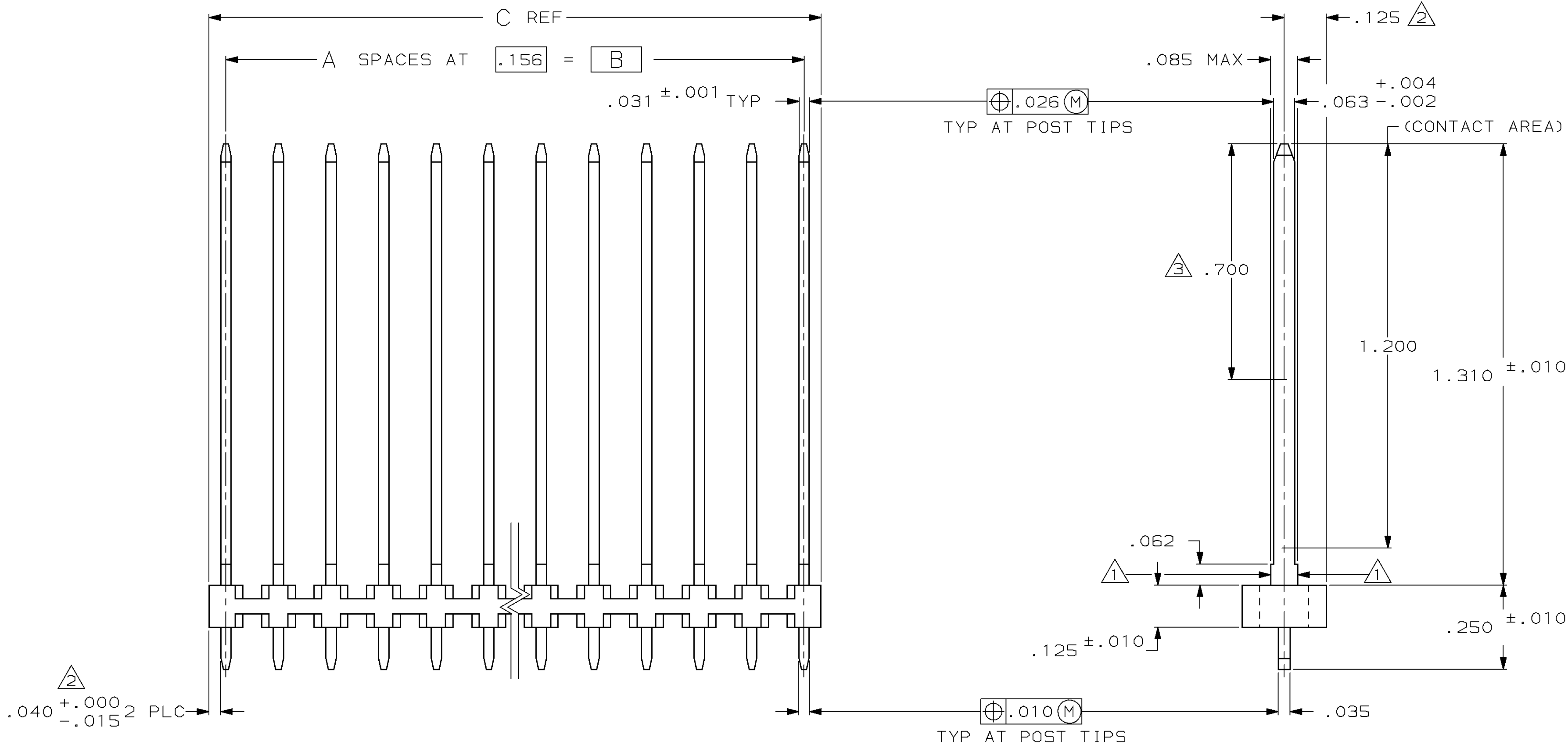
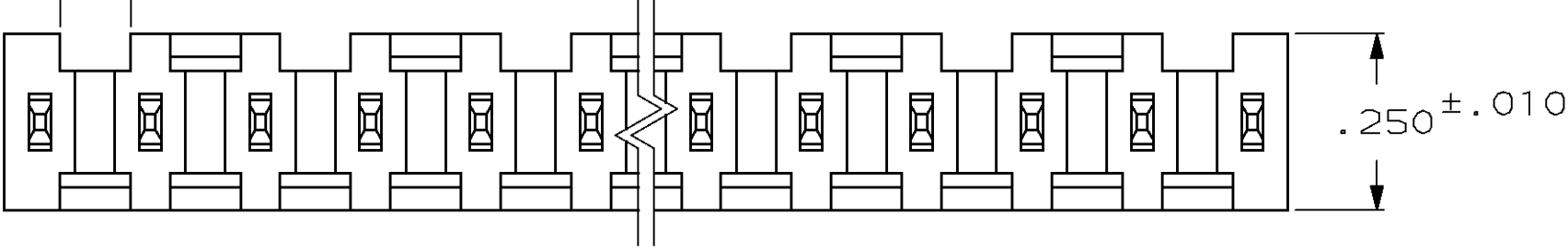


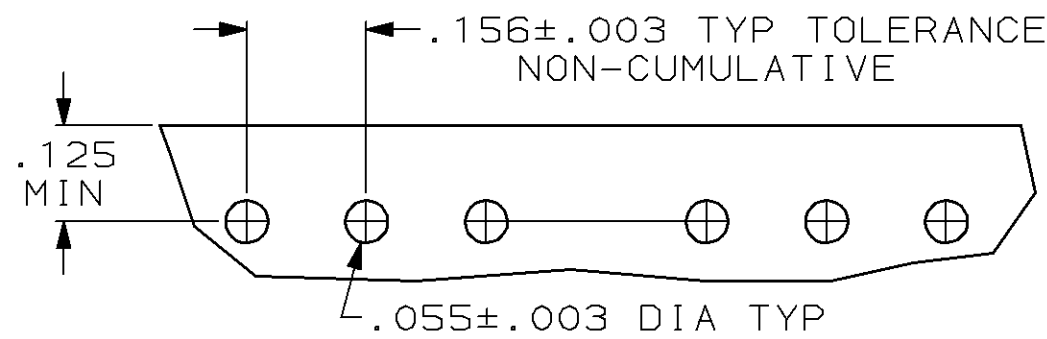
LOC	DIST	P	F	ZONE	LTR	REVISIONS		
						DESCRIPTION	DATE	APPD
					A	REV & REDRAWN ECN 1413 & 1575	-	-
					B	REV ECN 1785	HM	-
					C	REV LOC & DIST AD-4171	3-90	BF
					D	REV PER 0010-1103-93	3-16-94	SAS
					E	REV PER 0010-1408-94	10-94	JH
					F	REV PER 0310-0048-97	7-14-97	JH

(SEE TABLE FOR LOCATIONS)

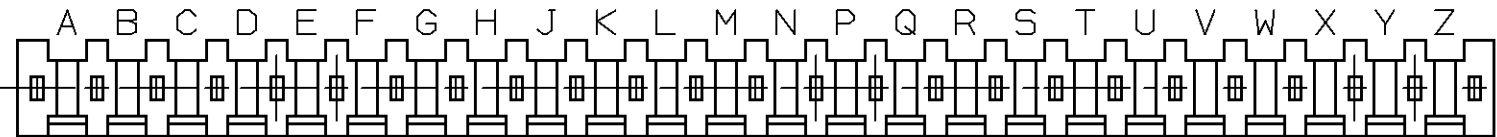
.100 TYP KEYWAY



- 1 THESE SURFACES WILL NOT BE PLATED
- 2 THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND THE HOUSING
- 3 POINT OF MEASUREMENT FOR PLATING THICKNESS



RECOMMENDED HOLE LAYOUT



KEYWAY LOCATIONS (REF-SEE TABLE)

(MATING LENGTH OF POST ON NEAR SIDE)

SCALE: 2:1

OBSOLETE	A, D, G	3	1.359	1.248	8	9	102022-3
OBSOLETE	A, C, E	3	.891	.780	5	6	102022-2
OBSOLETE	A, D	2	.735	.624	4	5	102022-1
KEYWAY LOCATIONS		NO OF KEYWAY	C	B	A	NO OF POSN	ASSEMBLY PART NUMBER
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES TOLERANCES ON :		DR 9-15-87 H MOLL	AMP AMP, INCORPORATED Harrisburg, Pa. 17105				
2 PL DEC ± .005		CHK 9-23-87 E TREECE					
3 PL DEC ± .005		APPD 9-23-87 E TREECE					
MATERIAL HOUSING - FLAME RETARDANT THERMOPLASTIC, COLOR - BLACK		APPD 9-23-87 J SCHIEFER	NAME HEADER ASSEMBLY, MOD I, VERTICAL, SINGLE ROW, .156¢				
POSTS - BRASS		PRODUCT SPEC 108-25016					
FINISH POSTS: .000015 GOLD IN CONTACT AREA, GOLD FLASH ON REMAINDER, ALL OVER .000050 NICKEL		APPLICATION SPEC -	SIZE D	FSCM NO 00779	DRAWING NO 102022		
		WEIGHT -	SCALE 4:1		SHEET 1 OF 1		