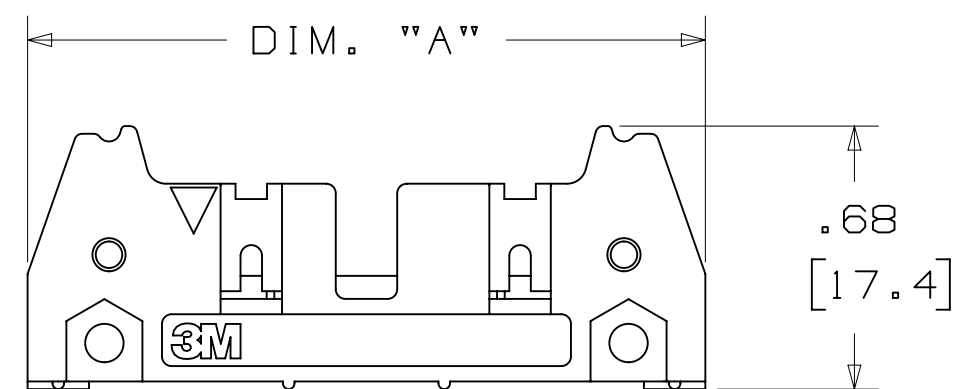


.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



Technical drawing of a mechanical part showing dimensions and tolerances:

- Top left dimension: $.573 \pm .010$
- Top left dimension in brackets: $[14.55 \pm 0.25]$
- Left side dimension: $.08$
- Left side dimension in brackets: $[2.0]$
- Right side dimension: (1.07)
- Right side dimension in brackets: $[(27.2)]$

- * MILITARY (WITH 3M'S N3518 POLARIZING KEY) AND CENTERBUMP POLARIZATION.
- * LOW PROFILE.
- * OPTIONAL EJECTOR LATCHES.
- * MOUNTING HOLES FOR SECURING HEADER TO BOARD.
- * THREE WALL SHROUD PROVIDES DESIGN FLEXIBILITY.
- * SOLDER TAIL AND WRAP TAIL OPTIONS.
- * OPTIONAL POLARIZING POSTS AVAILABLE.
- * HIGH TEMPERATURE INSULATOR SUITABLE FOR "NO LEAD" SOLDERING OPERATIONS.
- * SUITABLE FOR REFLOW SOLDERING USING "PASTE IN HOLE" TECHNIQUES.

INSULATOR:
MATERIAL: GLASS FILLED POLYESTER (PCT)
FLAMMABILITY: UL94V-0
COLOR: BLACK
CONTACT:
MATERIAL: COPPER ALLOY
PLATING:
UNDER PLATING: 100μ" [2.54μm] NICKEL-OVERALL
WIPING AREA: 30μ" [0.76μm] AVG. GOLD
SOLDER TAILS: 200μ" [5.08μm] TIN LEAD OR MATTE TIN (SEE ORDERING INFORMATION)
MARKINGS: 3M LOGO, PART IDENTIFICATION NUMBER AND ORIENTATION TRIANGLE

INSULATION RESISTANCE: $>1 \times 10^9 \Omega$ AT 500 V_{DC}
WITHSTANDING VOLTAGE: 1,000V_{RMS} AT SEA LEVEL

TEMPERATURE RATING: -55°C TO 105°C
PROCESS RATING: 260°C, PER J-STD-020C, SINGLE PASS
MOISTURE SENSITIVITY LEVEL: 1 (PER J-STD-020C)

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INFORMATION CALL 800-225-5373

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
ACCORDING TO				DRFT	CASTIGLIONE		INFO	DATE	
				CHKD	DATE		APPRV.	DATE	
							R. SCHERER	SEP 05, 2014	
DIVISION		DIVISION CODE		© 3M COPYRIGHT 2015					
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SCALE 2/1		INCHES		3M Center St. Paul, MN 55144					
		.00 ± .00 ± .01 .000 ± .005 .0000 ±		TITLE HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA					
THIRD ANGLE PROJECTION		MILLIMETERS							
INTERPRET PER ASME Y14.5 - 2009		0 ± .00 ± .13 .00 ± .000 ±							
☒ MAX SURFACE ROUGHNESS ☐ ALL SURFACES ☒ MARKED ONLY		0 ± .00 ± .13 .00 ± .000 ±		CAGE NUMBER D 78-5100-0771-5					
		0 ± .00 ± .13 .00 ± .000 ±		SIZE DRAWING NO. H					
		0 ± .00 ± .13 .00 ± .000 ±		MODEL 3000 SERIES					
		0 ± .00 ± .13 .00 ± .000 ±		DET. SHTS YES X NO SHT 1 OF					

UL
UL FILE NO: E68080

.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

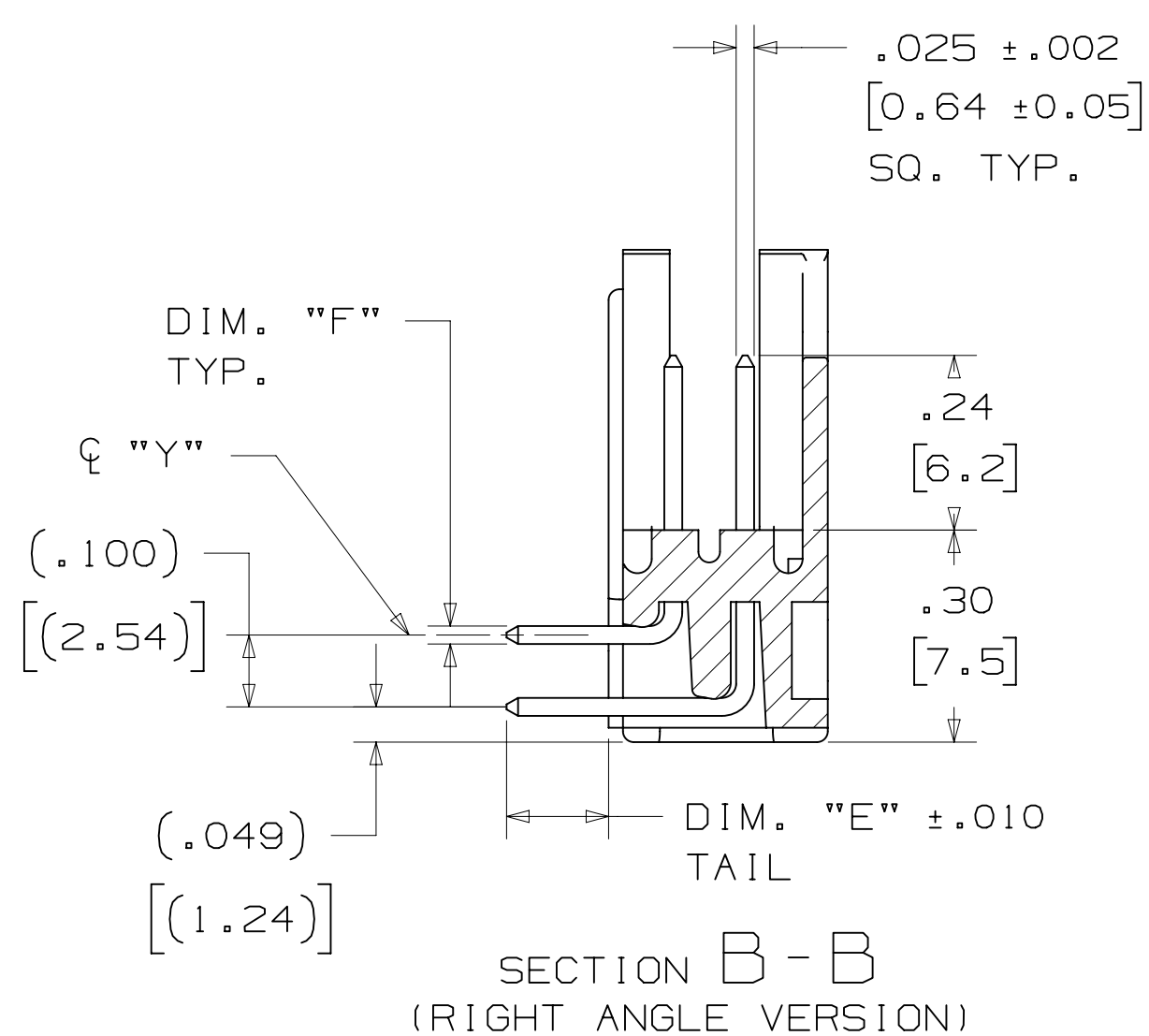
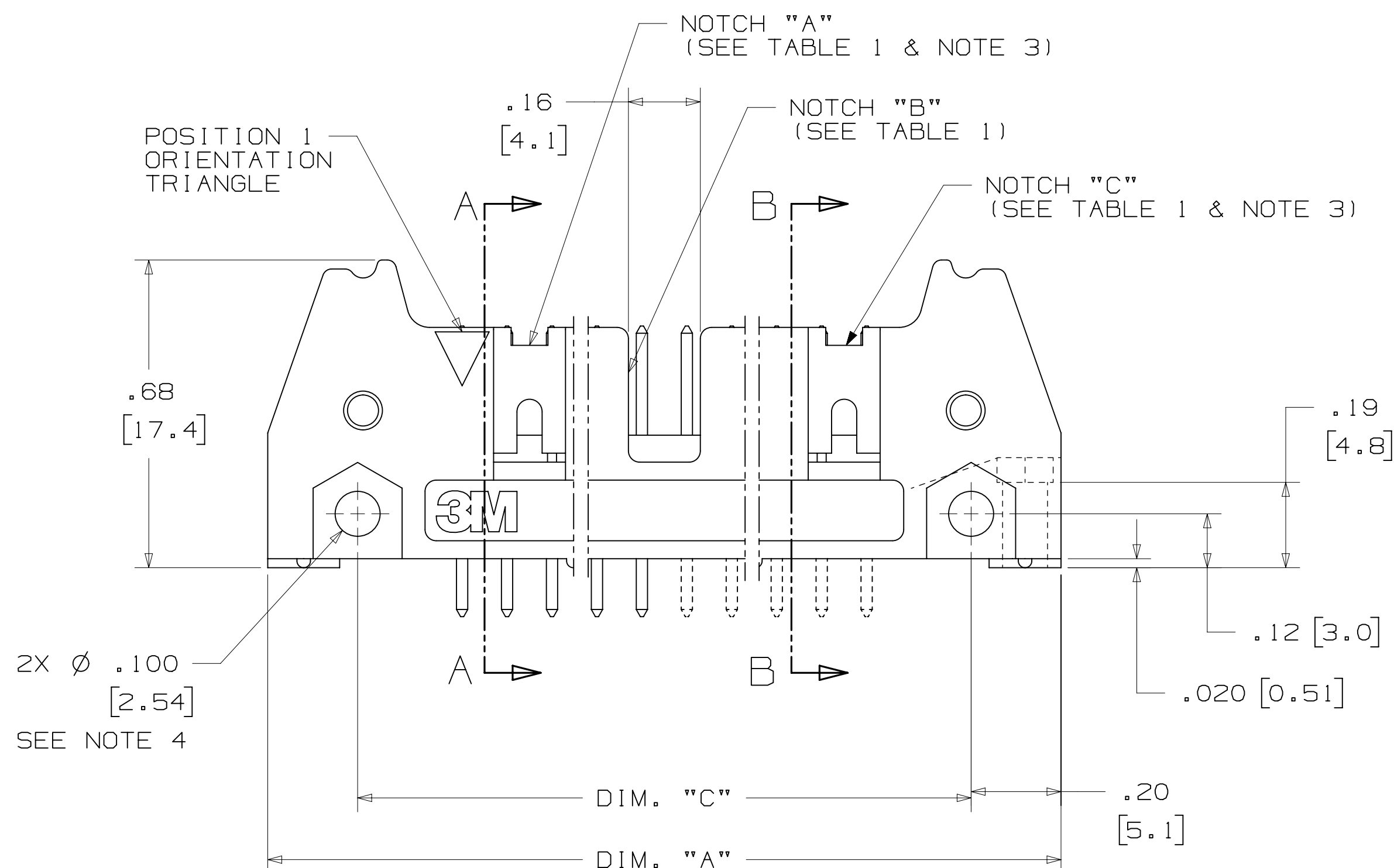
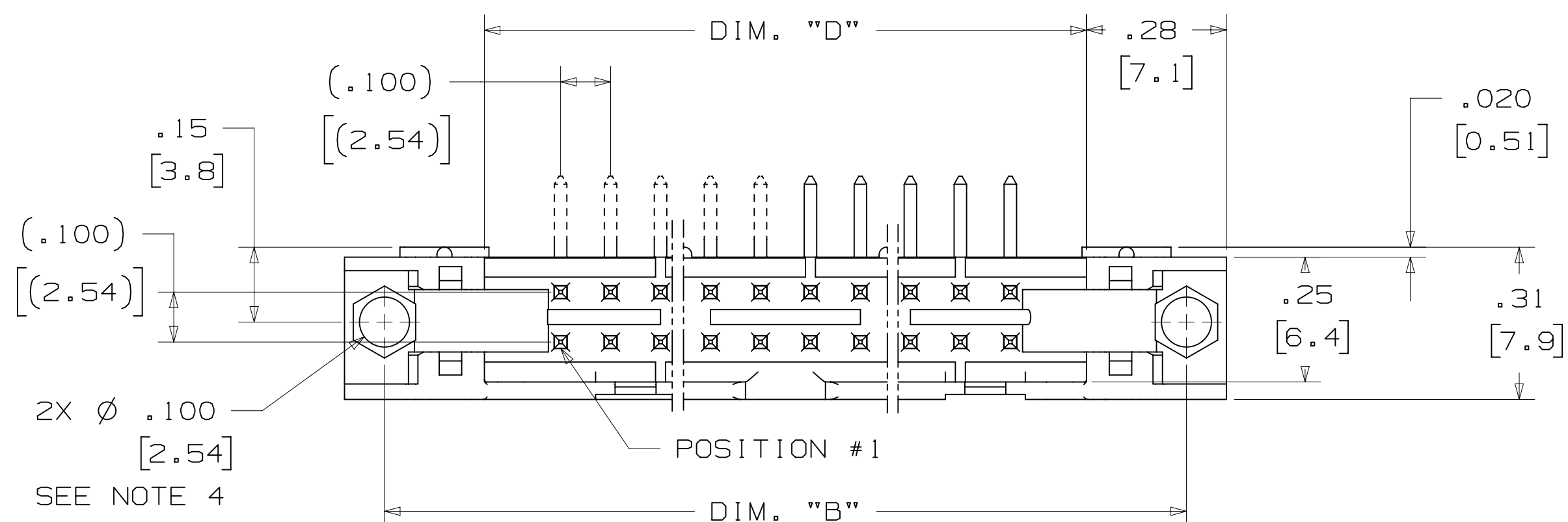


TABLE 1							
PIN QTY.	3M PART NUMBER	DIM. "A"	DIM. "B"	DIM. "C"	DIM. "D"	POLARIZING NOTCHES	PIN QTY.
10	3793	1.26 [32.1]	1.105 [28.04]	.865 [21.97]	.71 [18.0]	BC	10
14	3314	1.46 [37.2]	1.305 [33.12]	1.065 [27.05]	.91 [23.1]	BC	14
16	3408	1.56 [39.7]	1.405 [35.66]	1.165 [29.59]	1.01 [25.6]	ABC	16
20	3428	1.76 [44.8]	1.604 [40.74]	1.365 [34.67]	1.21 [30.7]	ABC	20
26	3429	2.06 [52.4]	1.905 [48.36]	1.665 [42.29]	1.51 [38.3]	ABC	26
34	3431	2.46 [62.6]	2.305 [58.52]	2.065 [52.45]	1.91 [48.5]	ABC	34
40	3432	2.76 [70.2]	2.605 [66.14]	2.365 [60.07]	2.21 [56.1]	ABC	40
50	3433	3.26 [82.9]	3.105 [78.84]	2.865 [72.77]	2.71 [68.8]	ABC	50
60	3372	3.76 [95.6]	3.605 [91.54]	3.365 [85.47]	3.21 [81.5]	ABC	60
64	3764	3.96 [100.7]	3.805 [96.62]	3.565 [90.55]	3.41 [86.6]	ABC	64

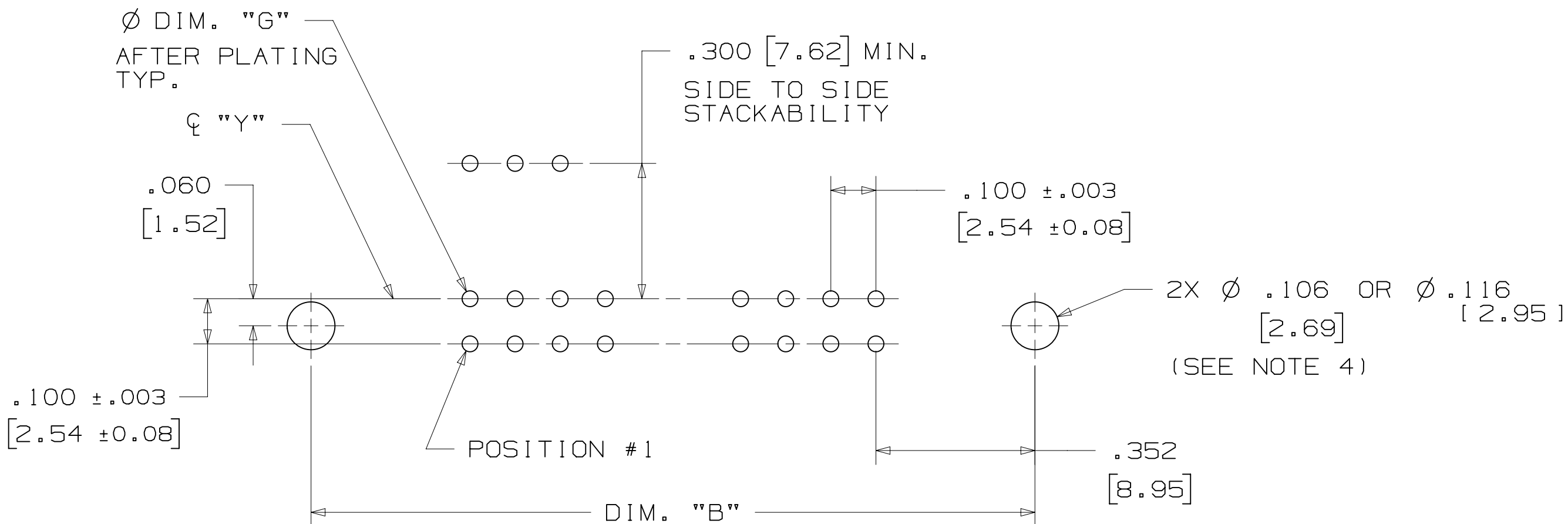
TABLE 2						
3M PART NUMBER SUFFIX	CONTACT TAIL	DIM. "E"	PIN CROSS SECTION			DIM. "G"
-1XX2	.062 [1.57] THICK PC BOARD	.112 [2.84]	DIM. "F"	DIAGONALS	CORNER RADIUS	.035+/- .003 [.89] SEE NOTE 5
-2XX2			.0245+/- .0005 [.622]	.028+/- .001 [.71]	.0075 REF. [.191]	
-1X03	.094 [2.39] TO .125 [3.18] THICK PC BOARD	.155 [3.94]	.0245+/- .0005 [.622]	.028+/- .001 [.71]	.0075 REF. [.191]	.035+/- .003 [.89]
-2X03						



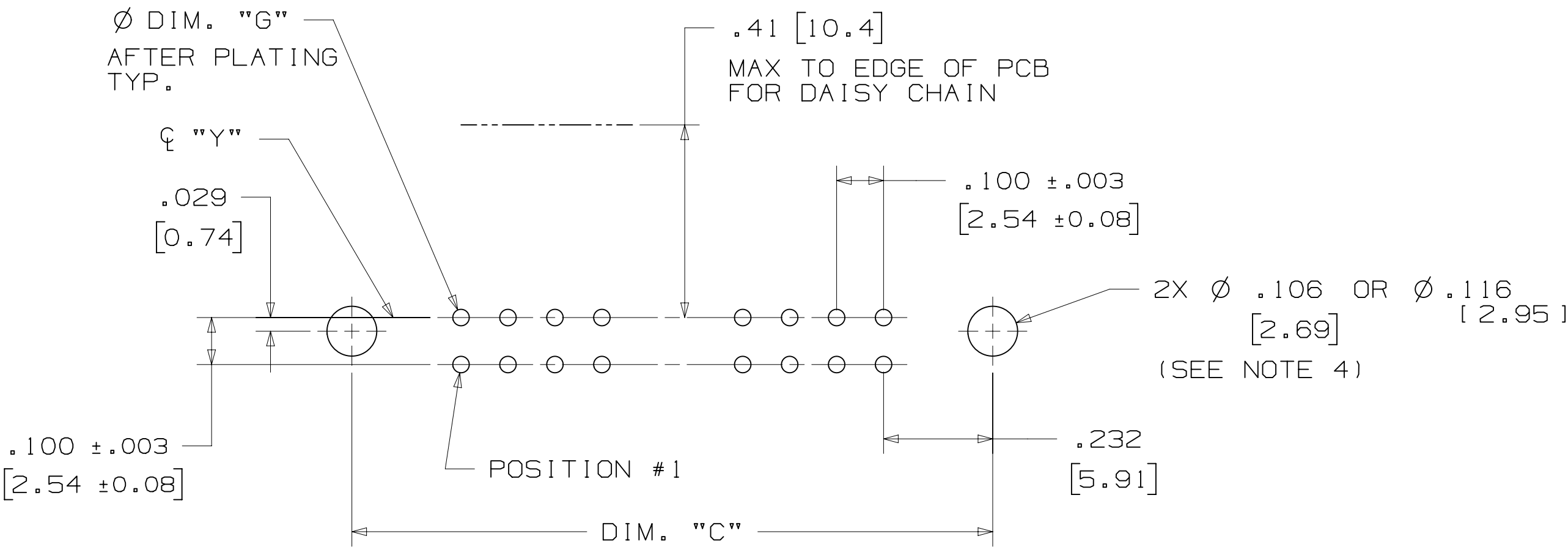
H	60056	MAR 06, 2015		JNC	RS	
		REVISED ORDERING NUMBER				
G	56068	AUG 05, 2014			JNC	RS
		REVISED AND REDRAWN				
REV	ECO	ISSUE DATE AND DESCRIPTION			DRFT	CHKD
DRFT CASTIGLIONE		DATE	AUG 05, 2014	MFG	DATE	
CHKD	DATE		APPROVAL BY	SCHEERER	DATE	SEP 05, 2014
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TITLE						
HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA						
CAGE NUMBER		SIZE	DRAWING NO.			REV.
D			78-5100-0771-5			H
MODEL		3000 SERIES		DET. STS	YES ☒ NO	SHT 2 OF 4

DESIGN REFERENCE		NEXT ASSEMBLY	
ADDENDS			
DIVISION		DIVISION CODE	
Interconnect Solutions		EMSD	
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$\frac{\text{SCALE}}{1}$		INCHES	
		.00 ± .00 .000 ± .00 .0000 ± .00	
THIRD ANGLE PROJECTION		MILLIMETERS	
INTERPRET PER ASME Y14.5 - 2009		0 ± .00 .00 ± .03 .00 ± .12 .000 ± .00	
MAX SURFACE ROUGHNESS ☒ MAX SURFACES ☐ MARKED ONLY		ANGLE	

3M™ THREE-WALL HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE



RECOMMENDED MOUNTING HOLE PATTERN
(STRAIGHT VERSION)



RECOMMENDED MOUNTING HOLE PATTERN
(RIGHT ANGLE VERSION)

PART CUSTOMIZATION

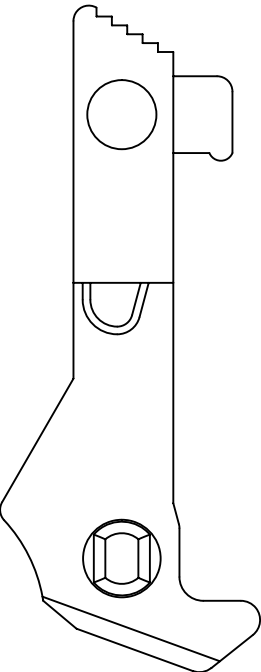
THIS SPEC SHEET DETAILS OUR STANDARD OFFERING.

3M HAS SEVERAL CAPABILITIES THAT CAN PROVIDE A PART TAILORED TO YOUR SPECIFIC NEEDS. ASK YOUR 3M SALES REPRESENTATIVE OR CUSTOMER SERVICE FOR MORE DETAILS.

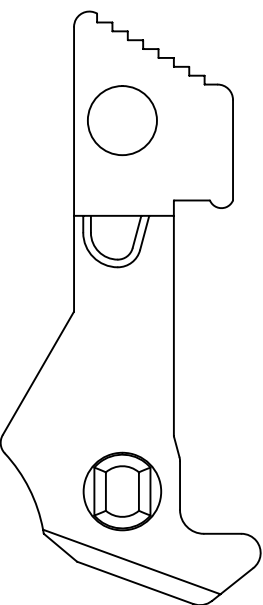
BOTH SNAP-IN AND ROLL PIN LATCHES MAY BE ORDERED SEPARATELY. SNAP-IN AND ROLL PIN STYLE LATCHES ARE DIMENSIONALLY AND FUNCTIONALLY EQUIVALENT. IF ORDERING SNAP-IN OR ROLL PIN STYLE LATCHES SEPARATELY, PLEASE USE THE BELOW CHART.

MATERIAL	SHORT LATCH	LONG LATCH	LATCH STYLE	COLOR
HIGH TEMP. (PCT)	N3505-2B	N3505-3B	ROLL PIN	BLACK
HIGH TEMP (PPA)	N3505-30B	N3505-31B	SNAP-IN	BLACK

- * SELECTIVE PIN REMOVAL (ATA OR OTHER COMPATABILITY)
- * WIRE WRAP TAILS STYLE

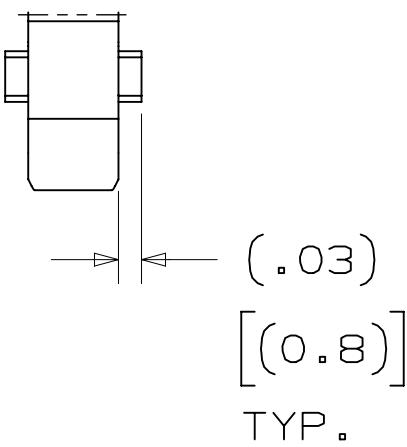


LONG



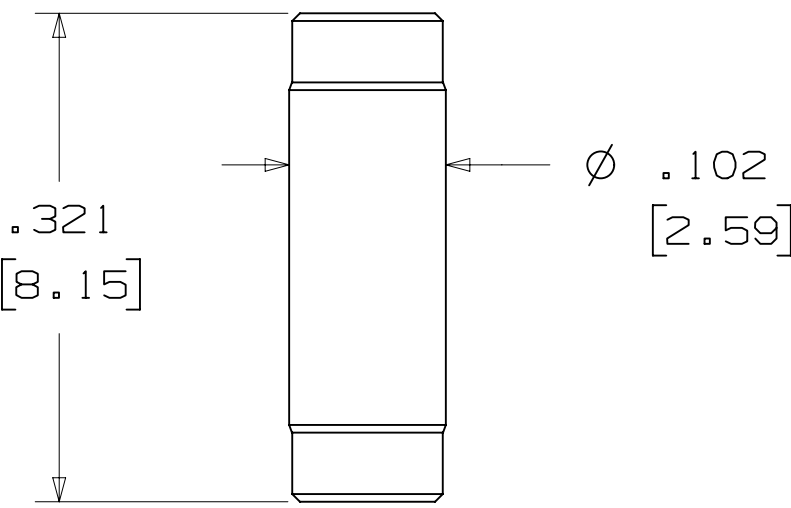
SHORT

SNAP-IN LATCHES



NOTE:
SNAP-IN LATCHES CAN ONLY BE ORDERED SEPARATELY AND ARE THE CUSTOMERS RESPONSIBILITY TO INSTALL.

POLARIZING POST



3M PART NO.	MATERIAL	COLOR
3201-4	LCP	BLACK

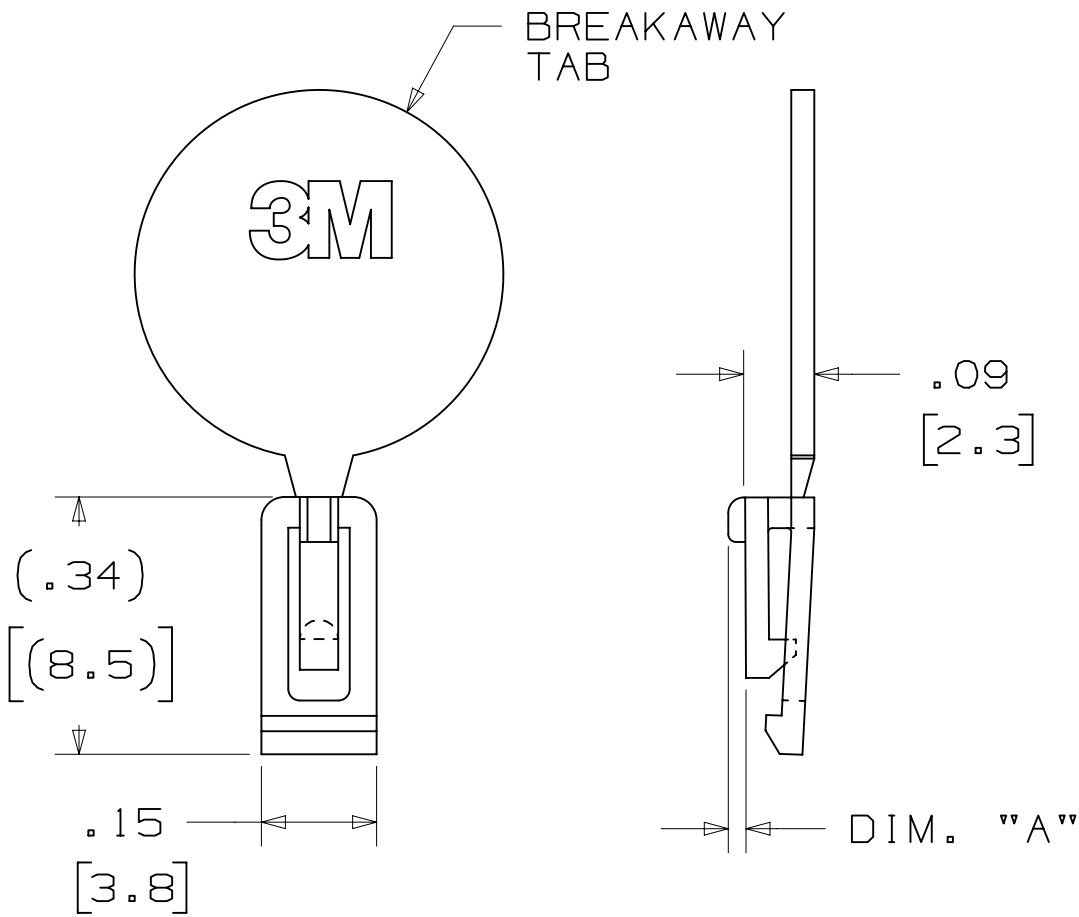
NOTE:
INSERT POST INTO ONE MOUNTING HARDWARE HOLE ON BOTTOM OF HEADER. SET POST TO PROTRUDE .115 [2.92]

(K2) OPTION

2500 & 3000 SERIES SHROUDED HEADER					
TOTAL NO. OF PINS	NO. OF TAILS KINKED	POSITIONS KINKED			
10	4	3	4	7	8
14	4	3	4	11	12
16	4	3	4	13	14
20	4	3	4	17	18
26	4	3	4	23	24
34	4	7	8	27	28
40	4	7	8	33	34
50	4	7	8	43	44
60	4	11	12	49	50
64	4	11	12	53	54

KINKED TAIL DETAIL:
- KINK IS LOCATED .05" BELOW BOTTOM SURFACE OF PLASTIC.
- EXTERNAL RADIUS OF KINK TOWARD PART CENTERLINE.

POLARIZING KEY



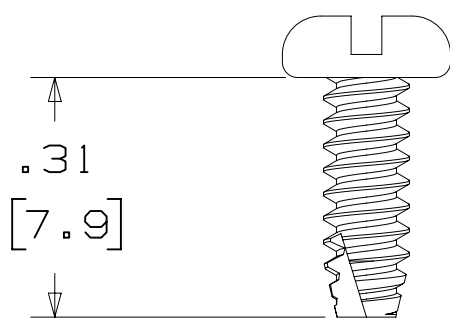
3M PART NO.	MATERIAL	COLOR	DIM. 'A'
N3518	LCP	BLACK	.02

NOTE:
#2216 B/A SCOTCHWELD CAN BE USED TO ADHERE KEYS.

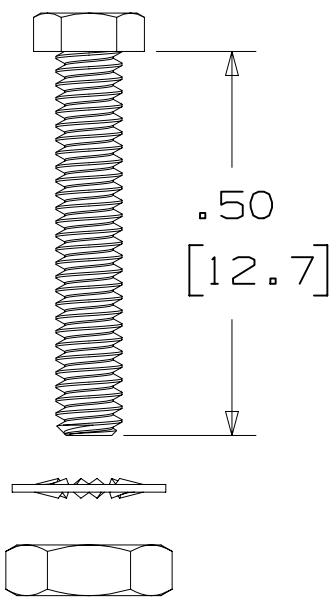
DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
XREF CODES		XREF CODES		DRP	CASTIGLIONE	DATE	AUG 05,2014	MFG	DATE
DIVISION		DIVISION CODE		CHKD		DATE	AUG 05,2014	APPR	DATE
Interconnect Solutions		EMSD						R. SCHERER	SEP 05,2014
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MAX SURFACE ROUGHNESS		MILLIMETERS 0 ±.00 ±.03 .000 ±.000		CAGE NUMBER		DRAWING NO.		REV.	
MARKED ONLY		ANGLES		D		78-5100-0771-5		H	
MODEL		3000 SERIES		DET		LISTS		YES	
								SHT 3 OF 4	

3M™ THREE-WALL HEADER, 3000 SERIES
.100" X .100" LATCH/EJECTOR, STRAIGHT AND RIGHT ANGLE

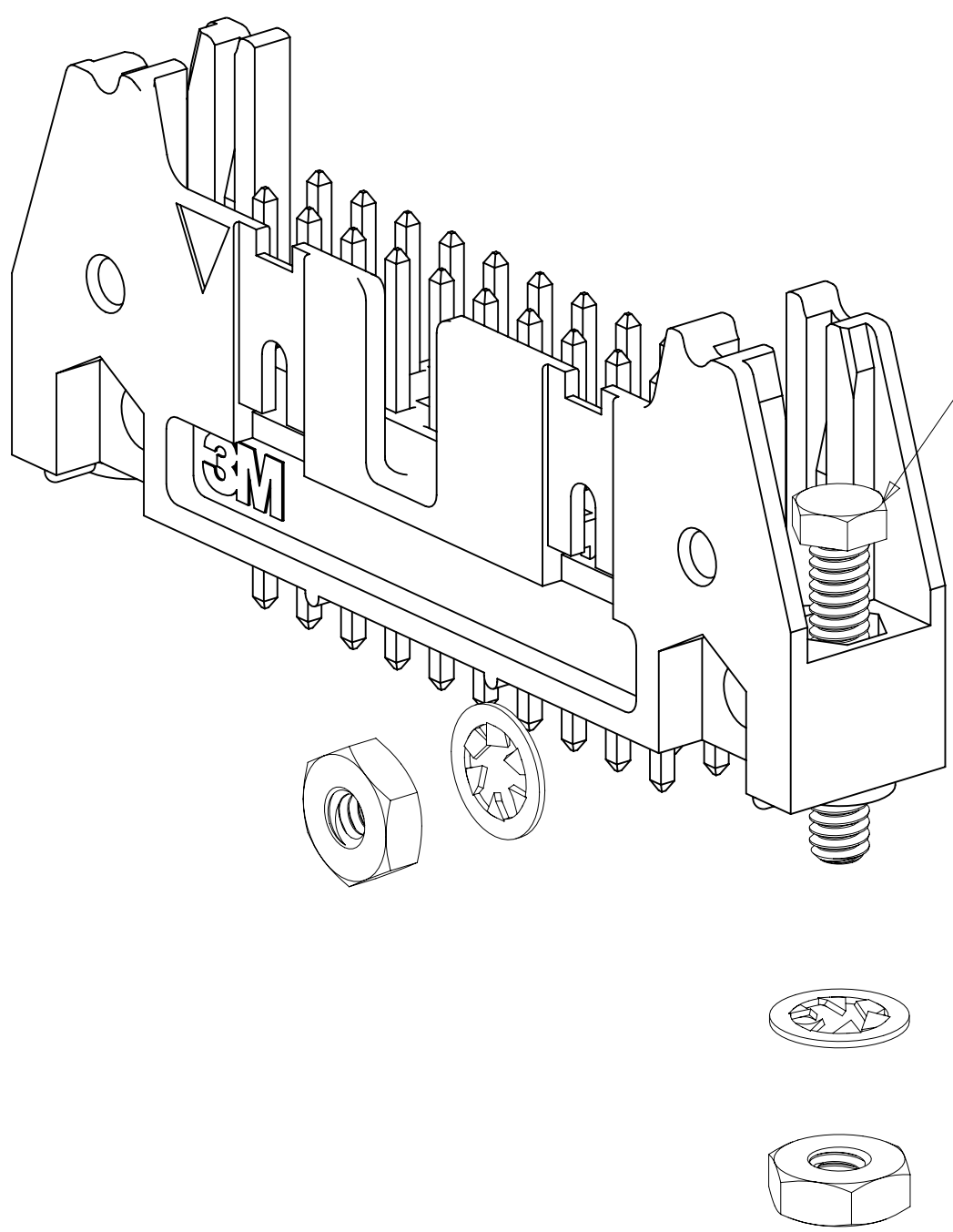
MOUNTING HARDWARE



3341-5
(INSTALL FROM BOTTOM OF BOARD)
PANHEAD THREAD CUTTING SCREW:
#4-24 X 5/16"
TYPE: USA STD BT, FEDERAL BG
MATERIAL: STAINLESS STEEL

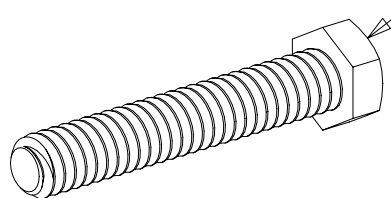


3341-6
HEX HEAD BOLT, NUT AND WASHER:
BOLT - #2-56 X 1/2"
MATERIAL: STAINLESS STEEL

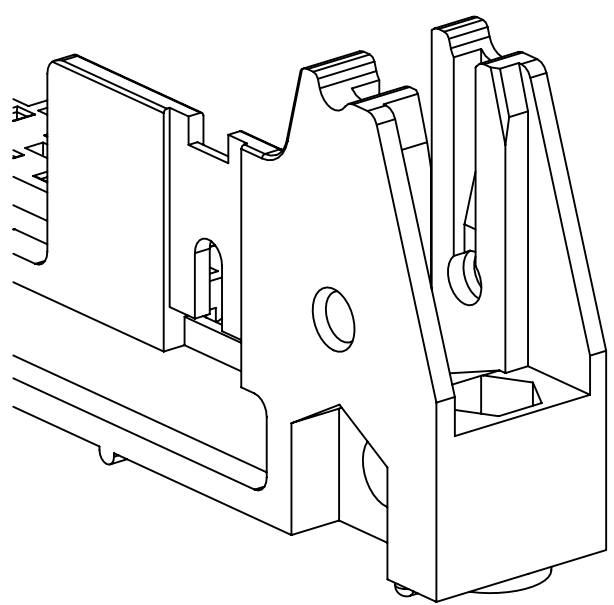


STRAIGHT VERSION INSTALL
(MUST BE INSERTED PRIOR TO
LATCH INSTALL)

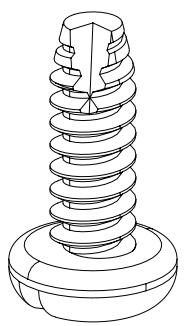
RIGHT ANGLE VERSION INSTALL



3341-6
#2-56 NUT AND BOLT
TORQUE FOR EACH BOLT: 1.25 - 3.125 INCH LBS.



#4-24 TYPE BT SELF THREADING SCREW
WHEN USING LATCHES, MAXIMUM LENGTH
OF SCREW IS .250 INCHES PLUS
THICKNESS OF THE BOARD.
TORQUE FOR EACH SCREW IS 3-5 INCH LBS.



3341-5

DESIGN REFERENCE		NEXT ASSEMBLY		REV	ECO	ISSUE DATE AND DESCRIPTION		DRFT	CHKD
XREF		XREF		DR	CHKD	DATE	DATE	DATE	DATE
				CASTIGLIONE		AUG 05, 2014	MFG		
							R. SCHERER	SEP 05, 2014	
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THIRD ANGLE PROJECTION		TOLERANCES EXCEPT AS NOTED		TITLE					
		INCHES		HEADER, 3-WALL, .100 X .100 LATCH/EJECTOR, STRAIGHT & RA					
		MILLIMETERS							
INTERPRET PER ASME Y14.5 - 2009		MAX SURFACE ROUGHNESS		CAGE NUMBER					
		MARKED ONLY		SIZE					
				DRAWING NO.					
				MODEL					
				3000 SERIES					
				DET					
				YES NO					
				SHT 4 OF 4					