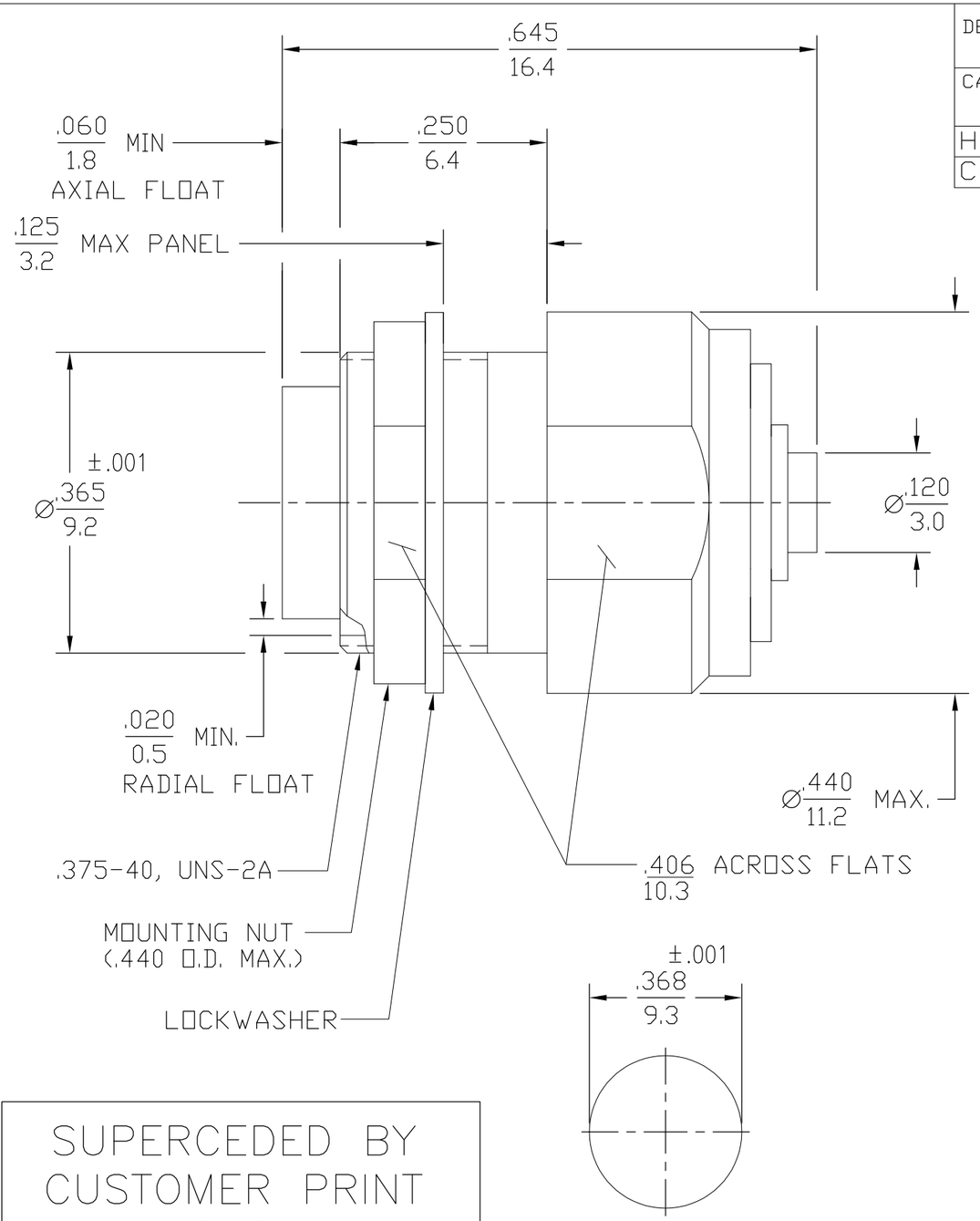

RECOMMENDED MOUNTING HOLE

SCALE 3:1

SUPERCEDED BY CUSTOMER PRINT 1059506

DESIGNED FOR USE WITH .085 S.R.	
CABLE ENTRY DIAMETER MINIMUM	
HOUSING	.089
CONTACT	.0214

REVISIONS

REV	DESCRIPTION	DATE	APPROVED
A1	REVISED PER ECO 08-020996	12/16/2008	JO

NOTES:

1. CAPTURED CENTER CONTACT

.XXX = in
XX.X = mm (REF)

COMPONENT	MATERIAL	FINISH
HOUSING,OUTER MOUNTING NUT WASHER	STAINLESS STEEL PER ASTM-A484 AND ASTM-A582, TYPE 303	PASSIVATE PER QQ-P-35
RETAINING RING	STAINLESS STEEL	PASSIVATE PER QQ-P-35
HOUSING, INNER	STAINLESS STEEL PER ASTM-A484 AND ASTM-A582, TYPE 303	GOLD PLATE PER MIL-G-45204
DIELECTRIC	TFE FLUOROCARBON PER ASTM-D-1457	N/A
CENTER CONTACT	BERYLLIUM COPPER PER ASTM-B-196 OR ASTM-B-197, ALLOY C17300, CONDITION H	GOLD PLATE PER MIL-G-45204
CONTACT SLEEVE	BERYLLIUM COPPER PER ASTM-B-196, ALLOY C17300, CONDITION H	GOLD PLATE PER MIL-G-45204
CONTACT RING	BERYLLIUM COPPER PER ASTM-B-194, ALLOY C17200, CONDITION H	GOLD PLATE PER MIL-G-45204
LOCKWASHER	CARBON STEEL 1050	NICKEL PLATE PER QQ-N-290
SPRING	MUSIC WIRE	NICKEL PLATE PER QQ-N-290

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES

FRAC.	DEC.	ANGLES
± 1/64	±.005	± 1°

		DATE
DRAWN BY	J.B.	9/10/87
CHECKED BY	M.H/M.	9/16/87
APP'D BY	B.A.R.	9/16/87

AMP

AMP Incorporated
140 Fourth Avenue
Waltham, MA 02451-7599

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USE ASS'Y PROCEDURE

408-04596
NO. A.P. (45-047)

TITLE OSP FLOATING PANEL FEEDTHRU CABLE JACK DIRECT SOLDER ATTACHMENT

SIZE	CODE IDENT NO.		REV
B	26805	4522-7985-02	A1

SCALE 6:1 SHEET 1 OF 1

CUSTOMER DRAWING

AMP PART # 1059506-1
SHEET 1 OF 1 REV A