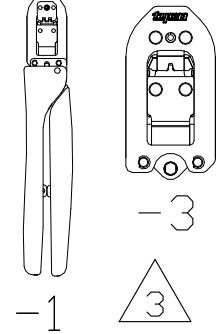
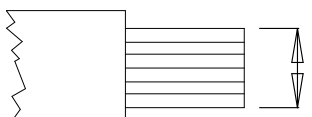
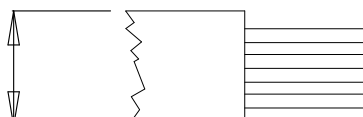
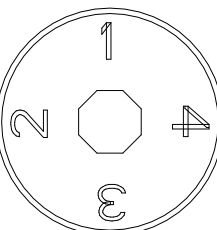
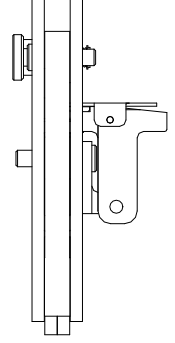
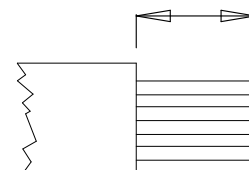
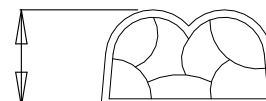
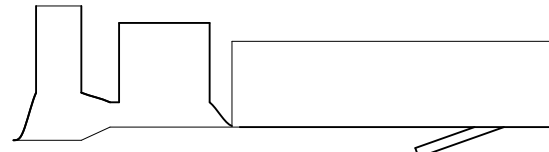
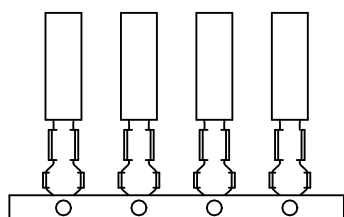


B

4. THE HAND TOOL INSTRUCTION SHEET, ALSO KNOWN AS AN "IS", FOR MOST CERTI-CRIMP II TOOLS USE IS 408-8547. IF THE TOOL HAS A FLIP LOCATOR USE IS 408-10414.

		DWN	21FEB2012	MATERIAL	HEAT TREAT
		M. YOUNGER		-	-
		CHK	22FEB2012		-
		B.A.WOLFE			TE Connectivity Ltd.
		APVD	22FEB2012		
		B.A. WOLFE			
		NAME			
		CERTI-CRIMP II TOOL DATA SHEET			
		.040, CT, EP, POWER DBL LOCK & DRAWER CONTACTS			
ANGLES #	SCALE	SIZE	DRAWING NO.	SHEET	REV
TEXTURE	-	A1	1583010.DWG	1 of 2	B

		B	REMOVED 179610, 179609	17JUN2022	RRD	CH
		A4	REVISED - NEW FORMAT	2-2012	MY	BAW
P	LTR		REVISION RECORD	DATE	DWN	APV/D

G AND TOLERANCING PER ASME Y14.5M (ISO STANDARDS). THIS DRAWING IS A CONTROLLED DOCUMENT. DWG NO 1583010.DWG	TOOL NUMBER  -1  -3	WIRE SIZE mm ² [AWG] 	INSULATION DIAMETER mm [in.] 	INSUL. ADJ. 	FLIP LOCATOR 	STRIP LENGTH mm [in.] 	CRIMP HEIGHT mm [in.] 	CONTACT PART NUMBERS		CONTACT DESCRIPTION	APPLIC. SPECIF.
								LOOSE PIECE 	STRIP FORM 		
	91590-1 91590-3	0.50-0.89 [20-18]	1.80-3.30 [.071-.130]	YES	NO	3.8 ± 0.5 [.150 ± .020]	1.07-1.23 [.042-.048]	170485-[]	170484-[]	DRAWER CONNECTOR Contacts	114-5044
		1.25-1.42 [16]	2.60-3.30 [.102-.130]				1.26-1.59 [.050-.063]				
	91591-1 91591-3	0.20-0.35 [24-22]	1.50-1.80 [.059-.071]	NO	NO	3.8 ± 0.5 [.150 ± .020]	0.87 ± 0.05 [.034 ± .002]	170313-[]	170311-[]	DRAWER CONNECTOR Contacts	114-5044
0.50-0.56 [20]		1.50-1.95 [.059-.077]	0.99 ± 0.06 [.039 ± .002]								
2063849-1 2063849-3	0.75-1.42 [18-16]	2.20-3.80 [.087-.150]	YES	NO	3.8 ± .05 [.150 ± .020]	1.34 ± 0.06 [.053 ± .002]	170314-[]	1790312-[]	DRAWER CONNECTOR Contacts	114-5044	
	2.00-2.27 [14]	2.80-3.90 [.110-.154]				1.77 ± 0.06 [.068 ± .002]					

- 1 LIST OF APPLIED CONTACT PART NUMBERS MAY NOT BE COMPLETE AND IS SUBJECT TO CHANGE. FOR CURRENT INFORMATION ON TERMINAL PART NUMBERS, CONTACT THE TOOLING ASSISTANCE CENTER : 1-800-722-1111.
2. AMP & CERTI-CRIMP are trademarks.
- 3 -1 IS A CERTICRIMP II HAND TOOL ASSEMBLY.
-3 IS A CERTICRIMP II HEAD SUB-ASSEMBLY.
4. THE HAND TOOL INSTRUCTION SHEET, ALSO KNOWN AS AN "IS", FOR MOST CERTI-CRIMP II TOOLS USE IS 408-8547. IF THE TOOL HAS A FLIP LOCATOR USE IS 408-10414.

CERTI-CRIMP II DATA SHEET

DWN	M. YOUNGER	21FEB2012	MATERIAL	—	HEAT TREAT	—	
CHK	B.A.WOLFE	22FEB2012					
APVD	B.A. WOLFE	22FEB2012					
NAME							
CERTI-CRIMP II TOOL DATA SHEET							
.040, CT, EP, POWER DBL LOCK & DRAWER CONTACTS			SCALE	SIZE	DRAWING NO	SHEET	REV
—			—	A1	1583010.DWG	2 of 2	B

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