Compact Inductive Proximity Sensor Amplifier-separated

■ General terms and conditions...... F-3

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UV CURING SYSTEMS

Amplifier Built-in Other Products

GA-311/GH















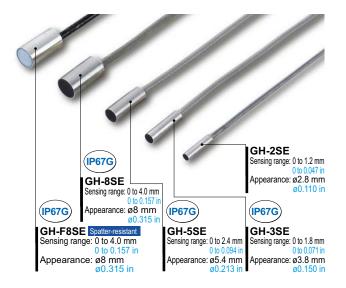
High-speed response and excellent workability

Suitable for high-speed applications

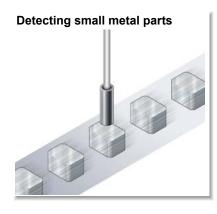
It has a high performance of 3.3 kHz response frequency. These sensors are ideal for sensing objects moving at high speeds.

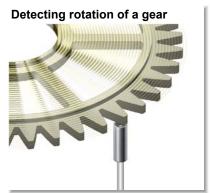
IP67G sensor head variations

The lineup includes 5 different models, from an ultracompact 2.8 mm 0.110 in diameter type to a spatterresistant type. Furthermore, all except for the GH-2SE are IP67G oil-resistant models so that they can be used with confidence even in adverse environments.



APPLICATIONS

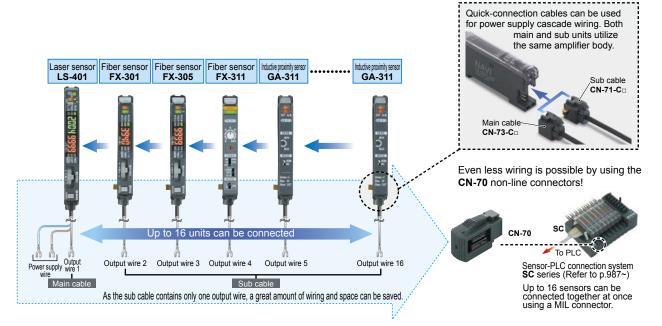




MOUNTING / MAINTENANCE

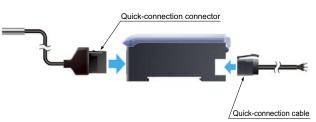
Excellent workability and ease of maintenance

They all have the same form as the **FX-300** series of fiber sensors. The quick-connection cables are also of the same shape, so that fiber sensors and laser sensors can all be used together and less power supply wiring is required.



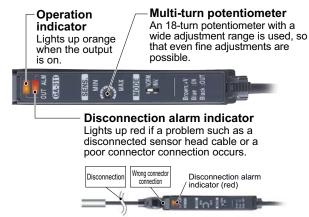
Labor-saving by one-touch connections

The connection between the sensor head and the amplifier is made using a quick-connection connector. Past troublesome wiring connections using a screwdriver are no longer necessary.



FUNCTIONS

Disconnection alarm indicator and operation indicator have been incorporated



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Amplifier Built-in

(1-core)

CN-71-C5

Sensor heads

Туре	Appearance (mm in)	Sensing range (Note)	Model No.	Hysteresis
Cylindrical type	ø2.8 ø0.110 12 0.472	1.2 mm 0.047 in Maximum operation distance (0 to 0.6 mm 0 to 0.024 in) Stable sensing range	GH-2SE	0.07 mm 0.0028 in or less
	03.8 00.150 1.8 mm 0.071 in (0 to 0.8 mm 0 to 0.031 in)		GH-3SE	0.05 0.0000 in an land
	ø5.4 ø0.213	2.4 mm 0.094 in (0 to 1.0 mm 0 to 0.039 in)	GH-5SE	0.05 mm 0.0020 in or less
	4.0 mm 0.157 in 0.315 0.591 (0 to 2.0 mm 0 to 0.079 in)		GH-8SE	
Spatter- resistant type			GH-F8SE	0.04 mm 0.0016 in or less

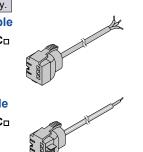
Note: The stable sensing range represents the sensing range for which the sensor can satisfy all the given specifications with the standard sensing object. The maximum operation distance represents the maximum distance for which the sensor can detect the standard sensing object at +20 °C +68 °F constant ambient temperature.

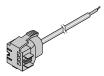
Usage within the stable sensing range is recommended for accurate sensing applications.

Amplif	ier Quick-connection cable	e is not supplied with th	e amplifier. Please order it separately.	
Туре	Appearance	Model No.	Output	
Sonnector //pe		GA-311	NPN open-collector transistor	

Quick-connection cable	Quick-connection cable is not supplied with the amplifier. Please order it separately.

Quion comino	Qui	on connection capic is no	t supplied with the amplifier. I lease of	Main cable	
Туре	Model No.		Description		
	CN-73-C1	Length: 1 m 3.281 ft	0.2 mm ² 3-core cabtyre cable,		
Main cable (3-core)	CN-73-C2	Length: 2 m 6.562 ft	with connector on one end Cable outer diameter: ø3.3 mm		
(3.2.2.)	CN-73-C5	Length: 5 m 16.404 ft	ø0.130 in	Sub cable	
Sub cable	CN-71-C1	Length: 1 m 3.281 ft	0.2 mm ² 1-core cabtyre cable,	- • CN-71-C□	
	CN-71-C2	Length: 2 m 6.562 ft	with connector on one end Cable outer diameter: ø3 3 mm		





End plates End plates are not supplied with the amplifier. Please order them separately when the amplifiers are mounted in cascade.

Cable outer diameter: ø3.3 mm

Appearance	Model No.	Description	
	MS-DIN-E	When cascading multiple amplifiers, or when it moves depending on the way it is installed on a DIN rail, these end plates clamp amplifiers into place on both sides. Make sure to use end plates when cascading multiple amplifiers together. 2 pcs. per set	

Length: 5 m 16.404 ft

OPTIONS

Designation Model No.		Description
Amplifier mounting bracket	MS-DIN-2	Mounting bracket for amplifier
Sensor head	MS-SS3	Mounting bracket for GH-3SE
mounting	MS-SS5	Mounting bracket for GH-5SE
bracket	MS-SS8	Mounting bracket for GH-8SE

Amplifier mounting bracket

• MS-DIN-2



Sensor head mounting bracket

• MS-SS□



SPECIFICATIONS

Sensor heads

Sen	sor nea	aas 					
Туре		Туре		Cylindrical type		Spatter-resistant type	
Item	1	Model No.	GH-2SE	GH-3SE	GH-5SE	GH-8SE	GH-F8SE
Applicable amplifier				GA-311			
Stab	le sensin	g range (Note 2)	0 to 0.6 mm 0 to 0.024 in	0 to 0.8 mm 0 to 0.031 in	0 to 1.0 mm 0 to 0.039 in	0 to 2.0 mm	0 to 0.079 in
Max.	operation	distance (Note 2)	1.2 mm 0.047 in	1.8 mm 0.071 in	2.4 mm 0.094 in	4.0 mm	0.157 in
Stan	dard sen	sing object	Iron sheet 5	× 5 × t 1 mm 0.197 × 0.19	97 × t 0.039 in	Iron sheet 10 × 10 × t 1 mm	n 0.394 × 0.394 × t 0.039 in
Hyst	eresis (N	ote 3)	0.07 mm 0.003 in or less	0.05 mm 0.0	002 in or less	0.04 mm 0.0	002 in or less
Repeatability (Note 3)		(Note 3)		Along sensing axis, perpendicular to sensing axis: 1 μm 0.039 mil or less			
ance	Protection	n	IP50 (IEC)	50 (IEC) IP67 (IEC), IP67G (Note 4)			
resistance	Ambient	temperature	-10 to +60 °C 14 to +140 °F, Storage: -20 to +70 °C -4 to +158 °F				
ental r	Ambient	humidity	35 to 85 % RH, Storage: 35 to 85 % RH				
Ambient humidity Vibration resistance Shock resistance		n resistance 10 to 55 Hz frequency, 1.5 mm 0.059 in double amplitude in X, Y and Z directions for two hours each			hours each		
Shock resistance 500 m/s² acceleration (5		500 m/s ² acceleration (50	G approx.) in X, Y and Z	directions five times each			
Temp	perature cha	aracteristics (Note 5)	Within ±7 %	Within ±5 %		Within ±4 %	
Material			Enclosure: Stainless steel (SUS303) Sensing part: PVC	Enclosure: Stainless steel (SUS303) Sensing part: ABS	Enclosure: Stainless steel (SUS303) Sensing part: PAR	Enclosure: Stainless steel (SUS303) Sensing part: ABS	Enclosure: Stainless steel (SUS303) Sensing part: Fluorine resin
Cable (Note 6))		tter-resistant type: Spatter, with a connector at the e		Fluorine resin)] high-freque	ency coaxial cable,
Weight			Net weight: 15 g approx. Gross weight: 30 g approx.	Net weight: 3 Gross weight	5 g approx. : 45 g approx.	Net weight: 40 g approx. Gross weight: 55 g approx.	Net weight: 55 g approx. Gross weight: 70 g approx.

Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.

- 2) The stable sensing range represents the sensing range for which the sensor can satisfy all the given specifications with the standard sensing object. The maximum operation distance represents the maximum distance for which the sensor can detect the standard sensing object at +20 °C +68 °F constant ambient temperature.
 - Usage within the stable sensing range is recommended for accurate sensing applications.
- 3) The hysteresis and the repeatability are specified for the standard sensing object within the stable sensing range.
- 4) If using the sensor in an environment where cutting oil droplets splatter, the sensor may be deteriorated due to added substances in the oil. Please check the resistivity of the sensor against the cutting oil you are using beforehand.
- 5) The value represents the variation in the operation distance, that has been set within the stable sensing range at +20 °C +68 °F, for an ambient temperature drift from 0 to +55 °C +32 to +131 °F. (Values are for sensor head only.)
- 6) The length of the sensor head cable cannot be changed.

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GA-311/

SPECIFICATIONS

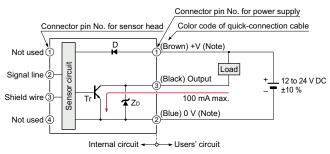
Amplifier

Model No.		GA-311	
		GA-STI	
App	licable sensor head	GH-□SE	
Sup	ply voltage	12 to 24 V DC ±10 % Ripple P-P 10 % or less	
Cur	rent consumption	25 mA or less	
Output		NPN open-collector transistor • Maximum sink current: 100 mA (50 mA, if five, or more, amplifiers are connected in cascade.) • Applied voltage: 30 V DC or less (between sensing output and 0 V) • Residual voltage: 1 V or less [at 100 mA (at 50 mA, if five, or more, amplifiers are connected in cascade) sink current.]	
	Output operation	Switchable either Normally open or Normally closed	
	Short-circuit protection	Incorporated	
Max	response frequency	3.3 kHz	
Operation indicator		Orange LED (lights up when the output is ON)	
Disc	connection alarm indicator	Red LED (lights up when the sensor head cable is disconnected or misconnected)	
Sen	sitivity adjuster	18-turn potentiometer	
Environmental resistance	Ambient temperature	-10 to +60 °C +14 to +140 °F (If 4 to 7 units are connected in cascade: -10 to +50 °C +14 to +122 °F, if 8 to 16 units are connected in cascade: -10 to +45 °C +14 to +113 °F) (No dew condensation or icing allowed), Storage: -20 to +70 °C -4 to +158 °F	
esist	Ambient humidity	35 to 85 % RH, Storage: 35 to 85 % RH	
ıtalı	Voltage withstandability	1,000 V AC for one min. between all supply terminals connected together and enclosure	
ımer	Insulation resistance	20 M Ω , or more, with 250 V DC megger between all supply terminals connected together and enclosure	
viro	Vibration resistance	10 to 150 Hz frequency, 0.75 mm 0.030 in double amplitude in X, Y and Z directions for two hours each	
ш	Shock resistance	100 m/s ² acceleration (10 G approx.) in X, Y and Z directions three times each	
Tem	perature characteristics (Note 2)	Within ±5 %	
Mat	erial	Enclosure: PBT, Cover: Polycarbonate	
Con	necting method	Connector (Note 3)	
Cable length		Total length up to 100 m 328.084 ft (if 5 to 8 units are connected in cascade: 50 m 164.042 ft, if 9 to 16 units are connected in cascade: 20 m 65.617 ft) is possible with 0.3 mm², or more, cable.	
Wei	ght	Net weight: 15 g approx., Gross weight: 40 g approx.	

- Notes: 1) Where measurement conditions have not been specified precisely, the conditions used were an ambient temperature of +23 °C +73.4 °F.
 - 2) The value of the temperature characteristics gives the variation in the operation distance, that has been set within the stable sensing range at +20 °C +68 °F, for an ambient temperature drift from 0 to +55 °C +32 to +131 °F. (Value is for amplifier only.)
 - 3) The cable for amplifier connection is not supplied as an accessory. Make sure to use the optional quick-connection cable given below. Main cable (3-core): CN-73-C1 (cable length 1 m 3.281 ft), CN-73-C2 (cable length 2 m 6.562 ft), CN-73-C5 (cable length 5 m 16.404 ft) Sub cable (1-core): CN-71-C1 (cable length 1 m 3.281 ft), CN-71-C2 (cable length 2 m 6.562 ft), CN-71-C5 (cable length 5 m 16.404 ft)

I/O CIRCUIT AND WIRING DIAGRAMS

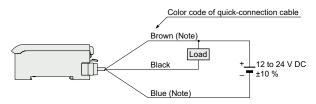
I/O circuit diagram



Note: The quick-connection sub cable does not have +V (brown) and 0 V (blue). The power is supplied from the connector of the main cable.

Symbols ... D : Reverse supply polarity protection diode ZD: Surge absorption zener diode Tr : NPN output transistor

Wiring diagram

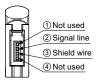


Note: The quick-connection sub cable does not have brown lead wire and blue lead wire.

Connector pin position

Connector for sensor head

Connector for power supply

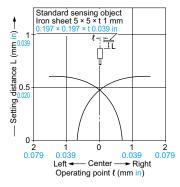




SENSING CHARACTERISTICS (TYPICAL)

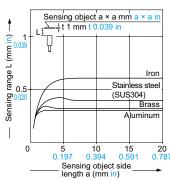
GH-2SE

Sensing field



The graph on the left is plotted with the sensitivity adjusted so as to just detect a $5 \times 5 \times t$ 1 mm $0.197 \times 0.197 \times t$ 0.039 in iron sheet placed at a distance of 0.6 mm 0.024 in.

Correlation between sensing object size and sensing range

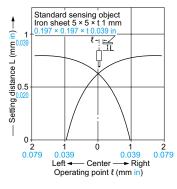


As the sensing object size becomes smaller than the standard size (iron sheet $5 \times 5 \times t$ 1 mm $0.197 \times 0.197 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

The graph on the left is plotted with the sensitivity adjusted so as to just detect a 5 × 5 × t 1 mm 0.197 × 0.197 × t 0.039 in iron sheet placed at a distance of 0.6 mm 0.024 in.

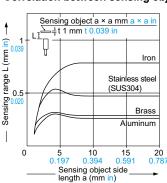
GH-3SE

Sensing field



The graph on the left is plotted with the sensitivity adjusted so as to just detect a $5 \times 5 \times t$ 1 mm $0.197 \times 0.197 \times t$ 0.039 in iron sheet placed at a distance of 0.8 mm 0.031 in.

Correlation between sensing object size and sensing range

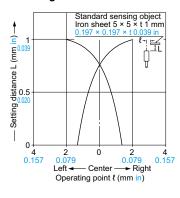


As the sensing object size becomes smaller than the standard size (iron sheet $5 \times 5 \times t$ 1 mm $0.197 \times 0.197 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

The graph on the left is plotted with the sensitivity adjusted so as to just detect a 5 × 5 × t 1 mm 0.197 × 0.197 × t 0.039 in iron sheet placed at a distance of 0.8 mm 0.031 in.

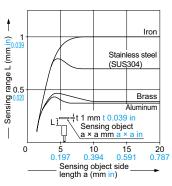
GH-5SE

Sensing field



The graph on the left is plotted with the sensitivity adjusted so as to just detect a $5 \times 5 \times t$ 1 mm $0.197 \times 0.197 \times t$ 0.039 in iron sheet placed at a distance of 1.0 mm 0.039 in.

Correlation between sensing object size and sensing range

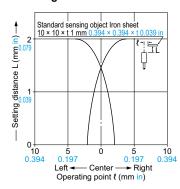


As the sensing object size becomes smaller than the standard size (iron sheet $5 \times 5 \times t$ 1 mm $0.197 \times 0.197 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

The graph on the left is plotted with the sensitivity adjusted so as to just detect a $5 \times 5 \times t$ 1 mm $0.197 \times 0.197 \times t$ 0.039 in iron sheet placed at a distance of 1.0 mm 0.039 in.

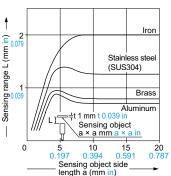
GH-8SE GH-F8SE

Sensing field



The graph on the left is plotted with the sensitivity adjusted so as to just detect a $10 \times 10 \times t$ 1 mm $0.394 \times 0.394 \times t$ 0.039 in iron sheet placed at a distance of 2.0 mm 0.079 in.

Correlation between sensing object size and sensing range



As the sensing object size becomes smaller than the standard size (iron sheet $10 \times 10 \times t$ 1 mm $0.394 \times 0.394 \times t$ 0.039 in), the sensing range shortens as shown in the left figure.

The graph on the left is plotted with the sensitivity adjusted so as to just detect a 10 × 10 × t 1 mm 0.394 × 0.394 × t 0.039 in iron sheet placed at a distance of 2.0 mm 0.079 in.

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MACHINE VISION SYSTEMS

UV CURING SYSTEMS

Selection Guide Amplifier Built-in

> Other Products

CURING SYSTEMS

PRECAUTIONS FOR PROPER USE

Refer to p.1579~ for general precautions.



 Never use this product as a sensing device for personnel protection.

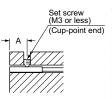
 In case of using sensing devices for personnel protection, use products which meet laws and standards, such as OSHA, ANSI or IEC etc., for personnel protection applicable in each region or country.

- Always be sure to use sensor heads and amplifiers from the same set.
- Do not shorten or lengthen the sensor head cable.

Mounting of the sensor head

How to mount the sensor head

The tightening torque should be as given below.
 Make sure to use a set screw with a cup-point end.



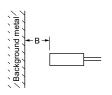
Model No.	Tightening torque	A (mm in)
GH-2SE	0.17N·m	3 0.118 or more
GH-3SE	0.17N·m	4 0.157 or more
GH-5SE	0.78N·m	5 0.197 or more
GH-8SE GH-F8SE	0.59N·m	5 0.197 or more

Note: Do not tighten excessively.

Distance from surrounding metal

• If there is a metal near the sensor head, it may affect the sensing performance.

Keep the minimum distance specified in the table below.



Model No.	B (mm in)
GH-2SE	3 0.118
GH-3SE	4 0.157
GH-5SE	5 0.197
GH-8SE GH-F8SE	9 0.354

Mutual interference

 When two or more sensors are installed in parallel or face to face, keep the minimum separation distance specified below to avoid mutual interference.

<Face to face mounting>

<Parallel mounting>



Model No.	C (mm in)	D (mm in)
GH-2SE	15 0.591	10 0.394
GH-3SE	20 0.787	15 0.591
GH-5SE	25 0.984	20 0.787
GH-8SE GH-F8SE	40 1.575	26 1.024

Sensing range

 The sensing range is specified for the standard sensing object. With a non-ferrous metal, the sensing range is obtained by multiplying with the correction coefficient specified below. Further, the sensing range also changes if the sensing object is smaller than the standard sensing object or if the sensing object is plated.

Correction coefficient

Model No.	GH-2SE	GH-3SE	GH-5SE	GH-8SE GH-F8SE
Iron	1	1	1	1
Stainless steel (SUS304)	0.68 approx.	0.55 approx.	0.69 approx.	0.64 approx.
Brass	0.53 approx.	0.35 approx.	0.41 approx.	0.37 approx.
Aluminum	0.51 approx.	0.33 approx.	0.39 approx.	0.32 approx.

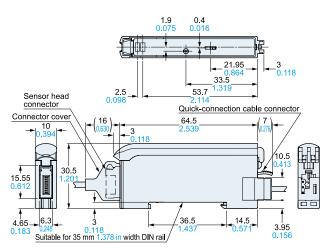
Others

- Do not use during the initial transient time (0.5 sec.) after the power supply is switched on.
- Do not use the sensor at places having intense vibrations, as this can cause malfunction.
- Make sure that stress by forcible bend or pulling is not applied directly to the cable joint of the sensor head.

DIMENSIONS (Unit: mm in)

The CAD data can be downloaded from our website.

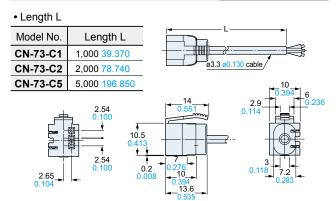
GA-311



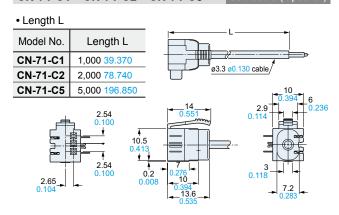
Note: The front view shows the sensor head connector and quick-connection cable connector attached.

The top view is without the sensor head connector, quick-connection cable and the cover.

CN-73-C1 CN-73-C2 CN-73-C5 Main cable (Optional)



CN-71-C1 CN-71-C2 CN-71-C5	Sub cable (Optional)
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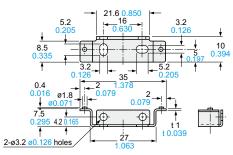
GII-ZOL	G11-33L	G11-33L	GII-03L	G11-1 03L	Selisoi lieau
<u>↓</u>	C + (8) (0.315)	3,000 118.11			1 6 6 0.236
-		8.1		17.6 0.693 18 0.709	Signal line 12.2 0.480 Shield wire

GH-2SE GH-3SE GH-5SE GH-8SE GH-F8SE Sensor head

Model No.	Α	В	С
GH-2SE	ø2.8 ø0.110	12 0.472	ø1.6 ø0.063
GH-3SE	ø3.8 ø0.150	15 0.591	ø2.5 ø0.098
GH-5SE	ø5.4 ø0.213	15 0.591	ø2.5 ø0.098
GH-8SE	ø8.0 ø0.315	15 0.591	ø2.5 ø0.098
GH-F8SE	ø8.0 ø0.315	15 0.591	ø2.65 ø0.104

MS-DIN-2

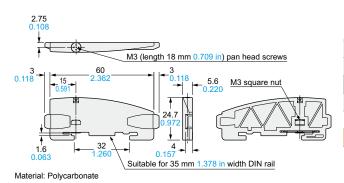
Amplifier mounting bracket (Optional)



Material: Cold rolled carbon steel (SPCC) (Uni-chrome plated)

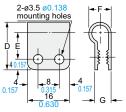
MS-DIN-E

End plate (Optional)



MS-SS3 MS-SS5 MS-SS8 Sensor head mounting bracket (Optional)

Model No.



Material: Nylon 66

Symbol	MS-SS3	MS-SS5	MS-SS8
D	16 0.630	18 0.709	20 0.787
E	9 0.354	10 0.394	11 0.433
F	6.3 0.248	8.3 0.327	10.3 0.406
G	4.9 0.193	6.1 0.240	6.5 0.256
Applicable sensor head model No.	GH-3SE	GH-5SE	GH-8SE

LASER SENSORS

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SENSOR OPTIONS

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LASER MARKERS

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HUMAN MACHINE INTERFACES

FA COMPONENTS

MACHINE VISION SYSTEMS

Amplifier Built-in