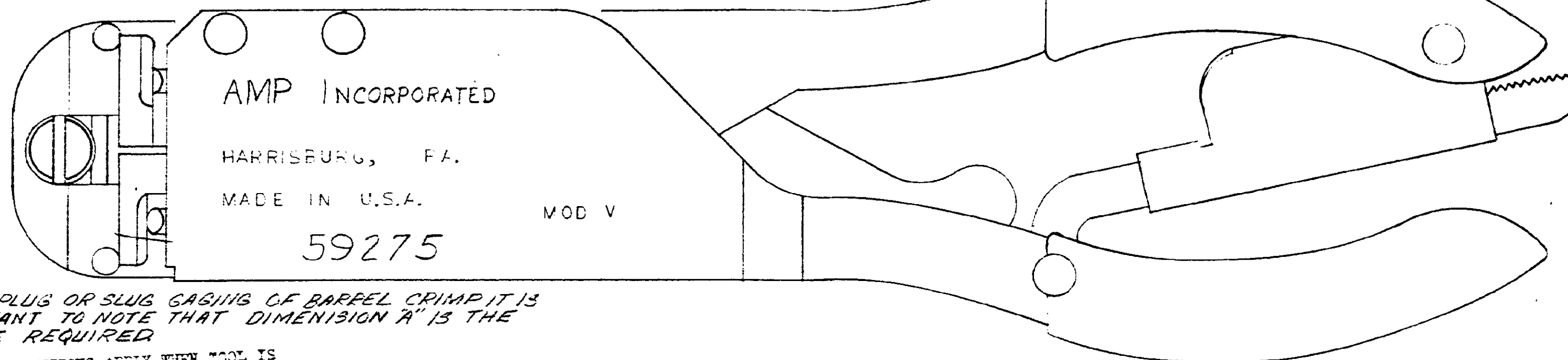
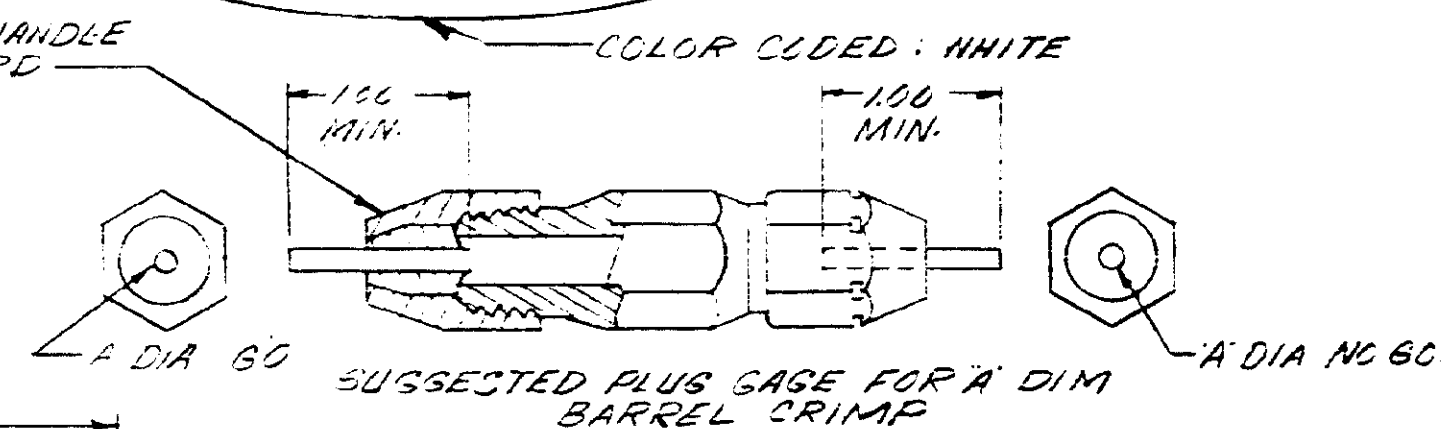
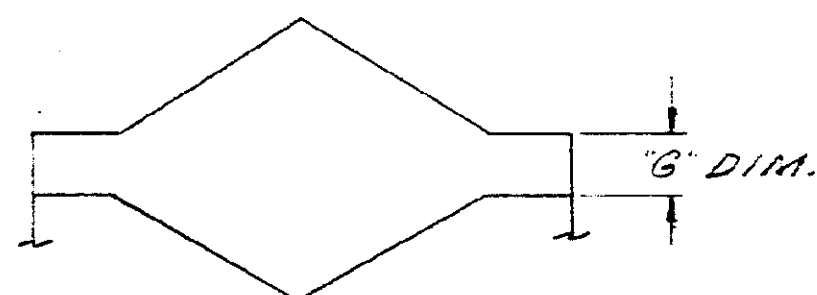
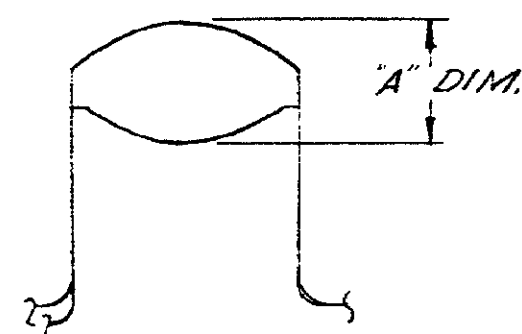




NOTE:

1. WHEN PLUG OR SLUG GAGING OF BARREL CRIMP IT IS IMPORTANT TO NOTE THAT DIMENSION "A" IS THE FIGURE REQUIRED

PLUG GAGE DIMENSIONS APPLY WHEN TOOL IS
BOTTOMED BUT NOT UNDER PRESSURE.

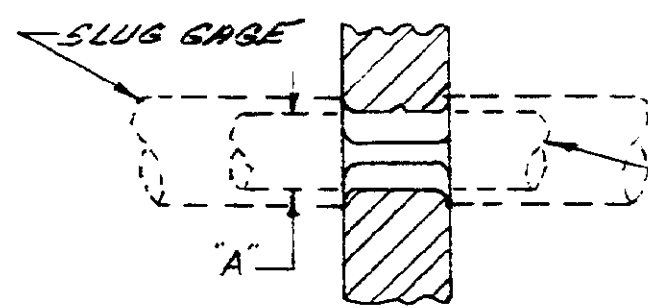
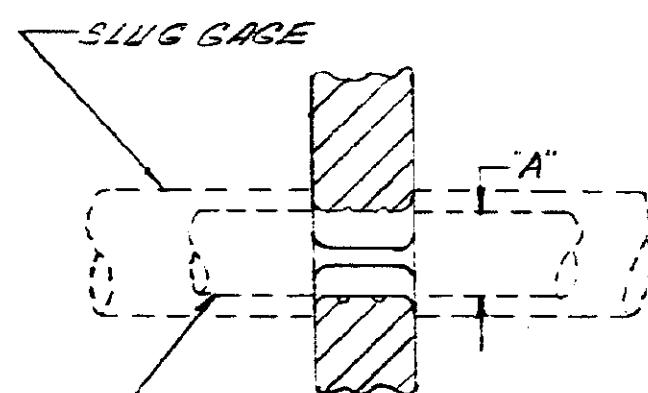
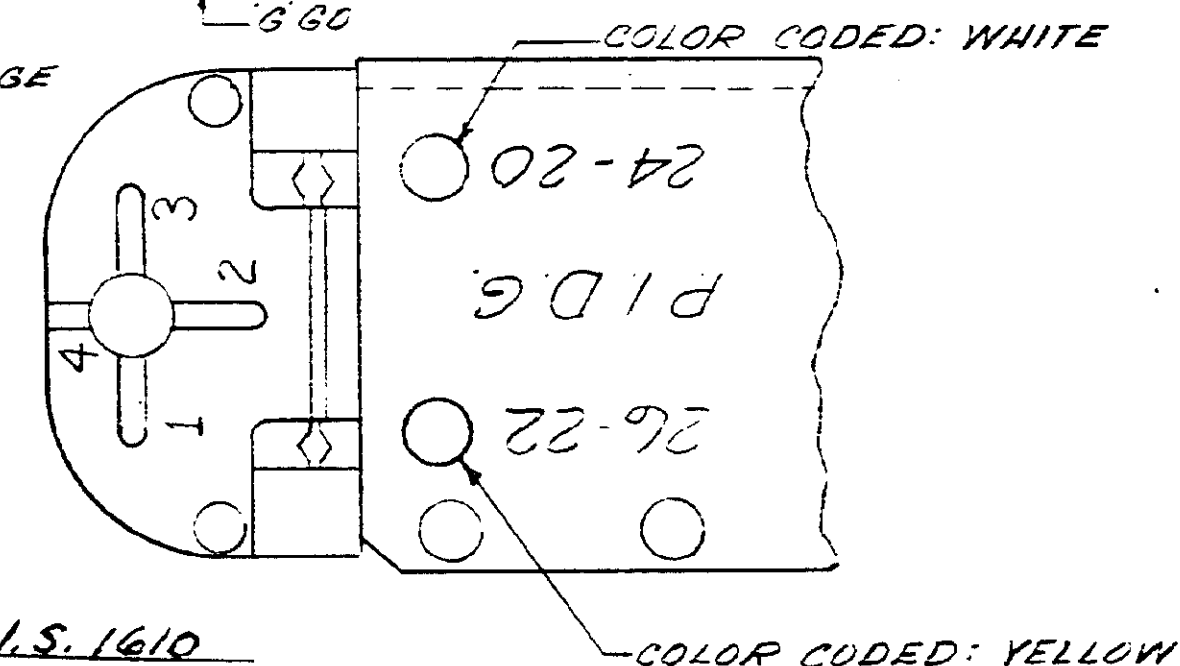
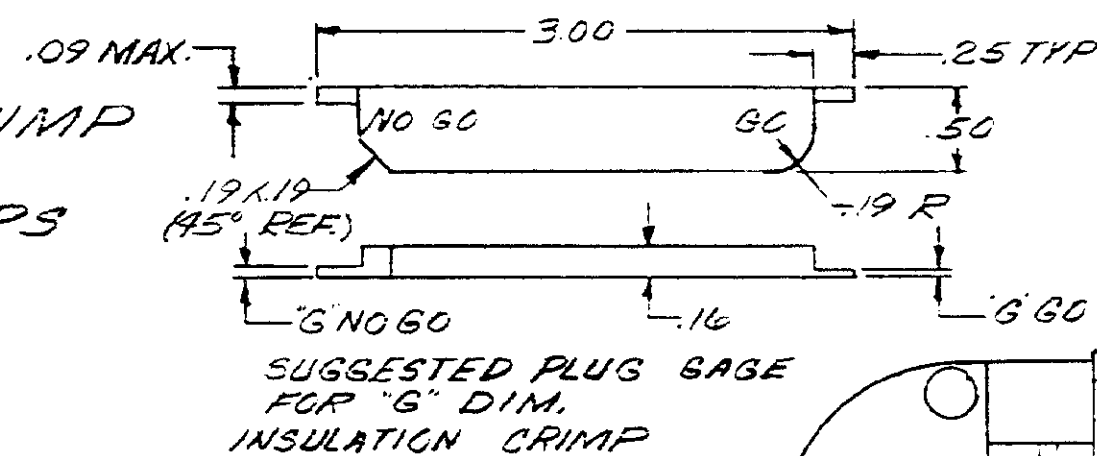


BARREL - CRIMP

INSULATION- CRIMP

ENLARGED VIEW OF CRIMPS

WIRE SIZE	"A" DIA. BARREL CRIMP		"G" DIM. INSUL. CRIMP	
GAGE	G O	NC 60	GO AT POS. #1	NC 60 AT POS. #2
26-22	.063	.069	.025	.075
24-20	.089	.095	.035	.085



PLUG GAGE — BARREL INSERTS
24-20

BARREL INSERTS
26-22

SUPERSEDED BY 1.5.1610

VI	SUB BY 15.1610	-	EA	2-29 77
V	REVISED	-	EA	2-29 77
LTR	REVISION RECORD	ECM	DATE	

DWG SIZE		NUMBER	NAME	REMARKS	ITEM NO.
REQUIRED PER ASSEMBLY		© 1967 BY AMP INCORPORATED ALL RIGHTS RESERVED. AMP PRODUCTS COVERED BY PATENTS AND/OR PATENTS PENDING.			CUSTOMER COPY REFERENCE ONLY
DR <i>P. L. H. K. 12-3-67</i> CHK <i>L. J. H. K. 12-3-67</i> DE APP <i>P. L. H. K. 12-3-67</i>		MATERIAL AND FINISH 		 AMP INCORPORATED HARRISBURG, PENNA.	
		WIRE - RANGE - INSULATION 26-22 1 + +	TYPE "C" - PIDG		
		TOLERANCE EXCEPT AS NOTED = 1" 0'	SCALE 2-1	LOC MC	NO. 59275
DESCRIPTION		NAME T HEAD ASSEMBLY MOD V			