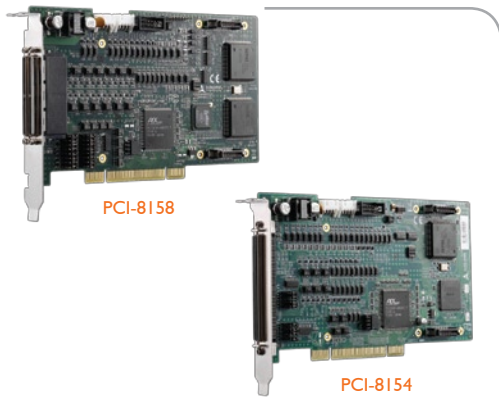


PCI-8158 / PCI-8154

Advanced 8/4-axis Servo & Stepper Motion Controllers with Modular Design



Features

- 3 axes helical interpolation
- Hardware-controlled position compare and trigger (with DB-8150, up to 1 MHz)
- One HSL network support (with DB-8151)
- One Motionnet master support (with DB-8153)
- 32-bit PCI bus, Rev. 2.2, 33 MHz
- High density (200-pin) 8-axis motion controller
- Pulse output rate: up to 6.55 MHz
- Pulse output options: OUT/DIR, CW/CCW, AB Phase
- 2 to 4 axes linear interpolation
- 2 axes circular interpolation
- Helical interpolation
- Multi-axis continuous interpolation
- Position/Speed change override
- 13 home return modes and auto home search
- High speed position latch function
- Programmable acceleration and deceleration time
- Trapezoidal and S-curve velocity profiles
- 28-bit up/down counter for incremental encoder
- Multi-axis, simultaneous start/stop
- Programmable interrupt sources
- Hardware backlash compensator
- Manual pulser input interface
- Software limit function
- Hardware emergency input
- More than 100 thread safe API functions
- Security protection for user's program
- Easy interface to any stepping motors, AC or DC servo, linear or rotary motors
- All digital inputs and outputs are 2500 V_{RMS} isolated
- Supports up to 12 cards in one system

Specifications

Pulse Type Motion Control

■ Max. Number of Axes	8
■ Pulse Output Rate	0.01 pps to 6.5 Mpps
■ Max. Acceleration Rate	245 Mpps ²
■ Speed Resolution	16-bit
■ Encoder Input Rate	6.55 MHz under 4 x AB phase @ 1 M cable
■ Encoder Counter Resolution	28-bit
■ Positioning Range	-134,217,728 to +134,217,727 pulses (28-bit)
■ Counters	x 4 for each axis
■ Comparators	x 5 for each axis

Motion Interface I/O Signals

■ Position Latch Input Pin	LTC
■ Position Compare Output Pin	CMP
■ I/O Pin	Differential and 2500 V _{RMS} optically isolated
■ Incremental Encoder Signals Input Pin	EA and EB
■ Encoder Index Signal Input	EZ
■ Mechanical Signal Input Pin	±EL, SD, and ORG
■ Servomotor Interface I/O Pin	INP, ALM, ERC, RDY, SVON
■ General DO Pin	DO x 8 for DO/CMP
■ General DI Pin	GDI x 8 for DI/LTC/PCS/SD/CLR/EMG
■ Pulser Signal Input	PA and PB
■ Simultaneous Start/Stop Signal I/O Pin	STA and STP

Software Support

Windows® Platform

- Available for Windows 7/Vista (32-bit)/XP/2000
- Recommended programming environments: VB/VC++/BCB/Delphi/VB.NET
- Various sample programs with source codes
- Customized API functions are possible

RTX (Windows Real Time Extension)

- RTX 5.x/6.x/8.1a

Linux Platform

- Redhat 9, kernel 2.4.x
- Fedora Core 3, kernel 2.6.9
- Fedora Core 4, kernel 2.6.11
- Fedora Core 5, kernel 2.6.15

MotionCreatorPro 2™

MotionCreatorPro 2 is a user-friendly Windows-based application development software package included with all distributed motion and I/O control modules.

MotionCreatorPro 2 provides simple configuration and real-time statuses of modules, in addition to precise positioning control with no effort.

(See page 1-20 for more information on MotionCreatorPro 2.)

Ordering Information

PCI-8158

Advanced 8-axis servo & stepper motion controller

PCI-8154

Advanced 4-axis servo & stepper motion controller

DB-8150

High-speed triggering daughter board

DB-8151

Single HSL master controller daughter board

DB-8153

Single Motionnet master controller daughter board

Accessories

For more information on terminal boards & cables, please refer to page 6-31.

Terminal Boards

DIN-100S-01

Terminal board with one 100-pin SCSI-II connector and DIN-rail mounting

DIN-814-GP

Terminal board for general purpose with 100-pin SCSI-II connector

DIN-814M0

Terminal board for Mitsubishi MR-J2S-A servo amplifier

DIN-814M-J3A0

Terminal board for Mitsubishi MR-J3A servo amplifier

DIN-814Y0

Terminal board for Yaskawa Sigma II/III/V servo amplifier

DIN-814P-A40

Terminal board with 100-pin SCSI-II connector for Panasonic MINAS A4 servo amplifier

Cabling

ACL-102100-1 (for PCI-8154)

100-pin SCSI-II cable (mating with AMP-787082-9), 1 M

SCSI-VHDCI 100P (for PCI-8158)

100-pin SCSI-VHDCI cable, available for 2 M, 3 M

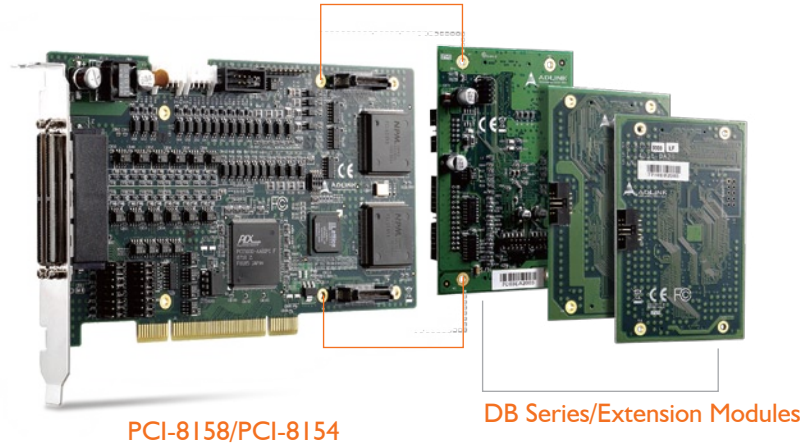
Pin Assignment

PCI-8158/PCI-8154 100-pin Mini SCSI Connector Pin Assignment

VDD	1	51	VDD
EXGND	2	52	EXGND
OUT0+	3	53	OUT2+
OUT0-	4	54	OUT2-
DIR0+	5	55	DIR2+
DIR0-	6	56	DIR2-
SVON0	7	57	SVON2
ERC0	8	58	ERC2
ALM0	9	59	ALM2
INP0	10	60	INP2
RDY0	11	61	RDY2
EXGND	12	62	EXGND
EA0+	13	63	EA2+
EA0-	14	64	EA2-
EB0+	15	65	EB2+
EB0-	16	66	EB2-
EZ0+	17	67	EZ2+
EZ0-	18	68	EZ2-
VDD	19	69	VDD
EXGND	20	70	EXGND
OUT1+	21	71	OUT3+
OUT1-	22	72	OUT3-
DIR1+	23	73	DIR3+
DIR1-	24	74	DIR3-
SVON1	25	75	SVON3
ERC1	26	76	ERC3
ALM1	27	77	ALM3
INP1	28	78	INP3
RDY1	29	79	RDY3
EXGND	30	80	EXGND
EA1+	31	81	EA3+
EB1-	32	82	EA3-
EB1+	33	83	EB3+
EB1-	34	84	EB3-
EZ1+	35	85	EZ3+
EZ1-	36	86	EZ3-
PEL0	37	87	PEL2
MEL0	38	88	MEL2
GDI0	39	89	GDI2
DO0	40	90	DO2
ORG0	41	91	ORG2
EXGND	42	92	EXGND
PEL1	43	93	PEL3
MEL1	44	94	MEL3
GDI1	45	95	GDI3
DO1	46	96	DO3
ORG1	47	97	ORG3
EXGND	48	98	EXGND
EXGND	49	99	E_24V
EXGND	50	100	E_24V

A variety of extension boards to meet your needs...

(See page 6-13 for the details)



The PCI-8158/PCI-8154 supports these modules:



DB-8150
High-speed trigger



DB-8151
HSL bus distributed motion & I/O



DB-8153
Motionnet bus distributed motion