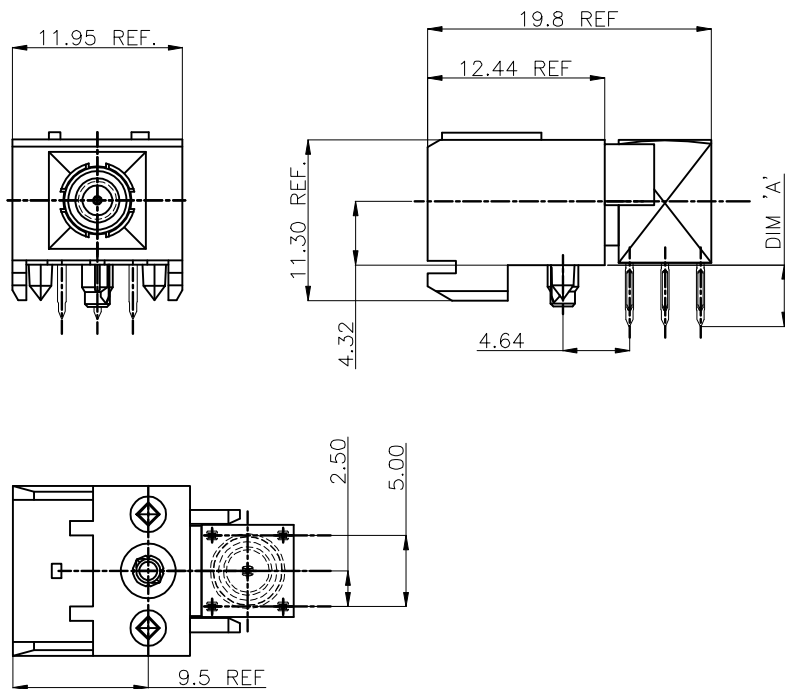
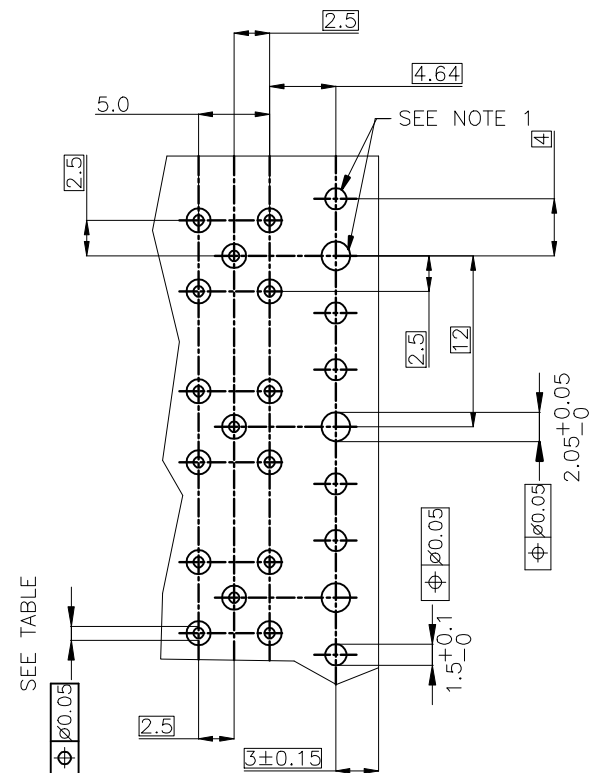


PRODUCT NO	PCB THICKNES	DIM A	NOTES
63721-101	1.6 & 2.4	4.19	4
63721-102	1.6 & 2.4	4.19	2 & 4



NOTES:

- INDICATED HOLES ARE TO BE UNPLATED
- COMPONENTS SUPPLIED UNASSEMBLED
- SEE PRINT 10026911 FOR COAX. PLATING SPEC.
- ADD "LF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION.
- THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.
- THE HOUSING WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 15 SECONDS IN A WAVE SOLDER APPLICATION WITH A 1.5mm MINIMUM THICK CIRCUIT BOARD OR FOR 20 SECONDS IN A CONVECTION, INFRA-RED OR VAPOR PHASE REFLOW OVEN. SEE APPLICATION NOTES/PROCEDURES IF THEY ARE AVAILABLE.



RECOMMENDED HOLE PATTERN,
COMPONENT SIDE.

PRESS FIT HOLES	
HOLE DIAMETER AFTER PLATING	0.65 - 0.80
DRILLED HOLE	0.81 - 0.86 (0.85 DRILL)
COPPER PLATING	0.025 MIN
TIN PLATING	0.005 - 0.015

mat'l code	surface ISO 1302	tolerance ISO 406 ISO 1101	projection	product family METRAL (tm)
ltr	ecr no	dr	date	tolerances unless otherwise specified
A	V81487	GCR	9/03/98	angles
B	V94348	HTB	11/16/99	linear
C	M06-0286	MNR	7/27/06	σ±2
D	M07-0101	MHT	2/09/07	dr
E	M09-0054	MHT	3/26/09	engr
				chr
				appd
sheet index	revision	E	1	



RIGHT ANGLE
COAX ASSEMBLY

dwg no 63721 sheet 1 of 1 size A3

type Product Customer Drawing