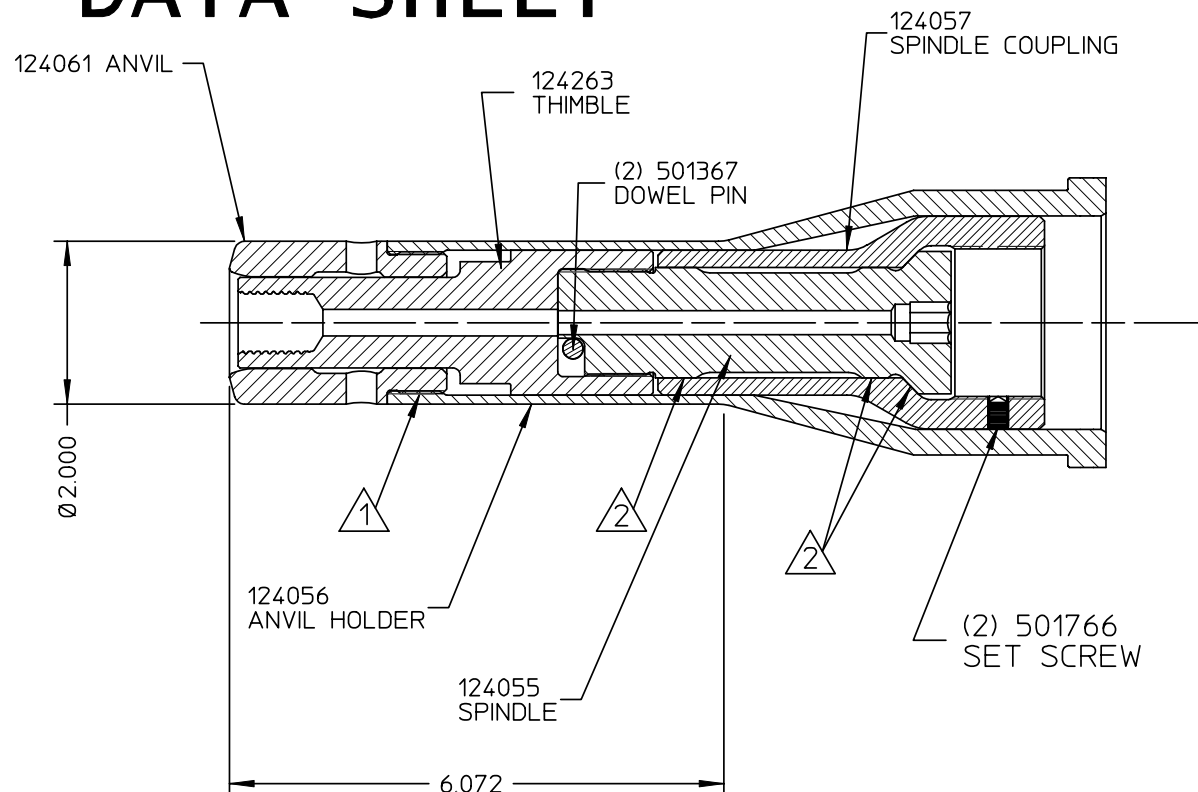
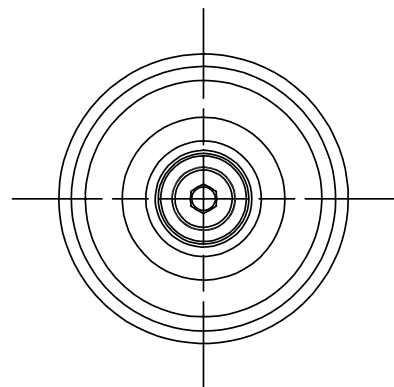


DATA SHEET



NOTES:

- 1 APPLY LOCTITE 242 P/N 505016 TO THIS THREADED JOINT.
- 2 APPLY GREASE P/N 620030 TO SPINDLE BEFORE ASSEMBLY TO THIMBLE COUPLING.

TO ASSEMBLE SPINDLE/THIMBLE:

- A) INSERT SPINDLE 124055 INTO SPINDLE COUPLING 124057.
- B) THREAD THIMBLE 124263 ON SPINDLE 124055 UNTIL SPINDLE BOTTOMS.
- C) BACK OFF SPINDLE 124055 UNTIL FLAT IS ALIGNED WITH THE DOWEL PIN HOLES IN THIMBLE 124263.
- D) INSERT DOWEL PINS 501367.

Alcoa Fastening Systems

Commercial Products
1 Corporate Drive, Kingston, NY 12401

TYPE: N/A

FASTENER: -24 HUCKSPIN

TOOL(S): HS52

Notes: OBSOLETE
SUPERSEDED BY: 99-7314-1

Product
Revision: C

US Patent:

Date: 07/14/03

99-3451-1

Part Number