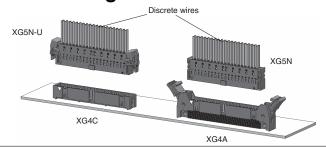
Crimped MIL Connector Sockets for Discrete Wires

Crimped Sockets for Discrete Wires Join the MIL Connector Series

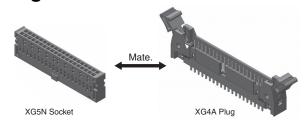
- XG5N-U Sockets with OMRON's unique lock enable onehand insertion with a secure lock.
- Save up to 24% of the space required for the XG4A.

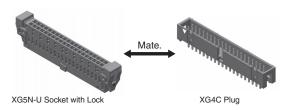


■ Conceptual Application Diagram



■ Mating





■ Ratings and Characteristics

Rated current	3 A/contact (with AWG22 wire)
	2 A/contact (with AWG24 wire)
	1 A/contact (with AWG26 or AWG28 wire)
Rated voltage	250 VAC
Contact resistance	20 mΩ max. (at 20 mV, 100 mA max.)
Insulation resistance	1,000 MΩ min. (at 500 V DC)
Withstand voltage	500 VAC for 60 s (leakage current: 1 mA max.)
Total insertion force	No. of contacts × 1.96 N max.
Individual pull-out force	0.29 N min.
Insertion durability	50 times
Ambient operating temperature	-55 to 105°C (with no icing)

■ Materials and Finish

Housing		Fiber-glass reinforced PBT resin (UL94 V-2)/black	
Lock Leve	ers	POM resin (UL94 HB)/black	
Contacts	Mating end	Phosphor bronze/nickel base, gold plated (0.15 μm)	
	Crimped section	Phosphor bronze/nickel base, tin plated (2.0 μm)	

■ Applicable Contacts and Wires

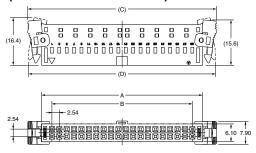
Aunlinahla	Applicable wires		
Applicable Contacts	AWG No.	Conductor construction	
	(UL1007 twisted wires)	(elements/element diameter (mm))	
VOEW	22	17/0.16	
XG5W- 0231	24	11/0.16	
020.	26	7/0.16	
V0514/	24	11/0.16	
XG5W- 0232	26	7/0.16	
	28	7/0.127	

Double Row Sockets - Crimp Terminal

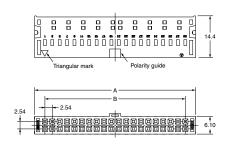
■ XG5N / XG5N-U

Dimensions (Unit: mm)

XG5N-U (with Lock Levers Attached)



XG5N



No. of contacts	Dimension (mm)			
No. of contacts	Α	В	С	D
10	17.26	10.16	26.80	26.20
14	22.34	15.24	31.88	31.28
16	24.88	17.78	34.42	33.82
20	29.96	22.86	39.50	38.90
26	37.58	30.48	47.12	46.52
30	42.66	35.56	52.20	51.60
34	47.74	40.64	57.28	56.68
40	55.36	48.26	64.90	64.30
50	68.06	60.96	77.60	77.00
60	80.76	73.66	90.30	89.70
64	85.84	78.74	95.38	94.78

Ordering Information

Appearance		Socket and Lock Set Note: The Locks and Sockets are provided separately.	Socket Housing	Lock Levers (See note 1)	Crimp Contacts, Type 1	Crimp Contacts, Type 2	
No. of contacts	No. of polarity guides	Model	Model	Model	Model	Model	
10	0	XG5N-100-U	XG5N-100				
10	1	XG5N-101-U	XG5N-101		XG5W-0231 (loose contacts)	XG5W-0232 (loose contacts)	
14	1	XG5N-141-U	XG5N-141				
16	1	XG5N-161-U	XG5N-161				
20	1	XG5N-201-U	XG5N-201				
26	1	XG5N-261-U	XG5N-261				
30	1	XG5N-301-U	XG5N-301				
34	1	XG5N-341-U	XG5N-341	XG5U-0001			
40	1	XG5N-401-U	XG5N-401				
F0	1	XG5N-501-U	XG5N-501				
50	2	XG5N-502-U	XG5N-502		XG5N-502	XG5W-0231-R*	XG5W-0232-R*
60	1	XG5N-601-U	XG5N-601		(reel contacts)	(reel contacts)	
60	2	XG5N-602-U	XG5N602				
0.4	1	XG5N-641-U	XG5N-641				
64	2	XG5N-642-U	XG5N-642				

^{*} Order the required number of reels (10,000 contacts).

Note: 1. Each XG5N-□□□ connector requires two lock levers. (XG5U-0001 is not packaged as a pair of levers).

^{2.} The pitch between the two polarity guides on Connectors with 50, 60, or 64 contacts is 22.86 mm.

AssemblyTools

Manual Crimping Tool

XY2B-7007



Model	Minimum ordering quantity (pieces)
XY2B-7007	1

Contact Removal Tool

XY2E-0003



Model	Minimum ordering quantity (pieces)
XY2E-0003	1

Automatic Applicator

Use an Applicator that is manufactured by Japan Automatic Machine Co., Ltd. Contact information is provided below.

Japan:

Japan Automatic Machine Co., Ltd. TEL 03-3756-1434

China

Japan Automatic Machine Technology (Huizhou) Ltd. 6-1-B,Songshan Industrial Park, Huizhou Zhongkai Hi-Tech Industrial Development Zone, Huizhou,Guangdong,China TEL(86-752)2771-614 FAX(86-752)2771-619

South-eastern Asia:

Japan Automatic Machine Singapore Pte. Ltd. HB Centre 12 Tannery Road #04-02, Singapore 347722 TEL 65-6545-8140 FAX 65-6545-8141

USA, Europe:

Toyojamco, Ltd. 8370 Burnahm Road Suite 200 EL Paso, TX 79907 USA TEL (915)595-8825 FAX (915)595-8794

	Crimping Machine	Strip Crimper
Crimp Contacts, Type 1	i idilica idi tile iledi	SCA-106700 *2
Crimp Contacts, Type 2	future. *1	

^{*1:} Inquire for details.

Safety Precautions

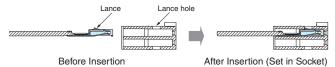
Crimping Method

Always use the specified Crimping Tool or Applicator to wire the crimped contacts.

Refer to the instruction sheet that is provided separately for details.

Contact Insertion Method

Confirm the orientation of the crimped contacts and then insert them all the way to the back of the Socket. After insertion, confirm that the lances are securely set in the lance holes on the socket housing.

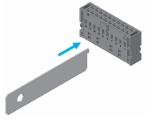


Contact Replacement Method

To remove contacts that have been incorrectly inserted, always use the XY2E-0003 Contact Removal Tool.

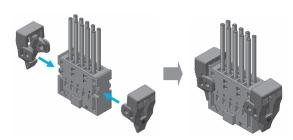
- Insert the end of the Removal Tool into the lance hole in the socket housing and press the lance all the way inside the socket housing.
- 2. While pressing in on the lance, pull out the Contact.
- 3. Insert a new Contact.

Note: Do not use any Contacts that have been removed.



Attaching the Lock Levers

Attach the holes in the Lock Levers to the protrusions on both sides of the housing and make sure that they are set securely.



Precautions for Correct Use

When mating the Sockets with XG4C Box Plugs, always use the XG5U-0001 Lock Levers. Otherwise the Connectors may become disconnected due to vibration or shock.

Storage

- 1. Do not store the Sockets in locations subject to dust or high humidity.
- Do not store the Sockets in locations close to sources of gasses such ammonia gas or sulfide gas.

^{*2:} This model number is for standard specifications. Inquire for other specifications.



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ALL DIMENSIONS SHOWN ARE IN MILLIMETERS.To convert millimeters into inches, multiply by 0.03937. To convert grams into ounces, multiply by 0.03527.

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08/13

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