 2.6  | B1     |
| VLR170LF                 | 38.8            | 41.2 | –    | 0.8  | 3.5  | 3.9  | 8.7  | 10.3 | 18.7 | 20.3 | 2.4  | 2.6  | B1     |
| VLR170UF                 | 20.8            | 23.2 | –    | 0.7  | 3.5  | 3.7  | 5.3  | 6.7  | 5.3  | 6.7  | 2.4  | 2.6  | B2     |
| VLR175F                  | 23.0            | 24.5 | –    | 0.8  | 2.9  | 3.3  | 4.7  | 7.2  | 3.8  | 5.4  | 2.4  | 2.6  | B1     |
| VLR175LF                 | 29.3            | 31.7 | –    | 0.8  | 2.9  | 3.3  | 5.2  | 6.8  | 10.0 | 12.5 | 2.4  | 2.6  | B1     |
| VLR175UF                 | 23.0            | 24.5 | –    | 0.7  | 2.9  | 3.1  | 5.2  | 7.5  | 4.3  | 5.7  | 2.4  | 2.6  | B2     |
| VLR230F                  | 20.9            | 23.1 | –    | 0.8  | 4.9  | 5.3  | 4.1  | 5.8  | 4.1  | 5.8  | 3.9  | 4.1  | B1     |
| VLR230F-C36              | 25.3            | 27.7 | –    | 0.8  | 3.5  | 3.9  | 3.5  | 5.7  | 3.5  | 5.7  | 2.9  | 3.1  | B3     |
| VLR230SUF                | 20.9            | 23.1 | –    | 0.7  | 4.9  | 5.1  | 4.1  | 6.0  | 4.1  | 6.0  | 3.9  | 4.1  | B2     |

Strap Battery Devices – VLP Series

Strap Battery Devices –  
VLP Series

Features

- Current ratings from 2.1 A to 2.7 A
- Voltage: 16 V
- Agency Recognition: UL, CSA, TÜV
- Fast time-to-trip
- Low resistance

Lead Material:

0.125 mm nominal thickness,  
quarter-hard nickel

Tape Material:

Polyester

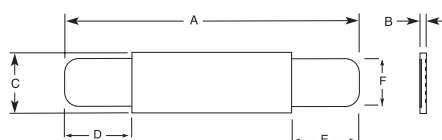


Figure B4

| Part Number              | Dimensions (mm) |      |      |      |      |      |      |      |      |      |      |      | Figure |
|--------------------------|-----------------|------|------|------|------|------|------|------|------|------|------|------|--------|
|                          | A               |      | B    |      | C    |      | D    |      | E    |      | F    |      |        |
|                          | Min.            | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. |        |
| 90 °C Typical Activation |                 |      |      |      |      |      |      |      |      |      |      |      |        |
| VLP                      |                 |      |      |      |      |      |      |      |      |      |      |      |        |
| VLP220F                  | 21.1            | 23.3 | 0.6  | 0.8  | 3.5  | 3.9  | 5.1  | 6.8  | 5.1  | 6.8  | 2.9  | 3.1  | B4     |
| VLP270F                  | 20.9            | 23.1 | 0.6  | 0.8  | 4.9  | 5.3  | 4.1  | 5.8  | 4.1  | 5.8  | 3.9  | 4.1  | B4     |

## Strap Battery Devices – VTP Series

### Strap Battery Devices – VTP Series

#### Features

- Current ratings from 1.1 A to 2.4 A
- Voltage: 16 V
- Agency Recognition: UL, CSA, TÜV
- Fast time-to-trip
- Low resistance

#### Lead Material:

0.125 mm nominal thickness, quarter-hard nickel

#### Tape Material:

Polyester

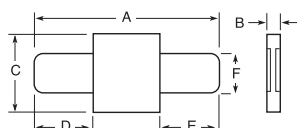


Figure B5

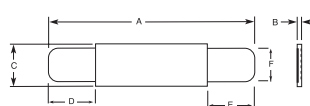


Figure B6

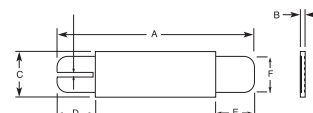


Figure B7

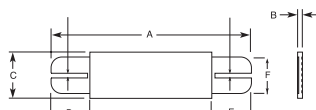


Figure B8

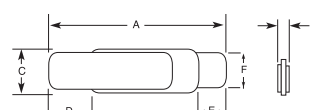


Figure B9

| Part Number                                                                             | Dimensions (mm) |      |      |      |      |      |      |      |      |      |      |      | Figure |
|-----------------------------------------------------------------------------------------|-----------------|------|------|------|------|------|------|------|------|------|------|------|--------|
|                                                                                         | A               |      | B    |      | C    |      | D    |      | E    |      | F    |      |        |
|                                                                                         | Min.            | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. |        |
| 90 °C Typical Activation                                                                |                 |      |      |      |      |      |      |      |      |      |      |      |        |
|  VTP |                 |      |      |      |      |      |      |      |      |      |      |      |        |
| VTP110F                                                                                 | 23.6            | 25.6 | –    | 0.7  | 2.7  | 2.9  | 7.0  | 8.0  | 7.0  | 8.0  | 2.3  | 2.5  | B9     |
| VTP170F                                                                                 | 15.4            | 17.5 | 0.5  | 0.8  | 7.0  | 7.4  | 4.0  | 6.2  | 4.0  | 6.2  | 3.9  | 4.1  | B5     |
| VTP170XF                                                                                | 20.9            | 22.9 | 0.5  | 0.8  | 4.9  | 5.3  | 6.0  | 8.6  | 6.0  | 8.6  | 3.9  | 4.1  | B6     |
| VTP170XSF                                                                               | 20.9            | 22.9 | 0.5  | 0.8  | 4.9  | 5.3  | 6.0  | 8.6  | 6.0  | 8.6  | 3.9  | 4.1  | B7     |
| VTP175F                                                                                 | 21.2            | 23.2 | –    | 0.8  | 3.5  | 3.9  | 4.6  | 6.6  | 4.6  | 6.6  | 2.9  | 3.1  | B6     |
| VTP175LF                                                                                | 25.8            | 28.2 | –    | 0.8  | 3.5  | 3.9  | 5.7  | 7.3  | 8.7  | 10.3 | 2.4  | 2.6  | B6     |
| VTP175UF                                                                                | 21.2            | 23.2 | –    | 0.7  | 3.5  | 3.7  | 5.6  | 6.8  | 5.6  | 6.8  | 2.9  | 3.1  | B9     |
| VTP200GF                                                                                | 20.9            | 23.1 | –    | 0.8  | 4.1  | 4.5  | 3.0  | 4.8  | 3.0  | 4.8  | 2.9  | 3.1  | B6     |
| VTP200UF                                                                                | 20.9            | 23.1 | –    | 0.7  | 4.1  | 4.3  | 4.0  | 5.4  | 4.0  | 5.4  | 2.9  | 3.1  | B9     |
| VTP210GF                                                                                | 20.9            | 23.1 | 0.6  | 0.8  | 4.9  | 5.3  | 4.1  | 5.8  | 4.1  | 5.8  | 3.9  | 4.1  | B6     |
| VTP210SF                                                                                | 20.9            | 23.1 | 0.6  | 0.8  | 4.9  | 5.3  | 4.1  | 5.8  | 4.1  | 5.8  | 3.9  | 4.1  | B7     |
| VTP210SLF                                                                               | 29.0            | 32.0 | 0.6  | 0.8  | 4.9  | 5.3  | 3.5  | 5.8  | 12.5 | 14.5 | 3.9  | 4.1  | B7     |
| VTP210SSF                                                                               | 20.9            | 23.1 | 0.6  | 0.8  | 4.9  | 5.3  | 4.1  | 5.8  | 4.1  | 5.8  | 3.9  | 4.1  | B8     |
| VTP240F                                                                                 | 23.8            | 26.2 | –    | 0.8  | 4.9  | 5.3  | 3.5  | 5.7  | 3.5  | 5.7  | 3.9  | 4.1  | B6     |

Strap Battery Devices – LTP Series

Strap Battery Devices –  
LTP Series

Features

- Current ratings from 0.7 A to 3.4 A
- Voltage: 15 V to 25 V
- Agency Recognition: UL, CSA, TÜV
- Fast time-to-trip
- Low resistance

Lead Material:

0.125 mm nominal thickness,  
quarter-hard nickel

Tape Material:

Polyester

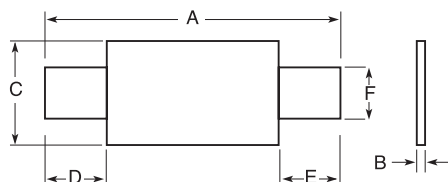


Figure B10

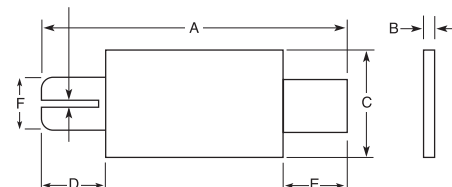


Figure B11

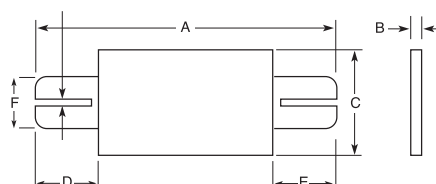


Figure B12

| Part Number                                                                             | Dimensions (mm) |      |      |      |      |      |      |      |      |      |      |      | Figure |
|-----------------------------------------------------------------------------------------|-----------------|------|------|------|------|------|------|------|------|------|------|------|--------|
|                                                                                         | A               |      | B    |      | C    |      | D    |      | E    |      | F    |      |        |
|                                                                                         | Min.            | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. |        |
| 110 °C Typical Activation                                                               |                 |      |      |      |      |      |      |      |      |      |      |      |        |
|  LTP |                 |      |      |      |      |      |      |      |      |      |      |      |        |
| LTP070F                                                                                 | 19.9            | 22.1 | 0.7  | 1.2  | 4.9  | 5.2  | 5.5  | 7.5  | 5.5  | 7.5  | 3.9  | 4.1  | B10    |
| LTP070SF                                                                                | 19.9            | 22.1 | 0.7  | 1.2  | 4.9  | 5.2  | 5.5  | 7.5  | 5.5  | 7.5  | 3.9  | 4.1  | B11    |
| LTP100F                                                                                 | 20.9            | 23.1 | 0.6  | 1.0  | 4.9  | 5.2  | 4.1  | 5.5  | 4.1  | 5.5  | 3.9  | 4.1  | B10    |
| LTP100SF                                                                                | 20.9            | 23.1 | 0.6  | 1.0  | 4.9  | 5.2  | 4.1  | 5.5  | 4.1  | 5.5  | 3.9  | 4.1  | B11    |
| LTP100SLF                                                                               | 29.0            | 32.0 | 0.6  | 1.0  | 4.9  | 5.2  | 3.5  | 5.5  | 12.5 | 14.5 | 3.9  | 4.1  | B11    |
| LTP100SSF                                                                               | 20.9            | 23.1 | 0.6  | 1.0  | 4.9  | 5.2  | 4.1  | 5.5  | 4.1  | 5.5  | 3.9  | 4.1  | B12    |
| LTP180F                                                                                 | 24.0            | 26.0 | 0.6  | 1.0  | 4.9  | 5.2  | 4.1  | 5.5  | 4.1  | 5.5  | 3.9  | 4.1  | B10    |
| LTP180LF                                                                                | 35.5            | 37.5 | 0.6  | 1.0  | 4.9  | 5.2  | 9.7  | 11.0 | 9.7  | 11.0 | 3.9  | 4.1  | B10    |
| LTP180SF                                                                                | 24.0            | 26.0 | 0.6  | 1.0  | 4.9  | 5.2  | 4.1  | 5.5  | 4.1  | 5.5  | 3.9  | 4.1  | B11    |
| LTP190F                                                                                 | 21.3            | 23.4 | 0.5  | 1.1  | 10.2 | 11.0 | 5.0  | 7.6  | 5.0  | 7.6  | 4.8  | 5.4  | B10    |
| LTP260F                                                                                 | 24.0            | 26.0 | 0.6  | 1.0  | 10.8 | 11.9 | 5.0  | 7.0  | 5.0  | 7.0  | 5.9  | 6.1  | B10    |
| LTP300F                                                                                 | 28.4            | 31.8 | 0.5  | 1.1  | 13.0 | 13.5 | 6.3  | 8.9  | 6.3  | 8.9  | 6.0  | 6.6  | B10    |
| LTP340F                                                                                 | 24.0            | 26.0 | 0.6  | 1.0  | 14.8 | 15.9 | 4.0  | 5.0  | 4.0  | 5.0  | 5.9  | 6.1  | B10    |

Strap Battery Devices – LR4 Series

Strap Battery Devices –  
LR4 Series

Features

- Current ratings from 1.7 A to 14.1 A
- Voltage: 15 V to 20 V
- Agency Recognition: UL, CSA, TÜV
- Fast time-to-trip
- Low resistance

Lead Material:

0.125 mm nominal thickness,  
quarter-hard nickel

Tape Material:

Polyester

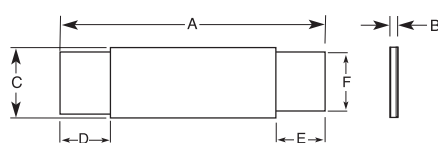
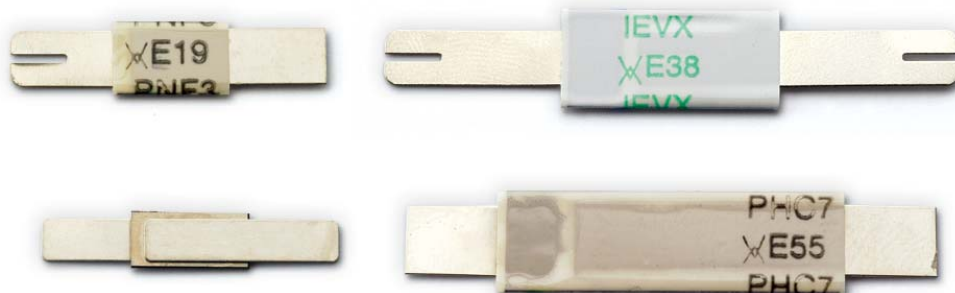


Figure B13

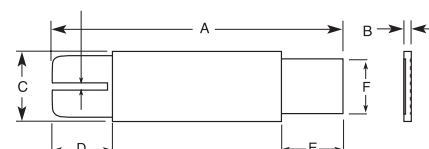


Figure B14

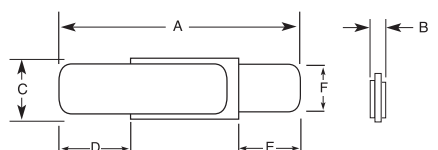


Figure B15

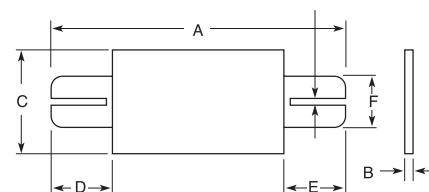


Figure B16

| Part Number               | Dimensions (mm) |      |      |      |      |      |      |      |      |      |      |      | Figure |
|---------------------------|-----------------|------|------|------|------|------|------|------|------|------|------|------|--------|
|                           | A               |      | B    |      | C    |      | D    |      | E    |      | F    |      |        |
|                           | Min.            | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. |        |
| 125 °C Typical Activation |                 |      |      |      |      |      |      |      |      |      |      |      |        |
| 🔋 LR4                     |                 |      |      |      |      |      |      |      |      |      |      |      |        |
| LR4-170UF                 | 19.0            | 21.0 | 0.5  | 0.7  | 3.8  | 4.0  | 5.3  | 6.5  | 5.3  | 6.5  | 2.9  | 3.1  | B15    |
| LR4-190F                  | 19.9            | 22.1 | 0.6  | 1.0  | 4.9  | 5.5  | 5.5  | 7.5  | 5.5  | 7.5  | 3.9  | 4.1  | B13    |
| LR4-190SF                 | 19.9            | 22.1 | 0.6  | 1.0  | 4.9  | 5.5  | 5.5  | 7.5  | 5.5  | 7.5  | 3.9  | 4.1  | B14    |
| LR4-260F                  | 20.9            | 23.1 | 0.6  | 1.0  | 4.9  | 5.5  | 4.1  | 5.5  | 4.1  | 5.5  | 3.9  | 4.1  | B13    |
| LR4-260SF                 | 20.9            | 23.1 | 0.6  | 1.0  | 4.9  | 5.5  | 4.1  | 5.5  | 4.1  | 5.5  | 3.9  | 4.1  | B14    |
| LR4-380F                  | 24.0            | 26.0 | 0.6  | 1.0  | 6.9  | 7.5  | 4.1  | 5.5  | 4.1  | 5.5  | 4.9  | 5.1  | B13    |
| LR4-380XF                 | 32.2            | 35.8 | 0.6  | 1.0  | 4.9  | 5.5  | 5.5  | 7.5  | 5.5  | 7.5  | 3.9  | 4.1  | B13    |
| LR4-450F                  | 24.0            | 26.0 | 0.6  | 1.0  | 9.9  | 10.5 | 5.3  | 6.7  | 5.3  | 6.7  | 5.9  | 6.1  | B13    |
| LR4-550F                  | 35.0            | 37.0 | 0.6  | 1.0  | 6.9  | 7.5  | 5.3  | 6.7  | 5.3  | 6.7  | 4.9  | 5.1  | B13    |
| LR4-600F                  | 24.0            | 26.0 | 0.6  | 1.0  | 13.9 | 14.5 | 4.1  | 5.5  | 4.1  | 5.5  | 5.9  | 6.1  | B13    |
| LR4-600XF                 | 40.5            | 42.7 | 0.6  | 1.0  | 6.9  | 7.5  | 5.2  | 6.8  | 5.2  | 6.8  | 4.9  | 5.1  | B13    |
| LR4-730F                  | 27.1            | 29.1 | 0.6  | 1.0  | 13.9 | 14.5 | 4.1  | 5.5  | 4.1  | 5.5  | 5.9  | 6.1  | B13    |
| LR4-880SSF                | 62.8            | 65.2 | 0.6  | 1.0  | 7.9  | 8.5  | 10.0 | 12.0 | 10.0 | 12.0 | 5.9  | 6.1  | B16    |
| LR4-900F                  | 45.4            | 47.6 | 0.9  | 1.3  | 7.9  | 8.5  | 4.6  | 6.2  | 4.6  | 6.2  | 5.9  | 6.1  | B13    |
| LR4-1300SSF               | 61.5            | 66.5 | 0.9  | 1.3  | 9.4  | 10.0 | 5.0  | 7.5  | 5.0  | 7.5  | 5.9  | 6.1  | B16    |

Strap Battery Devices – SRP Series

Strap Battery Devices –  
SRP Series

Features

- Current ratings from 1.2 A to 4.2 A
- Voltage: 15 V to 30 V
- Agency Recognition: UL, CSA, TÜV
- Fast time-to-trip
- Low resistance

Lead Material:

0.125 mm nominal thickness,  
quarter-hard nickel

Tape Material:

Polyester

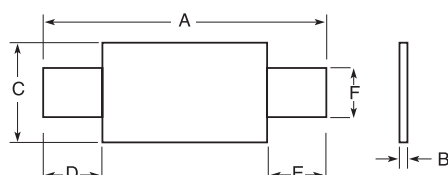
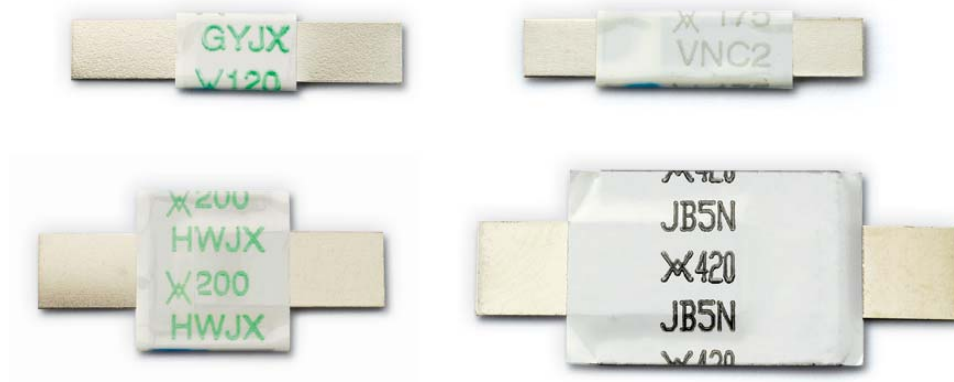


Figure B17

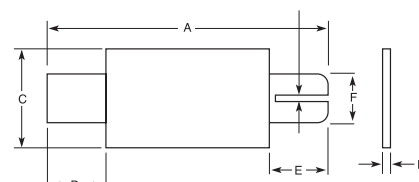


Figure B18

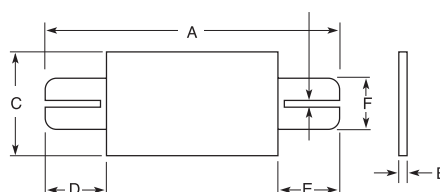


Figure B19

| Part Number                                                                             | Dimensions (mm) |      |      |      |      |      |      |      |      |      |      |      | Figure |
|-----------------------------------------------------------------------------------------|-----------------|------|------|------|------|------|------|------|------|------|------|------|--------|
|                                                                                         | A               |      | B    |      | C    |      | D    |      | E    |      | F    |      |        |
|                                                                                         | Min.            | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. |        |
|  SRP |                 |      |      |      |      |      |      |      |      |      |      |      |        |
| SRP120F                                                                                 | 19.9            | 22.1 | 0.6  | 1.0  | 4.9  | 5.2  | 5.5  | 7.5  | 5.5  | 7.5  | 3.9  | 4.1  | B17    |
| SRP120LF                                                                                | 24.9            | 27.1 | 0.6  | 1.0  | 4.9  | 5.2  | 5.5  | 7.5  | 10.5 | 12.5 | 3.9  | 4.1  | B17    |
| SRP120SF                                                                                | 19.9            | 22.1 | 0.6  | 1.0  | 4.9  | 5.2  | 5.5  | 7.5  | 5.5  | 7.5  | 3.9  | 4.1  | B18    |
| SRP175F                                                                                 | 20.9            | 23.1 | 0.6  | 1.0  | 4.9  | 5.2  | 4.1  | 5.5  | 4.1  | 5.5  | 3.9  | 4.1  | B17    |
| SRP175LF                                                                                | 29.9            | 32.1 | 0.6  | 1.0  | 4.9  | 5.2  | 5.5  | 7.5  | 10.5 | 12.5 | 3.9  | 4.1  | B17    |
| SRP175SF                                                                                | 20.9            | 23.1 | 0.6  | 1.0  | 4.9  | 5.2  | 4.1  | 5.5  | 4.1  | 5.5  | 3.9  | 4.1  | B18    |
| SRP175SSF                                                                               | 20.9            | 23.1 | 0.6  | 1.0  | 4.9  | 5.2  | 4.1  | 5.5  | 4.1  | 5.5  | 3.9  | 4.1  | B19    |
| SRP200F                                                                                 | 21.3            | 23.4 | 0.5  | 1.1  | 10.2 | 11.0 | 5.0  | 7.6  | 5.0  | 7.6  | 4.8  | 5.4  | B17    |
| SRP350F                                                                                 | 28.4            | 31.8 | 0.5  | 1.1  | 13.0 | 13.5 | 6.3  | 8.9  | 6.3  | 8.9  | 6.0  | 6.6  | B17    |
| SRP420F                                                                                 | 30.6            | 32.4 | 0.5  | 1.1  | 12.9 | 13.6 | 5.0  | 7.5  | 5.0  | 7.5  | 6.0  | 6.7  | B17    |

Surface-Mount Devices – nanoSMDC

Surface-Mount Devices –  
nanoSMDC

Features

- Broadest range of resettable devices available in the industry
- Current ratings from 0.12 A to 2 A
- Voltage ratings from 6 V to 48 V
- Agency Recognition: UL, CSA, TÜV
- Fast time-to-trip
- Low resistance

**Terminal Pad Material:**  
100 % matte tin with nickel underplate

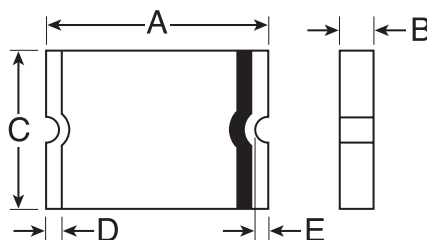


Figure S1

| Part Number            | Dimensions (mm) |      |      |      |      |      |      |      |      |      |      |      | Figure |
|------------------------|-----------------|------|------|------|------|------|------|------|------|------|------|------|--------|
|                        | A               |      | B    |      | C    |      | D    |      | E    |      | F    |      |        |
|                        | Min.            | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. |        |
| nanoSMP Series         |                 |      |      |      |      |      |      |      |      |      |      |      |        |
| Size 3216 mm/1206 mils |                 |      |      |      |      |      |      |      |      |      |      |      |        |
| nanoSMDC012F           | 3.00            | 3.40 | 0.62 | 1.00 | 1.37 | 1.80 | 0.25 | 0.75 | 0.08 | –    | –    | –    | S1     |
| nanoSMDC016F           | 3.00            | 3.40 | 0.62 | 1.00 | 1.37 | 1.80 | 0.25 | 0.75 | 0.08 | –    | –    | –    | S1     |
| nanoSMDC020F           | 3.00            | 3.40 | 0.38 | 0.64 | 1.37 | 1.80 | 0.25 | 0.75 | 0.08 | –    | –    | –    | S1     |
| nanoSMDC035F           | 3.00            | 3.40 | 0.38 | 0.64 | 1.37 | 1.80 | 0.25 | 0.75 | 0.08 | –    | –    | –    | S1     |
| nanoSMDC050F/13.2      | 3.00            | 3.40 | 0.38 | 0.64 | 1.37 | 1.80 | 0.25 | 0.75 | 0.08 | –    | –    | –    | S1     |
| nanoSMDC075F           | 3.00            | 3.40 | 0.28 | 0.48 | 1.37 | 1.80 | 0.25 | 0.75 | 0.08 | –    | –    | –    | S1     |
| nanoSMDC110F           | 3.00            | 3.40 | 0.67 | 1.00 | 1.37 | 1.80 | 0.25 | 0.75 | 0.08 | –    | –    | –    | S1     |
| nanoSMDC150F           | 3.00            | 3.40 | 0.55 | 0.89 | 1.37 | 1.80 | 0.25 | 0.75 | 0.08 | –    | –    | –    | S1     |
| nanoSMDC200F           | 3.00            | 3.40 | 0.68 | 1.25 | 1.37 | 1.80 | 0.25 | 0.75 | 0.08 | –    | –    | –    | S1     |

Surface-Mount Devices – microSMD

## Surface-Mount Devices – microSMD

### Features

- Broadest range of resettable devices available in the industry
- Current ratings from 0.05 A to 1.75 A
- Voltage ratings from 6 V to 30 V
- Agency Recognition: UL, CSA, TÜV
- Small footprint
- Fast time-to-trip
- Low resistance

**Terminal Pad Material:**  
100 % matte tin with nickel underplate

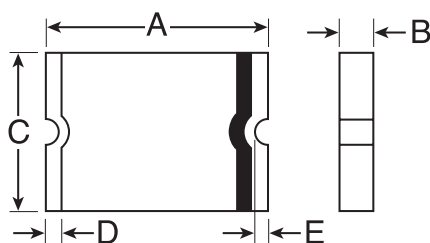
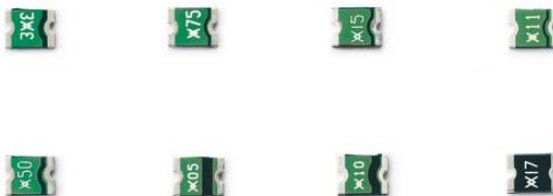


Figure S2

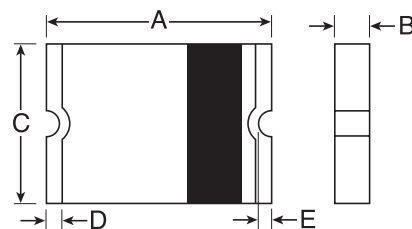


Figure S3

| Part Number              | Dimensions (mm) |      |      |      |      |      |      |      |      |      |      |      | Figure |
|--------------------------|-----------------|------|------|------|------|------|------|------|------|------|------|------|--------|
|                          | A               |      | B    |      | C    |      | D    |      | E    |      | F    |      |        |
|                          | Min.            | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. |        |
| microSMD Series          |                 |      |      |      |      |      |      |      |      |      |      |      |        |
| ✔ Size 3225 mm/1210 mils |                 |      |      |      |      |      |      |      |      |      |      |      |        |
| microSMD005F             | 3.00            | 3.43 | 0.50 | 0.85 | 2.35 | 2.80 | 0.25 | 0.75 | 0.20 | –    | –    | –    | S3     |
| microSMD010F             | 3.00            | 3.43 | 0.50 | 0.85 | 2.35 | 2.80 | 0.25 | 0.75 | 0.20 | –    | –    | –    | S2     |
| microSMD035F             | 3.00            | 3.43 | 0.38 | 0.62 | 2.35 | 2.80 | 0.25 | 0.75 | 0.20 | –    | –    | –    | S2     |
| microSMD050F             | 3.00            | 3.43 | 0.38 | 0.62 | 2.35 | 2.80 | 0.25 | 0.75 | 0.20 | –    | –    | –    | S2     |
| microSMD075F             | 3.00            | 3.43 | 0.38 | 0.62 | 2.35 | 2.80 | 0.25 | 0.75 | 0.20 | –    | –    | –    | S2     |
| microSMD110F             | 3.00            | 3.43 | 0.28 | 0.48 | 2.35 | 2.80 | 0.25 | 0.75 | 0.20 | –    | –    | –    | S2     |
| microSMD150F             | 3.00            | 3.43 | 0.51 | 1.22 | 2.35 | 2.80 | 0.25 | 0.75 | 0.20 | –    | –    | –    | S2     |
| microSMD175F             | 3.00            | 3.43 | 0.40 | 0.76 | 2.35 | 2.80 | 0.25 | 0.75 | 0.20 | –    | –    | –    | S2     |

Surface-Mount Devices – miniSMDC

Surface-Mount Devices –  
miniSMDC

Features

- Broadest range of resettable devices available in the industry
- Current ratings from 0.14 A to 2.6 A
- Voltage ratings from 6 V to 60 V
- Agency Recognition: UL, CSA, TÜV
- Small footprint
- Fast time-to-trip
- Low resistance

Terminal Pad Material:

100 % matte tin with nickel underplate

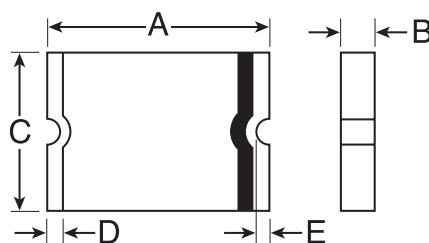


Figure S4

| Part Number            | Dimensions (mm) |      |       |      |      |      |      |      |      |      |      |      | Figure |
|------------------------|-----------------|------|-------|------|------|------|------|------|------|------|------|------|--------|
|                        | A               |      | B     |      | C    |      | D    |      | E    |      | F    |      |        |
|                        | Min.            | Max. | Min.  | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. |        |
| miniSMDC Series        |                 |      |       |      |      |      |      |      |      |      |      |      |        |
| Size 4532 mm/1812 mils |                 |      |       |      |      |      |      |      |      |      |      |      |        |
| miniSMDC014F           | 4.37            | 4.73 | 0.635 | 0.89 | 3.07 | 3.41 | 0.25 | 0.95 | 0.20 | –    | –    | –    | S4     |
| miniSMDC020F           | 4.37            | 4.73 | 0.635 | 0.89 | 3.07 | 3.41 | 0.25 | 0.95 | 0.20 | –    | –    | –    | S4     |
| miniSMDC050F           | 4.37            | 4.73 | 0.38  | 0.62 | 3.07 | 3.41 | 0.25 | 0.95 | 0.20 | –    | –    | –    | S4     |
| miniSMDC075F           | 4.37            | 4.73 | 0.38  | 0.62 | 3.07 | 3.41 | 0.25 | 0.95 | 0.20 | –    | –    | –    | S4     |
| miniSMDC075F/24        | 4.37            | 4.83 | 0.81  | 1.30 | 3.07 | 3.41 | 0.25 | 0.95 | 0.20 | –    | –    | –    | S4     |
| miniSMDC110F           | 4.37            | 4.73 | 0.38  | 0.62 | 3.07 | 3.41 | 0.25 | 0.95 | 0.20 | –    | –    | –    | S4     |
| miniSMDC110F/16        | 4.37            | 4.73 | 0.28  | 0.48 | 3.07 | 3.41 | 0.25 | 0.95 | 0.20 | –    | –    | –    | S4     |
| miniSMDC110F/24        | 4.37            | 4.83 | 0.81  | 1.30 | 3.07 | 3.41 | 0.25 | 0.95 | 0.20 | –    | –    | –    | S4     |
| miniSMDC125F           | 4.37            | 4.73 | 0.28  | 0.48 | 3.07 | 3.41 | 0.25 | 0.95 | 0.20 | –    | –    | –    | S4     |
| miniSMDC125F/16        | 4.37            | 4.83 | 0.28  | 0.48 | 3.07 | 3.41 | 0.25 | 0.95 | 0.20 | –    | –    | –    | S4     |
| miniSMDC150F           | 4.37            | 4.73 | 0.28  | 0.48 | 3.07 | 3.41 | 0.25 | 0.95 | 0.20 | –    | –    | –    | S4     |
| miniSMDC150F/12        | 4.37            | 4.73 | 0.28  | 0.48 | 3.07 | 3.41 | 0.25 | 0.95 | 0.20 | –    | –    | –    | S4     |
| miniSMDC150F/24        | 4.37            | 4.83 | 1.00  | 1.68 | 3.07 | 3.41 | 0.25 | 0.95 | 0.20 | –    | –    | –    | S4     |
| miniSMDC160F           | 4.37            | 4.73 | 0.28  | 0.48 | 3.07 | 3.41 | 0.25 | 0.95 | 0.20 | –    | –    | –    | S4     |
| miniSMDC200F           | 4.37            | 4.73 | 0.51  | 1.22 | 3.07 | 3.41 | 0.25 | 0.95 | 0.20 | –    | –    | –    | S4     |
| miniSMDC260F           | 4.37            | 4.73 | 0.48  | 0.74 | 3.07 | 3.41 | 0.25 | 0.95 | 0.20 | –    | –    | –    | S4     |
| miniSMDC260F/12        | 4.37            | 4.73 | 0.76  | 1.25 | 3.07 | 3.41 | 0.25 | 0.95 | 0.20 | –    | –    | –    | S4     |
| miniSMDC260F/16        | 4.37            | 4.73 | 0.76  | 1.25 | 3.07 | 3.41 | 0.25 | 0.95 | 0.20 | –    | –    | –    | S4     |

Surface-Mount Devices – miniSMDE

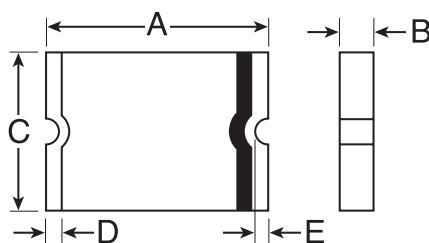
**Surface-Mount Devices –  
miniSMDE**

**Features**

- Broadest range of resettable devices available in the industry
- Current Rating: 1.9 A
- Voltage Rating: 16 V
- Agency Recognition: UL, CSA, TÜV
- Small footprint
- Fast time-to-trip
- Low resistance

**Terminal Pad Material:**

100 % matte tin with nickel underplate



**Figure S5**

| Part Number             | Dimensions (mm) |       |      |      |      |      |      |      |      |      |      |      | Figure |
|-------------------------|-----------------|-------|------|------|------|------|------|------|------|------|------|------|--------|
|                         | A               |       | B    |      | C    |      | D    |      | E    |      | F    |      |        |
|                         | Min.            | Max.  | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. | Min. | Max. |        |
| miniSMDE Series         |                 |       |      |      |      |      |      |      |      |      |      |      |        |
| Size 11550 mm/4420 mils |                 |       |      |      |      |      |      |      |      |      |      |      |        |
| miniSMDE190F            | 11.15           | 11.51 | 0.33 | 0.53 | 4.83 | 5.33 | 0.51 | 1.02 | 0.38 | –    | –    | –    | S5     |

## Fast Acting Fuses

### Fast Acting Fuses

#### Features

Fast-acting fuses help provide overcurrent protection on systems using DC power sources up to 63 V DC. The fuse's monolithic, multilayer design provides the highest hold current in the smallest footprint, reduces diffusion-related aging, improves product reliability and resilience, and enhances high temperature performance in a wide range of circuit protection designs. This helps facilitate the development of more reliable, high-performance consumer electronics such as laptops, multimedia devices, cell phones, and other portable electronics.

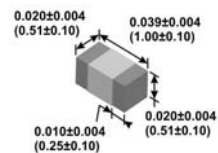
#### Material Specifications

|                                    |                                                                                                                   |
|------------------------------------|-------------------------------------------------------------------------------------------------------------------|
| <b>Construction Body Material:</b> | Ceramic                                                                                                           |
| <b>Termination Material:</b>       | Silver, Nickel, Tin                                                                                               |
| <b>Fuse Element:</b>               | Silver                                                                                                            |
| <b>Terminal Strength:</b>          | Hanging Test<br>0603: 0.5 kg, 30 seconds;<br>1206: 1.5 kg, 30 seconds;<br>0402: Part types meet 2-pound push test |

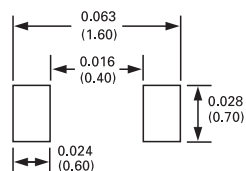
#### Dimensions and Pad Layout

##### 0402 (1005 mm) Fast Acting Surface-Mount Chip Fuses

###### Shape and Dimensions Inch (mm)

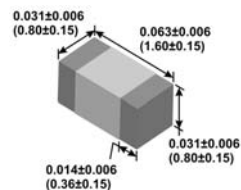


###### Recommended Pad Layout Inch (mm)

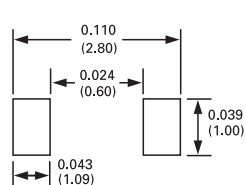


##### 0603 (1608 mm) Fast Acting Surface-Mount Chip Fuses

###### Shape and Dimensions Inch (mm)

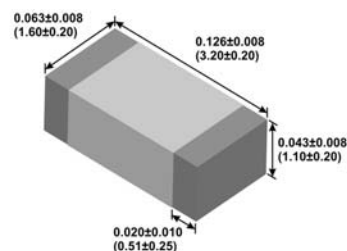


###### Recommended Pad Layout Inch (mm)

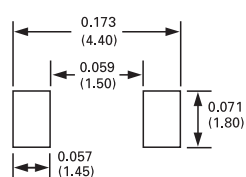


##### 1206 (3216 mm) Fast Acting Surface-Mount Chip Fuses

###### Shape and Dimensions Inch (mm)



###### Recommended Pad Layout Inch (mm)



| Part<br>Number                                                                    | Typical Electrical<br>Characteristics * |                              | Maximum<br>Interrupt Ratings * |                |
|-----------------------------------------------------------------------------------|-----------------------------------------|------------------------------|--------------------------------|----------------|
|                                                                                   | Rated<br>Current<br>(A)                 | Nominal<br>Cold DCR †<br>(Ω) | Voltage<br>(V <sub>DC</sub> )  | Current<br>(A) |
|  |                                         |                              |                                |                |
| 0402SFF050F/24                                                                    | 0.50                                    | 0.380                        | 24                             | 35             |
| 0402SFF075F/24                                                                    | 0.75                                    | 0.210                        |                                |                |
| 0402SFF100F/24                                                                    | 1.00                                    | 0.120                        |                                |                |
| 0402SFF150F/24                                                                    | 1.50                                    | 0.056                        |                                |                |
| 0402SFF200F/24                                                                    | 2.00                                    | 0.035                        |                                |                |
| 0402SFF300F/24                                                                    | 3.00                                    | 0.021                        |                                |                |
| 0402SFF400F/24                                                                    | 4.00                                    | 0.014                        |                                |                |
|                                                                                   |                                         |                              |                                |                |
| 0603SFF050F/32                                                                    | 0.50                                    | 0.485                        | 32                             | 50             |
| 0603SFF075F/32                                                                    | 0.75                                    | 0.254                        |                                |                |
| 0603SFF100F/32                                                                    | 1.00                                    | 0.131                        |                                |                |
| 0603SFF150F/32                                                                    | 1.50                                    | 0.059                        |                                |                |
| 0603SFF200F/32                                                                    | 2.00                                    | 0.044                        |                                | 35             |
| 0603SFF250F/32                                                                    | 2.50                                    | 0.032                        |                                |                |
| 0603SFF300F/32                                                                    | 3.00                                    | 0.025                        |                                |                |
| 0603SFF350F/32                                                                    | 3.50                                    | 0.024                        | 24                             | 35             |
| 0603SFF400F/32                                                                    | 4.00                                    | 0.018                        |                                |                |
| 0603SFF500F/32                                                                    | 5.00                                    | 0.013                        |                                |                |
| 0603SFF600F/24                                                                    | 6.00                                    | 0.010                        |                                |                |
|                                                                                   |                                         |                              |                                |                |
| 1206SFF050F/63                                                                    | 0.50                                    | 0.500                        | 63                             | 50             |
| 1206SFF075F/63                                                                    | 0.75                                    | 0.330                        |                                |                |
| 1206SFF100F/63                                                                    | 1.00                                    | 0.220                        |                                |                |
| 1206SFF150F/63                                                                    | 1.50                                    | 0.120                        |                                |                |
| 1206SFF175F/63                                                                    | 1.75                                    | 0.100                        |                                |                |
| 1206SFF200F/63                                                                    | 2.00                                    | 0.050                        |                                |                |
| 1206SFF250F/32                                                                    | 2.50                                    | 0.035                        |                                |                |
| 1206SFF300F/32                                                                    | 3.00                                    | 0.031                        |                                |                |
| 1206SFF400F/32                                                                    | 4.00                                    | 0.022                        |                                |                |
| 1206SFF500F/32                                                                    | 5.00                                    | 0.015                        |                                |                |
| 1206SFF600F/24                                                                    | 6.00                                    | 0.013                        | 24                             | 45             |
| 1206SFF700F/24                                                                    | 7.00                                    | 0.011                        |                                |                |
| 1206SFF800F/24                                                                    | 8.00                                    | 0.008                        |                                |                |

\*) Measured at 25 °C

†) Measured at 10% of rated current

## Slow Blow Fuses

### Slow Blow Fuses

#### Features

Industry standard 1206 chip sizes, high reliability and strong arc suppression characteristics. The fuse's monolithic, multi-layer design helps provide some of the highest current ratings available in the 1206 footprint and enhances high temperature performance in a wide range of circuit protection designs. Designed for DC power applications of up to 63 V DC such as protection of power supplies, capacitor filter banks, LCD backlight inverters, electric motors and portable electronics.

#### Material Specifications

**Construction Body Material:**  
Ceramic

**Termination Material:**  
Silver, Nickel, Tin

**Fuse Element:** Silver

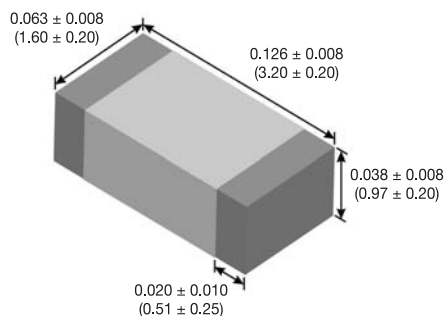
**Terminal Strength:**  
Hanging Test: 1.5 kg, 30 seconds



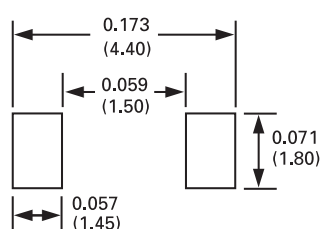
### Dimensions and Pad Layout

#### 1206 (3216mm) Slow Blow Surface-Mount Chip Fuses

##### Shape and Dimensions Inch (mm)



##### Recommended Pad Layout Inch (mm)



| Part Number    | Typical Electrical Characteristics* |                       |                                                            | Voltage (V <sub>DC</sub> ) |
|----------------|-------------------------------------|-----------------------|------------------------------------------------------------|----------------------------|
|                | Rated Current (A)                   | Nominal Cold DCR† (Ω) | Nominal I <sup>2</sup> t (A <sup>2</sup> sec) <sup>2</sup> |                            |
| 1206SFS100F/63 | 1.0                                 | 0.260                 | 0.11                                                       | 63                         |
| 1206SFS125F/63 | 1.25                                | 0.150                 | 0.22                                                       |                            |
| 1206SFS150F/63 | 1.5                                 | 0.130                 | 0.23                                                       |                            |
| 1206SFS200F/63 | 2.0                                 | 0.090                 | 0.63                                                       |                            |
| 1206SFS250F/32 | 2.5                                 | 0.050                 | 0.90                                                       | 32                         |
| 1206SFS300F/32 | 3.0                                 | 0.032                 | 1.20                                                       |                            |
| 1206SFS350F/32 | 3.5                                 | 0.028                 | 1.60                                                       |                            |
| 1206SFS400F/32 | 4.0                                 | 0.022                 | 2.20                                                       |                            |
| 1206SFS450F/32 | 4.5                                 | 0.019                 | 3.60                                                       | 24                         |
| 1206SFS500F/32 | 5.0                                 | 0.018                 | 5.30                                                       |                            |
| 1206SFS550F/24 | 5.5                                 | 0.014                 | 6.40                                                       |                            |
| 1206SFS600F/24 | 6.0                                 | 0.012                 | 8.50                                                       |                            |
| 1206SFS700F/24 | 7.0                                 | 0.009                 | 10.00                                                      | 24                         |
| 1206SFS800F/24 | 8.0                                 | 0.008                 | 16.90                                                      |                            |

\*) Measured at 10 % of rated current and 25 °C

†) Melting I<sup>2</sup>t at 0.001 sec clear time

## ESD Protection Devices

### ESD Protection Devices

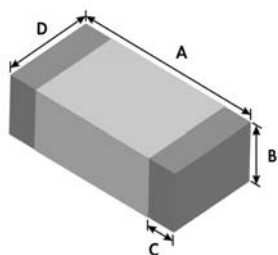
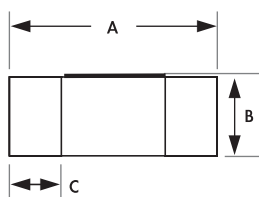
#### Features

Designed for I/O port protection in high-speed data transmission applications, PESD protection devices shunt ESD away from sensitive circuitry in electronic devices.

The Raychem PESD protection devices provide exceptionally low capacitance, and they perform better than other comparable components in transmission line pulse (TLP) testing, as well as IEC61000-4-2 testing, especially after multiple hits (up to 1000). The devices offer a lower trigger voltage and a lower clamping voltage than typical polymer ESD devices, resulting in improved protection of sensitive electronic components.

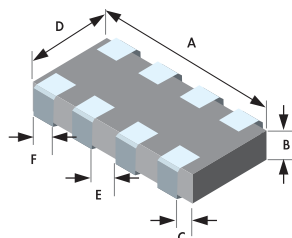


#### Dimensions



| Part Number | Dimensions (mm)* |      |          |      |                  |      |         |      |
|-------------|------------------|------|----------|------|------------------|------|---------|------|
|             | Length A         |      | Height B |      | Terminal Width C |      | Width D |      |
|             | Min.             | Max. | Min.     | Max. | Min.             | Max. | Min.    | Max. |
| 0402        | 0.95             | 1.05 | 0.33     | 0.43 | 0.10             | 0.30 | 0.45    | 0.55 |
| 0603        | 1.40             | 1.80 | 0.38     | 0.58 | 0.10             | 0.50 | 0.60    | 1.00 |

\*) Rounded off approximation



| Part Number | Dimensions (mm)* |      |          |      |                  |      |         |      |         |      |         |      |
|-------------|------------------|------|----------|------|------------------|------|---------|------|---------|------|---------|------|
|             | Length A         |      | Height B |      | Terminal Width C |      | Width D |      | Width E |      | Width F |      |
|             | Min.             | Max. | Min.     | Max. | Min.             | Max. | Min.    | Max. | Min.    | Max. | Min.    | Max. |
| 1206Q       | 3.0              | 3.4  | 0.4      | 0.6  | 0.1              | 0.3  | 1.4     | 1.8  | 0.2     | 0.6  | 0.2     | 0.6  |

\*) Rounded off approximation

#### Pad Layout

| Part Number | Dimensions (mm)* |            |            |            |          | Figure |
|-------------|------------------|------------|------------|------------|----------|--------|
|             | V Ref.           | W Ref.     | X Ref.     | Y Ref.     |          |        |
| PESD0402    | —                | 0.65 ±0.05 | 0.35 ±0.05 | 0.85 ±0.05 | —        | E3     |
| PESD0603    | —                | 0.95 ±0.05 | 0.55 ±0.05 | 1.05 ±0.05 | —        | E3     |
| PESD1206Q   | 3.2 ±0.2         | 22.0 ±0.2  | 0.50 ±0.10 | 0.80 ±0.20 | 1.0 ±0.1 | E4     |

**Note:** Solder Thickness 0.15 to 0.20 mm

\*) Rounded off approximation

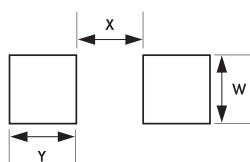


Figure E3

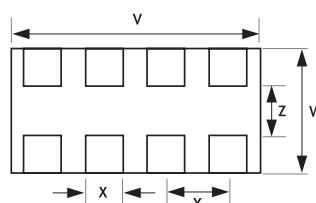


Figure E4

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Engineering Notes

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### FSM 6 x 6 Series

#### FSM 6 x 6 Series

##### ■ Different Actuator and Mounting Versions

#### Technical Features

##### Style:

6 x 6 mm

##### Mounting Style:

THT, SMT

##### Right-Angle Versions:

Available

##### Low Profile Versions:

Available

##### Flush Actuator Version:

Available

##### Different Actuator Styles:

Available

##### ESD Ground Terminal/ Locating Post:

Optional/No

##### Sealed Versions:

Available

##### Standard Actuation Force:

1.6 and 2.6 N

##### Electrical Endurance:

up to 2,000,000 cycles

##### Operating Temperature Range:

-20 °C up to +85 °C

##### Dimensions (L x W x H)

Horizontal Version:  
6.0 x 6.0 x 4.3 ... 17.0 mm

##### Sealed Version:

7.6 x 7.6 x 3.3 ... 5.0 mm

##### Packaging:

Tape and Reel, Bulk



| Product Key                                    | Actuator Force (N) | Height (mm) | Mounting | Packaging     | Part Number |
|------------------------------------------------|--------------------|-------------|----------|---------------|-------------|
| FSM2JSMATR                                     | 1.6                | 4.3         | SMT      | Tape and Reel | 3-1437565-0 |
| FSM4JSMATR                                     | 1.6                | 5.0         |          |               | 4-1437565-2 |
| FSM6JSMATR                                     | 1.6                | 7.0         |          |               | 5-1437565-0 |
| FSM2JSMAATR                                    | 2.6                | 4.3         |          |               | 2-1437565-9 |
| FSM4JSMXLTR                                    | 0.7                | 5.0         |          |               | 1571563-2   |
| FSM4JSMAATR                                    | 2.6                | 5.0         |          |               | 1571563-4   |
| FSM6JSMAATR                                    | 2.6                | 7.0         |          | 1-1571563-2   |             |
| FSM2JSMLTR                                     | 1.0                | 4.3         |          | 1571527-2     |             |
| FSM2JSMA                                       | 1.6                | 4.3         |          | 2-1437565-7   |             |
| FSM4JSMA                                       | 1.6                | 5.0         |          | 4-1437565-1   |             |
| FSM6JSMA                                       | 1.6                | 7.0         |          | 4-1437565-9   |             |
| FSM2JSMAA                                      | 2.6                | 4.3         |          | 2-1437565-8   |             |
| FSM4JSMXL                                      | 0.7                | 5.0         |          | 1571563-1     |             |
| FSM4JSMAA                                      | 2.6                | 5.0         |          | 1571563-3     |             |
| FSM6JSMAA                                      | 2.6                | 7.0         |          | 1-1571563-1   |             |
| FSM2JSML                                       | 1.0                | 4.3         |          | 1571527-1     |             |
| FSM, Extended Life, J-Lead                     |                    |             |          |               |             |
| FSM, J                                         | 1.6                | 2.5         | SMT/J    | Bulk          | 1571625-5   |
|                                                |                    |             |          | Tape and Reel | 1571625-6   |
| FSM, Extended Life, Gull Wing                  |                    |             |          |               |             |
| FSM, G                                         | 1.6                | 2.5         | SMT/G    | Bulk          | 1571626-5   |
|                                                |                    |             |          | Tape and Reel | 1571626-6   |
| FSM, Extended Life, Gull Wing, Ground Terminal |                    |             |          |               |             |
| FSM, G, Grd.T.                                 | 1.6                | 2.5         | SMT/G    | Bulk          | 1571636-5   |
|                                                |                    |             |          | Tape and Reel | 1571636-6   |
| FSM1LP, Low Profile                            |                    |             |          |               |             |
| FSM1LP                                         | 1.6                | 3.1         | SMT      | Bulk          | 1-1437565-6 |
| FSM1LPA                                        | 2.6                |             |          |               | 1-1437565-7 |
| FSM1LPTR                                       | 1.6                | 3.1         | SMT      | Tape and Reel | 1-1437565-9 |
| FSM1LPATR                                      | 2.6                |             |          |               | 1-1437565-8 |
| FSM Sealed Extended Actuator                   |                    |             |          |               |             |
| FSM Sealed                                     | 1.6                | 4.3         | SMT      | Bulk          | 1571294-1   |
|                                                |                    |             |          | Tape and Reel | 1571294-2   |
|                                                |                    | 5.0         | SMT      | Bulk          | 1571294-3   |
|                                                |                    |             |          | Tape and Reel | 1571294-4   |
| FSM Sealed Flush Actuator                      |                    |             |          |               |             |
| FSM Sealed, Fl.                                | 1.6                | 3.3         | SMT      | Bulk          | 1571296-1   |
|                                                |                    |             |          | Tape and Reel | 1571296-2   |
| FSM Sealed Right-Angle                         |                    |             |          |               |             |
| FSM Sealed RA                                  | 2.6                | —           | SMT      | Bulk          | 1571407-1   |
|                                                |                    |             |          | Tape and Reel | 1571407-2   |

## FSMCT Series

### FSMCT Series

#### ■ Low Profile

#### Technical Features

**Style:**

5 x 5 mm

**Mounting Style:**

SMT

**Right-Angle Versions:**

No

**Low Profile Versions:**

No

**Flush Actuator Version:**

No

**Different Actuator Styles:**

No

**ESD Ground Terminal/  
Locating Post:**

No/No

**Sealed Versions:**

No

**Standard Actuation Force:**

1.6 and 2.6 N

**Electrical Endurance:**

up to 1,000,000 cycles

**Operating Temperature Range:**

-20 °C up to +85 °C

**Dimensions (L x W x H)**

**Horizontal Version:**

5.2 x 5.2 x 1.5 mm

**Packaging:**

Tape and Reel



| Product Key | Actuator Force (N) | Height (mm) | Mounting | Packaging     | Part Number |
|-------------|--------------------|-------------|----------|---------------|-------------|
| FSMCTTR     | 1.6                | 1.5         | SMT      | Tape and Reel | 8-1437565-0 |
| FSMCTATR    | 2.6                |             |          |               | 8-1437565-1 |

### FSM 3.5 x 6 Series

## FSM 3.5 x 6 Series

### ■ Small PCB Footprint

#### Technical Features

##### Style:

3.5 x 6 mm

##### Mounting Style:

THT, SMT

##### Right-Angle Versions:

No

##### Low Profile Versions:

No

##### Flush Actuator Version:

Available

##### Different Actuator Styles:

Available

##### ESD Ground Terminal/ Locating Post:

No/No

##### Sealed Versions:

Available

##### Standard Actuation Force:

1.3 and 1.8 N

##### Electrical Endurance:

up to 40,000 cycles

##### Operating Temperature Range:

-40 °C up to +85 °C

##### Dimensions (L x W x H)

##### Horizontal Version:

3.5 x 6.0 x 4.3 ... 5.0 mm

##### Sealed Version:

4.7 x 6.8 x 4.3 ... 5.0 mm

##### Packaging:

Tape and Reel, Bulk



| Product Key | Actuator Force (N) | Height (mm) | Mounting | Packaging     | Part Number |
|-------------|--------------------|-------------|----------|---------------|-------------|
| FSMSM       | 1.8                | 4.3         | SMT      | Bulk          | 1437566-3   |
| FSMSMTR     |                    |             |          |               | 1437566-4   |
| FSMJM3,5ATR |                    | 3.5         | SMT/J    | Tape and Reel | 147873-3    |
| FSMJM4,3ATR |                    | 4.3         |          |               | 147873-2    |
| FSMJM5ATR   |                    | 5.0         |          |               | 147873-1    |
| FSM Sealed  |                    |             |          |               |             |
| FSM Sealed  | 1.3                | 5.0         | SMT      | Tape and Reel | 1571298-2   |
| FSM Sealed  |                    | 4.3         | SMT/J    |               | 1571299-2   |
| FSM Sealed  |                    | 5.0         | SMT/J    |               | 1571299-4   |

### FSM 0.5 mm

### FSM 0.5 mm

#### ■ Ultra Low Profile

#### Technical Features

##### Style:

5 x 5 mm

##### Mounting Style:

SMT

##### Right-Angle Versions:

No

##### Low Profile Versions:

Standard

##### Flush Actuator Version:

Standard

##### Different Actuator Styles:

No

##### ESD Ground Terminal/ Locating Post:

No/No

##### Sealed Versions:

No

##### Standard Actuation Force:

1.6 N

##### Electrical Endurance:

up to 500,000 cycles

##### Operating Temperature Range:

-20 °C up to +70 °C

##### Dimensions (L x W x H)

##### Horizontal Version:

4.8 x 4.8 x 0.5 mm

##### Packaging:

Tape and Reel



| Product Key     | Actuator Force (N) | Height (mm) | Mounting | Packaging     | Part Number |
|-----------------|--------------------|-------------|----------|---------------|-------------|
| FSM 4.8x4.8x0.5 | 1.6                | 0.5         | SMT      | Tape and Reel | 1825534-1   |

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Turtle Style

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**Turtle Style**
**■ Side Actuated Tactile**
**Technical Features**
**Style:**

Turtle

**Mounting Style:**

SMT

**Right-Angle Versions:**

No

**Low Profile Versions:**

No

**Flush Actuator Version:**

No

**Different Actuator Styles:**

No

**ESD Ground Terminal/  
Locating Post:**

No/Optional

**Sealed Versions:**

No

**Standard Actuation Force:**

1.6 N

**Electrical Endurance:**

up to 100,000 cycles

**Operating Temperature Range:**

-20 °C up to +85 °C

**Dimensions (L x W x H)**
**Horizontal Version:**

4.5 x 7.5 x 1.8 mm

**Packaging:**

Tape and Reel, Bulk



| Product Key | Actuator Force (N) | Height (mm) | Mounting | Packaging     | Part Number |
|-------------|--------------------|-------------|----------|---------------|-------------|
| FSM Turtle  | 1.6                | 1.8         | SMT      | Bulk          | 1571262-1   |
| FSM Turtle  |                    |             |          | Tape and Reel | 1571262-2   |

CoinKey™

**CoinKey™**

■ **Improve the  
Human Interface**

**Technical Features**

CoinKey is a one finger operated key with excellent input and navigational capabilities.

With its two-ways rotation and 5 press points; left, right, top, bottom and center, CoinKey is the ultimate key for multi-application handheld devices.

Its unique functionality makes it possible to develop more efficient and user-friendly menu systems than with any other navigation key in the market. We would be happy to offer opportunity assessment in that regard.

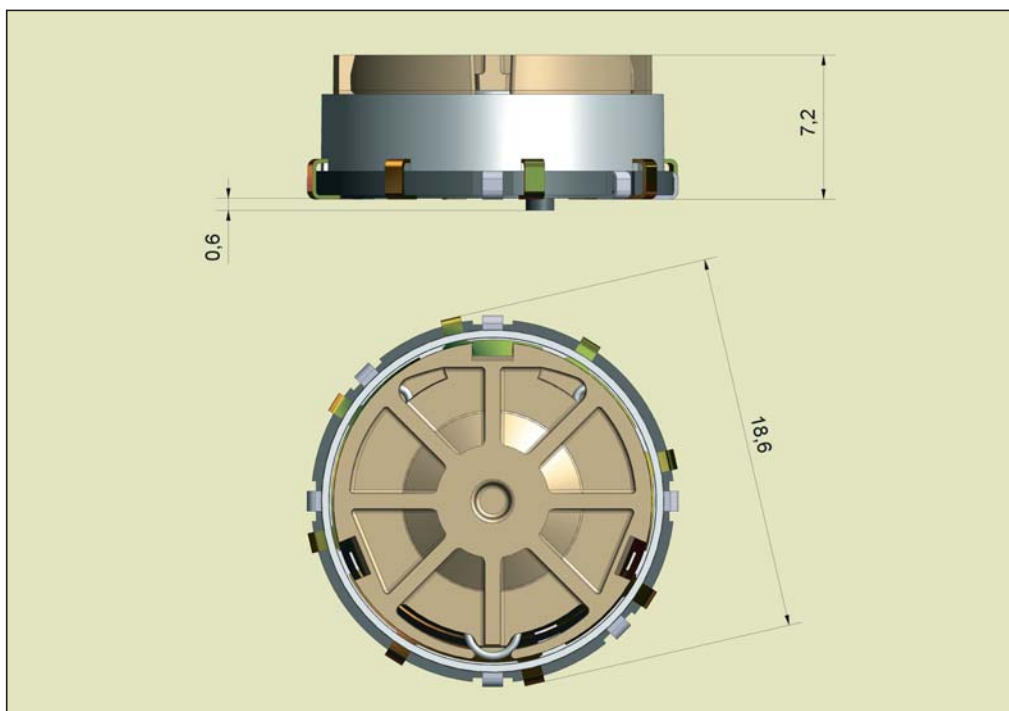
**Documentation**

**Drawing:**

1705448-1

**Product Specification:**

108-19288



CoinKey is a registered trademark of  **Telenostra**

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Engineering Notes

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## MP Metalized Polyester Labels

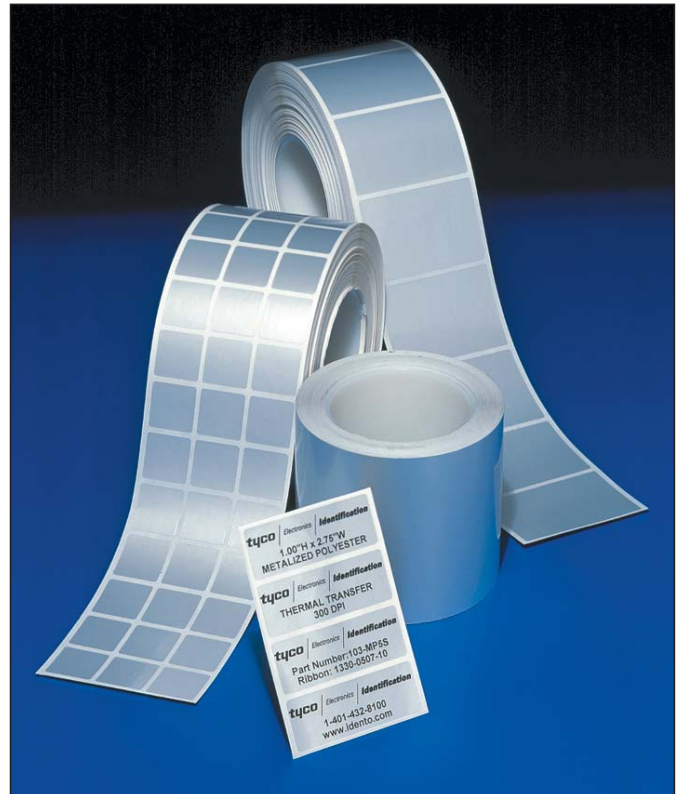
### MP Metalized Polyester Labels

Tyco Electronics MP is a thermal transfer printable metalized polyester film with a permanent acrylic adhesive, designed for rating plates and other applications that require a metal look, such as nameplates, equipment labels, detailed product information labels and serial number plates.

MP is UL Listed and CSA Certified.  
Print performance and durability are reliable when used with Tyco Electronics's RHD series ribbon.

#### Features and Benefits

- Thermal transfer printable
- Metalized appearance
- Ideal for rating plate applications
- Several die-cut sizes available
- UL Listed and CSA Certified

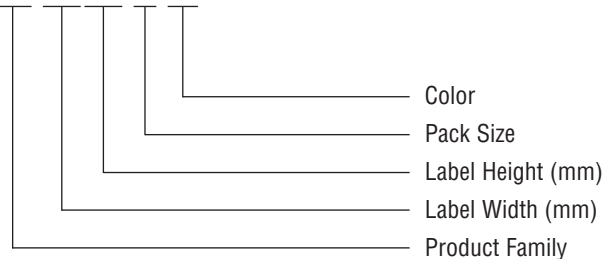


**Specifications:** TTDS-074  
**Adhesive:** Permanent Acrylic  
**Service Temperature:** -40 °C to +150 °C  
**Recommended Printer:** T308S\*  
**Recommended Ribbon:** 1330-0607-10\*

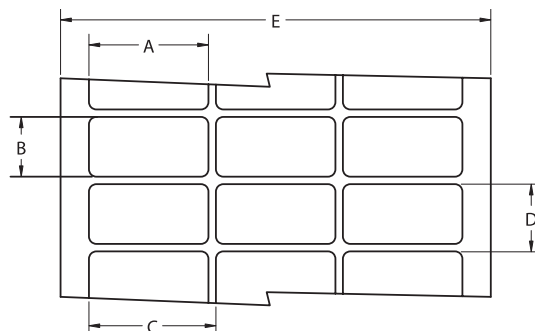
\*) Alternative printers and ribbons are available for special applications. Contact Tyco Electronics for more information.

#### Part Numbering System

MP-080080-10-8A



#### Ordering Information



## MP Metalized Polyester Labels (continued)

| Product Order Code | Package Quantity | Labels Across | Dimensions (mm) |                |                     |                   |             |
|--------------------|------------------|---------------|-----------------|----------------|---------------------|-------------------|-------------|
|                    |                  |               | Label Width A   | Label Height B | Horizontal Repeat C | Vertical Repeat D | Web Width E |
| MP-040040-25-8A    | 25,000           | 20            | 4.0             | 4.0            | 4.0                 | 7.2               | 86.0        |
| MP-064064-25-8A    | 25,000           | 12            | 6.4             | 6.4            | 6.4                 | 9.5               | 82.2        |
| * MP-080080-10-8A  | 10,000           | 8             | 8.0             | 8.0            | 9.9                 | 13.3              | 83.3        |
| MP-089047-10-8A    | 10,000           | 5             | 8.9             | 4.7            | 11.4                | 7.9               | 60.6        |
| MP-095080-25-8A    | 25,000           | 5             | 9.5             | 8.0            | 12.2                | 12.7              | 64.3        |
| MP-095095-10-8A    | 10,000           | 7             | 9.5             | 9.5            | 11.1                | 12.7              | 82.1        |
| MP-127111-10-8A    | 10,000           | 5             | 12.7            | 11.1           | 16.8                | 14.3              | 86.0        |
| MP-127127-10-8A    | 10,000           | 5             | 12.7            | 12.7           | 15.9                | 15.9              | 82.6        |
| * MP-165051-25-8A  | 25,000           | 4             | 16.5            | 5.1            | 17.8                | 8.3               | 75.8        |
| MP-165102-10-8A    | 10,000           | 5             | 16.5            | 10.2           | 19.1                | 13.8              | 99.1        |
| MP-171171-10-8A    | 10,000           | 5             | 17.1            | 17.1           | 19.7                | 20.3              | 101.8       |
| * MP-178095-10-8A  | 10,000           | 4             | 17.8            | 9.5            | 19.1                | 12.7              | 80.9        |
| * MP-191064-10-8A  | 10,000           | 4             | 19.1            | 6.4            | 21.6                | 9.5               | 89.9        |
| MP-191114-15-8A    | 15,000           | 3             | 19.1            | 11.4           | 22.2                | 14.7              | 69.5        |
| * MP-203127-10-8A  | 10,000           | 4             | 20.3            | 12.7           | 22.9                | 15.9              | 94.6        |
| MP-229064-10-8A    | 10,000           | 3             | 22.9            | 6.4            | 28.6                | 9.5               | 86.0        |
| MP-254045-10-8A    | 10,000           | 3             | 25.4            | 4.6            | 31.8                | 8.5               | 95.3        |
| MP-254064-10-8A    | 10,000           | 3             | 25.4            | 6.4            | 27.9                | 9.5               | 87.3        |
| MP-254097-10-8A    | 10,000           | 3             | 25.4            | 9.7            | 27.9                | 12.7              | 87.4        |
| MP-254127-10-8A    | 10,000           | 3             | 25.4            | 12.7           | 27.9                | 16.9              | 87.4        |
| MP-254254-10-8A    | 10,000           | 3             | 25.4            | 25.4           | 27.9                | 28.6              | 87.4        |
| * MP-305047-10-8A  | 10,000           | 2             | 30.5            | 4.7            | 33.0                | 7.8               | 69.5        |
| MP-318064-10-8A    | 10,000           | 1             | 31.8            | 6.4            | N/A                 | 9.5               | 37.9        |
| MP-318097-10-8A    | 10,000           | 1             | 31.8            | 9.7            | N/A                 | 12.7              | 37.8        |
| MP-381064-10-8A    | 10,000           | 1             | 38.1            | 6.4            | N/A                 | 9.5               | 44.5        |
| * MP-381127-5-8A   | 5,000            | 2             | 38.1            | 12.7           | 44.2                | 15.9              | 88.2        |
| MP-381191-5-8A     | 5,000            | 2             | 38.1            | 19.1           | 43.2                | 22.2              | 87.6        |
| * MP-381381-2.5-8A | 2,500            | 2             | 38.1            | 38.1           | 44.5                | 40.8              | 88.9        |
| * MP-381635-5-8A   | 5,000            | 2             | 38.1            | 63.5           | 40.6                | 66.7              | 84.7        |
| * MP-406254-1.5-8A | 1,500            | 2             | 40.6            | 25.4           | 55.9                | 38.1              | 102.9       |
| MP-445064-10-8A    | 10,000           | 1             | 44.5            | 6.4            | N/A                 | 9.5               | 50.4        |
| MP-445102-5-8A     | 5,000            | 1             | 44.5            | 10.2           | N/A                 | 12.7              | 50.4        |
| MP-445445-2-8A     | 2,000            | 1             | 44.5            | 44.5           | N/A                 | 47.6              | 50.4        |
| MP-478175-5-8A     | 5,000            | 1             | 47.8            | 17.5           | N/A                 | 24.4              | 66.0        |
| MP-508064-10-8A    | 10,000           | 1             | 50.8            | 6.4            | N/A                 | 9.5               | 56.9        |
| MP-508095-5-8A     | 5,000            | 1             | 50.8            | 9.5            | N/A                 | 12.7              | 57.2        |
| MP-508127-5-8A     | 5,000            | 1             | 50.8            | 12.7           | N/A                 | 15.9              | 56.9        |
| MP-508254-5-8A     | 5,000            | 1             | 50.8            | 25.4           | N/A                 | 28.6              | 57.2        |
| MP-508318-2.5-8A   | 2,500            | 1             | 50.8            | 31.8           | N/A                 | 34.9              | 56.9        |
| MP-508508-3-8A     | 3,000            | 1             | 50.8            | 50.8           | N/A                 | 54.6              | 54.0        |
| MP-523841-1.5-8A   | 1,500            | 1             | 52.3            | 84.1           | N/A                 | 88.9              | 58.2        |
| MP-610419-2.5-8A   | 2,500            | 1             | 61.0            | 41.9           | N/A                 | 45.5              | 67.3        |
| MP-699191-5-8A     | 5,000            | 1             | 69.9            | 19.1           | N/A                 | 23.3              | 76.2        |
| MP-699254-5-8A     | 5,000            | 1             | 69.9            | 25.4           | N/A                 | 28.6              | 76.2        |
| MP-762381-2.5-8A   | 2,500            | 1             | 76.2            | 38.1           | N/A                 | 41.3              | 82.3        |
| MP-762508-2.5-8A   | 2,500            | 1             | 76.2            | 50.8           | N/A                 | 54.0              | 82.6        |
| MP-762127-1-8A     | 1,000            | 1             | 76.2            | 127.0          | N/A                 | 129.5             | 79.4        |
| MP-101508-2.5-8A   | 2,500            | 1             | 101.6           | 50.8           | N/A                 | 54.6              | 104.1       |
| MP-101635-2.5-8A   | 2,500            | 1             | 101.6           | 63.5           | N/A                 | 66.7              | 107.7       |
| MP-101762-1.8-8A   | 1,800            | 1             | 101.6           | 76.2           | N/A                 | 79.4              | 104.1       |
| MP-101101-1.3-8A   | 1,300            | 1             | 101.6           | 101.6          | N/A                 | 104.8             | 104.1       |
| MP-101165-0.85-8A  | 850              | 1             | 101.6           | 165.1          | N/A                 | 168.3             | 104.9       |

\*) **Note:** Standard Format Not Compatible with T200 Printers.

## Kapton® Labels

### Kapton® Labels

Tyco Electronics polyimide (Kapton®) labels are all ideal for high temperature labeling requirements such as printed circuit boards. They are suitable for direct wave (bottom side) and IR reflow (top side) PCB applications. Tyco Electronics Kapton® labels are designed to withstand the fluxes, cleaning solvents and molten solder encountered in the manufacture of printed circuit boards. They offer excellent contrast for bar code applications.

Tyco Electronics Kapton® labels are suitable for the harshest high temperature applications. For reliable print performance and durability, use with Tyco Electronics's RHT-45 series ribbon.

### Features and Benefits

- UL Listed: T1K, T2K & TSK
- Thermal transfer printable
- High temperature permanent acrylic adhesive

#### T1K

- Gloss white topcoat
- Withstands surface mount board processes on either the top or bottom side of the board.
- Low profile 1 mil film offers polyimide thermal performance at competitive cost.
- Ideal for manual apply applications.

#### T2K

- Gloss white topcoat
- Withstands surface mount board processes on either the top or bottom side of the board.
- Ideal for auto apply applications.

#### KTT

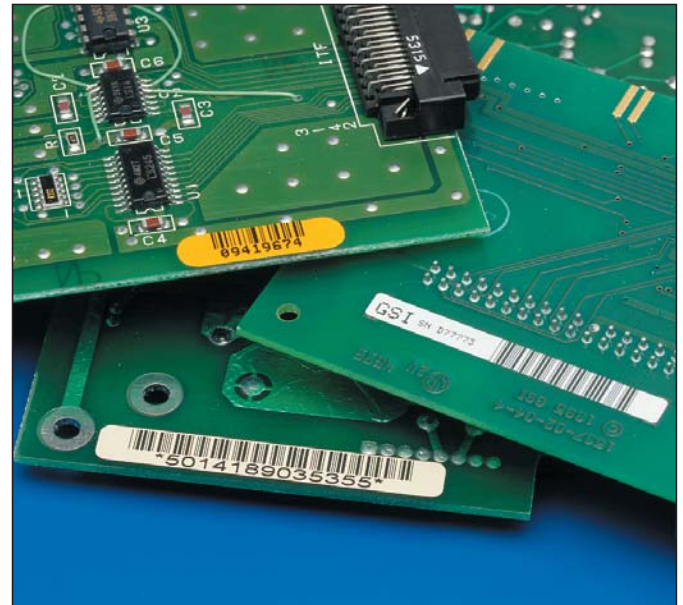
- Matte tan topcoat
- Withstands surface mount board processes on either the top or bottom side of the board.
- Product approved for aerospace/defense applications.
- Low outgassing

#### TSK

- High opacity gloss white topcoat.
- Withstands surface mount board processes on either the top or bottom side of the board.
- Deemed to be a static safe product in accordance with EIA 625, EIA 541. Test methods employed were in accordance with EOS/ESD S11.11.
- Ideal for auto apply applications.

#### T2Y

- High opacity gloss white topcoat.
- Economic alternative to T1K material.
- Withstands surface mount board processes on either the top or bottom side of the board – can also be used on the top side of the board in mixed processes, but it is not recommended for the bottom side which is directly exposed to the wave solder environment.



### Specifications:

|     |          |
|-----|----------|
| T1K | TTDS-034 |
| T2K | TTDS-035 |
| TSK | TTDS-085 |

### Adhesive:

Permanent Acrylic

### Service Temperature:

T1K<sup>1</sup>, T2K<sup>2</sup>, TSK<sup>2</sup>, KTT<sup>2</sup>  
T2Y<sup>3</sup>

–40 °C to +260 °C  
–40 °C to +232 °C  
1 Flash exposure to +472 °C  
2 Flash exposure to +538 °C  
3 Flash exposure to +316 °C

### Recommended Printer:

T1K, T2K, TSK, T2Y, KTT

T312S\*

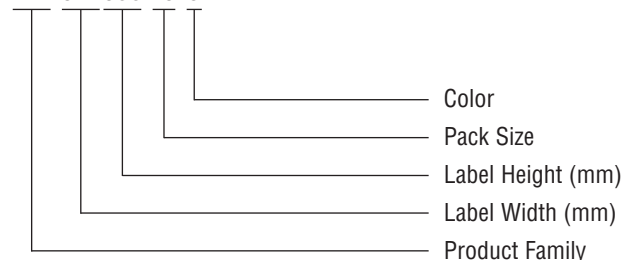
### Recommended Ribbon:

1330-0619-10\*

\*) Alternative printers and ribbons are available for special applications. Contact Tyco Electronics for more information.

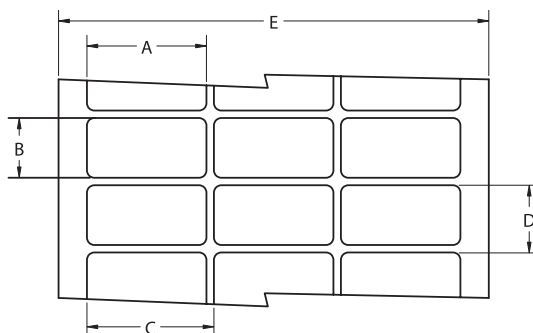
### Part Numbering System

T1K-044033-10-9



## Kapton® Labels (continued)

### Ordering Information



| Product Order Code | Package Quantity | Labels Across | Dimensions (mm) |                |                     |                   |             |
|--------------------|------------------|---------------|-----------------|----------------|---------------------|-------------------|-------------|
|                    |                  |               | Label Width A   | Label Height B | Horizontal Repeat C | Vertical Repeat D | Web Width E |
| T1K-044033-10-9    | 10,000           | 20            | 4.4             | 3.3            | 4.4                 | 9.5               | 92.4        |
| T1K-064064-25-9    | 25,000           | 12            | 6.4             | 6.4            | 6.4                 | 9.5               | 82.2        |
| T1K-080080-10-9    | 10,000           | 8             | 8.0             | 8.0            | 9.9                 | 13.3              | 83.3        |
| T1K-095080-25-9    | 25,000           | 5             | 9.5             | 8.0            | 12.2                | 12.7              | 64.3        |
| T1K-095095-10-9    | 10,000           | 7             | 9.5             | 9.5            | 11.1                | 12.7              | 82.1        |
| T1K-127032-10-9    | 10,000           | 5             | 12.7            | 3.2            | 19.1                | 3.2               | 94.9        |
| T1K-127111-10-9    | 10,000           | 5             | 12.7            | 11.1           | 16.8                | 14.3              | 86.0        |
| T1K-127127-10-9    | 10,000           | 5             | 12.7            | 12.7           | 15.9                | 15.9              | 82.6        |
| T1K-165051-25-9    | 25,000           | 4             | 16.5            | 5.1            | 17.8                | 8.3               | 75.8        |
| T1K-171171-10-9    | 10,000           | 5             | 17.1            | 17.1           | 19.7                | 20.3              | 101.8       |
| T1K-178095-10-9    | 10,000           | 4             | 17.8            | 9.5            | 19.1                | 12.7              | 80.9        |
| T1K-191064-10-9    | 10,000           | 4             | 19.1            | 6.4            | 21.6                | 9.5               | 89.9        |
| T1K-229064-10-9    | 10,000           | 3             | 22.9            | 6.4            | 28.6                | 9.5               | 86.0        |
| T1K-254045-10-9    | 10,000           | 3             | 25.4            | 4.6            | 31.8                | 8.5               | 95.3        |
| T1K-254064-10-9    | 10,000           | 3             | 25.4            | 6.4            | 27.9                | 9.5               | 87.3        |
| T1K-254097-10-9    | 10,000           | 3             | 25.4            | 9.7            | 27.9                | 12.7              | 87.4        |
| T1K-254127-10-9    | 10,000           | 3             | 25.4            | 12.7           | 27.9                | 16.9              | 87.4        |
| T1K-254254-10-9    | 10,000           | 3             | 25.4            | 25.4           | 27.9                | 28.6              | 87.4        |
| T1K-305047-10-9    | 10,000           | 2             | 30.5            | 4.7            | 33.0                | 7.8               | 69.5        |
| T1K-318064-10-9    | 10,000           | 1             | 31.8            | 6.4            | N/A                 | 9.5               | 37.9        |
| T1K-381020-10-9    | 10,000           | 1             | 38.1            | 2.0            | N/A                 | 10.7              | 44.1        |
| T1K-381127-5-9     | 5,000            | 2             | 38.1            | 12.7           | 44.2                | 15.9              | 88.2        |
| T1K-381381-2.5-9   | 2,500            | 2             | 38.1            | 38.1           | 44.5                | 40.8              | 88.9        |
| T1K-445064-10-9    | 10,000           | 1             | 44.5            | 6.4            | N/A                 | 9.5               | 50.4        |
| T1K-445102-5-9     | 5,000            | 1             | 44.5            | 10.2           | N/A                 | 12.7              | 50.4        |
| T1K-508064-10-9    | 10,000           | 1             | 50.8            | 6.4            | N/A                 | 9.5               | 56.9        |
| T1K-508095-5-9     | 5,000            | 1             | 50.8            | 9.5            | N/A                 | 12.7              | 57.2        |
| T1K-508127-5-9     | 5,000            | 1             | 50.8            | 12.7           | N/A                 | 15.9              | 56.9        |

\*) **Note:** Kapton®/Polyimide Labels Not Compatible with T200 Printers.

## WP White Polyester Labels

### WP White Polyester Labels

Tyco Electronics WP is a thermal transfer printable white polyester film with a permanent acrylic adhesive. It is ideal for bar coding, PCB and component labeling, as well as general purpose labeling applications that require a high durability white label. WP is resistant to a variety of solvents while maintaining print quality.

It is UL Listed and CSA Certified, and print performance and durability are reliable when used with Tyco Electronics's RHD series ribbon.



### Features and Benefits

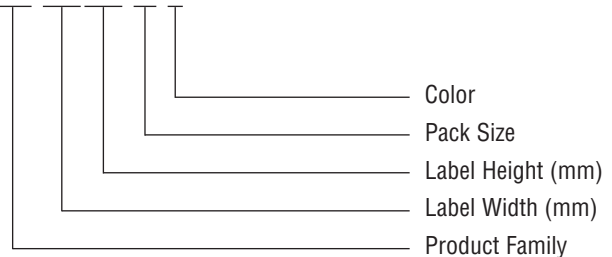
- Thermal transfer printable
- Excellent for use in PCB component labeling
- Ink receptive topcoat
- Excellent for bar code applications
- UL Listed and CSA Certified

**Specifications:** TTDS-073  
**Adhesive:** Permanent Acrylic  
**Service Temperature:** -40 °C to +150 °C  
**Recommended Printer:** T308S\*  
**Recommended Ribbon:** 1330-0607-10\*

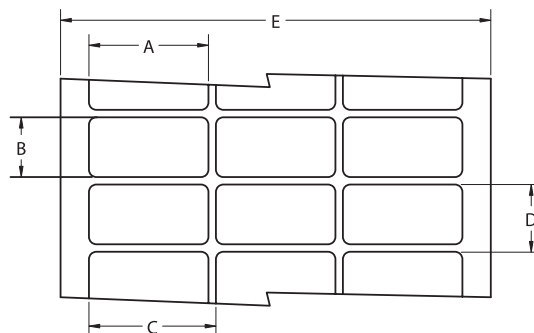
\*) Alternative printers and ribbons are available for special applications. Contact Tyco Electronics for more information.

### Part Numbering System

WP-040040-10-9



### Ordering Information



## WP White Polyester Labels (continued)

| Product Order Code | Package Quantity | Labels Across | Dimensions (mm) |                |                     |                   |             |
|--------------------|------------------|---------------|-----------------|----------------|---------------------|-------------------|-------------|
|                    |                  |               | Label Width A   | Label Height B | Horizontal Repeat C | Vertical Repeat D | Web Width E |
| WP-040040-25-9     | 25,000           | 20            | 4.0             | 4.0            | 4.0                 | 7.2               | 86.0        |
| WP-064064-25-9     | 25,000           | 12            | 6.4             | 6.4            | 6.4                 | 9.5               | 82.2        |
| * WP-080080-10-9   | 10,000           | 8             | 8.0             | 8.0            | 9.9                 | 13.3              | 83.3        |
| WP-089047-10-9     | 10,000           | 5             | 8.9             | 4.7            | 11.4                | 7.9               | 60.6        |
| WP-095080-25-9     | 25,000           | 5             | 9.5             | 8.0            | 12.2                | 12.7              | 64.3        |
| WP-095095-10-9     | 10,000           | 7             | 9.5             | 9.5            | 11.1                | 12.7              | 82.1        |
| WP-127111-10-9     | 10,000           | 5             | 12.7            | 11.1           | 16.8                | 14.3              | 86.0        |
| WP-127127-10-9     | 10,000           | 5             | 12.7            | 12.7           | 15.9                | 15.9              | 82.6        |
| * WP-165051-25-9   | 25,000           | 4             | 16.5            | 5.1            | 17.8                | 8.3               | 75.8        |
| WP-165102-10-9     | 10,000           | 5             | 16.5            | 10.2           | 19.1                | 13.8              | 99.1        |
| WP-171171-10-9     | 10,000           | 5             | 17.1            | 17.1           | 19.7                | 20.3              | 101.8       |
| * WP-178095-10-9   | 10,000           | 4             | 17.8            | 9.5            | 19.1                | 12.7              | 80.9        |
| * WP-191064-10-9   | 10,000           | 4             | 19.1            | 6.4            | 21.6                | 9.5               | 89.9        |
| WP-191114-15-9     | 15,000           | 3             | 19.1            | 11.4           | 22.2                | 14.7              | 69.5        |
| * WP-203127-10-9   | 10,000           | 4             | 20.3            | 12.7           | 22.9                | 15.9              | 94.6        |
| WP-229064-10-9     | 10,000           | 3             | 22.9            | 6.4            | 28.6                | 9.5               | 86.0        |
| WP-254045-10-9     | 10,000           | 3             | 25.4            | 4.6            | 31.8                | 8.5               | 95.3        |
| WP-254064-10-9     | 10,000           | 3             | 25.4            | 6.4            | 27.9                | 9.5               | 87.3        |
| WP-254097-10-9     | 10,000           | 3             | 25.4            | 9.7            | 27.9                | 12.7              | 87.4        |
| WP-254127-10-9     | 10,000           | 3             | 25.4            | 12.7           | 27.9                | 16.9              | 87.4        |
| WP-254254-10-9     | 10,000           | 3             | 25.4            | 25.4           | 27.9                | 28.6              | 87.4        |
| * WP-305047-10-9   | 10,000           | 2             | 30.5            | 4.7            | 33.0                | 7.8               | 69.5        |
| WP-318064-10-9     | 10,000           | 1             | 31.8            | 6.4            | N/A                 | 9.5               | 37.9        |
| WP-318097-10-9     | 10,000           | 1             | 31.8            | 9.7            | N/A                 | 12.7              | 37.8        |
| WP-381064-10-9     | 10,000           | 1             | 38.1            | 6.4            | N/A                 | 9.5               | 44.5        |
| * WP-381127-5-9    | 5,000            | 2             | 38.1            | 12.7           | 44.2                | 15.9              | 88.2        |
| WP-381191-5-9      | 5,000            | 2             | 38.1            | 19.1           | 43.2                | 22.2              | 87.6        |
| * WP-381381-2.5-9  | 2,500            | 2             | 38.1            | 38.1           | 44.5                | 40.8              | 88.9        |
| * WP-381635-5-9    | 5,000            | 2             | 38.1            | 63.5           | 40.6                | 66.7              | 84.7        |
| * WP-406254-1.5-9  | 1,500            | 2             | 40.6            | 25.4           | 55.9                | 38.1              | 102.9       |
| WP-445064-10-9     | 10,000           | 1             | 44.5            | 6.4            | N/A                 | 9.5               | 50.4        |
| WP-445102-5-9      | 5,000            | 1             | 44.5            | 10.2           | N/A                 | 12.7              | 50.4        |
| WP-445445-2-9      | 2,000            | 1             | 44.5            | 44.5           | N/A                 | 47.6              | 50.4        |
| WP-478175-5-9      | 5,000            | 1             | 47.8            | 17.5           | N/A                 | 24.4              | 66.0        |
| WP-508064-10-9     | 10,000           | 1             | 50.8            | 6.4            | N/A                 | 9.5               | 56.9        |
| WP-508095-5-9      | 5,000            | 1             | 50.8            | 9.5            | N/A                 | 12.7              | 57.2        |
| WP-508127-5-9      | 5,000            | 1             | 50.8            | 12.7           | N/A                 | 15.9              | 56.9        |
| WP-508254-5-9      | 5,000            | 1             | 50.8            | 25.4           | N/A                 | 28.6              | 57.2        |
| WP-508318-2.5-9    | 2,500            | 1             | 50.8            | 31.8           | N/A                 | 34.9              | 56.9        |
| WP-508508-3-9      | 3,000            | 1             | 50.8            | 50.8           | N/A                 | 54.6              | 54.0        |
| WP-523841-1.5-9    | 1,500            | 1             | 52.3            | 84.1           | N/A                 | 88.9              | 58.2        |
| WP-610419-2.5-9    | 2,500            | 1             | 61.0            | 41.9           | N/A                 | 45.5              | 67.3        |
| WP-699191-5-9      | 5,000            | 1             | 69.9            | 19.1           | N/A                 | 23.3              | 76.2        |
| WP-699254-5-9      | 5,000            | 1             | 69.9            | 25.4           | N/A                 | 28.6              | 76.2        |
| WP-762254-5-9      | 5,000            | 1             | 76.2            | 25.4           | N/A                 | 28.6              | 82.3        |
| WP-762381-2.5-9    | 2,500            | 1             | 76.2            | 38.1           | N/A                 | 41.3              | 82.3        |
| WP-762508-2.5-9    | 2,500            | 1             | 76.2            | 50.8           | N/A                 | 54.0              | 82.6        |
| WP-762127-1-9      | 1,000            | 1             | 76.2            | 127.0          | N/A                 | 129.5             | 79.4        |
| WP-101508-2.5-9    | 2,500            | 1             | 101.6           | 50.8           | N/A                 | 54.6              | 104.1       |
| WP-101635-2.5-9    | 2,500            | 1             | 101.6           | 63.5           | N/A                 | 66.7              | 107.7       |
| WP-101762-1.8-9    | 1,800            | 1             | 101.6           | 76.2           | N/A                 | 79.4              | 104.1       |
| WP-101101-1.3-9    | 1,300            | 1             | 101.6           | 101.6          | N/A                 | 104.8             | 104.1       |
| WP-101165-0.85-9   | 850              | 1             | 101.6           | 165.1          | N/A                 | 168.3             | 104.9       |

\*) **Note:** Standard Format Not Compatible with T200 Printers.

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**Engineering Notes**

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| 3-1747769-0 | 14   | 1827827-3   | 15   | 1-1871275-2 | 14   | 1981898-1   | 11     |
| 4-1747769-6 | 14   | 1827827-4   | 15   | 1-1871275-6 | 14   | 5338979-1   | 21     |
| 5-1747769-0 | 14   | 1827827-5   | 15   | 2-1871275-0 | 14   | 5338979-2   | 21     |
| 5-1747769-4 | 14   | 1827827-6   | 15   | 2-1871275-2 | 14   | 5338980-1   | 21     |
| 5-1747769-6 | 14   | 1827827-7   | 15   | 2-1871275-4 | 14   | 5338982-1   | 21     |
| 6-1747769-0 | 14   | 1827827-8   | 15   | 2-1871275-8 | 14   | 5338982-2   | 21     |
| 7-1747769-0 | 14   | 1827827-9   | 15   | 3-1871275-0 | 14   | 6337194-1   | 40     |
| 8-1747769-0 | 14   | 1-1827827-0 | 15   | 4-1871275-0 | 14   |             |        |
| 1750516-1   | 18   | 1-1827827-1 | 15   | 4-1871275-6 | 14   |             |        |
| 1775012-1   | 25   | 1-1827827-2 | 15   | 5-1871275-0 | 14   |             |        |
| 1775055-1   | 19   | 1-1827827-3 | 15   | 5-1871275-4 | 14   |             |        |
| 1775059-1   | 25   | 1-1827827-4 | 15   | 5-1871275-6 | 14   |             |        |
| 1775067-1   | 25   | 1-1827827-5 | 15   | 6-1871275-0 | 14   |             |        |
| 1775204-1   | 25   | 1-1827827-6 | 15   | 7-1871275-0 | 14   |             |        |
| 1775250-1   | 16   | 1-1827827-7 | 15   | 8-1871275-0 | 14   |             |        |
| 1825534-1   | 98   | 1-1827827-8 | 15   | 1871406-1   | 10   |             |        |
| 1827000-1   | 42   | 1-1827827-9 | 15   | 1-1871566-0 | 14   |             |        |
| 1827034-1   | 25   | 2-1827827-0 | 15   | 1-1871566-2 | 14   |             |        |
| 1827349-1   | 22   | 2-1827827-1 | 15   | 1-1871566-6 | 14   |             |        |
| 1827465-1   | 12   | 2-1827827-2 | 15   | 2-1871566-0 | 14   |             |        |
| 1827541-1   | 23   | 2-1827827-3 | 15   | 2-1871566-2 | 14   |             |        |
| 1827546-1   | 23   | 2-1827827-4 | 15   | 2-1871566-4 | 14   |             |        |
| 1827674-1   | 15   | 1827928-1   | 42   | 2-1871566-8 | 14   |             |        |
| 1827674-2   | 15   | 1857118-1   | 13   | 3-1871566-0 | 14   |             |        |
| 1827674-3   | 15   | 1857258-1   | 44   | 4-1871566-0 | 14   |             |        |
| 1827674-4   | 15   | 1857346-1   | 45   | 4-1871566-6 | 14   |             |        |
| 1827674-5   | 15   | 1857353-1   | 17   | 5-1871566-0 | 14   |             |        |
| 1827674-6   | 15   | 1857353-2   | 17   | 5-1871566-4 | 14   |             |        |
| 1827674-7   | 15   | 1857724-4   | 30   | 5-1871566-6 | 14   |             |        |
| 1827674-8   | 15   | 1871250-3   | 25   | 6-1871566-0 | 14   |             |        |
| 1827674-9   | 15   | 1871250-4   | 25   | 7-1871566-0 | 14   |             |        |
| 1-1827674-0 | 15   | 1-1871274-0 | 14   | 8-1871566-0 | 14   |             |        |
| 1-1827674-1 | 15   | 1-1871274-2 | 14   | 1871583-1   | 25   |             |        |
| 1-1827674-2 | 15   | 1-1871274-6 | 14   | 1871583-2   | 25   |             |        |
| 1-1827674-3 | 15   | 2-1871274-0 | 14   | 1871583-3   | 25   |             |        |

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Engineering Notes

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