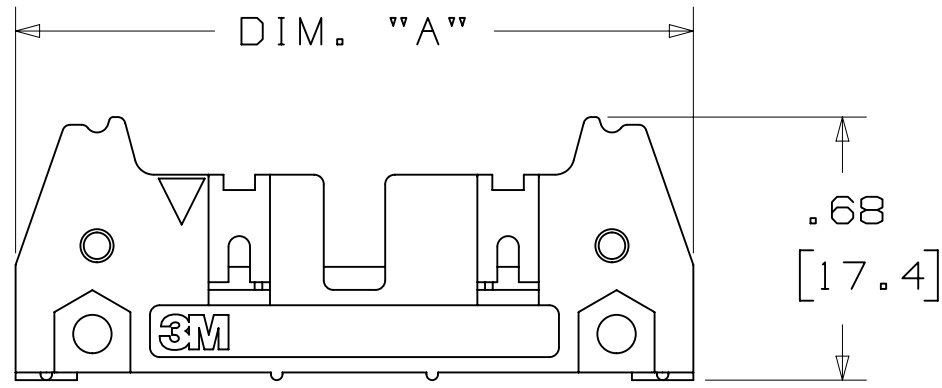


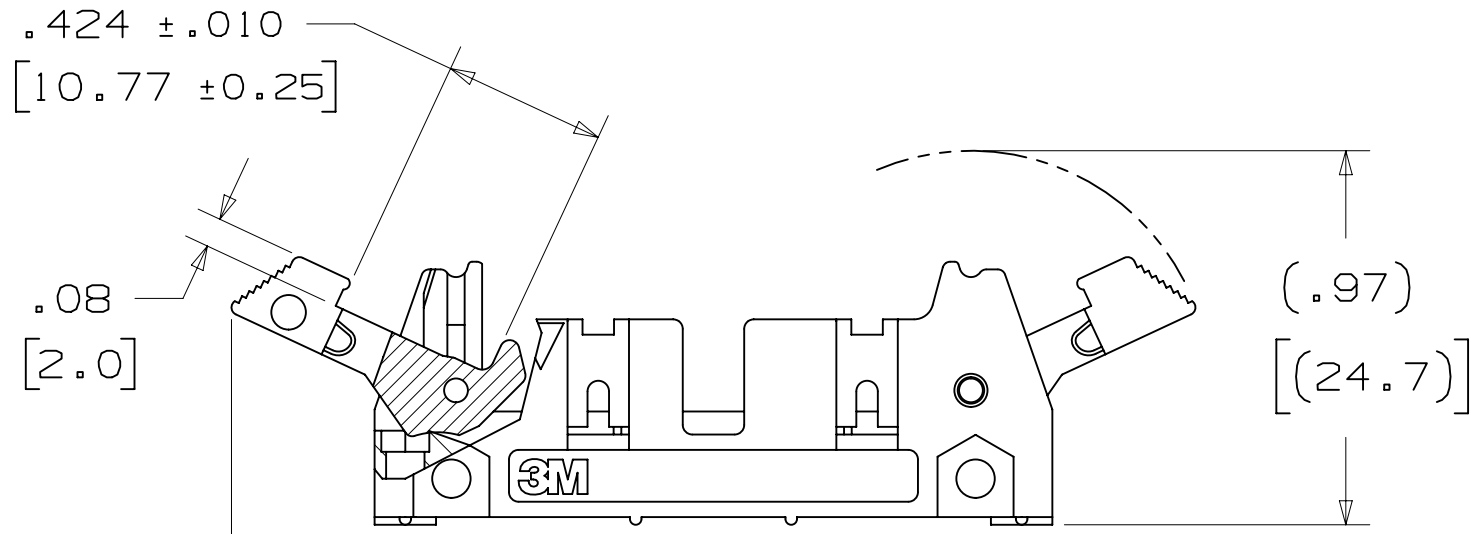
3M™ THREE-WALL HEADER, 3000 SERIES

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



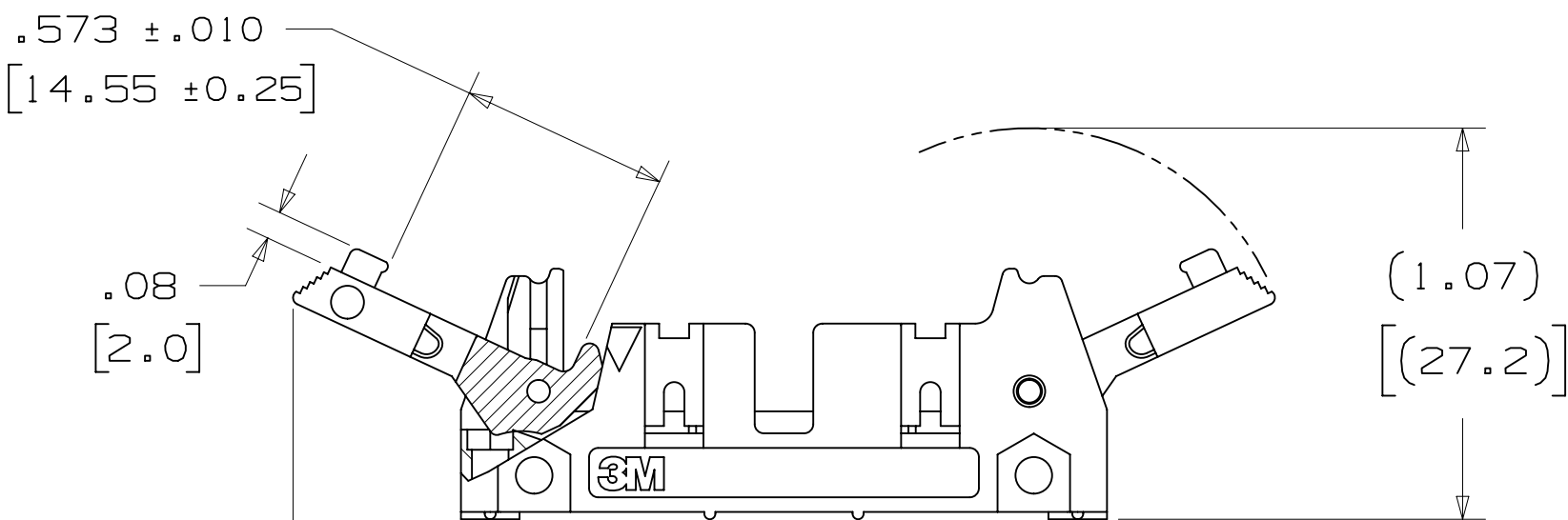
-X0XX

HEADER WITHOUT LATCH EJECTOR



-X2XX

HEADER WITH SHORT LATCH EJECTOR
FOR 3M SOCKETS WITHOUT STRAIN RELIEF



-X3XX

HEADER WITH LONG LATCH EJECTOR
FOR 3M SOCKETS WITH STRAIN RELIEF

2 PHYSICAL :

INSULATOR: GLASS FILLED POLYESTER (PCT)
MATERIAL: UL94V-0
FLAMMABILITY: COLOR: BLACK
CONTACT: MATERIAL: COPPER ALLOY
PLATING: UNDER PLATING: 100µ" [2.54µm] NICKEL-OVERALL
WIPING AREA: 30µ" [0.76µm] AVG. GOLD
SOLDER TAILS: 200µ" [5.08µm] TIN LEAD OR MATTE TIN (SEE ORDERING INFORMATION)
MARKINGS: 3M LOGO, PART IDENTIFICATION NUMBER AND ORIENTATION TRIANGLE

2 ELECTRICAL :

CURRENT RATING: 5.00A, 1 CONTACT POWERED
3.00A, 6 CONTACTS POWERED
1.75A, ALL CONTACTS POWERED
RATING CONDITIONS: EIA-364-070 METHOD 2, 30°C MAXIMUM
TEMPERATURE RISE, 20% DERATED. REFERENCE APPROPRIATE
3M PRODUCT SPECIFICATION FOR DETAILED CURRENT DERATING
CURVES.

INSULATION RESISTANCE: >1 X 10⁹Ω AT 500 V_{DC}
WITHSTANDING VOLTAGE: 1,000V_{RMS} AT SEA LEVEL

2 ENVIRONMENTAL :

TEMPERATURE RATING: -55°C TO 105°C
PROCESS RATING: 260°C, PER J-STD-020C, SINGLE PASS
MOISTURE SENSITIVITY LEVEL: 1 (PER J-STD-020C)

ORDERING INFORMATION

X3XXX-XXXXXX

N= HIGH TEMP BLACK (PCT)/(RB PLATING REQ'D)
BLANK= (UB PLATING)

3M PART NUMBER:
(SEE TABLE 1)

PIN CONFIGURATION:
1 = RIGHT ANGLE SOLDER TAILS
2 = STRAIGHT SOLDER TAILS

PLATING:
RB = 30µ" [0.76µm] GOLD AND 200µ" [5.08µm] MATTE TIN
(APP. E1 & C1 APPLY)
UB = 30µ" [0.76µm] GOLD AND 200µ" [5.08µm]
TIN LEAD (APP. E3 & C2 APPLY)

TAIL:
02 = FOR .062 [1.57] THICK BOARD
03 = FOR .094 TO .125 [2.39 TO 3.18] THICK BOARD
K2 = KINKED FOR .062 [1.57] THICK BOARD

LATCH/EJECTOR SYSTEM:
0 = NO LATCH/EJECTOR INSTALLED
2 = SHORT ROLL PIN LATCH/EJECTORS
3 = LONG ROLL PIN LATCH/EJECTORS

3M ELECTRONIC MATERIALS SOLUTIONS DIVISION
INTERCONNECT SOLUTIONS
<http://www.3mconnectors.com>

3M IS A TRADEMARK OF 3M COMPANY.
FOR TECHNICAL, SALES OR ORDERING
INFORMATION CALL 800-225-5373

DIMENSIONS: INCHES [MM]
[MM] IS REF. ONLY

DESIGN REFERENCE		NEXT ASSEMBLY	
REV	ECO	ISSUE DATE AND DESCRIPTION	DRFT
CHGD	CHGD	DATE	DATE
DIVISION		DIVISION CODE	
Interconnect Solutions		EMSD	
DO NOT SCALE DRAWING	SCALE 2 1	TOLERANCES EXCEPT AS NOTED	
THIRD ANGLE PROJECTION		INCHES	
INTERPRET PER ASME Y14.5 - 2009		MILLIMETERS	
MAX SURFACE ROUGHNESS		ANGLES	
SURFACES		MARKED ONLY	
MODEL		3000 SERIES	
CAGE NUMBER		DRAWING NO.	
D		78-5100-0771-5	
REV.		H	
SHT 1 OF 4			

1. REGULATORY INFORMATION:
ROHS COMPLIANT. SEE THE
REGULATORY INFORMATION
APPENDIX (RIA) IN THE
"ROHS COMPLIANCE" SECTION
OF WWW.3MCONNECTORS.COM FOR
COMPLIANCE INFORMATION.

2. IN THE EVENT OF CONFLICT
BETWEEN THIS DATA AND THAT
CONTAINED IN THE PRODUCT
SPECIFICATION, THE PRODUCT
SPECIFICATION TAKES PRECEDENT.

3. NOTCHES A & C WILL ACCOMODATE
3M POLARIZING KEY: N3518).

4. MOUNTING HARDWARE:
FROM SOLDER SIDE OF PC BOARD
USE #4-24 THREAD CUTTING SCREW
(3M PART #3341-5) WITH
Ø.116 [2.95] MOUNTING HOLE.
FOR RIGHT ANGLE VERSION ONLY:
#2-56 BOLT AND NUT (3M PART
#3341-6) WITH Ø.106 [2.69]
MOUNTING HOLE MAY BE USED.

5. THE RECOMMENDED PCB HOLE SIZE
FOR THE KINKED TAIL POSITIONS
ON THE .112 SOLDER TAIL
CONNECTOR IS Ø.035±.002.
(SEE K2 VERSION).

UL FILE NO: E68080

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

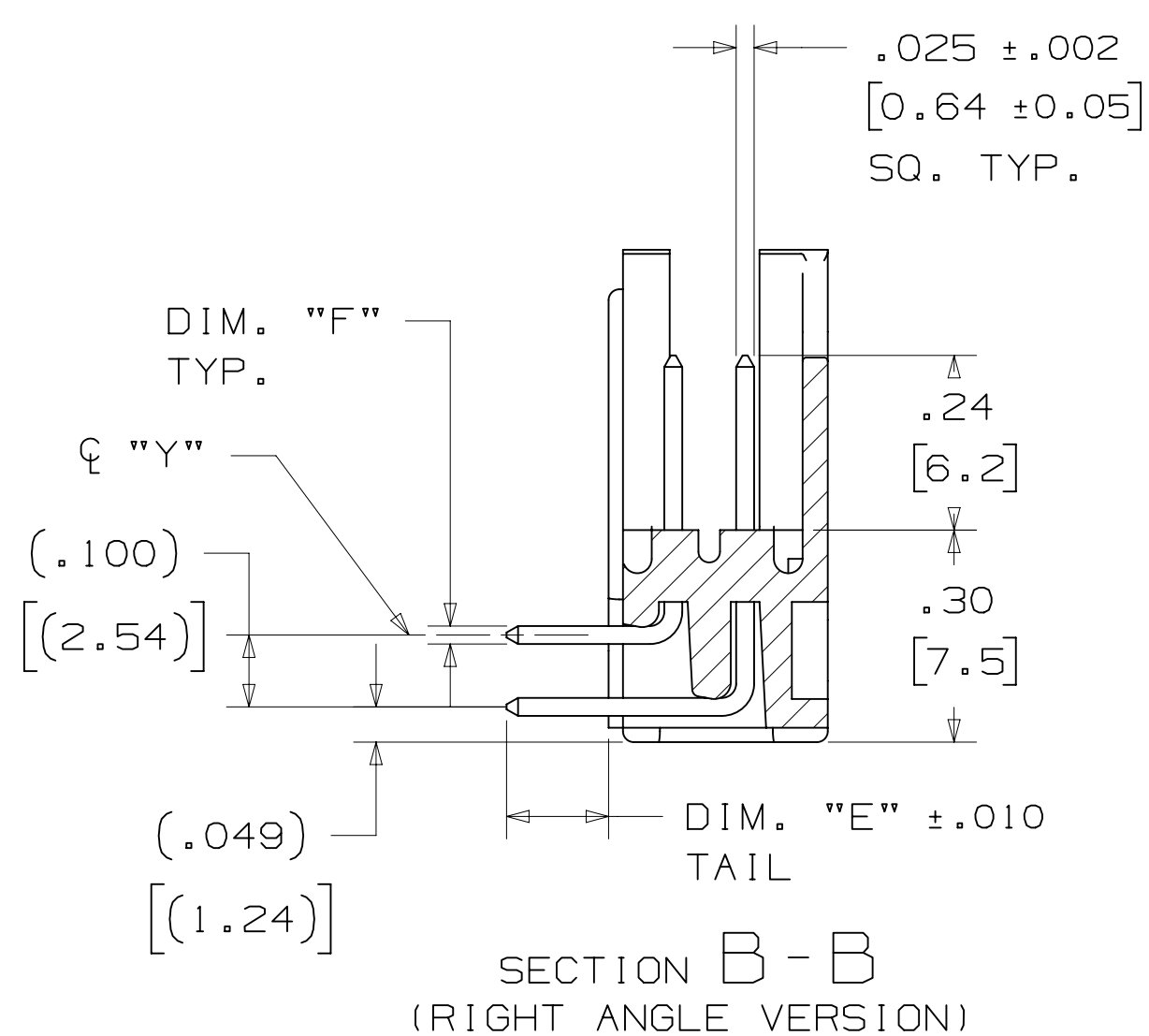
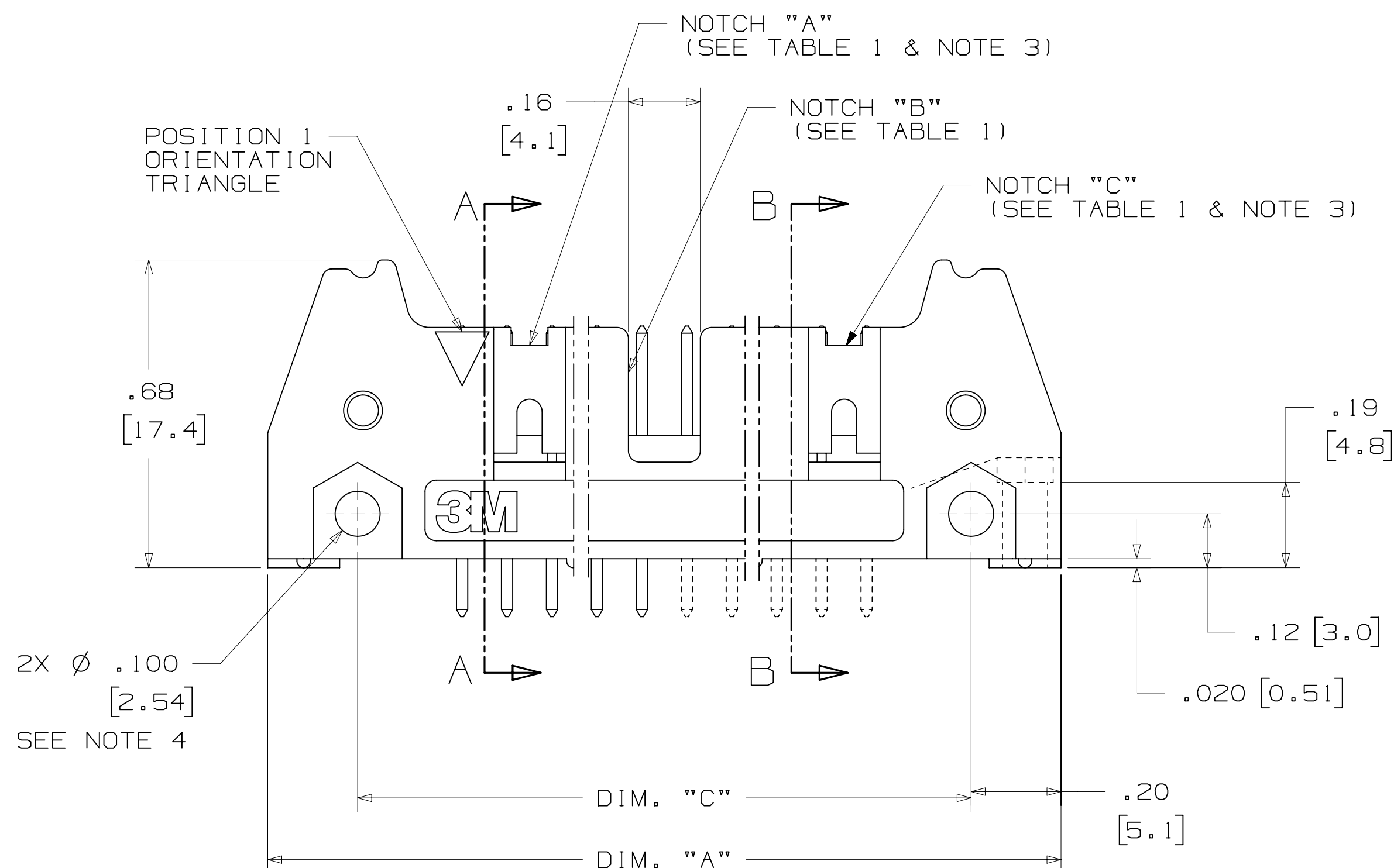
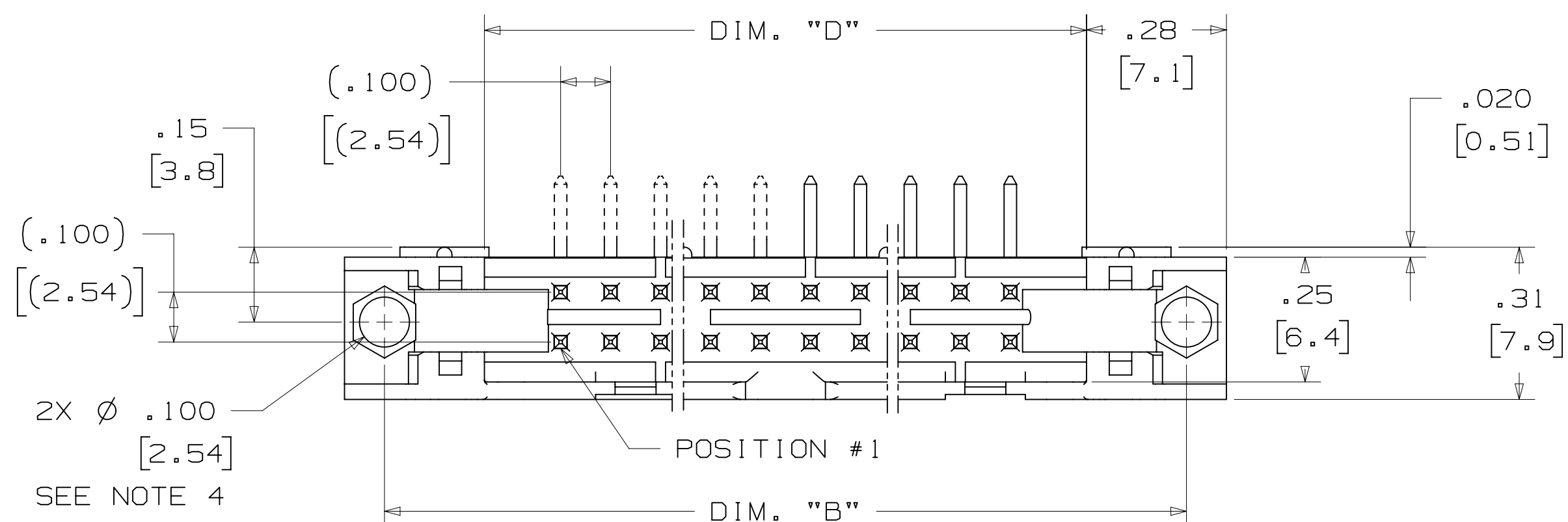
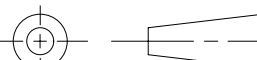


TABLE 1							
PIN QTY.	3M PART NUMBER	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"	POLARIZING NOTCHES	PIN QTY.
10	3793	1.26 [32.1]	1.105 [28.04]	.865 [21.97]	.71 [18.0]	BC	10
14	3314	1.46 [37.2]	1.305 [33.12]	1.065 [27.05]	.91 [23.1]	BC	14
16	3408	1.56 [39.7]	1.405 [35.66]	1.165 [29.59]	1.01 [25.6]	ABC	16
20	3428	1.76 [44.8]	1.604 [40.74]	1.365 [34.67]	1.21 [30.7]	ABC	20
26	3429	2.06 [52.4]	1.905 [48.36]	1.665 [42.29]	1.51 [38.3]	ABC	26
34	3431	2.46 [62.6]	2.305 [58.52]	2.065 [52.45]	1.91 [48.5]	ABC	34
40	3432	2.76 [70.2]	2.605 [66.14]	2.365 [60.07]	2.21 [56.1]	ABC	40
50	3433	3.26 [82.9]	3.105 [78.84]	2.865 [72.77]	2.71 [68.8]	ABC	50
60	3372	3.76 [95.6]	3.605 [91.54]	3.365 [85.47]	3.21 [81.5]	ABC	60
64	3764	3.96 [100.7]	3.805 [96.62]	3.565 [90.55]	3.41 [86.6]	ABC	64

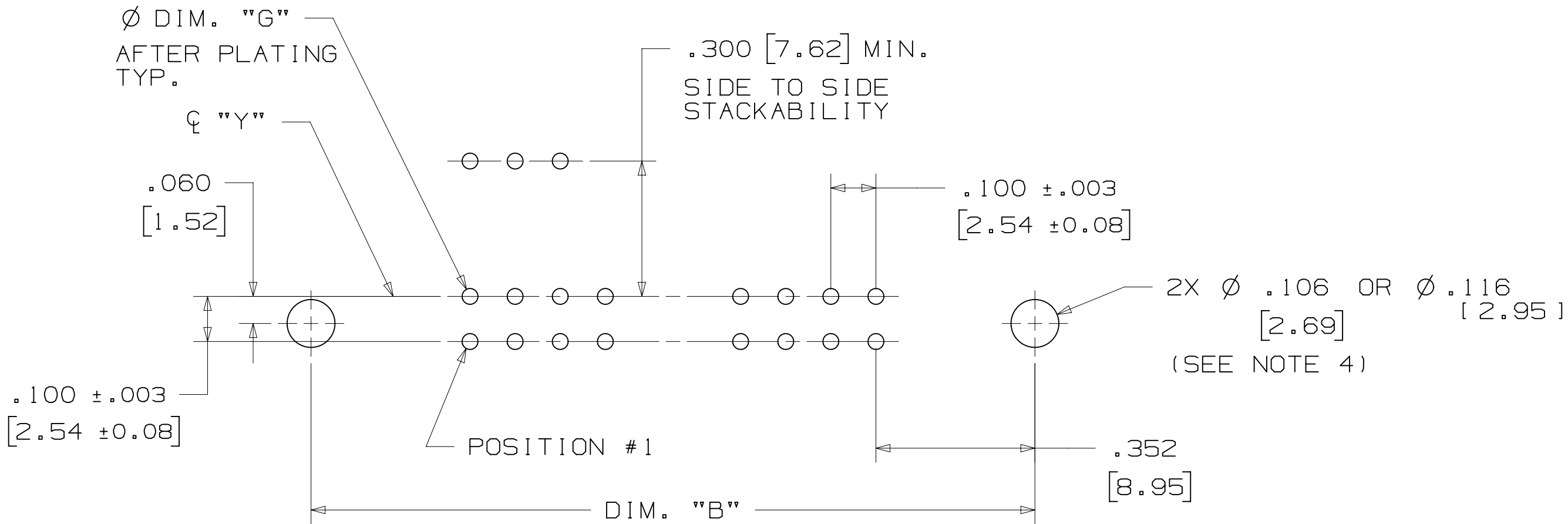
TABLE 2						
3M PART NUMBER SUFFIX	CONTACT TAIL	DIM. "E"	PIN CROSS SECTION			DIM. "G"
-1XX2	.062 [1.57] THICK PC BOARD	.112 [2.84]	DIM. "F"	DIAGONALS	CORNER RADIUS	.035+/- .003 [.89] SEE NOTE 5
-2XX2			.0245+/- .0005 [.622]	.028+/- .001 [.71]	.0075 REF. [.191]	
-1X03	.094 [2.39] TO .125 [3.18] THICK PC BOARD	.155 [3.94]	.0245+/- .0005 [.622]	.028+/- .001 [.71]	.0075 REF. [.191]	.035+/- .003 [.89]
-2X03						



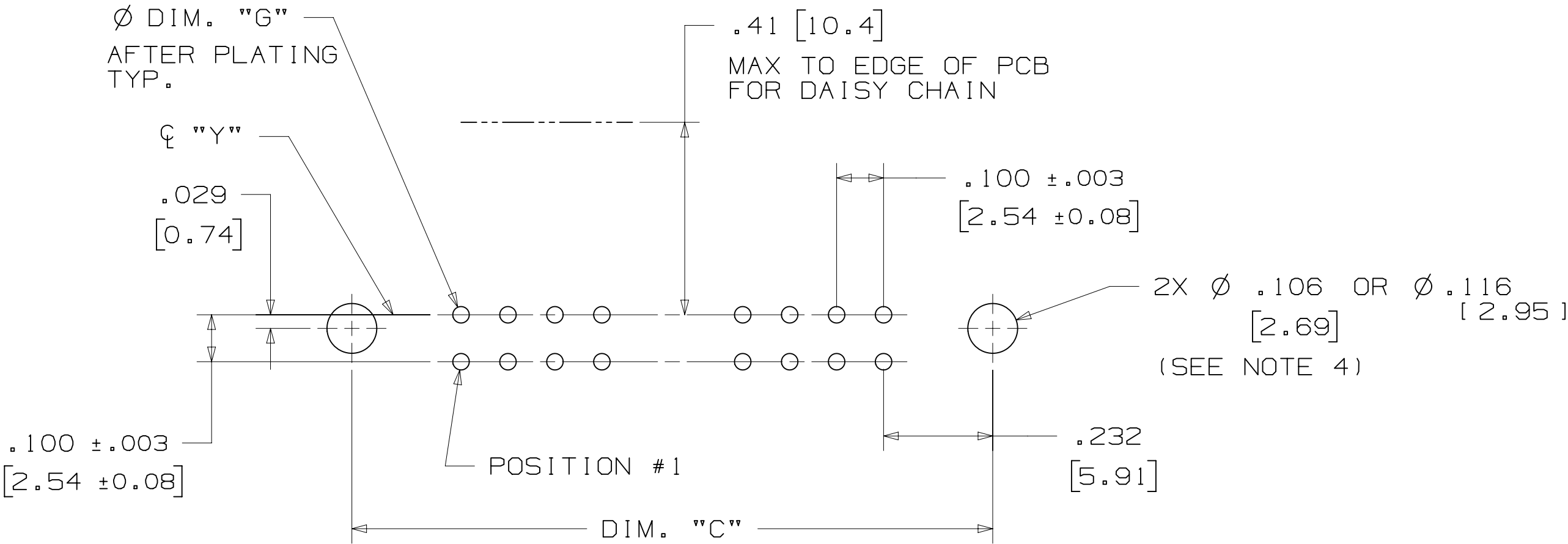
H	60056	MAR 06,2015			JNC	RS
		REVISE ORDERING NUMBER				RS
G	56068	AUG 05,2014			JNC	RS
		REVISED AND REDRAWN				
REV	ECO	ISSUE DATE AND DESCRIPTION			DRFT	CHKD
DRFT	CAST ILLONE	DATE	AUG 05,2014		MFG	DATE
CHKD		DATE	APPROVAL R. SCHERER		DATE	SEP 05,2014
		© 3M COPYRIGHT 2015 This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.				
TITLE						
HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA						
CAGE NUMBER	SIZE	DRAWING NO.				REV.
D	78-5100-0771-5					H
MODEL	3000 SERIES		DET. LISTS	☐ YES ☒ NO		SHT 2 OF 4

DESIGN REFERENCE		NEXT ASSEMBLY	
ACCESS CODES			
DIVISION		DIVISION CODE	
Interconnect Solutions		EMSD	
DO NOT SCALE DRAWING	SCALE $\frac{4}{1}$	TOLERANCES EXCEPT AS NOTED	
		INCHES	
		.0 ± .00 ± .01 .000 ± .005 .0000 ±	
THIRD ANGLE PROJECTION		MILLIMETERS	
INTERPRET PER ASME Y14.5 - 2009		0 ±	
MAX. SURFACE ROUGHNESS		.0 ± .13	
☒ ALL SURFACES ☐ MARKED ONLY		.000 ±	
		ANGLES	

3M™ THREE-WALL HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



RECOMMENDED MOUNTING HOLE PATTERN
(STRAIGHT VERSION)



RECOMMENDED MOUNTING HOLE PATTERN
(RIGHT ANGLE VERSION)

PART CUSTOMIZATION

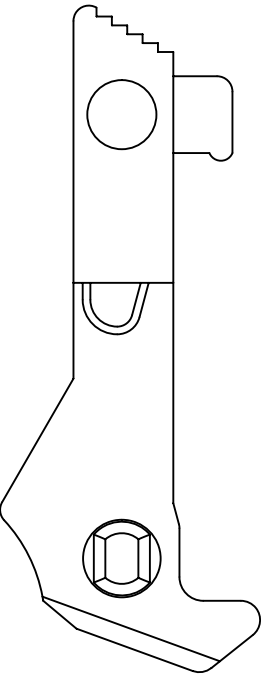
THIS SPEC SHEET DETAILS OUR STANDARD OFFERING.

3M HAS SEVERAL CAPABILITIES THAT CAN PROVIDE A PART TAILORED TO YOUR SPECIFIC NEEDS. ASK YOUR 3M SALES REPRESENTATIVE OR CUSTOMER SERVICE FOR MORE DETAILS.

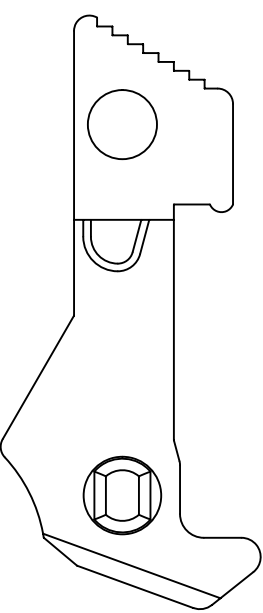
BOTH SNAP-IN AND ROLL PIN LATCHES MAY BE ORDERED SEPARATELY. SNAP-IN AND ROLL PIN STYLE LATCHES ARE DIMENSIONALLY AND FUNCTIONALLY EQUIVALENT. IF ORDERING SNAP-IN OR ROLL PIN STYLE LATCHES SEPARATELY, PLEASE USE THE BELOW CHART.

MATERIAL	SHORT LATCH	LONG LATCH	LATCH STYLE	COLOR
HIGH TEMP. (PCT)	N3505-2B	N3505-3B	ROLL PIN	BLACK
HIGH TEMP (PPA)	N3505-30B	N3505-31B	SNAP-IN	BLACK

- * SELECTIVE PIN REMOVAL (ATA OR OTHER COMPATABILITY)
- * WIRE WRAP TAILS STYLE

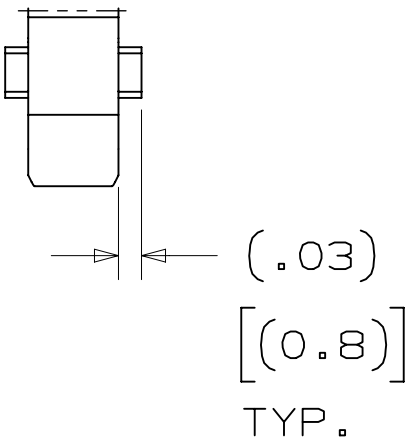


LONG



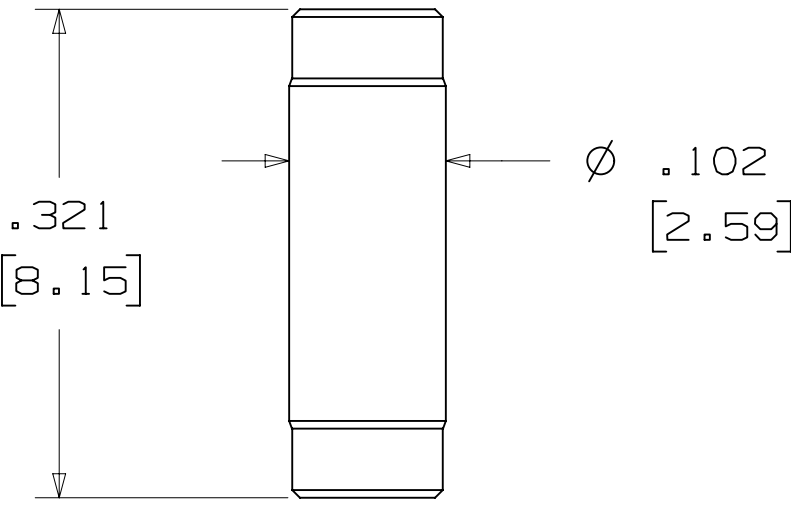
SHORT

SNAP-IN LATCHES



NOTE:
SNAP-IN LATCHES CAN ONLY BE ORDERED SEPARATELY AND ARE THE CUSTOMERS RESPONSIBILITY TO INSTALL.

POLARIZING POST



3M PART NO.	MATERIAL	COLOR
3201-4	LCP	BLACK

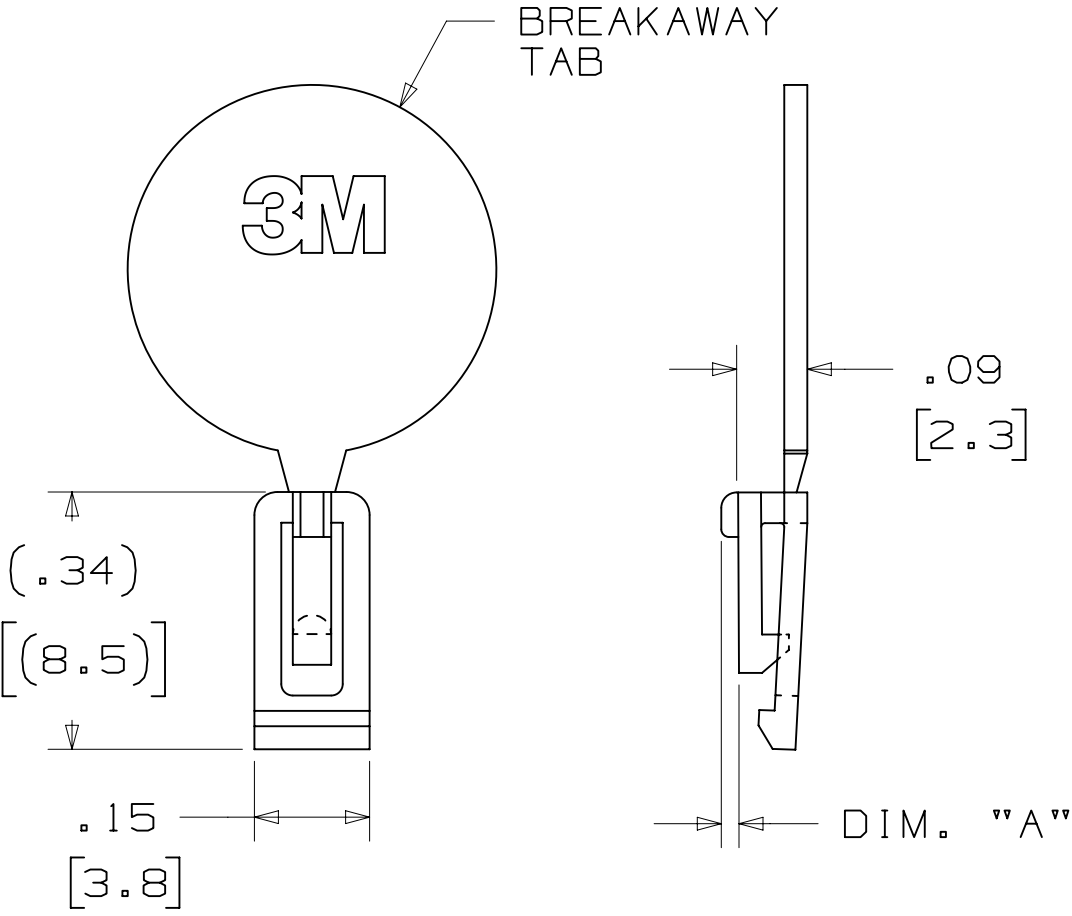
NOTE:
INSERT POST INTO ONE MOUNTING HARDWARE HOLE ON BOTTOM OF HEADER. SET POST TO PROTRUDE .115 [2.92]

(K2) OPTION

2500 & 3000 SERIES SHROUDED HEADER					
TOTAL NO. OF PINS	NO. OF TAILS KINKED	POSITIONS KINKED			
10	4	3	4	7	8
14	4	3	4	11	12
16	4	3	4	13	14
20	4	3	4	17	18
26	4	3	4	23	24
34	4	7	8	27	28
40	4	7	8	33	34
50	4	7	8	43	44
60	4	11	12	49	50
64	4	11	12	53	54

KINKED TAIL DETAIL:
- KINK IS LOCATED .05" BELOW BOTTOM SURFACE OF PLASTIC.
- EXTERNAL RADIUS OF KINK TOWARD PART CENTERLINE.

POLARIZING KEY



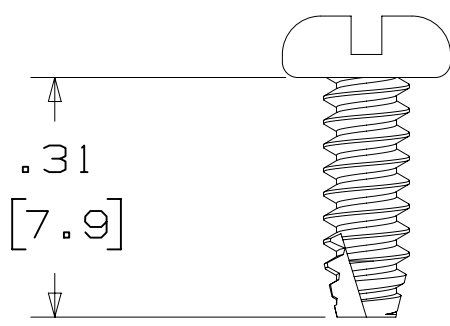
3M PART NO.	MATERIAL	COLOR	DIM. 'A'
N3518	LCP	BLACK	.02

NOTE:
#2216 B/A SCOTCHWELD CAN BE USED TO ADHERE KEYS.

DESIGN REFERENCE		NEXT ASSEMBLY		H	60056	MAR 06,2015	JNC	RS
REV		ECO		ISSUE DATE AND DESCRIPTION		DRFT		CHKD
DIVISION		DIVISION CODE		G		AUG 05,2014		JNC
DO NOT SCALE DRAWING		SCALE		INTERCONNECT SOLUTIONS		REVISED AND REDRAWN		RS
THIRD ANGLE PROJECTION		TOLERANCES EXCEPT AS NOTED		DATE		DATE		
INTERPRET PER ASME Y14.5 - 2009		MILLIMETERS		AUG 05,2014		AUG 05,2014		
MAX SURFACE ROUGHNESS		INCHES		DATE		DATE		
MARKED ONLY		ANGLES		DATE		DATE		
CAGE NUMBER		SIZE		DRAWING NO.		REV.		
MODEL		3000 SERIES		D		78-5100-0771-5		H
LISTS		YES		NO		SHT 3 OF 4		

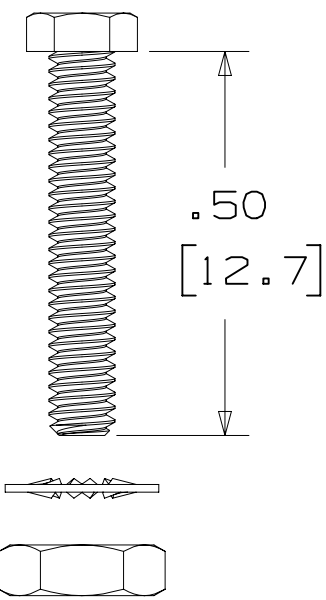
3M™ THREE-WALL HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

MOUNTING HARDWARE



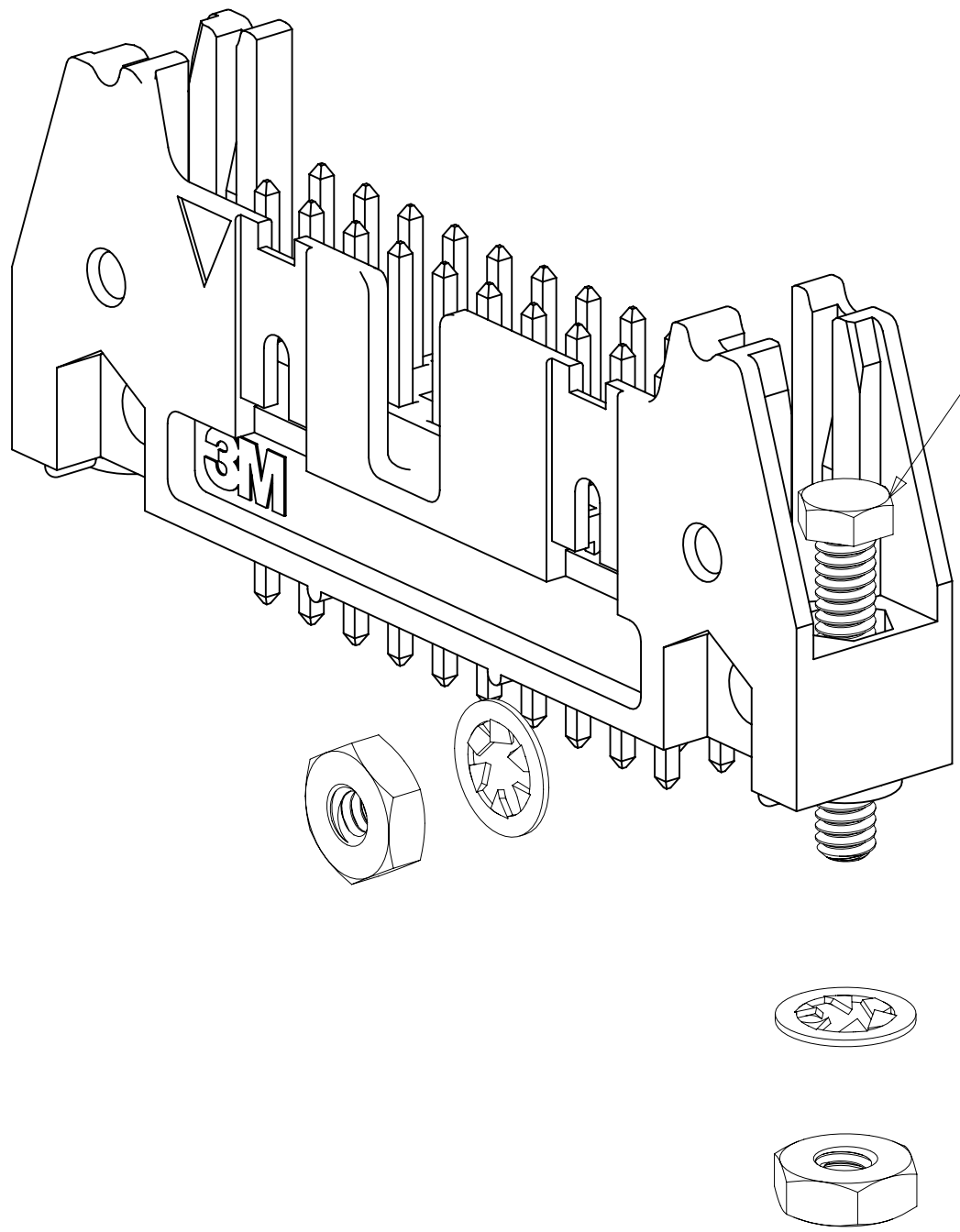
3341-5

(INSTALL FROM BOTTOM OF BOARD)
PANHEAD THREAD CUTTING SCREW:
#4-24 X 5/16"
TYPE: USA STD BT, FEDERAL BG
MATERIAL: STAINLESS STEEL



3341-6

HEX HEAD BOLT, NUT AND WASHER:
BOLT - #2-56 X 1/2"
MATERIAL: STAINLESS STEEL

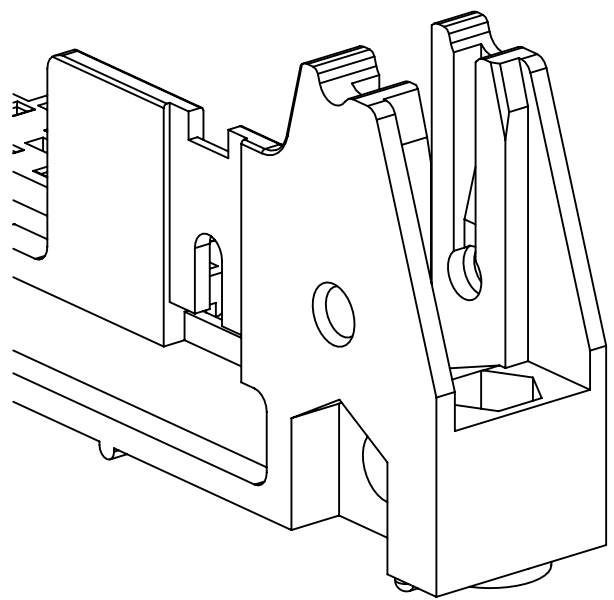


STRAIGHT VERSION INSTALL
(MUST BE INSERTED PRIOR TO
LATCH INSTALL)

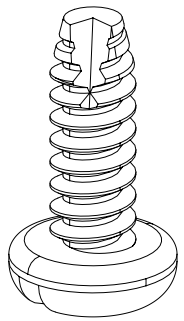
RIGHT ANGLE VERSION INSTALL

3341-6

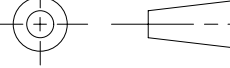
#2-56 NUT AND BOLT
TORQUE FOR EACH BOLT: 1.25 - 3.125 INCH LBS.



#4-24 TYPE BT SELF THREADING SCREW
WHEN USING LATCHES, MAXIMUM LENGTH
OF SCREW IS .250 INCHES PLUS
THICKNESS OF THE BOARD.
TORQUE FOR EACH SCREW IS 3-5 INCH LBS.



3341-5

H		60056		MAR 06, 2015		JNC		RS			
G		56068		AUG 05, 2014		JNC		RS			
REV		ECO		ISSUE DATE AND DESCRIPTION				DRFT		CHKD	
DRFT		CASTIGLIONE		DATE		AUG 05, 2014		MFG		DATE	
CHKD				DATE				APPR		DATE	
								R. SCHERER		SEP 05, 2014	
DIVISION		DIVISION CODE		© 3M COPYRIGHT 2015							
Interconnect Solutions		EMSD		This document and the information it contains are 3M property and may not be reproduced or further distributed without 3M permission, or used or disclosed other than for 3M authorized purposes. All rights reserved.							
DO NOT SCALE DRAWING		SCALE 4 1		TOLERANCES EXCEPT AS NOTED		TITLE					
				INCHES		HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA					
THIRD ANGLE PROJECTION				MILLIMETERS							
INTERPRET PER ASME Y14.5 - 2009				.00		.3					
MAX SURFACE ROUGHNESS				.00		.13					
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