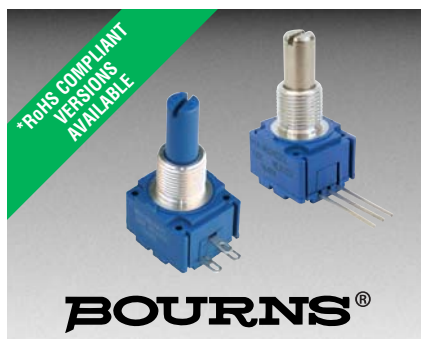




Features

- Available in a variety of pin-out configurations
- Virtually infinite electrical circuit isolation
- Model 96 sealed for board wash
- Metal or plastic shaft options
- DPST and DPDT switch options
- RoHS compliant versions available*

91, 92, 93, 94, 95, 96 - 5/8 " Square Single-Turn Panel Control
97, 99 - 5/8 " Square Single-Turn Panel Control with Rotary Switch

Potentiometer Specifications

Initial Electrical Characteristics ¹	Conductive Plastic Element	Cermet Element
Standard Resistance Range		
Linear Tapers (A, B, E, & H)	(B & E) 1 K ohms to 1 megohm	(A & H) 100 ohms to 1 megohm
Audio Tapers (C, D, F, G, S, & T)	(D, G, S, & T) 1 K ohms to 1 megohm	(C & F) 1 K ohms to 1 megohm
Total Resistance Tolerance	10 % or 20 %	5% or 10%
Independent Linearity	±5 %	±5 %
Absolute Minimum Resistance	2 ohms maximum	2 ohms maximum
Effective Electrical Angle	(Linear tapers) 240 ° ± 5 °	(Linear tapers) 240 ° ± 6 °
	(Audio tapers) 225 ° ± 5 °	(Audio tapers) 225 ° ± 6 °
Contact Resistance Variation	±1 %	±1 % or 3 ohms (whichever is greater)
Dielectric Withstanding Voltage (MIL-STD-202, Method 301)		
Sea Level	1,500 VAC minimum	1,500 VAC minimum
70,000 Feet	500 VAC minimum	500 VAC minimum
Insulation Resistance (500 VDC)	1,000 megohms minimum	1,000 megohms minimum
Power Rating (Voltage Limited By Power Dissipation or 350 VAC, Whichever Is Less)		
+70 °C Single Section Assembly	(Linear tapers) 0.5 watt	(Linear tapers) 2 watts
	(Audio tapers) 0.25 watt	(Audio tapers) 1 watt
+70 °C Multiple Section Assembly	(Linear tapers) 0.5 watt/section	(Linear tapers) 1 watt/section
	(Audio tapers) 0.25 watt/section	(Audio tapers) 0.5 watt/section
+125 °C	0 watt	0 watt
Theoretical Resolution	Essentially infinite	Essentially infinite
Environmental Characteristics¹		
Operating Temperature Range	-40 °C to +125 °C	-40 °C to +125 °C
Storage Temperature Range	-55 °C to +125 °C	-55 °C to +125 °C
Temperature Coefficient Over Storage Temperature Range	±1,000 ppm/°C	±150 ppm/°C
Vibration (Single Section)	15 G	15 G
Total Resistance Shift	±2 % maximum	±2 % maximum
Voltage Ratio Shift	±5 % maximum	±5 % maximum
Shock (Single Section)	30 G	30 G
Total Resistance Shift	±2 % maximum	±2 % maximum
Voltage Ratio Shift	±5 % maximum	±5 % maximum
Load Life	1,000 hours	1,000 hours
Total Resistance Shift	±10 % maximum	±5 % maximum
Rotational Life (No Load)	100,000 cycles	100,000 cycles
Total Resistance Shift	(Linear tapers) 10 ohms or ±15 % TRS max.	(All tapers) ±5 % TRS max.
	(whichever is greater)	
	(Audio tapers) ±20 % maximum	
Contact Resistance Variation @ 50,000 cycles	(Linear tapers) ±2 %	±2 %
	(Audio tapers) ±3 %	±3 %
Moisture Resistance (MIL-STD-202, Method 103, Condition B)		
Total Resistance Shift	(Linear tapers) ±10 % TRS maximum	(All tapers) ±5 % TRS maximum
	(Audio tapers) ±20 % TRS maximum	
Insulation Resistance (500 VDC)	100 megohms minimum	100 megohms minimum
IP Rating (Model 96)	IP 65	IP 65
(All Others)	IP 40	IP 40

*RoHS Directive 2002/95/EC Jan 27 2003 including Annex
Specifications are subject to change without notice.
Customers should verify actual device performance in their specific applications.

91, 92, 93, 94, 95, 96 - 5/8 " Square Single-Turn Panel Control
97, 99 - 5/8 " Square Single-Turn Panel Control with Rotary Switch

BOURNS®

Potentiometer Specifications

Mechanical Characteristics¹

Stop Strength (1/4 " D shaft).....	45.19 N-cm (4 lb.-in.)
(1/8 " D shaft)	33.89 N-cm (3 lb.-in.)
Mechanical Angle	300 ° ±5 °
Torque	
Starting	0.3 max. above average running torque
Running Torque	
Single or Dual Section (A ,D & R Bushings)	0.21 to 1.06 N-cm (0.3 to 1.5 oz.-in.)
Single or Dual Section (C & U Bushings)	0.14 to 1.06 N-cm (0.2 to 1.5 oz.-in.)
Mounting	(Metal Bushing) 1.7-2.0 N-m (15-18 lb.-in.) maximum
	Plastic Bushing) 56-79 N-cm (5-7 lb.-in.) maximum
Variation	0.35 N-cm (0.5 oz.-in.) maximum in 45 ° shaft travel
Weight (Single Section, Plastic Bushing)	7.3 grams nominal
Weight (Single Section, Metal Bushing)	12.7 grams nominal
(Each Additional Section).....	4 grams nominal
Terminals	Printed circuit terminals, J-Hooks or solder lugs
Soldering Condition	Recommended hand soldering using Sn95/Ag5 no clean solder, 0.025 " wire diameter.
	Maximum temperature 399 °C (750 °F) for 3 seconds. No wash process to be used with no clean flux.
Marking.....	Manufacturer's trademark, date code, resistance, manufacturer's part number
Ganging (Multiple Section Potentiometers)	2 cups maximum
Hardware	One lockwasher and one mounting nut is shipped with each potentiometer, except where noted in the part number.

NOTE: ALL MODEL 90 PERFORMANCE SPECIFICATIONS DO NOT APPLY TO UNITS SUBJECTED TO PRINTED CIRCUIT BOARD CLEANING PROCEDURES, EXCEPT FOR THE SEALED VERSION (MODEL 96).

¹AT ROOM AMBIENT: +25 °C NOMINAL AND 50 % RELATIVE HUMIDITY NOMINAL, EXCEPT AS NOTED.

91, 92, 93, 94, 95, 96 - 5/8 " Square Single-Turn Panel Control
97, 99 - 5/8 " Square Single-Turn Panel Control with Rotary Switch

BOURNS®

Rotary Switch Specifications

Initial Electrical Characteristics¹

Contacts:	
DPST	N.O./N.O., N.C./N.C. or N.O./N.C.
DPDT	2 N.O./N.C. (break before make)
Power Rating (Resistive Load):	
DPST	2 A @ 125 volts RMS-60 Hz or 2 A @ 28 VDC, 1 A @ 250 volts RMS-60 Hz
DPDT	1 A @ 125 volts RMS-60 Hz or 1 A @ 28 VDC
Contact Resistance (0.1 VDC-10 mA)	10 milliohms nominal
Contact Bounce	5 milliseconds maximum
Dielectric Withstanding Voltage (MIL-STD-202, Method 301)	
Sea Level	1500 VAC minimum
Insulation Resistance	1000 megohms minimum

Environmental Characteristics¹

Operating Temperature Range	0 °C to +70 °C
Exposure Temperature Range	-65 °C to +125 °C
Vibration (Dual Section)	8 G
Contact Resistance	10 milliohms maximum
Contact Bounce	0.1 millisecond maximum
Shock (Dual Section)	20 G
Contact Resistance	10 milliohms maximum
Contact Bounce	0.1 millisecond maximum
Rotational Life	25,000 cycles
Switch Actuating Torque (50% Duty cycle @ Rated Power Load)	1.41 to 4.94 N-cm (2 to 7 oz.-in.)
Contact Resistance	100 milliohms maximum
Moisture Resistance (MIL-STD-202, Method 106, Condition B)	
Contact Resistance (0.1 VDC-10 mA)	10 milliohms maximum
Insulation Resistance (After 24 Hours @ Room Temperature) (500 VDC)	100 megohms minimum
Housing Material	High temperature, flame retardant, thermosetting plastic

Mechanical Characteristics¹

Actuating Torque (Each Section, Switch Module Only)	3.53 to 10.59 N-cm (5 to 15 oz.-in.)
Running Torque (Out of Detent, 2-4 Module Assembly)	0.21 to 1.41 N-cm (0.3 to 2 oz.-in.)
Detent	CW or CCW standard
Actuation Angle	20 ° ±5 °
Contact Materials	Fine silver with gold overlay
Terminal Styles	Solder lug only
Standard Orientation	In-line with control terminals
Optional	Rotated 90 ° CCW from standard
Terminal Strength (Before and After Soldering Heat Exposure)	0.9 kg (2 lbs.) minimum

NOTE: Model 99 performance specifications do not apply to units subjected to printed circuit board cleaning procedures.

¹At room ambient: +25 °C nominal and 50 % relative humidity nominal, except as noted.

BOURNS®

Product Dimensions

Model 91 & 96 PC Pin Terminals, In-Line

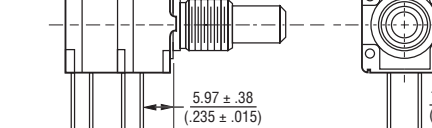
Technical drawing showing two views of the Model 91 & 96 PC Pin Terminals, In-Line.

Left View (Side View):

- Overall length: $22.86 \pm .43$ ($.90 \pm .017$)
- Pin length: 12.7 ($.50$)
- Pin diameter: $.79 \pm .41$ ($.031 \pm .016$)
- Threaded section length: $9.53 \pm .38$ ($.375 \pm .015$)
- Threaded section diameter: $6.35 \pm .38$ ($.250 \pm .015$)
- SEE DETAIL FOR SHAFT OPTIONS
- Distance from body to pin tip: $11.05 \pm .20$ ($.435 \pm .008$)
- Body width: 10.16 ($.40$)

Right View (Front View):

- Overall width: $15.88 \pm .38$ ($.625 \pm .015$)
- Mounting hole diameter: 1.37 ($.054$)
- Pin diameter: 13.72 ($.54$) DIA.
- Distance from body to pin tip: $15.88 \pm .38$ ($.625 \pm .015$)
- Distance from body to pin tip (Model 91 only): $9.53 \pm .38$ ($.375 \pm .015$)
- Distance from body to pin tip (Model 91 only): $15.29 \pm .56$ ($.602 \pm .022$) (MODEL 91 ONLY)
- Distance from body to pin tip (Model 91 only): 2.36 ($.093$)
- Distance from body to pin tip (Model 91 only): 2.54 ($.100$)
- Pin diameter: $.81$ ($.032$) DIA.
- Distance from body to pin tip (Model 91 only): 2.54 ($.100$)



Technical drawings of the 1000 Series 1/2" connector. The drawings include a side view, a top view, and a detail view of the connector body. Dimensions are provided in inches and millimeters.

Dimensions:

- Overall length: $5.97 \pm .38$ (235 $\pm$.015)
- Threaded section length: $5.08 \pm .38$ (20 $\pm$.015) TYP.
- Threaded section diameter: $.81$ DIA. TYP. (.032)
- Overall width: 12.7 ± 1.02 (.50 $\pm$.040)
- Width of mounting flange: 5.08 (20)
- Distance from mounting flange to connector body: $10.16 \pm .30$ (.40 $\pm$.012)
- Distance from mounting flange to connector body (alternative): $11.05 \pm .20$ (.435 $\pm$.008)

Connector Body Details:

- 1: Mounting flange
- 2: Mounting flange
- 3: Mounting flange
- 02: Mounting flange

Technical drawings of the 1000 Series connector showing front, top, and side views with dimensions in inches and millimeters.

Front View Dimensions:

- Pin pitch: $4.45 \pm .38$ (.175 ± .015)
- Pin length: 10.16 (.40)
- Pin diameter: $4.45 \pm .38$ (.175 ± .015)
- Pin spacing: $5.59 \pm .20$ (.220 ± .008)

Top View Dimensions:

- Pin pitch: 5.08 ± 1.02 (.200 ± .040)
- Pin diameter: 2.54 (.100)
- Pin spacing: 2.54 (.100)
- Pin length: 2.03 (.080) 3 PLCS.
- Pin diameter: 1.02 (.040) WIDE X 3 PLCS.
- Pin length: 2.29 (.090) LONG

Side View Dimensions:

- Pin diameter: $.41$ (.016)

TOLERANCES EXCEPT AS SHOWN: DECIMAL .XXX ± $\frac{.128}{(.015)}$ FRACTION ± 1/64
 .XX ± $\frac{.005}{(.38)}$ ANGLE ± 5°

DIMENSIONS ARE: $\frac{\text{MM}}{(\text{INCHES})}$

Technical drawing of a 2-pin connector. The top view shows a square body with a central circular feature and two pins. Dimensions include a pin diameter of $.61$ ($.032$) R. MAX., a pin length of $5.33 \pm .76$ ($.21 \pm .03$), and a body width of 3.81 ($.150$) MAX. TYP. The side view shows a cross-section of the body with a gap dimension of 1.52 ($.06$) GAP.

3/8 THREADLESS (9.53 mm) (STYLE "D")
3/8-32 UNEF (9.53 mm) (STYLE "A")
1/4-32 UNEF (6.35 mm) (STYLE "C")
M10 X 0.75-6g (STYLE "R")
M7 X 0.75-6g (STYLE "U")

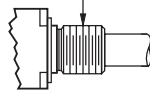
[illegible]

Diagram illustrating the mechanical and electrical specifications of the DPST (NO/NC) potentiometer:

- Mechanical Orientation:** The shaft is oriented at $120^\circ \pm 5^\circ$ STD. FLAT ORIENTATION (SHAFT AT CCW END).
- Electrical Connections:** The potentiometer has three terminals labeled 1, 2, and 3. Terminal 1 is connected to the CCW (Counter-Clockwise) end, and terminal 3 is connected to the CW (Clockwise) end. Terminal 2 is the center wiper.
- Rotation:** The total rotation is 300° .
- Detent and Actuation:** The potentiometer features a CCW DETENT (25° MAX. ACTUATION ANGLE) and a CW DETENT (25° MAX. ACTUATION ANGLE).
- Switch Terminals:** The switch terminals are shown in vertical position. The DPST (NO/NC) configuration is shown for types 50, 51, 56, 57, 53, 55, 57, 59, 61, 71, 73, 54, 55, 60, 61, 52, 53, 58, 59, 70, 71, 72, 73.

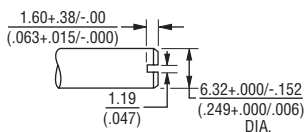
Switch contacts shown in detent position.
Specifications are subject to change without notice.
Customers should verify actual device performance in their specific applications.

91, 92, 93, 94, 95, 96, 97, 99 - 5/8" Square Single-Turn **BOURNS®**

Product Dimensions

Plastic Shaft Styles

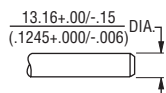
SHAFT TYPE "B" (USES BUSHING A OR D)



STD. LENGTHS:

12.70 (.500)	15.88 (.625)	19.05 (.750)	22.23 (.875)
-----------------	-----------------	-----------------	-----------------

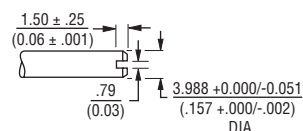
SHAFT TYPE "D" (USES BUSHING C)



STD. LENGTHS:

12.70 (.500)	15.88 (.625)	19.05 (.750)
-----------------	-----------------	-----------------

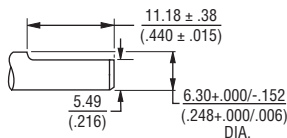
SHAFT TYPE "T" (USES BUSHING U)



STD. LENGTHS:

12.00 (.472)	16.00 (.630)	22.00 (.866)
-----------------	-----------------	-----------------

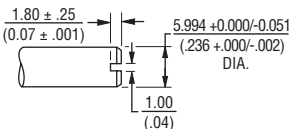
SHAFT TYPE "C" (USES BUSHING A OR D)



STD. LENGTHS:

22.23 (.875)

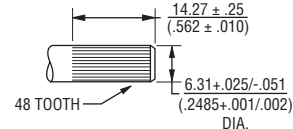
SHAFT TYPE "R" (USES BUSHING R)



STD. LENGTHS:

16.0 (.630)	19.0 (.748)	22.0 (.866)
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SHAFT TYPE "W" (USES BUSHING A OR D)

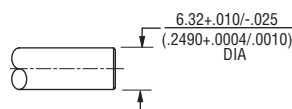


STD. LENGTHS:

25.40 (1.00)

Metal Shaft Styles

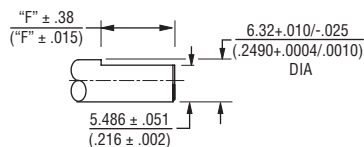
SHAFT TYPE "A" (USES BUSHING A)



STD. LENGTHS:

12.70 (.500)	15.88 (.625)	19.05 (.750)	22.23 (.875)	25.4 (1.000)
-----------------	-----------------	-----------------	-----------------	-----------------

SHAFT TYPE "H" (USES BUSHING A)



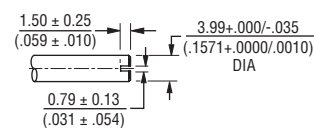
STD. LENGTHS:

12.70 (.500)	15.88 (.625)	19.05 (.750)	22.23 (.875)	25.4 (1.000)
-----------------	-----------------	-----------------	-----------------	-----------------

FLAT LENGTH "F":

1.60 (.063)	4.78 (.188)	7.95 (.313)	11.13 (.438)	14.30 (.563)
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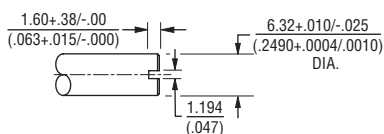
SHAFT TYPE "V" (USES BUSHING U)



STD. LENGTHS:

12.0 (.472)	16.0 (.630)	19.0 (.748)	22.0 (.866)
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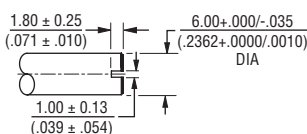
SHAFT TYPE "G" (USES BUSHING A)



STD. LENGTHS:

12.70 (.500)	15.88 (.625)	19.05 (.750)	22.23 (.875)	25.4 (1.000)
-----------------	-----------------	-----------------	-----------------	-----------------

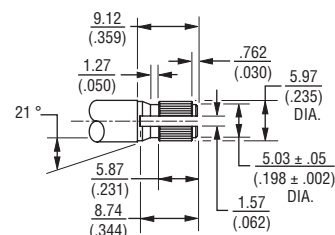
SHAFT TYPE "J" (USES BUSHING R)



STD. LENGTHS:

12.0 (.472)	16.0 (.630)	19.0 (.748)	22.0 (.866)
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SHAFT TYPE "Y" (USES BUSHING A)



STD. LENGTHS:

19.05 (.750)

DIMENSIONS ARE: $\frac{\text{MM}}{\text{(INCHES)}}$

TOLERANCES EXCEPT AS SHOWN: .XX = ± .02 (.050)
 .XXX = ± .005 (.127)
 .XXXX = ± .0005 (.0127)

Specifications are subject to change without notice.
 Customers should verify actual device performance in their specific applications.

How to Order 90 Series Panel Controls

BOURNS®

91	A	2	A	-	A	28	-	A	15
99	A	2	A	-	B	28	-	A	15

A15	L
R51	L

Models 91 - 96: Part number for multiple section potentiometers must have a taper and resistance value for each section.

Models 97 & 99: Part number must contain a switch type.

ANTI-ROTATION LUG	
A	Single .305" (7.8 mm) R, 90 °CW
C	Single .305" (7.8 mm) R, 270 °CW
D	No Lug

# SECTIONS	APPLICABLE MODELS
1 Single	Models 91 Thru 96 Only
2 Dual	All Models, 2nd Section is a Switch in Model 99

RoHS IDENTIFIER	
L	Compliant
Blank	Non-Compliant

SWITCH TYPE (MODELS 97 & 99 ONLY)	
(R50)	DPST N.O./N.C. CW Detent In-Line Term
(R51)	DPST N.O./N.C. CCW Detent In-Line Term
(R52)	DPST N.O./N.O. CW Detent In-Line Term
(R53)	DPST N.O./N.O. CCW Detent In-Line Term
(R54)	DPST N.C./N.C. CW Detent In-Line Term
(R55)	DPST N.C./N.C. CCW Detent In-Line Term
(R56)	DPST N.O./N.C. CW Detent Horz Term
(R57)	DPST N.O./N.C. CCW Detent Horz Term
(R58)	DPST N.O./N.O. CW Detent Horz Term
(R59)	DPST N.O./N.O. CCW Detent Horz Term
(R60)	DPST N.C./N.C. CW Detent Horz Term
(R61)	DPST N.C./N.C. CCW Detent Horz Term
(R70)	DPDT CW Detent In-Line Term
(R71)	DPDT CCW Detent In-Line Term
(R72)	DPDT CW Detent Horz Term
(R73)	DPDT CCW Detent Horz Term

BUSHING	
A	Metal Plain 3/8" (9.53 mm) D x 3/8" (9.53 mm) L
C	Metal Plain 1/4" (6.35 mm) D x 1/4" (6.35 mm) L
D	Plastic Unthreaded 3/8" (9.53 mm) D x 3/8" (9.53 mm) L
R	Metal Plain 10 mm D x 9 mm L
U	Metal Plain 7 mm D x 9 mm L

MODEL	
91	Single-Turn, In-Line PC Pins
92	Single-Turn, In-Line J-Hooks
93	Single-Turn, L-Pattern PC Pins
94	Single-Turn, L-Pattern J-Hooks
95	Single-Turn, Triangle-Pattern Solder Lugs
96	Single-Turn, In-Line PC Pins, Sealed*
97	Single-Turn, L-Pattern PC Pins w/Switch
99	Single-Turn, Triangle-Pattern Solder Lugs w/Switch

*Model 96 is not available in multi-gang versions.

SHAFT LENGTH (FMS)		AVAILABLE ONLY IN BUSHING
Code	Description	Code
16	1/2" L	A, C, D
20	5/8" L	A, C, D
24	3/4" L	A, C, D
28	7/8" L	A, D
32	1" L	A, D
METRIC		
12	12 mmL	U
16	16 mmL	R, U
19	19 mmL	R
22	22 mmL	R, U

ELEMENT TYPE TAPER/TOLERANCE		RESISTANCE CODE VALUE IN OHMS	
(A)	Linear Cermet ±10 %	(05) - 100	(30) - 15 K
		(28) - 150	(16) - 20 K
(H)	Linear Cermet ±5 %	(06) - 200	(17) - 25 K
		(07) - 250	(18) - 50 K
		(08) - 500	(19) - 75 K
		(09) - 750	(20) - 100 K
		(10) - 1 K	(31) - 150 K
		(29) - 1.5 K	(21) - 200 K
		(11) - 2 K	(22) - 250 K
		(12) - 2.5 K	(23) - 500 K
		(13) - 5 K	(24) - 750 K
		(14) - 7.5 K	(25) - 1 M
		(15) - 10 K	
(B)	Linear C-P ±20 %	(10) - 1 K	(18) - 50 K
		(12) - 2.5 K	(20) - 100 K
(E)	Linear C-P ±10 %	(13) - 5 K	(22) - 250 K
		(15) - 10 K	(23) - 500 K
		(16) - 20 K	(25) - 1 M
		(17) - 25 K	
(C)	CW Audio Cermet ±10 %	(10) - 1 K	(18) - 50 K
(D)	CW Audio C-P ±20 %	(12) - 2.5 K	(20) - 100 K
(F)	CCW Audio Cermet ±10 %	(13) - 5 K	(22) - 250 K
(G)	CCW Audio C-P ±20 %	(15) - 10 K	(23) - 500 K
(S)	CW Audio C-P ±10 %	(17) - 25 K	(25) - 1 M
(T)	CCW Audio C-P ±10 %		

SHAFT TYPE		AVAILABLE ONLY IN	
		LENGTHS (CODE)	BUSHINGS (CODE)
B	Plastic Single Slotted 1/4" (6.35 mm) D	16,20,24,28	A,D
C	Plastic Single Flatted 1/4" (6.35 mm) D	24,28	A,D
D	Plastic Single Plain 1/8" (3.18 mm) D	16,20,24	C
R	Plastic Single Slotted 6 mm D	Metric 16,19,22	R
T	Plastic Single Slotted 4 mm D	Metric 16,19,22	U
W	Plastic Single Knurled 1/4" (6.35 mm) D	32	A,D
A	Metal Single Plain 1/4" (6.35 mm) D	16,20,24,28,32	A
G	Metal Single Slotted 1/4" (6.35 mm) D	16,20,24,28,32	A
H	Metal Single Flatted 1/4" (6.35 mm) D	16,20,24,28,32	A
J	Metal Single Slotted 6 mm D	Metric 12,16,19,22	R
V	Metal Single Slotted 4 mm D	Metric 12,16,19,22	U
Y	Metal Single Knurled 1/4" (6.35 mm) D	24	A

*Boldface features are Bourns standard options.
All others are available with higher minimum order quantities.*

Mouser Electronics

Authorized Distributor

Click to View Pricing, Inventory, Delivery & Lifecycle Information:

Bourns:

[91D1D-B28-E20](#) [93D1D-B28-H20](#) [92021-W203](#) [93D1D-W32-B10](#) [91D1D-W32-B20](#) [BD743C-S](#) [91C2D-D24-H10/H10L](#)