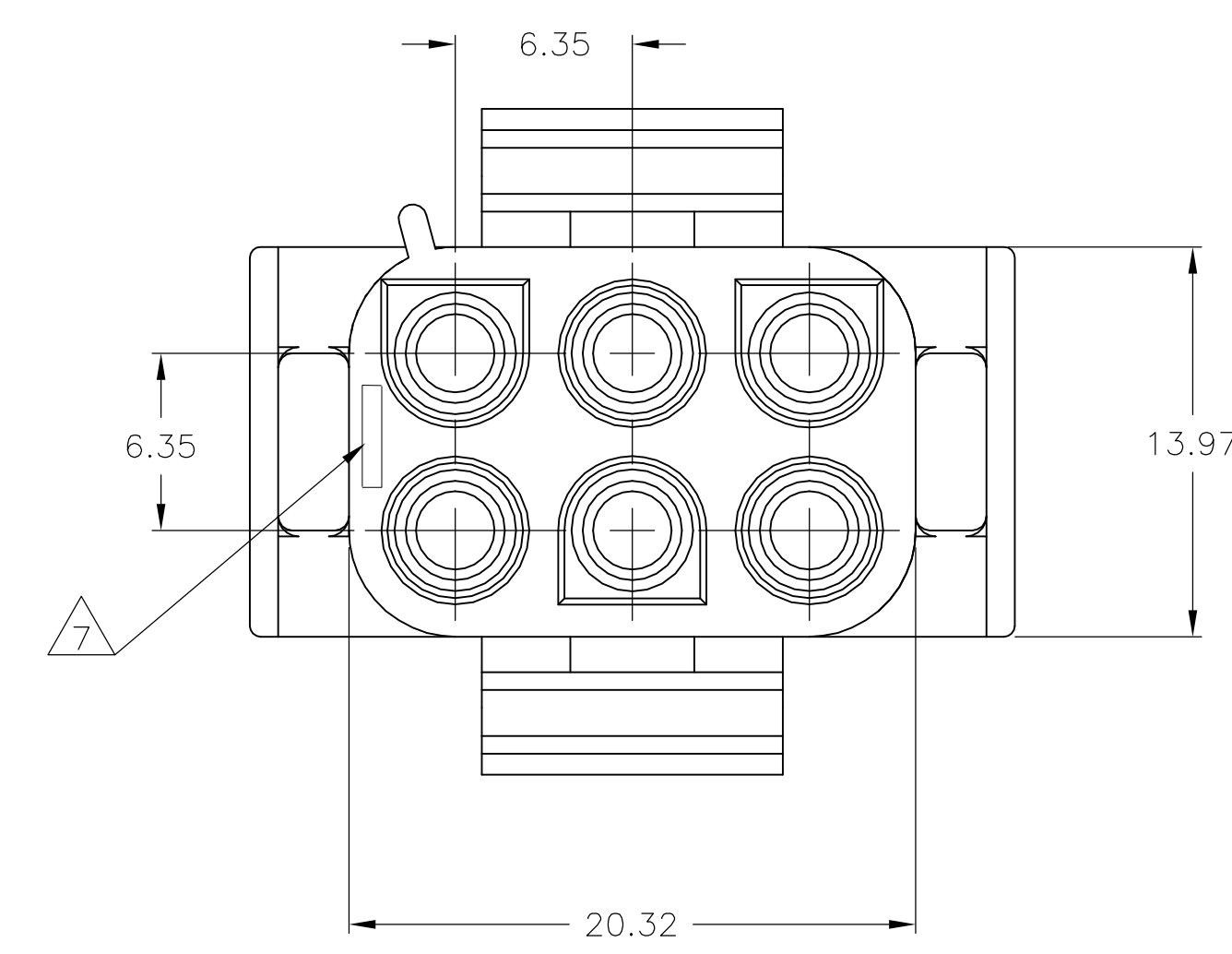
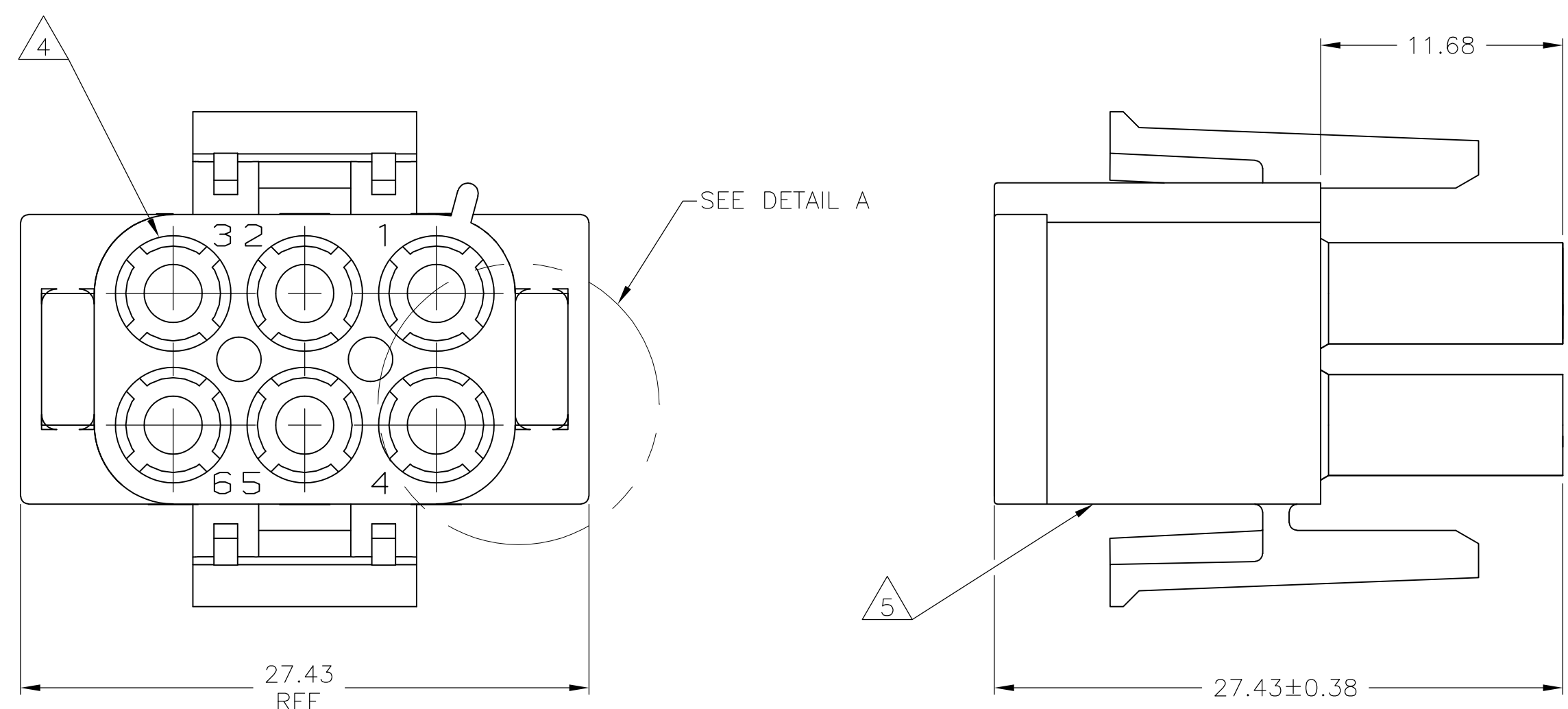
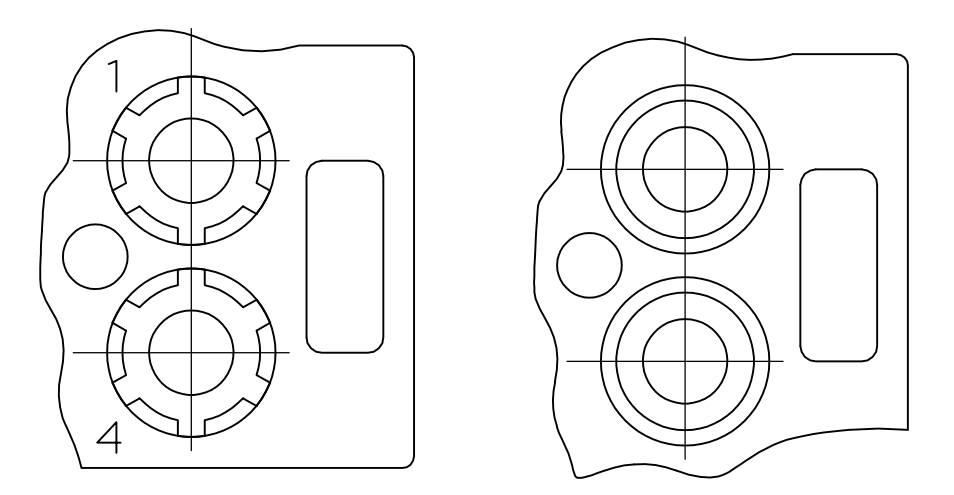
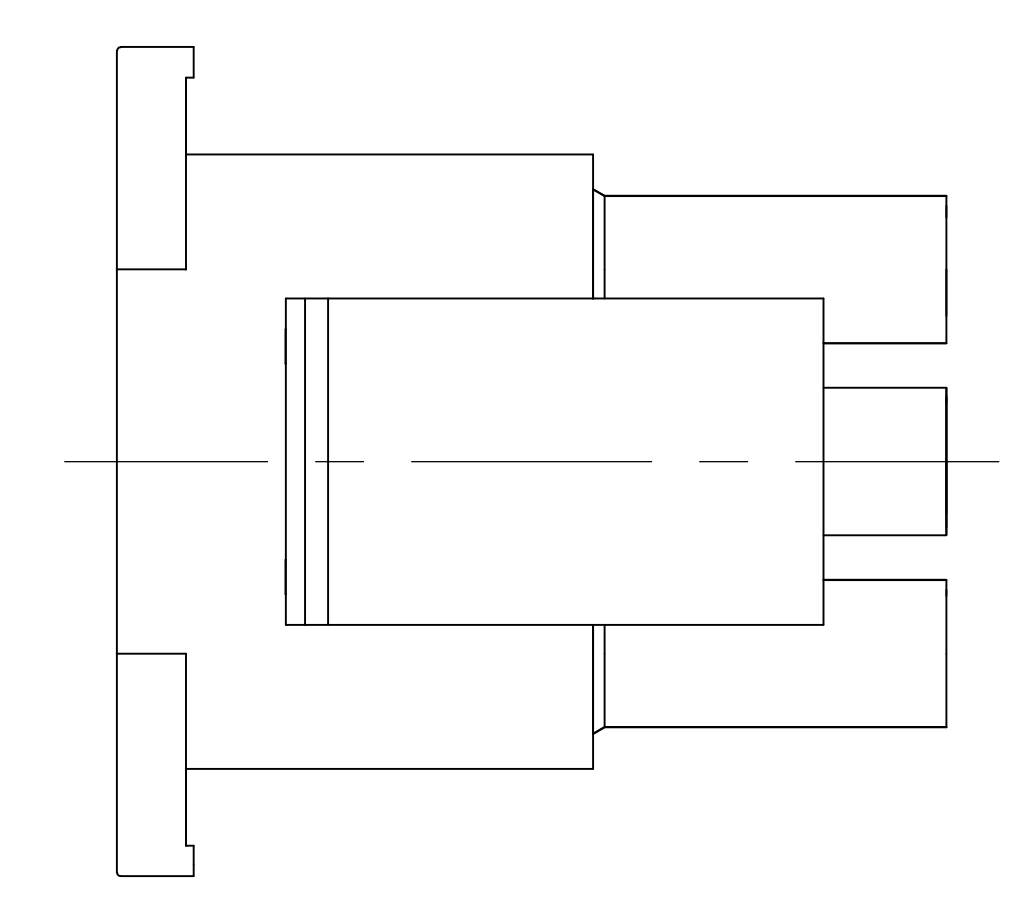


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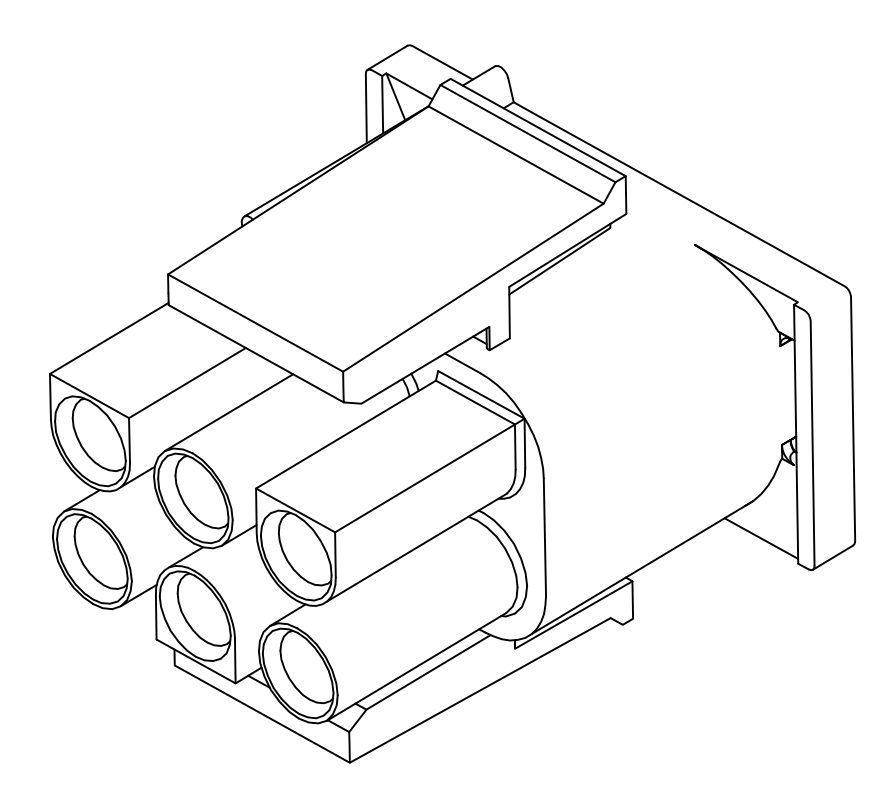


1. MATES WITH APPROPRIATE UNIVERSAL MATE-N-LOK™ CAP OR HEADER.
2. SMALL NICKS ARE PERMITTED ON THE CIRCUIT TOWERS WHICH COULD INCREASE THE INITIAL HOUSING MATING FORCE BY UP TO 4.4 NEWTONS [1.0 LBS]. NO INDIVIDUAL NICKED TOWER SHALL INCREASE THIS FORCE BY OVER 2.2 NEWTONS [.5 LBS].
3. DIMENSIONS SHOWN REPRESENT PRODUCT IN DRY, AS MOLDED, CONDITION. ADDITIONAL 2% GROWTH DUE TO SUBSEQUENT MOISTURE ABSORPTION MAY OCCUR AND SHOULD BE ACCOUNTED FOR.
4. FOUR RIBS EQUALLY SPACED, NO SPECIFIC ORIENTATION. NO RIBS OR SIX RIBS EQUALLY SPACED, NO SPECIFIC ORIENTATION, OPTIONAL.
5. UNDERWRITERS RECOGNIZED COMPONENT LOGO AND CSA CERTIFICATION LOGO TO BE LOCATED ONCE EACH ON SIDE OF HOUSING.
6. MANUFACTURING LOCATION ID ON SIDE OF HOUSING (OPTIONAL).
7. TRADEMARK LOCATION (AMP OR TE CONNECTIVITY).
8. OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

C



DETAIL A
OPTIONAL CONSTRUCTIONS



A

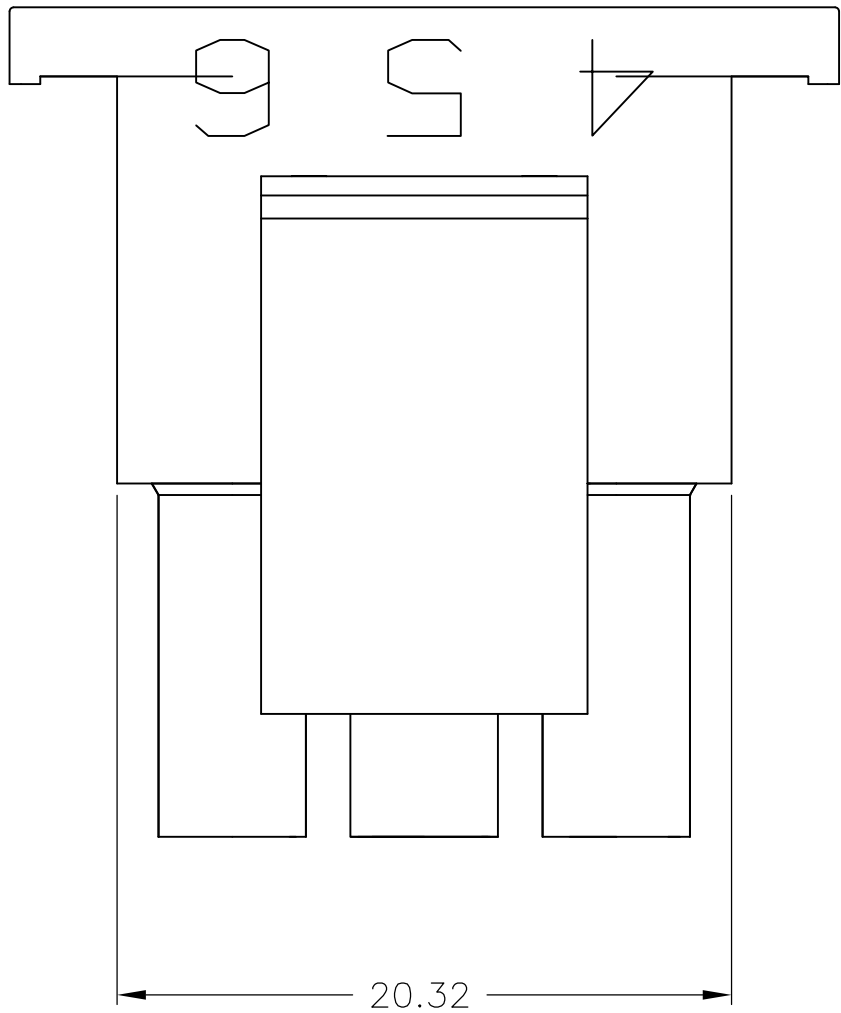
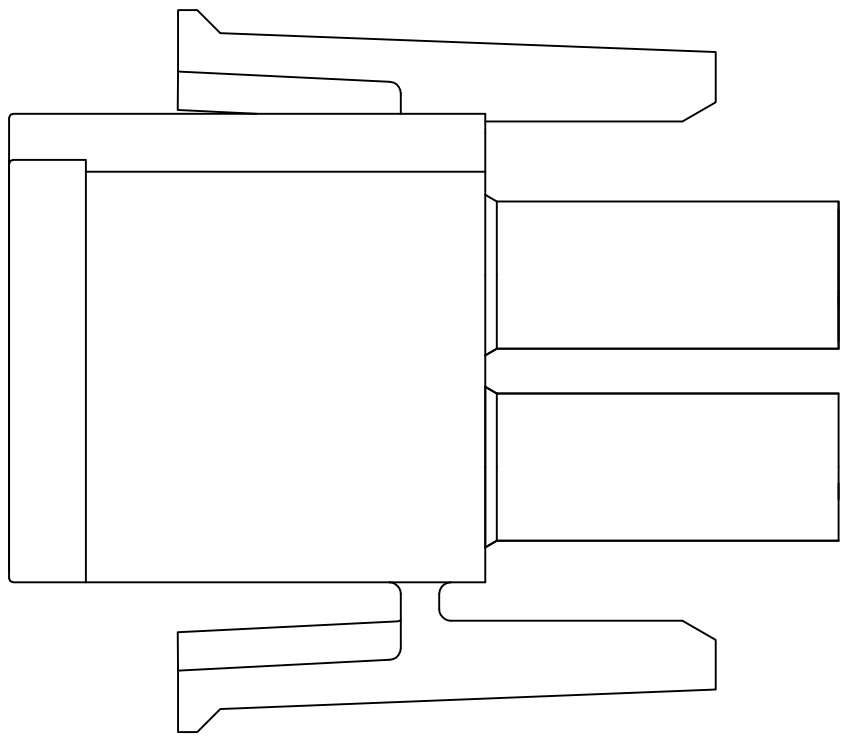
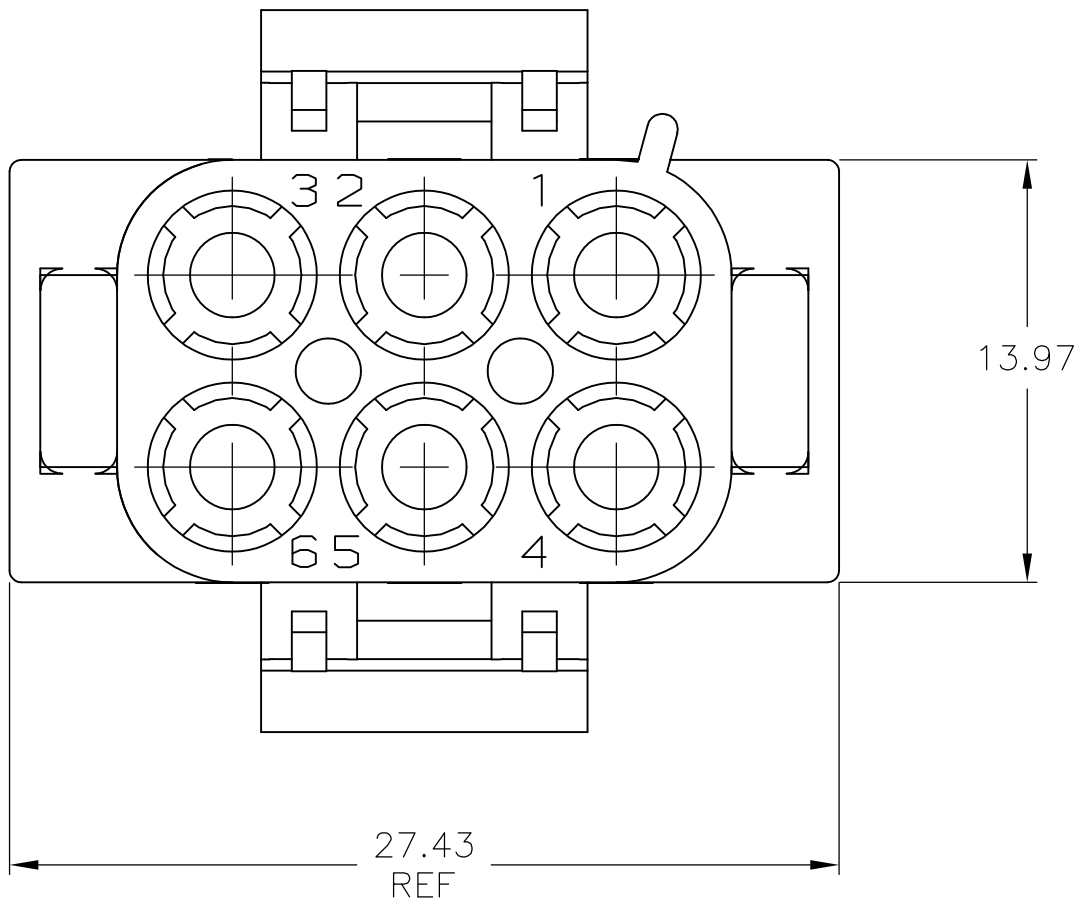
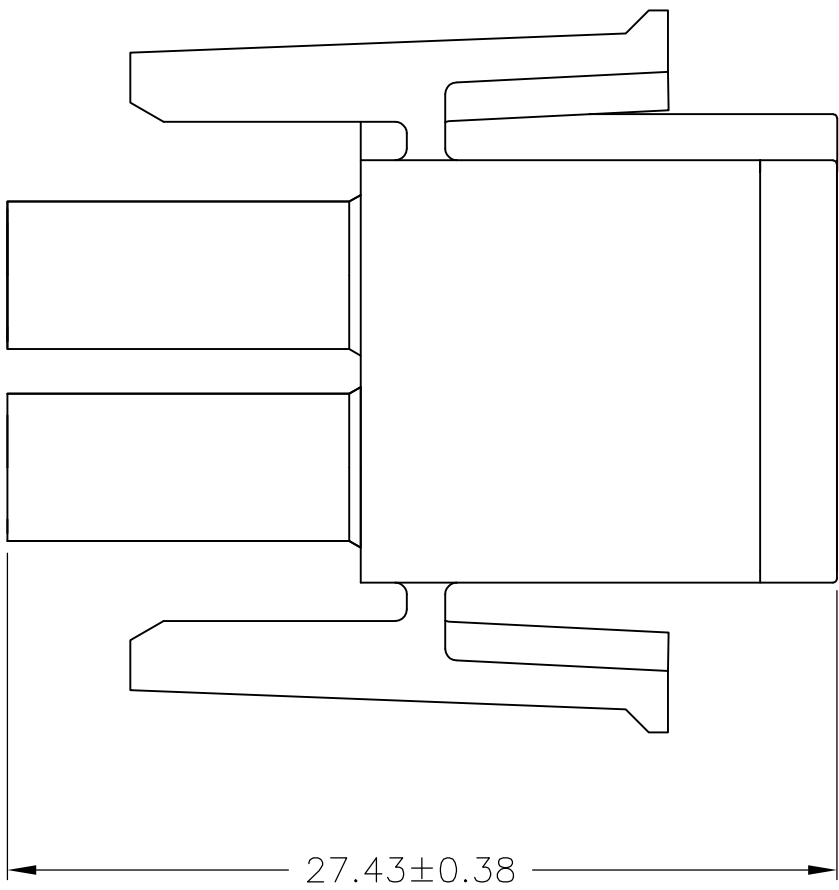
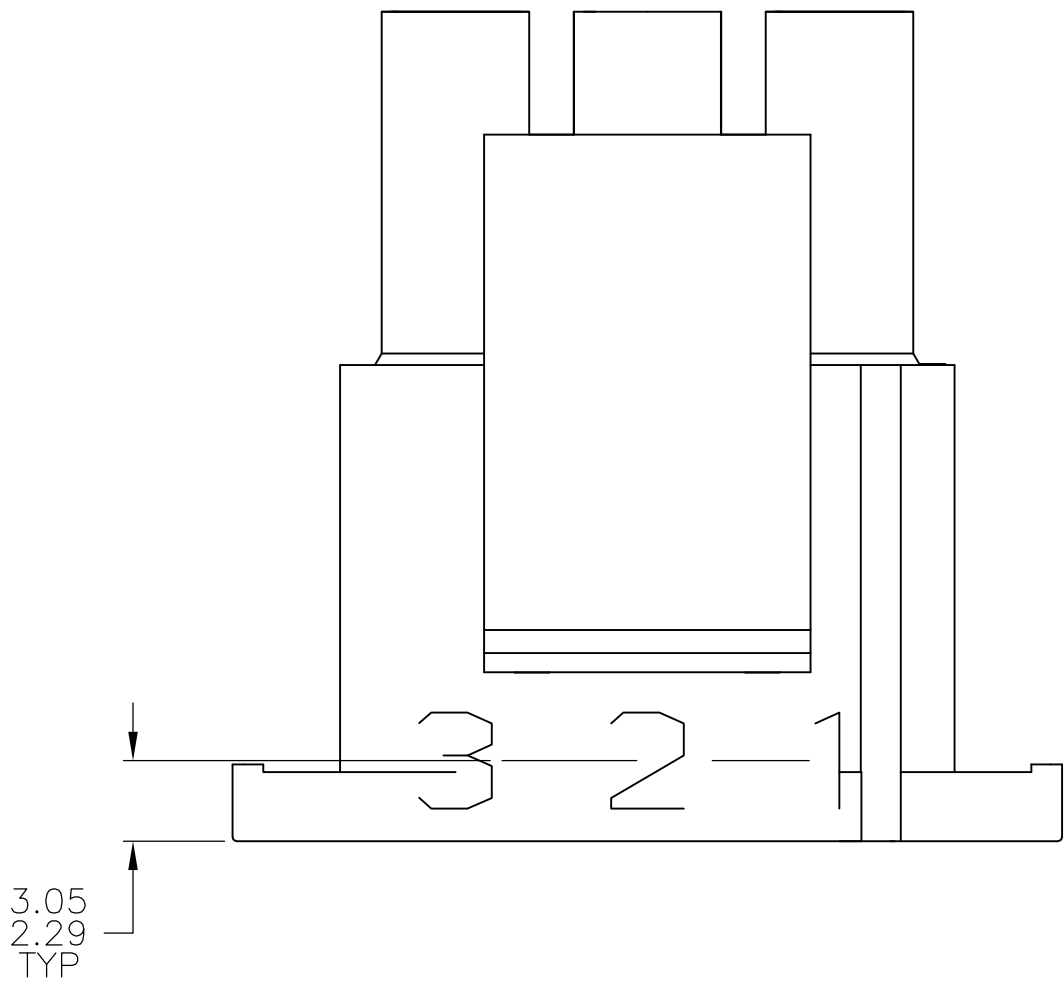
27.43	1.080
20.32	.800
13.97	.550
11.68	.460
0.38	.015
0.13	.005
MM	IN
CONVERSION TABLE	

8	SUPERSEDED BY 1-480704-0	8	OBSOLETE	BLACK	1-480704-9
		8	OBSOLETE	GRAY	1-480704-8
		8	OBSOLETE	BLUE	1-480704-6
		8	OBSOLETE	GREEN	1-480704-5
		8	OBSOLETE	YELLOW	1-480704-4
		8	OBSOLETE	ORANGE	1-480704-3
				RED	1-480704-2
				BROWN	1-480704-1
				NATURAL	1-480704-0
				COLOR	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN K. WHITAKER 23MAR05	TE Connectivity		
CHK S. RIDGILL 23MAR05		NAME			
DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:		PRODUCT SPEC	
		0. PLC ± -		APPLICATION SPEC	
		1. PLC ± -		WEIGHT	
MATERIAL NYLON,UL 94V-2		FINISH -		SIZE A1	
				CAGE CODE 00779	
				DRAWING NO 480704	
				RESTRICTED TO -	
				CUSTOMER DRAWING	
				SCALE 4:1	
				SHEET 1 OF 2	
				REV AP4	

LOC	DIST	REVISIONS				
CM	00	REV	LTR	DESCRIPTION	DATE	DWN
				SEE SHEET 1		

1. STAMP NUMBERS 3.18 HIGH AT WIRE END OF HOUSING (12 POINT DAVID TYPE).
2. CHARACTERS TO BE POSITIONED ON HOUSING TO BE READ FROM WIRE END ONLY.
3. VIOLET,BLACK,BROWN,AND BLUE COLORED BLOCKS TO BE STAMPED WITH WHITE CHARACTERS. ALL OTHER COLORED BLOCKS TO BE STAMPED WITH BLACK CHARACTERS.



3.05	.120	27.43	1.080
2.29	.090	20.32	.800
0.38	.015	13.97	.550
0.13	.005	3.18	.125
MM	IN	MM	IN

CONVERSION TABLE

THIS DRAWING IS A CONTROLLED DOCUMENT.

DWN
K. WHITAKER

CHK
S. RIDGILL

APP'D
S. RIDGILL

23MAR05

23MAR05

23MAR05

DIMENSIONS:

mm

TOLERANCES UNLESS OTHERWISE SPECIFIED:

0. PLC ± -

1. PLC ± -

2. PLC ± 0.13

3. PLC ± -

4. PLC ± -

ANGLES ± 0°30'

FINISH -

NAME

SIZE

CAGE CODE

DRAWING NO

WEIGHT

CUSTOMER DRAWING

PLUG,
6 CIRCUIT,
UNIVERSAL MATE-N-LOK(TM)

A100779

480704

SCALE 4:1

SHEET 2 OF 2

REV AP4

NATURAL

COLOR

2-480704-0

PART NUMBER

TE Connectivity