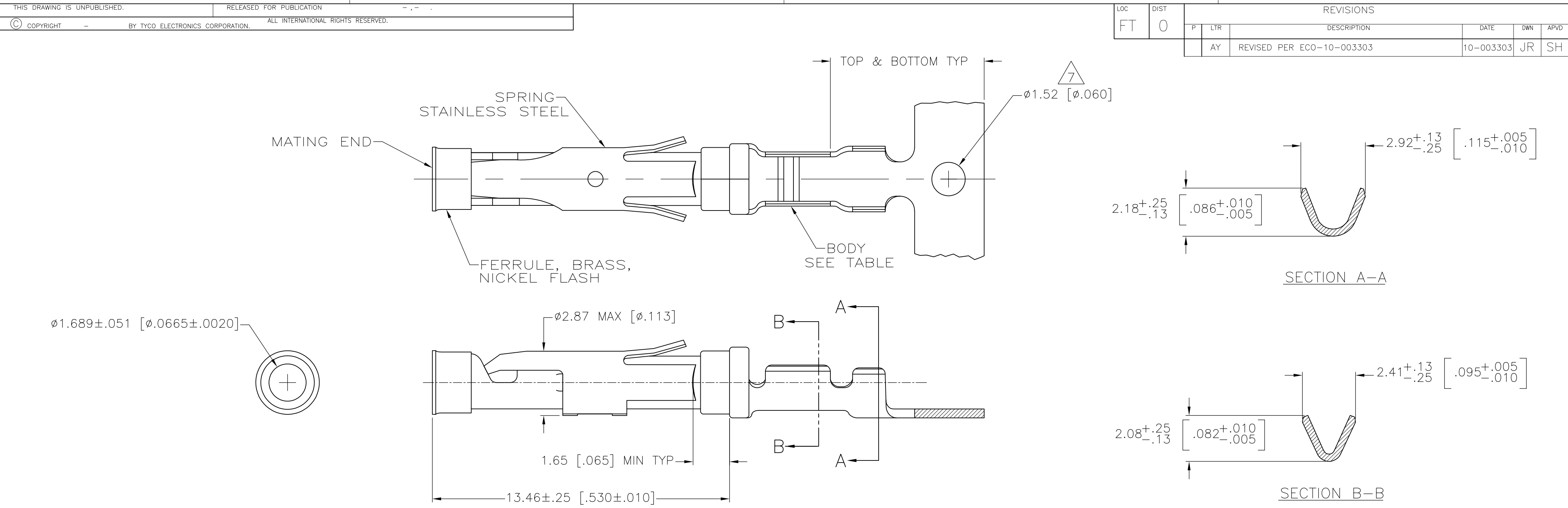




- 1

0.76μm [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH GOLD FLASH ON THE REMAINDER OVER 0.76μm [.000030] MIN NICKEL PER QQ-N-290.
- 2

1.27μm [.000050] MIN TIN-LEAD PER MIL-T-10727 OVER 0.76μm [.000030] MIN NICKEL PER QQ-N-290.
- 3

0.76μm [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH A UNIFORM GRADIENT TO 0.25[.000010] MIN GOLD PER MIL-G-45204 ON THE REMAINDER OVER 0.76μm [.000030] NICKEL PER QQ-N-290.
- 4

0.38μm [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH GOLD FLASH ON THE REMAINDER OVER 0.76μm [.000030] MIN NICKEL PER QQ-N-290.
- 5

1.27μm [.000050] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH GOLD FLASH ON REMAINDER OVER 1.90μm [.000075] MIN NICKEL PER QQ-N-290.
- 6

0.15μm [.000020] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH GOLD FLASH ON REMAINDER OVER 1.27μm [.000050] MIN NICKEL PER QQ-N-290.
- 7

GOLD PLATING NEED NOT APPEAR IN THIS AREA EXCEPT 1-66104-6 & 1-66104-7 HAVE GOLD PLATING ON INSULATION BARREL.
- 8

REVERSE REELED FOR MINI-APPLICATOR.
- 9

WIRE RANGE 24-20 AWG.
INSULATION RANGE 1.02[.040]-2.03[.080].
- 10

0.38[m [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN, 1.27μm [.000050] MIN TIN-LEAD PER MIL-T-10727 FOR A LENGTH OF 5.69 [.224] MIN ON OPPOSITE END, BOTH OVER 1.27μm [.000050] MIN NICKEL PER QQ-N-290 ON ENTIRE CONTACT.
- 11

0.76μm [.000030] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN WITH GOLD FLASH ON THE REMAINDER OVER 1.27μm [.000050] MIN NICKEL PER QQ-N-290.
- 12

1.27μm [.000050] MIN TIN PER MIL-T-10727 OVER .076μm [.000030] MIN NICKEL PER QQ-N-290.
- 13

0.38μm [.000015] MIN GOLD PER MIL-G-45204 ON MATING END FOR A LENGTH OF 5.08 [.200] MIN. 1.27μm [.000050] MIN TIN PER MIL-T-10727 FOR A LENGTH OF 5.69[.224] MIN ON OPPOSITE END, BOTH OVER 1.27μm [.000050] MIN NICKEL PER QQ-N-290 ON ENTIRE CONTACT.
- 15

2.54μm [.000100] MIN SILVER OVER 0.76μm [.000030] MIN NICKEL PER QQ-N-290
- 16

OBSELETE PARTS: OBSELETE CIS STREAMLINING PER D.RENAUD/D.SINISI
- 17

SUPERCEDED BY 3-66104-2

16	OBSELETE	8	15	BRASS	-	3-66104-3
		8	13	BRASS	-	3-66104-2
		8	12	BRASS	-	3-66104-1
		8	12	BRASS	1-66105-9	3-66104-0
14	STANDARD	8	12	BRASS	1-66105-9	2-66104-9
		8	11	BRASS	-	2-66104-7
OBSELETE	8	8	10	BRASS	1-66105-4	2-66104-6
		8	2	BRASS	-	2-66104-5
OBSELETE	8	1	PHOSPHOR BRONZE	1-66105-3	2-66104-3	
OBSELETE	8	2	PHOSPHOR BRONZE	1-66105-2	2-66104-2	
OBSELETE	8	6	BRASS	-	1-66104-9	
OBSELETE	8	5	BRASS	-	1-66104-7	
OBSELETE	STANDARD	5	BRASS	1-66105-0	1-66104-6	
		8	1	BRASS	66105-4	66104-9
		8	4	BRASS	66105-3	66104-8
		8	2	BRASS	66105-2	66104-7
		8	3	BRASS	66105-1	66104-6
		STANDARD	1	BRASS	66105-4	66104-4
		STANDARD	4	BRASS	66105-3	66104-3
		STANDARD	2	BRASS	66105-2	66104-2
		STANDARD	3	BRASS	66105-1	66104-1
		REELING	BODY FINISH	BODY MATERIAL	LOOSE PIECE REF	PART NO.
THIS DRAWING IS A CONTROLLED DOCUMENT.						
DIMENSIONS: mm [INCHES]		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN V. FURLER 22JUL2003		
		0 PLC ± -		CHK G. STEINHAUER 22JUL03		
		1 PLC ± -		APVD G. STEINHAUER 22JUL03		
		2 PLC ± 0.13 [.005]		PRODUCT SPEC		
		3 PLC ± -		APPLICATION SPEC		
4 PLC ± -		-		NAME		
ANGLES ± -		FINISH		SOCKET ASSEMBLY, .062		
MATERIAL		WEIGHT		TYPE III+		
SEE CALLOUTS		-		-		
SEE CALLOUTS		CUSTOMER DRAWING		-		
				SIZE		
				CAGE CODE		
				DRAWING NO		
				RESTRICTED TO		
				8:1		
				SHEET		
				1 OF 1		
				REV		
				AY		