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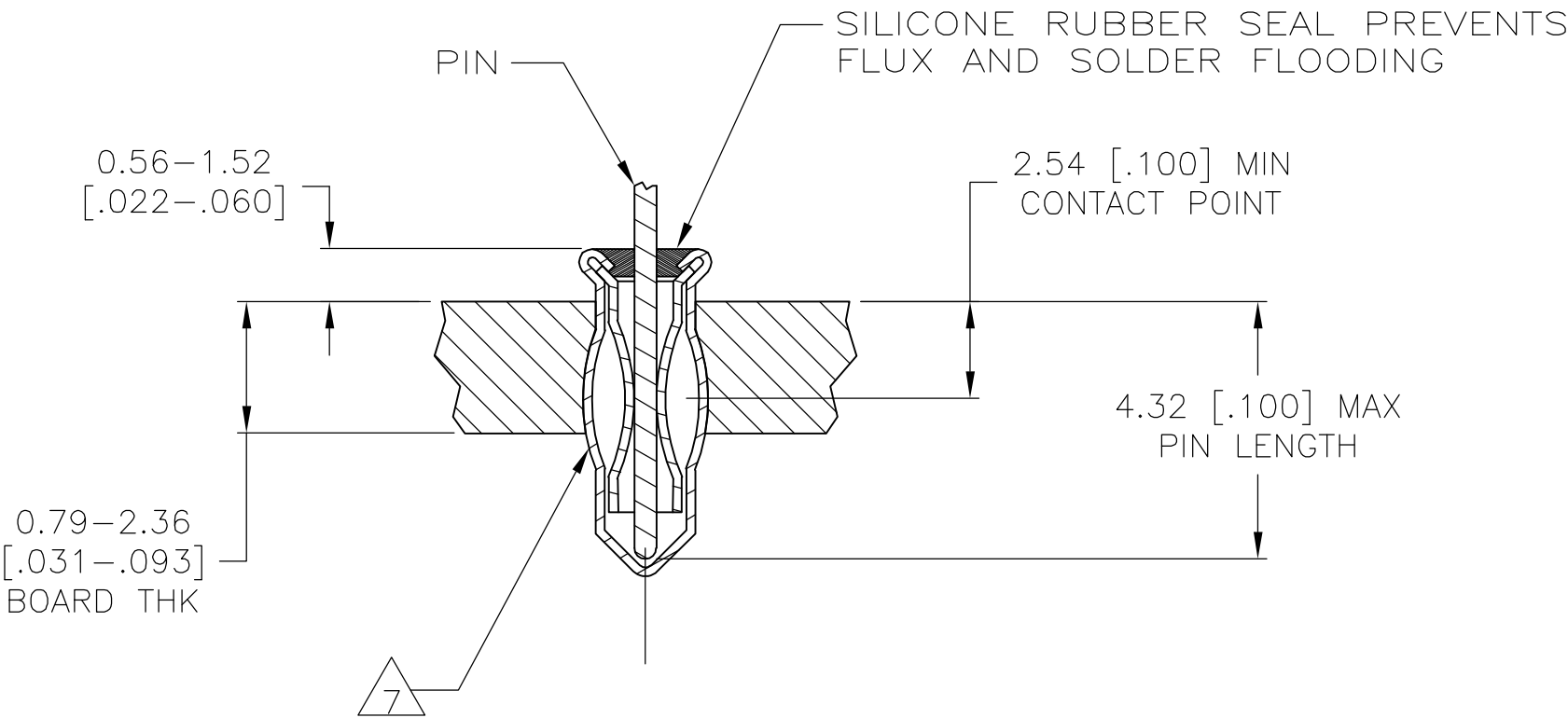
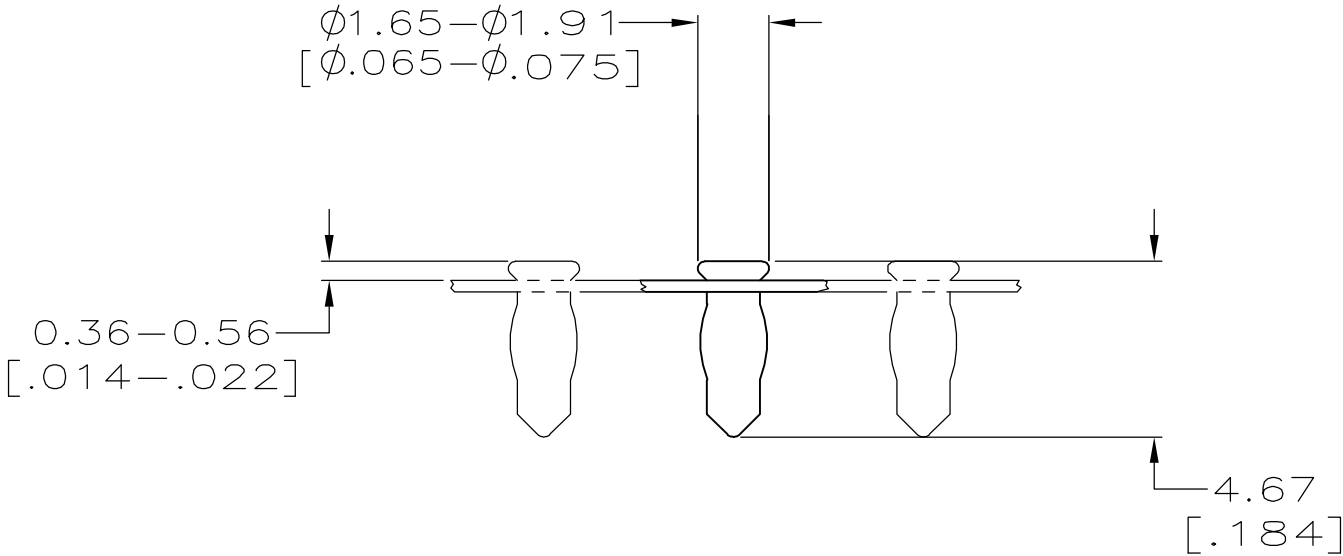
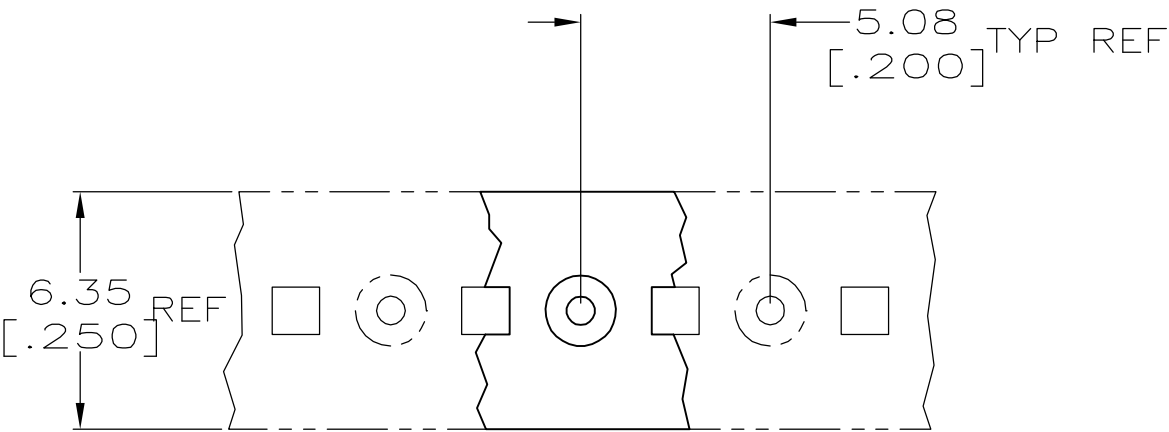
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LOC	DIST	REVISIONS					
		P	LTR	DESCRIPTION	DATE	DWN	APVD
AG	53		K1	REV PER ECO-06-013364	12OCT2006	BC	JH



- 1

MATERIAL:
EYELET - COPPER (QQ-C-576)
SPRING - BERYLLIUM COPPER (QQ-C-533)
SEALANT - SILICONE RUBBER
- 2

TIN PLATE (MIL-T-10727)0.00381 [.000150] MIN THK.
- 3

TIN PLATE(MIL-T-10727)0.00254 [.000100] MIN THK.
- 4

GOLD PL(MIL-G-45204)0.00076 [.000030] MIN THK
ON CONTACT AREA.
- 5

PACKAGED 50,000 PER REEL
- 6

TO INSURE 1/2 OZ MIN RETENTION DO NOT
EXCEED 0.10 [.004] DIFFERENCE IN PIN DIA WHEN
CHANGING TO A SMALLER DIA PIN
- 7

PRODUCT IS OVALIZED FOR RETENTION IN THE
P.C. BOARD. THE RECOMMENDED HOLE DIAMETER IS
 $\phi 1.32$ [$\phi .052$] MINIMUM, +0.08 [.003] MAX.
PRIOR TO SOLDERING.
- 8

TIN-LEAD PLATE 0.00381 [.000150] MIN THK.
- 9

PACKAGED 10,000 PER REEL

	2.54-4.32 [.100-.170]	$\phi 0.36 - \phi 0.66$ [$\phi .014 - \phi .026$]	GOLD 4	TIN 2	9 1-645955-2
	2.54-4.32 [.100-.170]	$\phi 0.36 - \phi 0.66$ [$\phi .014 - \phi .026$]	TIN 3	TIN 2	9 1-645955-1
	2.54-4.32 [.100-.170]	$\phi 0.36 - \phi 0.66$ [$\phi .014 - \phi .026$]	GOLD 4	TIN 8	5 645955-3
OBSOLETE	2.54-4.32 [.100-.170]	$\phi 0.36 - \phi 0.66$ [$\phi .014 - \phi .026$]	GOLD 4	TIN 2	5 645955-2
OBSOLETE	2.54-4.32 [.100-.170]	$\phi 0.36 - \phi 0.66$ [$\phi .014 - \phi .026$]	TIN 3	TIN 2	5 645955-1
	LENGTH	DIA 6	SPRING	EYELET	PART NO.

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN M.BOWERS 12-20-82	tyco Electronics Tyco Electronics Corporation Harrisburg, Pa 17105-3608			
DIMENSIONS: mm [INCHES]		CHK P.MUTZABAUGH 6-10-85				
TOLERANCES UNLESS OTHERWISE SPECIFIED:		APVD G.D. MILLER 6-10-85	NAME MINIATURE SPRING SOCKET ASSY SERIES 2 LONG WITH SEALANT			
0 PLC ± - 1 PLC ± - 2 PLC ± - 3 PLC ± 0.20[.008] 4 PLC ± - ANGLES ± -		PRODUCT SPEC -	SIZE A2			
MATERIAL 1		APPLICATION SPEC 114-26004	CAGE CODE 00779			
FINISH SEE TABLE		WEIGHT -	DRAWING NO C=645955			
		CUSTOMER DRAWING	RESTRICTED TO -			
			SCALE NONE			
			SHEET 1 OF 1			
			REV K1			