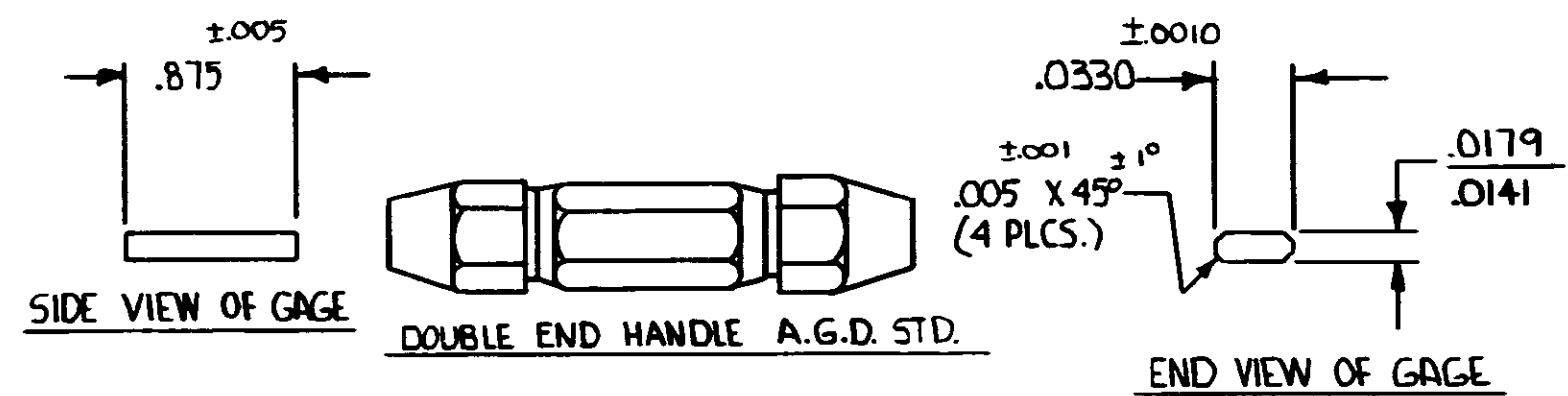
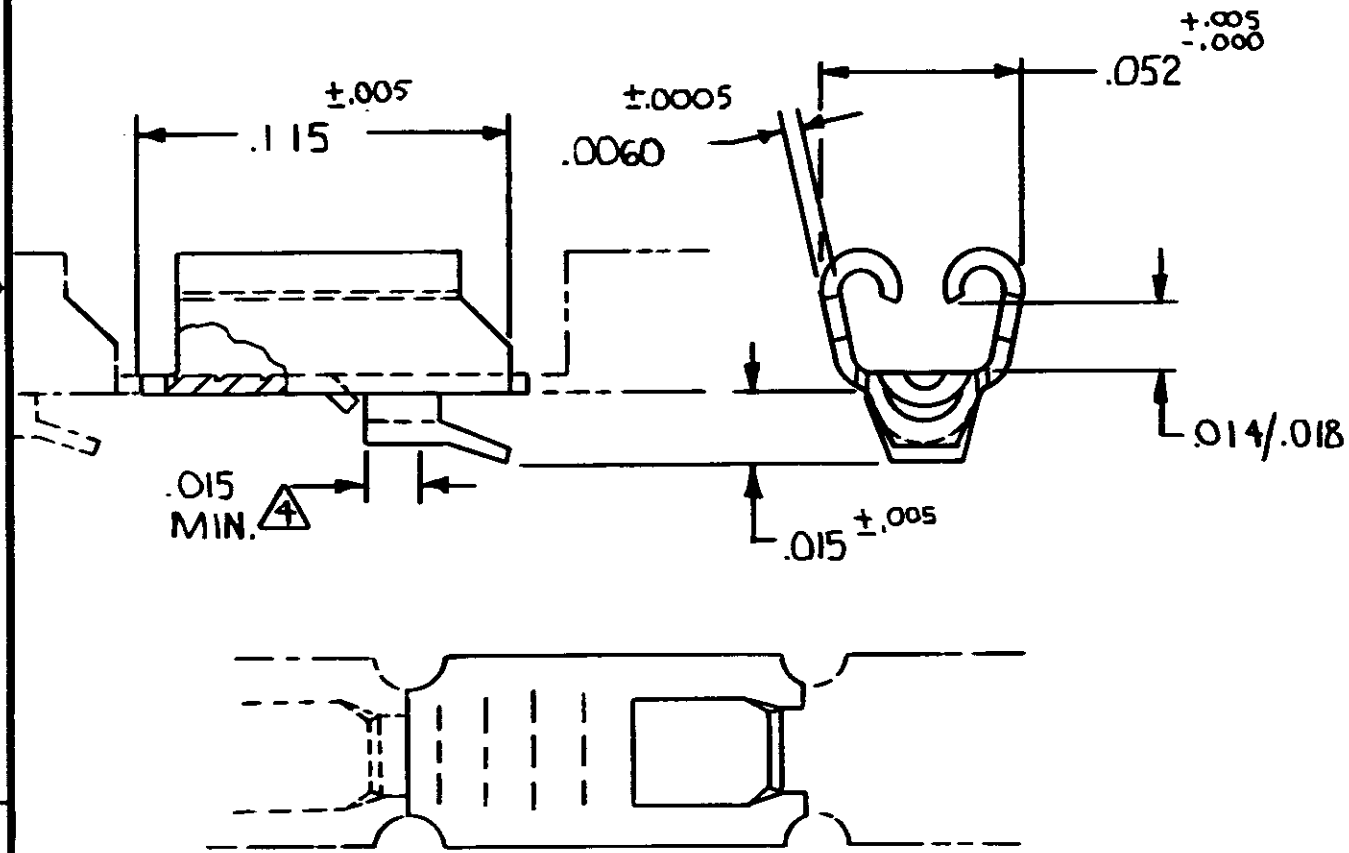


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SUGGESTED GAGE DESIGN



28-30	PRE-TINNED	3-67042-5	3-67042-4	3-67042-6	OBSOLETE
	GOLD	67042-7	67042-2	67042-6	
	TIN NICKEL	67042-6	67042-1	67042-7	
WIRE SIZE	PLATING	AUTOMATIC TERM-POINT MACHINE	REEL FED SERVICE TOOL	REEL FED MANUAL SERVICE TOOL	OBSOLETE
		100,000 CLIPS/REEL	2500 CLIPS/REEL	100 CLIPS/REEL	

REVISIONS					
P	F	ZONE	LTR	DESCRIPTION	DATE
✓	✓		U	REV. 2 REDWN / WP 3908	8-2-78
✓	✓		V	REV PER ECN 5873	12/1/81
✓	✓		W	ADD NOTE 6 / AD0865	9/11/85
✓	✓		W	OBSOLETE 1--6 / AD1125	2/12/86
✓	✓		Y	REV PER AD 1797	6-3-87
✓	✓		Z	REACTIVATE 3-4, 3-5 & 3-6 PER ECN DF-2269 NF	10/13/89

NOTES

1. GOLD PL. (MIL-G-4520A) TYPE II .000030 MIN. THK. OVER NICKEL PL. (QQ-N-290) .000030 MIN. THK.
 2. TIN-NICKEL PL. .000030-.000050 THK.
 3. INDIVIDUAL CLIP WEIGHS APPROX. 13 MILLIGRAMS.
 4. NO FRACTURES PERMISSIBLE IN THIS AREA.
 5. TIN PLATE (MIL-T-10727) TYPE II .000030 MIN THK
- ENGINEERING CONTROLLED
- 67042-1, -6, -7 SUPERSEDED BY 3-67042-4 3--5, 3--6 RESPECTIVELY.

CODE IDENT	DWG SIZE	PART NO OR IDENTIFYING NO	NOMENCLATURE OR DESCRIPTION	ITEM NO
REVISION OF EACH ASSY NO (WHEN BLANK, USE DWG REVISION)				
QTY REQD PER ASSY		PARTS LIST		
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ±.008 ANGLES ±5°		CONTRACT NO. H		
MATERIAL PHOS. BRONZE (QQ-B-750)		DR. 8-2-78		
FINISH (SEE TABLE)		CHK. 8-10-78		
DSGN APPD		APPR. 8-10-78		
OTHER APPD		NAME		
		AMP INCORPORATED Harrisburg, Pa.		
		TERM-POINT CLIP .022 X .036 SYSTEM		
SIZE B		CODE IDENT NO 00779	DRAWING NO 67042	
SCALE				SHEET