

Mini I/O PLUG KIT

1. PURPOSE 目的

Define the packaging specifiction and packaging method of Mini I/O PLUG KIT.

订定 Mini I/O PLUG KIT 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

TYPE	Part Number	Description
TYPE A (Tray)	2013595-1/2/3	INDUSTRIAL MINI I/O PLUG KIT D1
	2040008-1/2	INDUSTRIAL MINI I/O PLUG KIT D2
	2069250-1	INDUSTRIAL MINI I/O CABLE ASSY
TYPE B(Tray)	2013798-1	INDUSTRIAL USB PLUG CONN KIT
	1827525-1	MECHATROLINK II CONNECTOR KIT
TYPE C (Bag)	2069577-1/2/3	MINI I/O PLUG CONN KIT(100 PC) D1
	2069578-1/2	MINI I/O PLUG CONN KIT(100 PC) D-2
TYPE D(Bag)	2069772-1	INDUSTRIAL MINI I/O CABLE ASSY

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Size(mm)	Usage			
				TYPE A	TYPE B	TYPE C	TYPE D
INNER	912142-6	TRAY	-	1/1	-	-	-
	912141-5	TRAY	-	-	1/1	-	-
	3-720990-2	PE bag	100x150	-	-	7/1	8/100
	1533282-1	PE bag	191x191	-	-	2/1	2/100
	1502410-3	Rohs Label	-	1/1	1/1	-	-
	623126-1	Inner label	-	-	-	9/1	10/100
MIDDLE	720992-1	Foam	321x123x10	4/25	4/25	-	-
	912013-2	Inner box	335x138x142	1/25	1/25	-	-
	1533282-4	PE bag	381x305	-	-	1/1	1/100
	623865-4	Middle label	102x51	1/25	1/25	1/1	1/100
OUTER	12110	Shipping box	349x147x146	-	-	1/2	1/100
	912084-7	Aic cap	-	-	-	1/2	1/100
	12120-1	Shipping box	349x298x147	1/50	1/50	-	-
	623865-5	Outer label	102x102	1/50	1/50	1/2	1/100

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3. PACKAGING MATERIAL 包装材料

	Inner	Middle	Outer
LABEL	623126-1	623865-4	623865-5
SEALING	Heat-seal	Tape	Tape

4. PACKAGING QUANTITY 包装数量

TYPE	Inner	Middle	Outer
TYPE A	1 kit/tray	25 kits/inner box	50 kits/box
TYPE B	1 kit/tray	25 kits/inner box	50 kits/box
TYPE C	-	-	2 kits/box
TYPE D	-	-	100 kits/box

5. PACKING METHOD 包装方法

For TYPE A & B:

5.1. Load one kit of product & customer dwg into tray, then close the cover of tray and ensure the four edges closure.

将1 kit产品的各个部件及一份折好的客户图纸放入TRAY中，然后合上tray的上盖，并确认TRAY之四边已咬合紧密。

注：对于2069250-1，组件6与7组装后，与热缩管一齐放入如图1所示位置。

5.2. Place a lead free label to the middle of tray.

如右图2示，在tray的则边贴一张lead free(1502410-3)标签。



图2

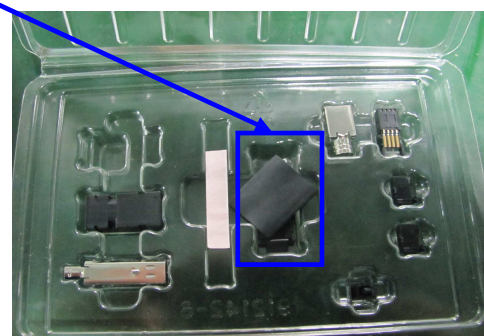


图1

5.3. Set up an inner box & place one piece of foam into bottom of it.

折叠好一个内盒并将随内盒一起的纸板和一块海绵放入内盒的底部。

5.4. Place 25 trays with product into inner box .

将25个装好产品的TRAY放入内盒中。

注：如下图3~5所示，分三排放，中间的一排放9个tray，两边各用一块海绵裹住8个tray后再放入内盒中。



图3



图4



图5

5. PACKING METHOD 包装方法

5.5. Place one piece of foam on top of trays.

最后在装好产品的tray上面放一块海绵。

5.6. Tuck closed top flap of inner box & place a middle label .

合上盒盖，并在其右上角贴上内标签。

5.7. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱，并用胶带封好箱底。

5.8. Place 2 inner box of products into the shipping box.

将包装好产品的2个内盒放入外箱中。

5.9. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

For TYPE C:

5.1. Pack item No. 1、2、3、4、5、8、9 in the bag 3-720990-2, and pack item No. 6、7 in bag 1533282-1 and heat seal it & place the label on each bag.

每100个零部件分别用一个小袋子装起来并热其开口(其中item 1、2、3、4、5、8、9用袋子3-720990-2包装, item 6、7 用袋子5-720992-2包装), 并在每个袋子中间贴一小标签。

5.2. Then put 9bags(with components) into big bag 1533282-4 as one kit and heat seal it & place label on it.

将包装好的9个小袋放入大袋子1533282-4中并热封其开口，然后贴一内标签在袋子中间。

5.3. Set up a box & secure bottom flaps with tape.

折叠好一个包装箱，并用胶带封好箱底。

5.4. Pack two bags of product with bubble cushion and place it into box.

用气泡垫将两袋产品裹好并放入箱中。

5.5. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。

5. PACKING METHOD 包装方法

For TYPE D:

5.1. Pack item No. 1、2、3、4、5、6、9 & 10 in the bag 3-720990-2, and pack item No. 7、8 in bag 1533282-1 and heat seal it & place the label on each bag.

将100个产品所用到的部件分别用一个小袋子装起来并热封其开口(其中item 1、2、3、4、5、6、9 & 10用袋子3-720990-2包装, item 7、8 用袋子1533282-1包装), 并在每个袋子中间贴一小标签。

5.2. Then put 10 bags(with components) into big bag 1533282-4 as one kit and heat seal it & place label on it.
将包装好的10个小袋放入大袋子1533282-4中并热封其开口, 然后贴一内标签在袋子中间。

5.3. Set up a box & secure bottom flaps with tape.
折叠好一个包装箱, 并用胶带封好箱底。

5.4. Pack one bag of product with bubble cushion and place it into box.
用气泡垫将一袋产品裹好并放入箱中。

5.5. Seal the box with tape. And place product identification label in "product id" marked on box.
用胶带封箱, 在箱外印有“PRODUCT ID”标识处贴上外标签。