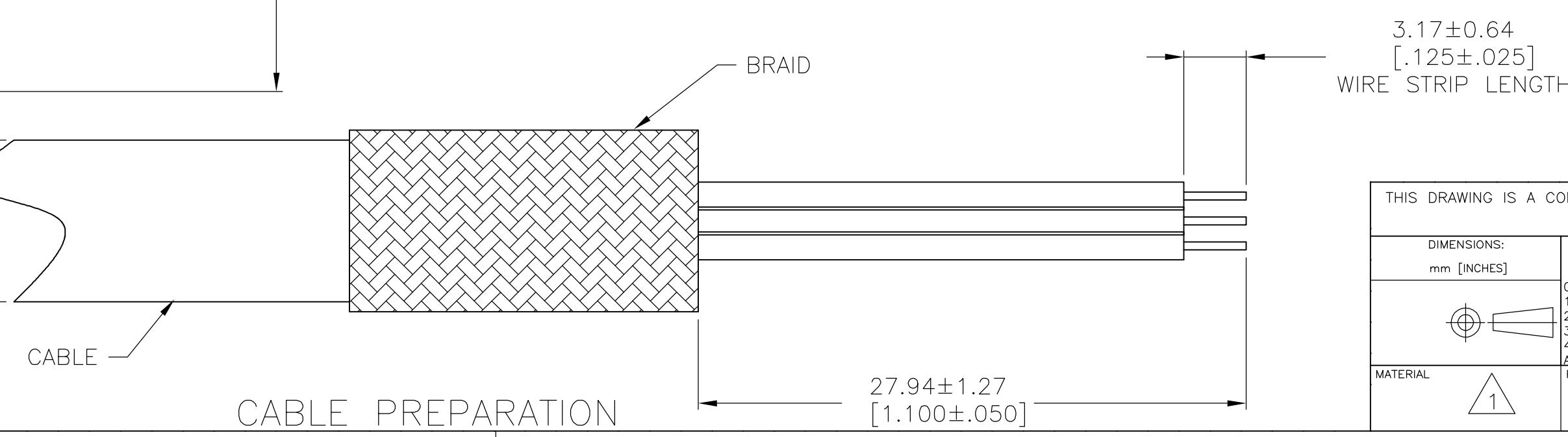
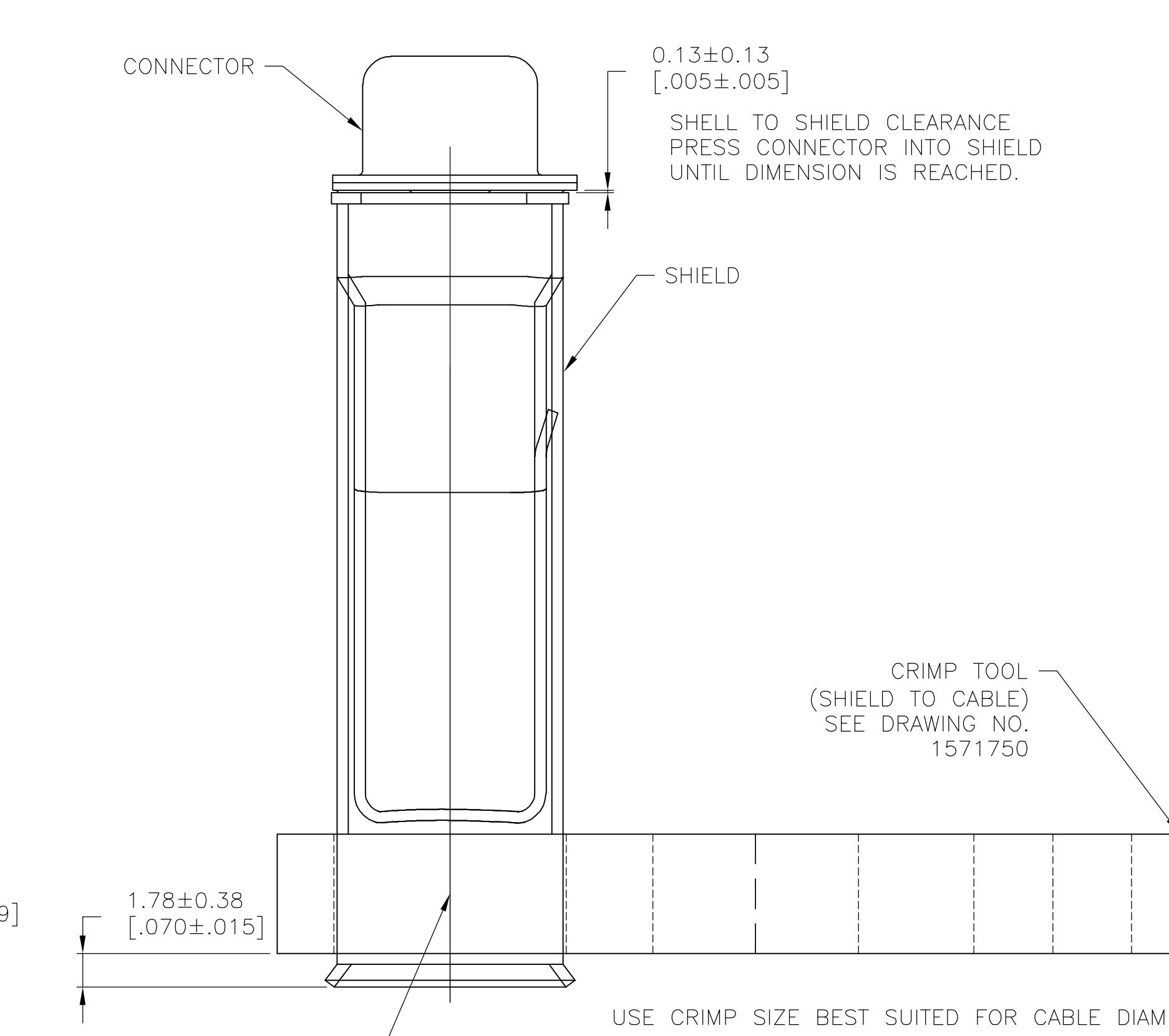
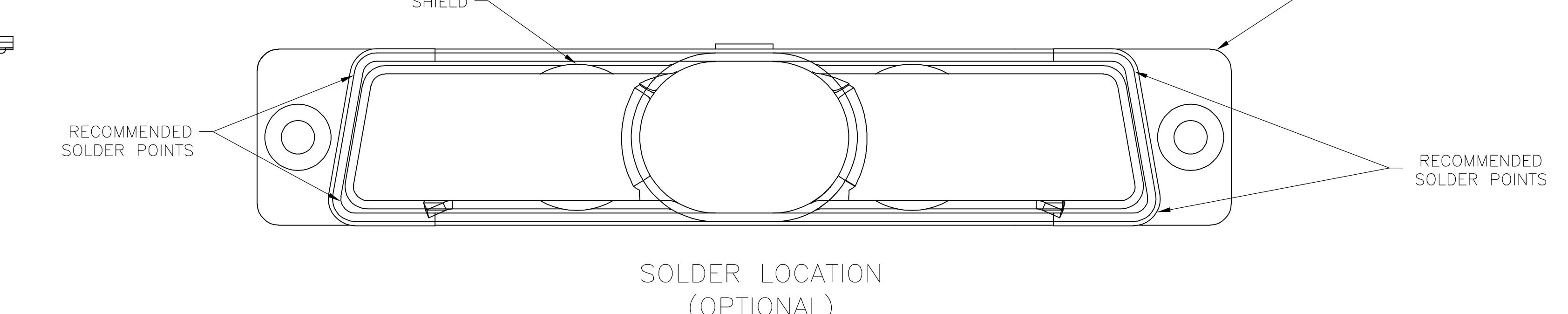


EXPLoded VIEW OF
ASSEMBLED KIT



ROHS 2002/95/EC COMPLIANT VERSION



ASSEMBLY INSTRUCTIONS

- USE SHIELD ENCLOSURE EXPANSION TOOL, 58241-1 TO GET ENCLOSURE ON CABLE.
- PREPARE CABLE AS SHOWN.
- PLACE CABLE THROUGH SHIELD.
- SOLDER CONDUCTORS TO CONTACTS.
- PRESS SHIELD ONTO CONNECTOR AS SHOWN.
- SOLDER SHIELD TO CONNECTOR AS SHOWN (OPTIONAL).
- CRIMP SHIELD TO CABLE AS SHOWN IN CRIMP DETAIL
- PRESS ENCLOSURE OVER SHIELD UNTIL CONNECTOR FLANGE IS FLUSH WITH ENCLOSURE EDGE.
- INSERT JACKSCREWS.

THIS DRAWING IS A CONTROLLED DOCUMENT.	21NOV03	M. BINNER	TYCO Electronics Corporation
CHK	-	-	Harrisburg, Pa 17105-3608
APVD	-	-	
PRODUCT SPEC	-	-	BULK KIT, RECEPTACLE, AMPЛИMITE
108-40031	-	-	SOLDER CUP SHIELDING ENCLOSURE
APPLICATION SPEC	-	-	37 POSITION, SIZE 4
MATERIAL	1	FINISH	CUSTOMER DRAWING
WEIGHT	-	SIZE	SCALE
A1 00779	C-1571657	CAGE CODE	4:1
		DRAWING NO.	REV
		2	D2