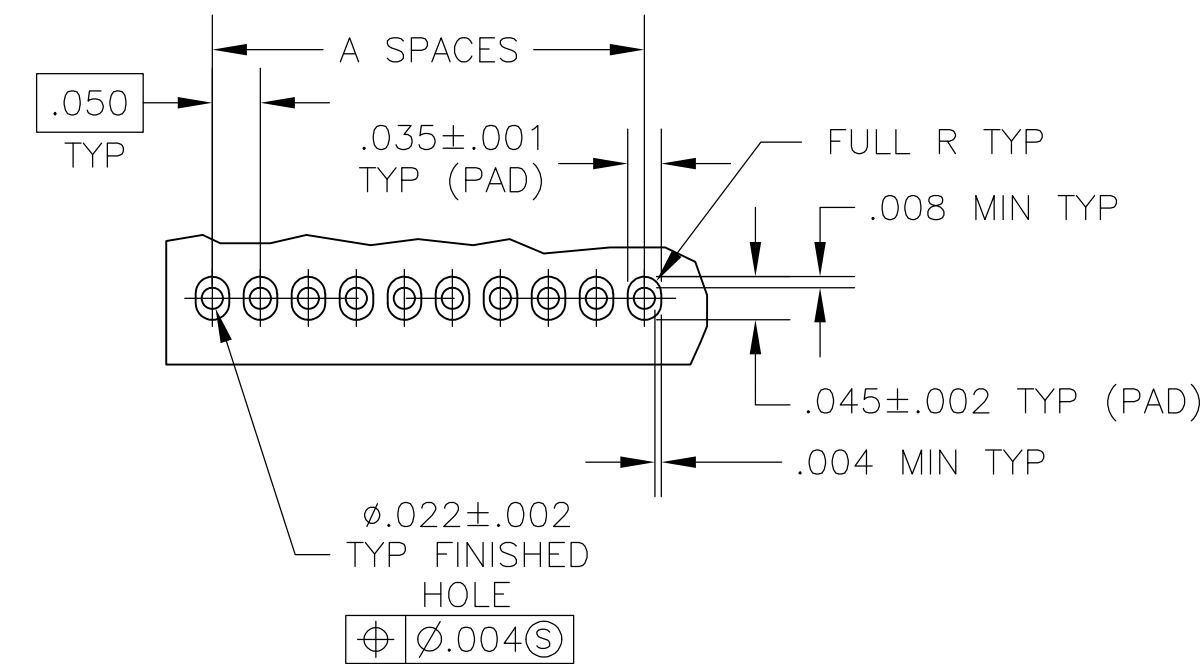
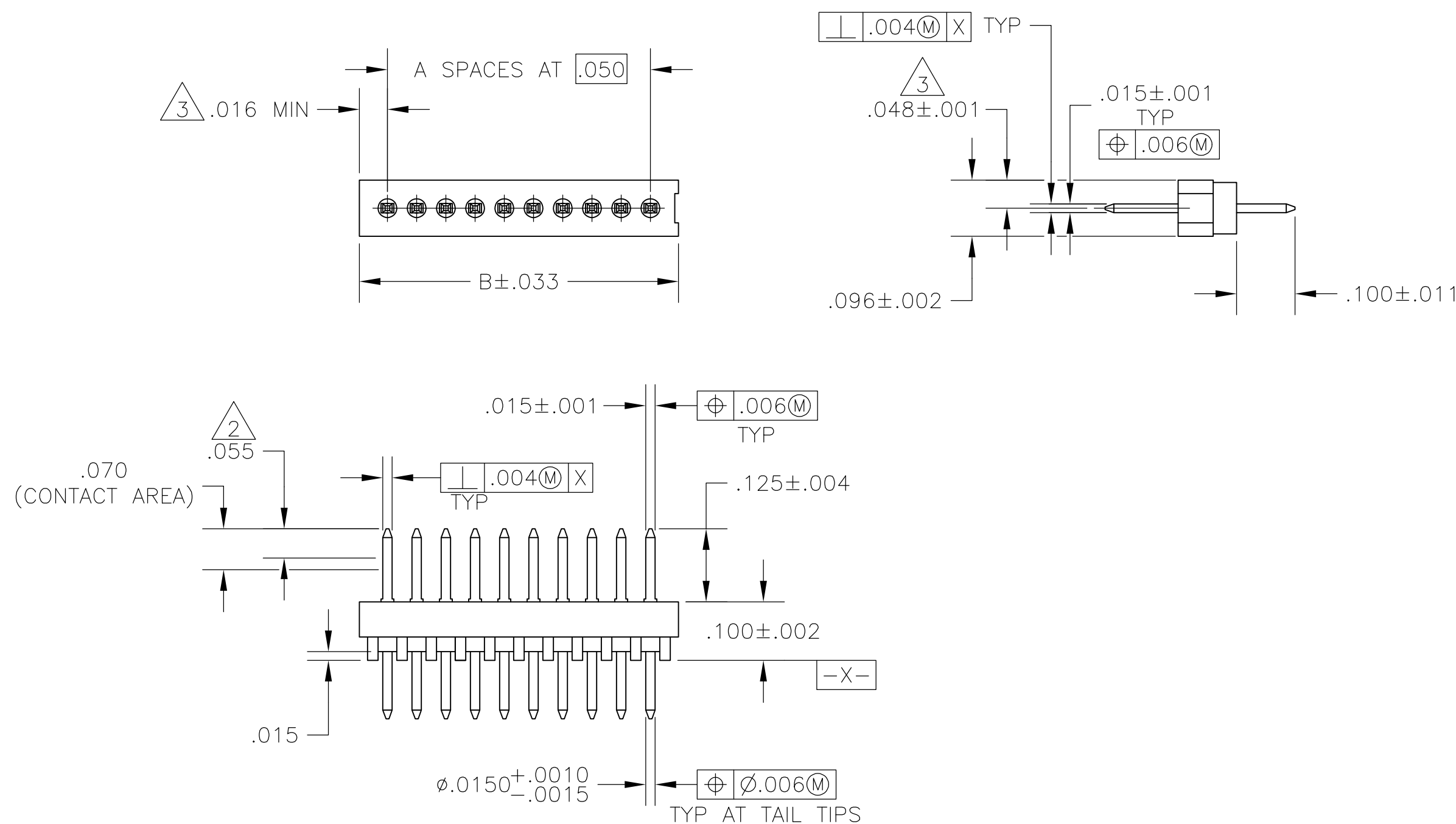


LOC	DIST	REVISIONS					
AD	00	P	LTR	DESCRIPTION	DATE	DWN	APVD
			M1	REVISED PER ECO-14-007566	26MAY2014	NK	JO

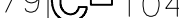
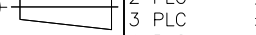


RECOMMENDED HOLE PATTERN
FOR MANUAL INSERTION

- 1 CONTACT AREA PLATED WITH .000030 GOLD;
SOLDER TAILS PLATED WITH .000150 MIN TIN-LEAD;
ALL OVER .000050 MIN NICKEL
- 2 POINT OF MEASUREMENT FOR PLATING THICKNESS
- 3 THE NOTED DIMENSIONS APPLY AT THE
INTERSECTION OF THE POST AND HOUSING.
- 4 PRELIMINARY PART - NOT RELEASED FOR PRODUCTION.
- 5 CONTACT AREA PLATED WITH .000030 GOLD;
SOLDER TAILS PLATED WITH .000150 MIN TIN;
ALL OVER .000050 MIN NICKEL
- 6 FINISH: .000001 MIN GOLD ON GOLD PLATED AREA, .000150-.000250 MATTE
TIN-LEAD ON TIN PLATE AREA. UNDER PLATING SHOULD BE .000050-.000100
NICKEL ON ENTIRE CONTACT. GOLD AND TIN PLATING MAY NOT OVERLAP.
- 7 FINISH: .000001 MIN GOLD ON GOLD PLATED AREA, .000150-.000250 MATTE
TIN ON TIN PLATE AREA. UNDER PLATING SHOULD BE .000050-.000100
NICKEL ON ENTIRE CONTACT. GOLD AND TIN PLATING MAY NOT OVERLAP.
- 8 OBSOLETE PARTS: OBSOLETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- 9 SUPERSEDED
- 10 OBSOLETE

	1.315	25	26		9-104178-0
	2.515	49	50		8-104178-9
	2.265	44	45		8-104178-8
	2.015	39	40		8-104178-7
	1.765	34	35		8-104178-6
	1.515	29	30		8-104178-5
	1.365	26	27		8-104178-4
	1.265	24	25		8-104178-3
	1.115	21	22		8-104178-2
	1.015	19	20		8-104178-1
	.865	16	17		8-104178-0
	.765	14	15		7-104178-9
	.665	12	13		7-104178-8
	.615	11	12		7-104178-7
	.515	9	10		7-104178-6
		.415	7	8	
.365		6	7		7-104178-4
.315		5	6		7-104178-3
.265		4	5		7-104178-2
.215		3	4		7-104178-1
1.315		25	26		7-104178-0
2.515		49	50		6-104178-9
2.265		44	45		6-104178-8
2.015		39	40		6-104178-7
1.765		34	35		6-104178-6
1.515		29	30		6-104178-5
1.365		26	27		6-104178-4
1.265		24	25		6-104178-3
1.115		21	22		6-104178-2
1.015		19	20		6-104178-1
		.865	16	17	
	.765	14	15		5-104178-9
	.665	12	13		5-104178-8
	.615	11	12		5-104178-7
	.515	9	10		5-104178-6
	.415	7	8		5-104178-5
	.365	6	7		5-104178-4
	.315	5	6		5-104178-3
	.265	4	5		5-104178-2
	.215	3	4		5-104178-1
	FINISH	B	A	NO OF POSN	PART NUMBER

6	1.315	25	26	4	4-104178-0
	2.515	49	50	4	3-104178-9
	2.265	44	45	4	3-104178-8
	2.015	39	40	4	3-104178-7
	1.765	34	35	4	3-104178-6
	1.515	29	30	4	3-104178-5
	1.365	26	27	4	3-104178-4
	1.265	24	25	4	3-104178-3
	1.115	21	22	4	3-104178-2
	1.015	19	20	4	3-104178-1
	.865	16	17	4	3-104178-0
	.765	14	15	4	2-104178-9
	.665	12	13	4	2-104178-8
	.615	11	12	4	2-104178-7
	.515	9	10	4	2-104178-6
	.415	7	8	4	2-104178-5
1	.365	6	7	4	2-104178-4
	.315	5	6	4	2-104178-3
	.265	4	5	4	2-104178-2
	.215	3	4	4	2-104178-1
	1.315	25	26	10	2-104178-0
	2.515	49	50	10	1-104178-9
	2.265	44	45	10	1-104178-8
	2.015	39	40	10	1-104178-7
	1.765	34	35	10	1-104178-6
	1.515	29	30	10	1-104178-5
	1.365	26	27	10	1-104178-4
	1.265	24	25	9	1-104178-3
	1.115	21	22	10	1-104178-2
	1.015	19	20	9	1-104178-1
	.865	16	17	10	1-104178-0
	.765	14	15		104178-9
FINISH	.665	12	13	10	104178-8
	.615	11	12	9	104178-7
	.515	9	10		104178-6
	.415	7	8	9	104178-5
	.365	6	7	10	104178-4
	.315	5	6	9	104178-3
	.265	4	5	9	104178-2
	.215	3	4	9	104178-1
	B	A	NO OF POSN	PART NUMBER	

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG D CLOUSER	10-3--88	 TE Connectivity	
		CHK ZOLA	10-3--88		
DIMENSIONS: INCHES		TOLERANCES UNLESS OTHERWISE SPECIFIED:	APVD T ZOLA	10-3--88	NAME
		P LFC ± .	PRODUCT SPEC	HEADER ASSEMBLY,	
		L P LFC ± .	108-1093	VERTICAL, UNSHROUDED, SINGLE	
		L P LFC ± .005	APPLICATION SPEC	ROW, AMPMODU® System 50	
		P LFC ± .	114-25031		
MATERIAL: HOUSING: THERMOPLASTIC COLOR: BLACK CONTACT: COPPER ALLOY	FINISH	SEE TABLE	WEIGHT	-	
CUSTOMER DRAWING			SIZE	CAGE CODE	DRAWING NO
			A1	00779	C104178
			SCALE	5:1	SHEET 1 OF 1 REV M