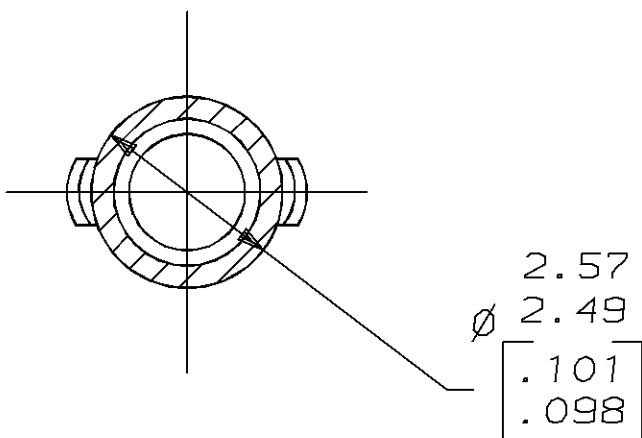
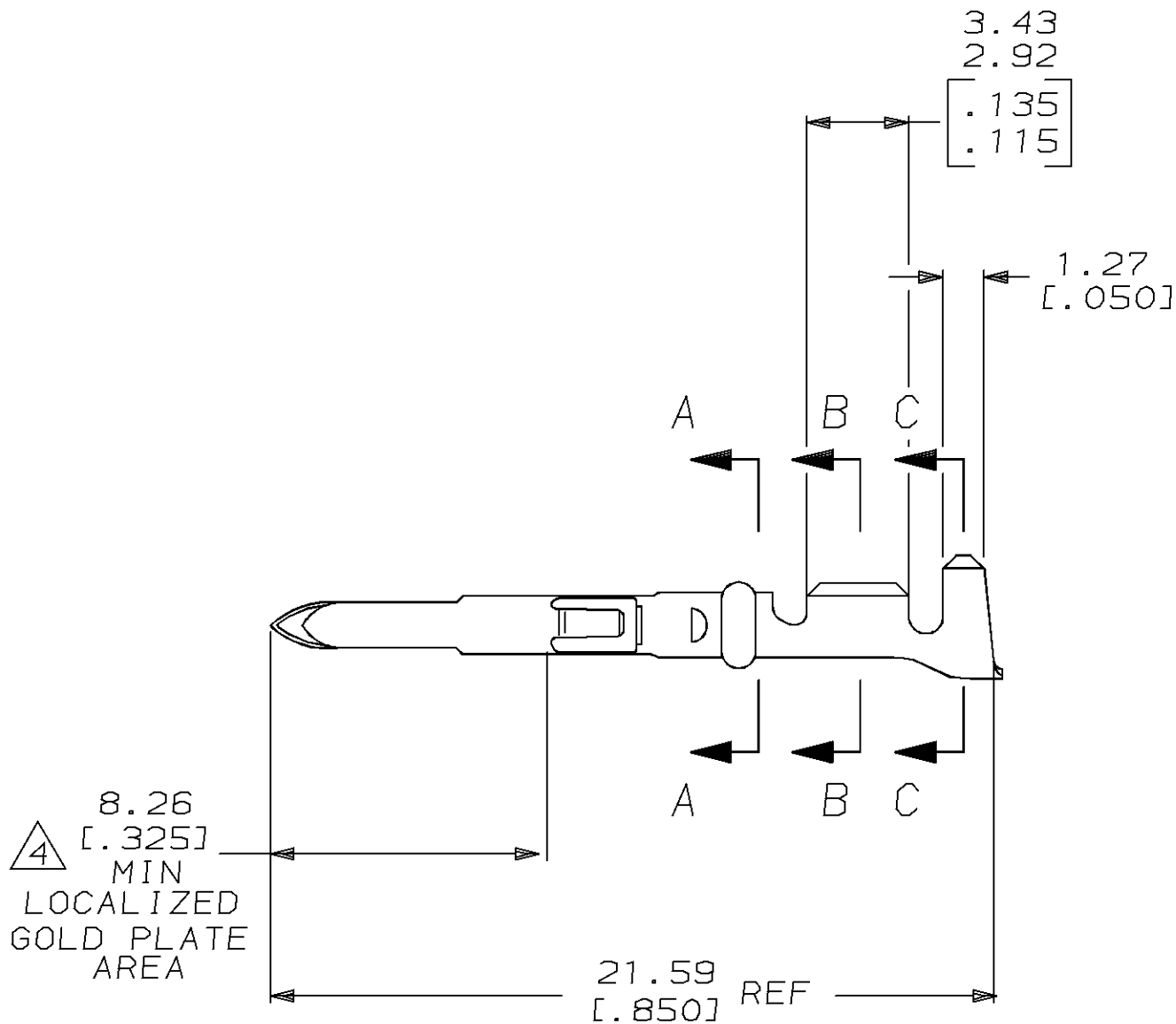
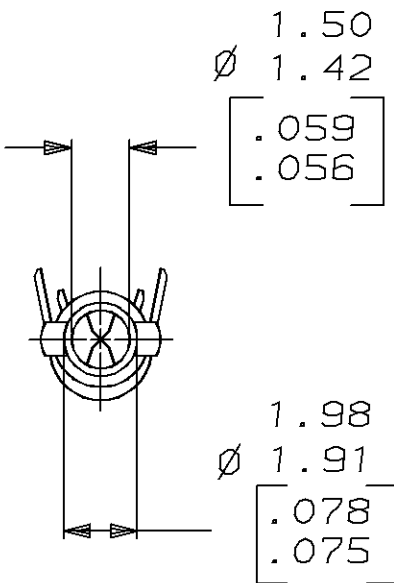
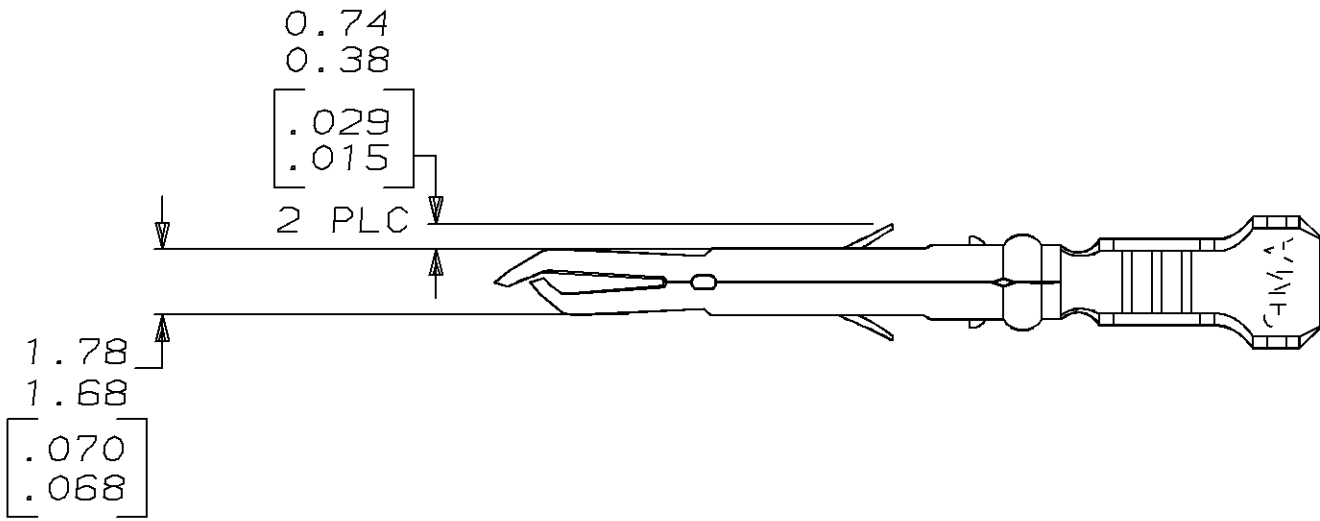


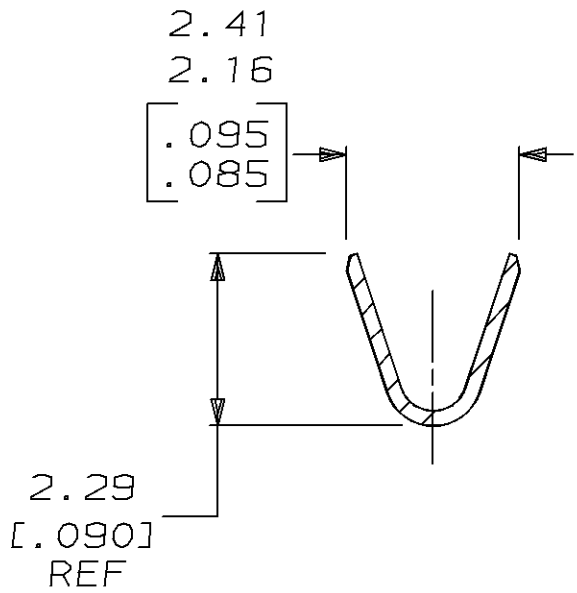
LOC		DIST		P		F		ZONE		LTR		REVISIONS		DATE		APPD	
CM		52										C	REV & REDWN PER EC 0730-0059-95	3-21-95		KS	RS

- 1 WIRE RANGE: 0.13-0.8mm² (26-18 AWG).
- 2 INSULATION RANGE: 1.27-2.92 [.050-.115] MAX. DIA.
- 3 DIMENSIONS IN BRACKETS ARE IN INCHES.
- 4

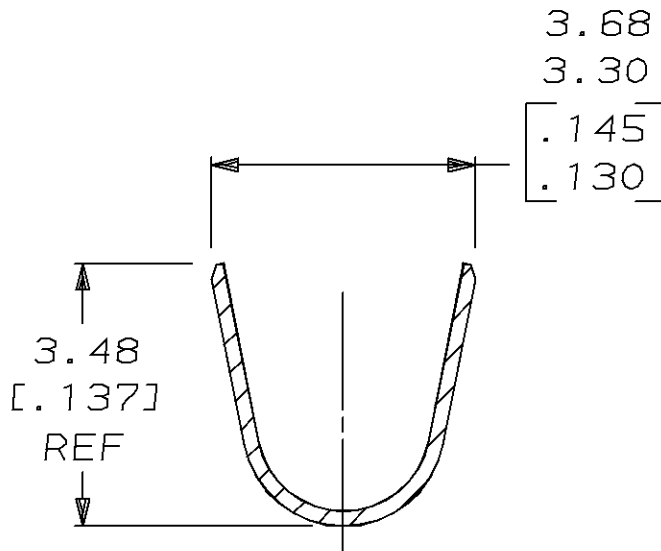
 TIP PLATE WITH 0.00076-0.00091 [.000030-.000036] MIN GOLD IN THE LOCALIZED GOLD PLATE AREA OVER 0.00127 [.000050] MIN NICKEL UNDERPLATE.



SECTION A-A
SCALE 10:1



SECTION B-B
SCALE 10:1



SECTION C-C
SCALE 10:1

METRIC

THIS DRAWING IS A CONTROLLED DOCUMENT FOR AMP INCORPORATED. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST REVISION.

		4 GOLD PLATE	0.20 [.008] PH05 BRZ		640580-2	
		PRE-TIN	0.20 [.008] PH05 BRZ		640580-1	
		FINISH	MATERIAL		PART NO	
DO NOT SCALE PRINT. UNLESS SPECIFIED DIMENSIONS IN mm [INCHES] TOLERANCES ON : 2 PLC DEC ±0.13 [.005] 3 PLC DEC ± - ANGLES ± - MATERIAL SEE TABLE		DR 3-21-95 K. SALMON	AMP AMP Incorporated Harrisburg, PA 17105-3608 NAME GROUNDING PIN, LOOSE PIECE, MR			
		CHK 3-21-95 R. SWING				
		APPD 3-21-95 W. LONG				
		APPD 3-21-95 W. LONG				
		PRODUCT SPEC -				
FINISH	APPLICATION SPEC	SIZE	CAGE CODE	DRAWING NO		
SEE TABLE	-	D	00779	C-640580		
	WEIGHT -	SCALE	5:1		SHEET	1 OF 1

CUSTOMER DRAWING