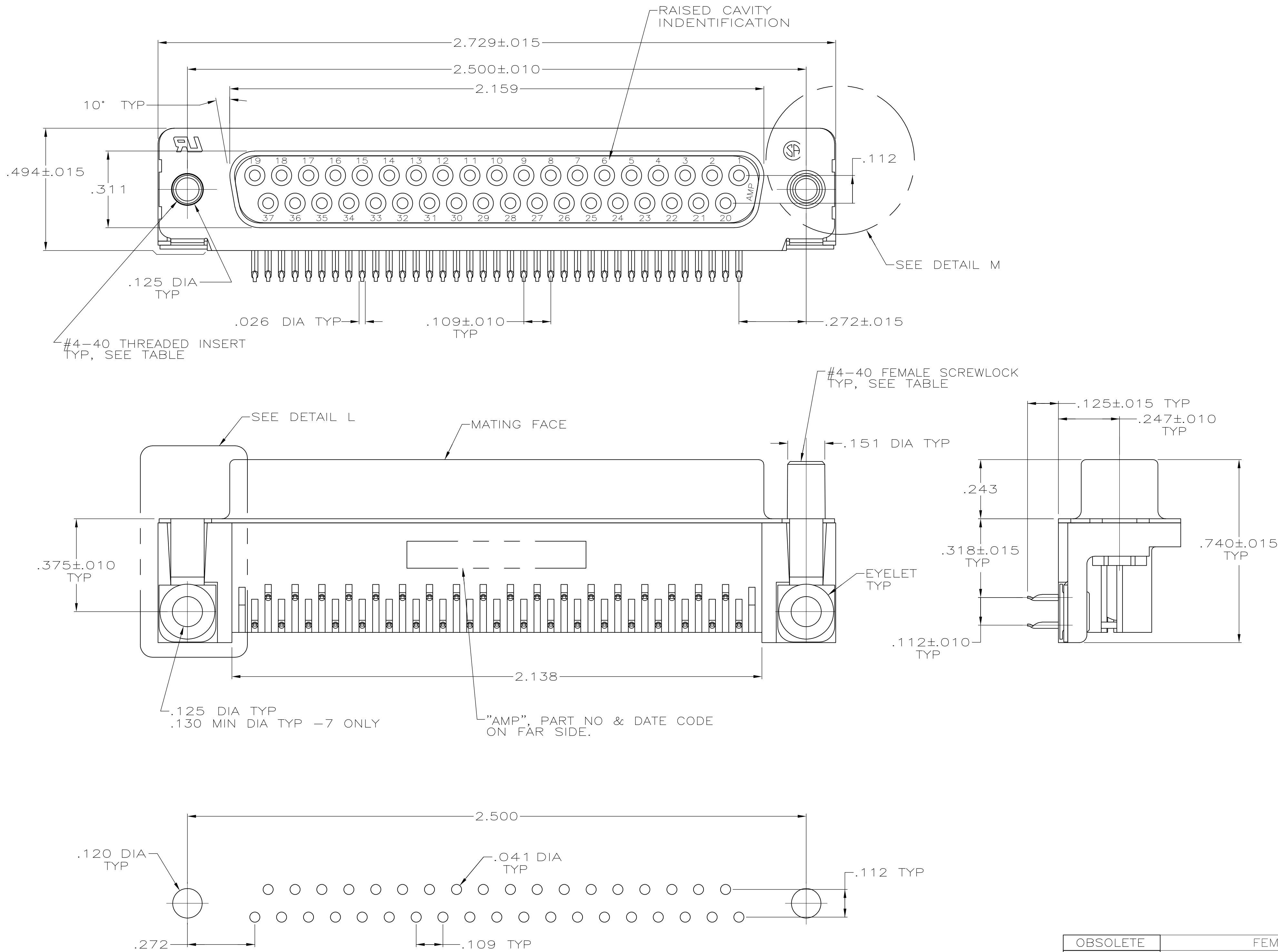
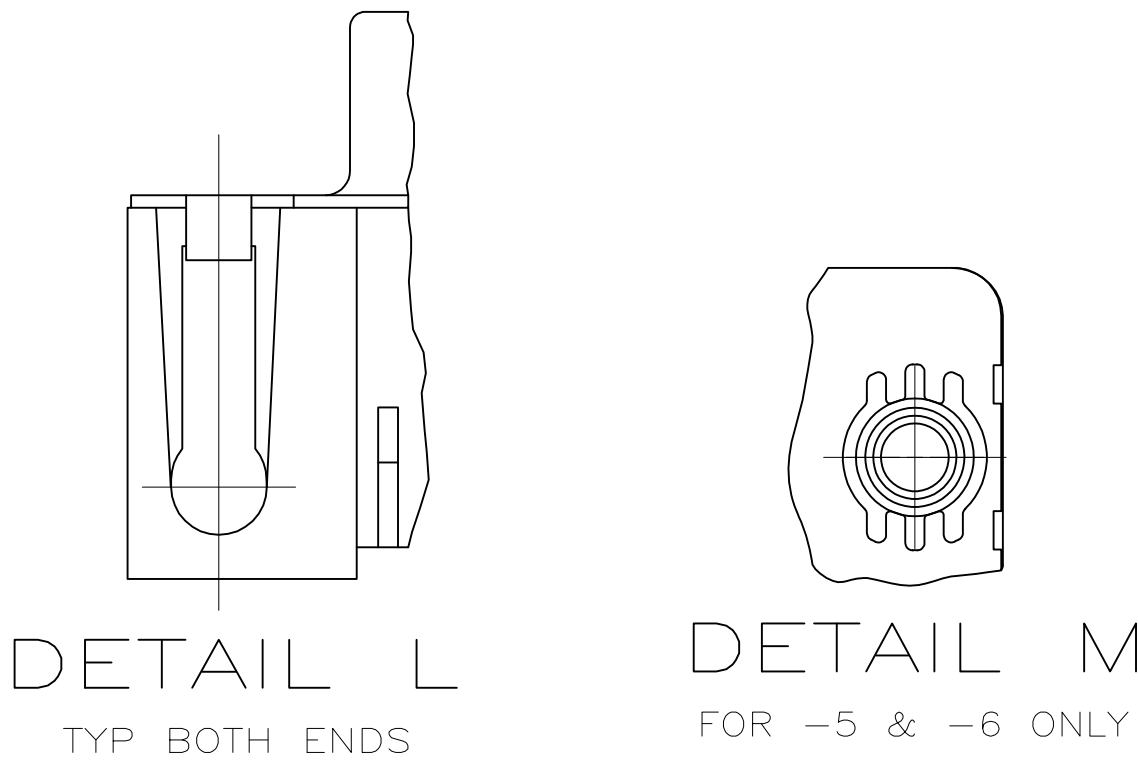


LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
GP	00		Z	REVISED PER ECO-06-010443	28AUG	JRP	SB
			Z1	REVISED PER ECO-09-021826	07JAN10	KK	AEG



- CONNECTOR MATES WITH ANY 37 POSN PLUG IN AMPLIMITE™ SERIES & COMPLIES WITH AMP SPEC 108-40005 WHERE APPLICABLE.
- MOLDED PARTS: FLAME RETARDANT 94V-0 RATED THERMOPLASTIC, BLACK.
SHELL: STEEL PER ASTM A109
CONTACTS: PHOSPHOR BRONZE PER QQ-B-750
EYELETS: BRASS
SCREWLOCKS: ZINC
INSERTS: ZINC
- SHELL: TIN PLATED
CONTACTS: SEE TABLE
EYELETS: TIN PLATED
SCREWLOCKS: CLEAR CHROMATE
INSERTS: CLEAR CHROMATE
- GOLD PLATING PER MIL-G-45204, NICKEL PLATING PER QQ-N-290, TIN PER MIL-T-10727.
- GOLD FLASH FOR A DISTANCE OF .100 MIN FROM MATING END, TIN PLATED .000100-.000200 ON OPPOSITE END, ALL OVER .000050 NICKEL.
- .000030 GOLD FOR A DISTANCE OF .100 MIN FROM MATING END, TIN PLATED .000100-.000200 ON OPPOSITE END, ALL OVER .000050 NICKEL.
- .000015 MIN GOLD FOR A DISTANCE OF .100 MIN FROM MATING END, TIN PLATED .000100-.000200 ON OPPOSITE END, ALL OVER .000030 NICKEL.
- OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI

OBSOLETE	FEMALE SCREWLOCKS	CLINCH TABS (SEE DETAIL L)	6	1-745784-3
OBSOLETE	FEMALE SCREWLOCKS	CLINCH TABS (SEE DETAIL L)	5	1-745784-2
OBSOLETE	THREADED INSERTS	CLINCH TABS (SEE DETAIL L)	6	1-745784-1
OBSOLETE	THREADED INSERTS	CLINCH TABS (SEE DETAIL L)	5	1-745784-0
OBSOLETE	.125 DIA HOLE	CLINCH TABS (SEE DETAIL L)	6	745784-9
OBSOLETE	.125 DIA HOLE	CLINCH TABS (SEE DETAIL L)	5	745784-8
OBSOLETE	NONE	GROUNDING STRAPS	7	745784-7
SUPSD BY 5745784-6	FEMALE SCREWLOCKS	GROUNDING STRAPS	6	745784-6
SUPSD BY 5745784-6	FEMALE SCREWLOCKS	GROUNDING STRAPS	5	745784-5
	THREADED INSERTS	GROUNDING STRAPS	6	745784-4
SUPSD BY 745784-4	THREADED INSERTS	GROUNDING STRAPS	5	745784-3
6 OBSOLETE	NONE	GROUNDING STRAPS	6	745784-2
SUPSD BY 745784-4	NONE	GROUNDING STRAPS	5	745784-1
MOUNTING HARDWARE		SHELL VERSION	CONTACT FINISH 4	PART NUMBER



THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN J. GALLUCCI BG CHK R. STONE	1-23-91 4-26-91	Tyco Electronics Corporation Harriaburg, PA 17105-3608	
DIMENSIONS: INCHES	TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD	NAME	PRODUCT SPEC 108-40025	RCPT ASSY, SIZE 4, 37 POSN, RTANG, AMPLIMITE HD-20, WITH METAL SHELL, WITH OR WITHOUT SCREWLOCKS OR INSERTS
MATERIAL	FINISH	WEIGHT	SIZE A1	CAGE CODE 00779	DRAWING NO 745784
CUSTOMER DRAWING		SCALE 4:1	SHEET 1 OF 1	REV Z1	RESTRICTED TO