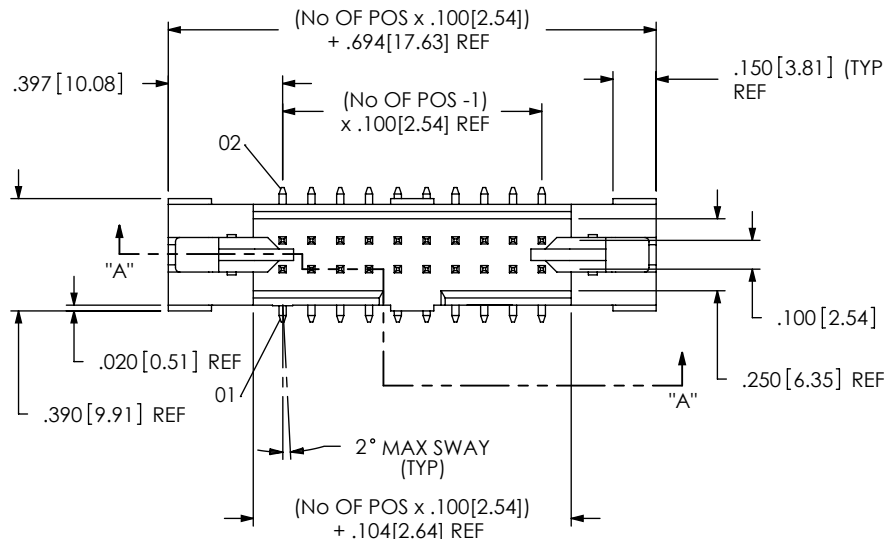


DO NOT
SCALE FROM
THIS PRINT



EJH-1XX-XX-XX-D-XX-XX-XX

No OF POSITIONS
-05 THRU -25

LEAD STYLE

-01: STANDARD
(USE EJH-XX-D)
-02: EXTENDED
(SEE FIG 11, SHEET 4)
(USE EJH-XX-D-EXT &
EHA-03-EXT)

PLATING SPECIFICATION

-S: SELECTIVE GOLD
(USE T-1S6X-XX-S-X)
-F: FLASH SELECTIVE GOLD
(USE T-1S6X-XX-F-X)
-SM: SELECTIVE HEAVY GOLD
(USE T-1S6X-XX-S-X)
-FM: FLASH SELECTIVE GOLD,
MATTE TIN TAIL
(USE T-1S6X-XX-F-X)
-L: LIGHT SELECTIVE GOLD
MATTE TIN TAIL
(USE T-1S6X-XX-L-X)

OPTION

-LC: LOCKING CLIP (FOR -SM ONLY)
(SEE NOTE 10)
-P: PICK & PLACE PAD (FOR -SM ONLY)
(USE PPP-50, SEE FIGURE 6, SHEET 3)
-K: POLYIMIDE FILM (SEE FIG 3, SHEET 3)
(USE K-850-650)
-TR: TAPE & REEL PACKAGING
(SEE FIG 7, SHEET 3)
(FOR -SM-P, & -SM-K ONLY)
(NOT AVAILABLE ON -SM-LC)
(NOT AVAILABLE ON -25 POSITION)

POLARIZED OPTION

-XX = PIN OMITTED

TAIL OPTION

-SM: SURFACE MOUNT (SEE FIG. 1)
-TH: THROUGH HOLE (SEE FIG 8, SHEET 2)
-RA: RIGHT ANGLE (SEE FIG 9, SHEET 2)

ROW SPECIFICATION

-D: DOUBLE

TABLE 1

TAIL OPTION	PIN A	PIN B
-SM	T-1S6-08-XX-2	--
-TH	T-1S6-22-XX-2	--
-RA	T-1S64-01-XX	T-1S64-02-XX

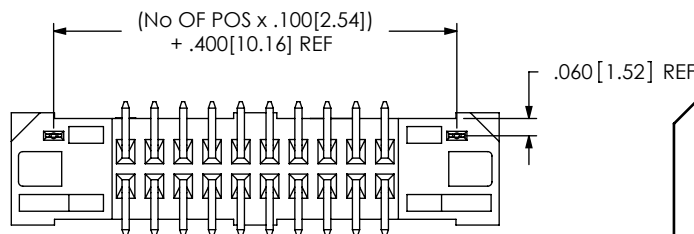
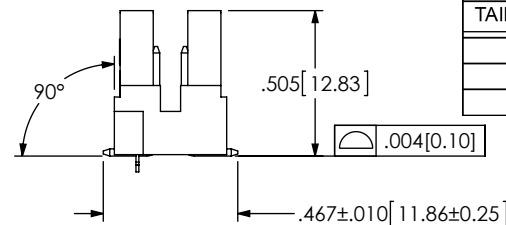
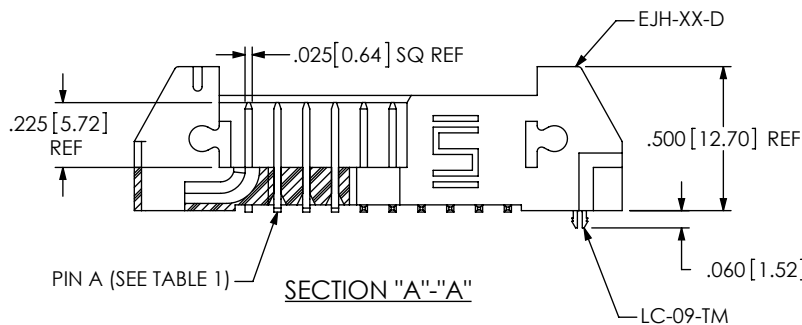
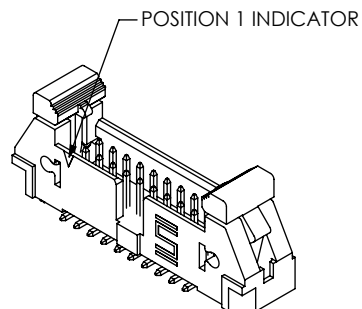


FIG 1

EJH-110-01-X-D-SM-LC SHOWN

NOTES:

1. © REPRESENTS A CRITICAL DIMENSION.
2. COPLANARITY TO BE: .004 MAX FOR POSITIONS -05 THRU -10
.006 MAX FOR POSITIONS -15 THRU -25
3. MAXIMUM BURR ALLOWANCE: .0015
4. MINIMUM PUSHOUT FORCE: 1 LB
5. MAXIMUM ALLOWABLE BOW: .002 INCH/INCH AFTER ASSEMBLY.
6. PARTS TO BE TUBED WITH EJECTOR ARMS IN THE UP POSITION AS SHOWN.
7. REPRESS TO DIMENSION SHOWN.
8. NOTE DELETED.
9. MEASURE FROM THE TIPS OF THE TERMINALS.
10. DUE TO THE HIGH AMOUNT OF INSERTION FORCE NEEDED, THE -LC OPTION IS NOT COMPATIBLE WITH AUTO PLACEMENT. SAMTEC RECOMMENDS MANUAL PLACEMENT FOR ALL ASSEMBLIES WITH THE -LC OPTION.
11. EJECTOR ARMS PRESENT ON ALL FINISHED ASSEMBLIES. REMOVED IN SOME CASES FOR CLARITY.



-SM IN-PROCESS 1

-SM IN-PROCESS 2

UNLESS OTHERWISE SPECIFIED,
DIMENSIONS ARE IN INCHES.

TOLERANCES ARE:

DECIMALS ANGLES
.XX: ±.01 [0.3]
.XXX: ±.005 [0.13]
.XXXX: ±.0020 [0.051]
2°

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MATERIAL: DO NOT SCALE DRAWING SHEET SCALE: 3:2
-01 INSULATOR: VECTRA E130i, COLOR: BLACK
-02 INSULATOR COLOR: NATURAL
TERMINAL: PHOS BRONZE 510 3/4 HARD

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520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
.100 x .100 EJECTOR HEADER ASSEMBLY

DWG. NO.
EJH-1XX-XX-XX-D-XX-XX-XX

BY: ERIC M. 09/19/01 SHEET 1 OF 4

FIG 8

EJH-110-01-X-D-TH SHOWN
[DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1]

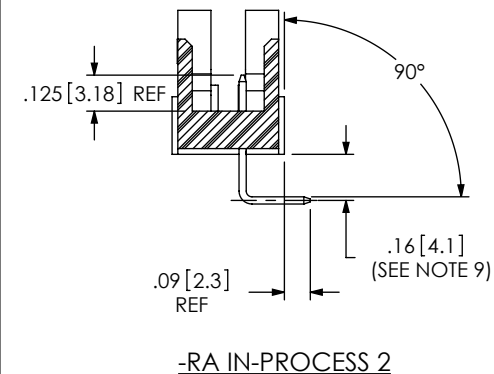
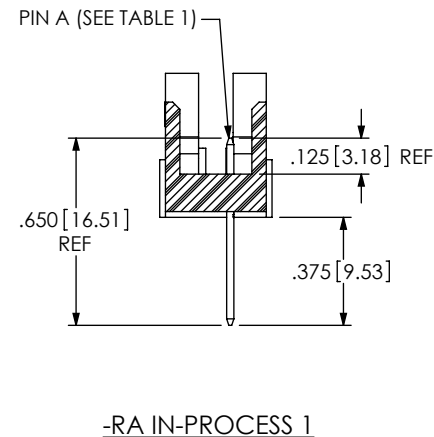
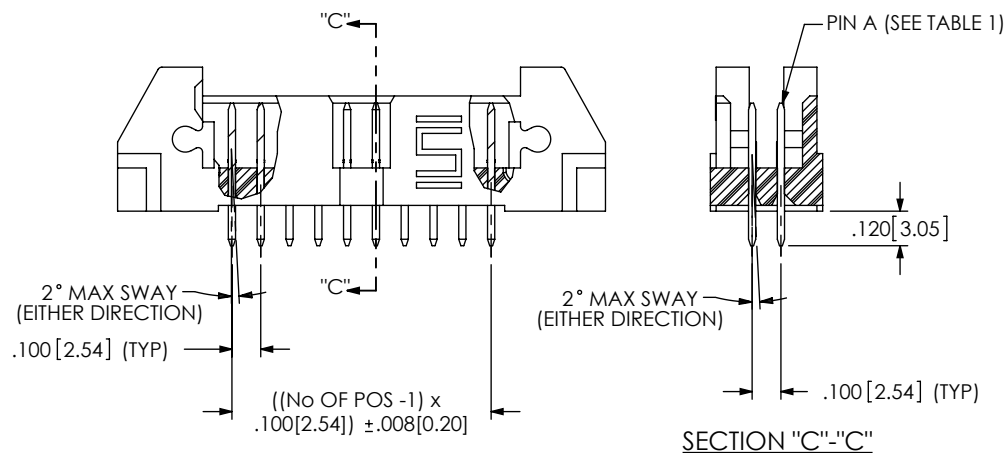
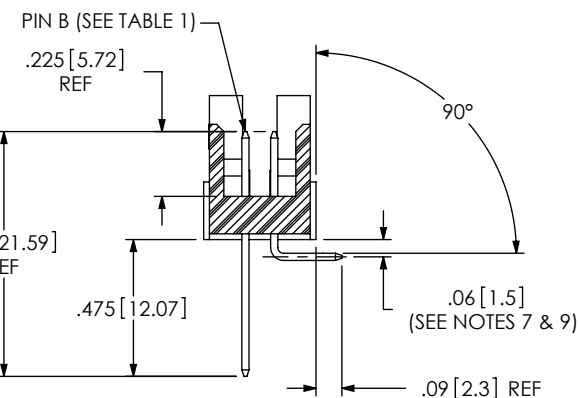
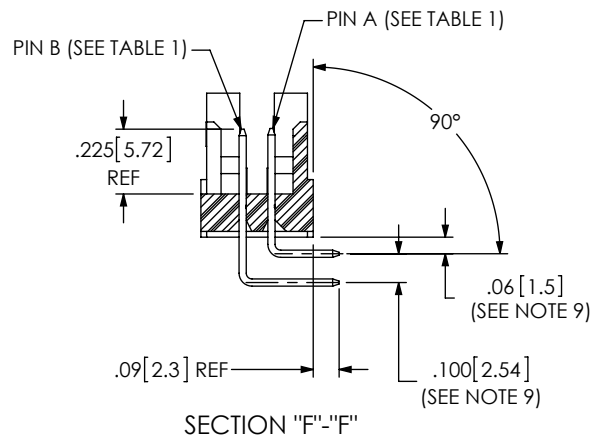
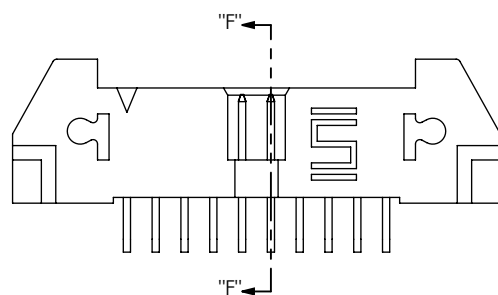
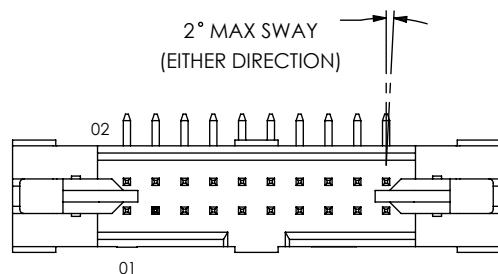


FIG 9

EJH-110-01-X-D-RA SHOWN
[DIFFERENT AS SHOWN, OTHERWISE SAME AS FIG 1]



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DO NOT SCALE DRAWING

SHEET SCALE: 1.5:1

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e-Mail: info@SAMTEC.com code: 55322

DESCRIPTION:
.100 x .100 EJECTOR HEADER ASSEMBLY

DWG. NO.
EJH-1XX-XX-XX-D-XX-XX-XX

BY: ERIC M. 09/19/01 SHEET 2 OF 4

FIG 2

IN-PROCESS VIEW: ARM ASSEMBLY & ROTATION

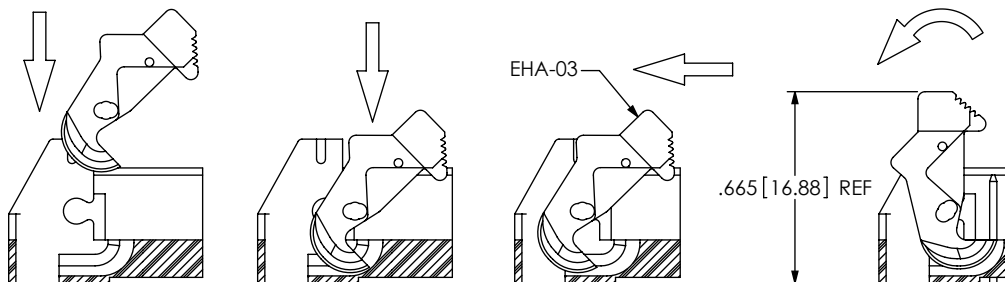
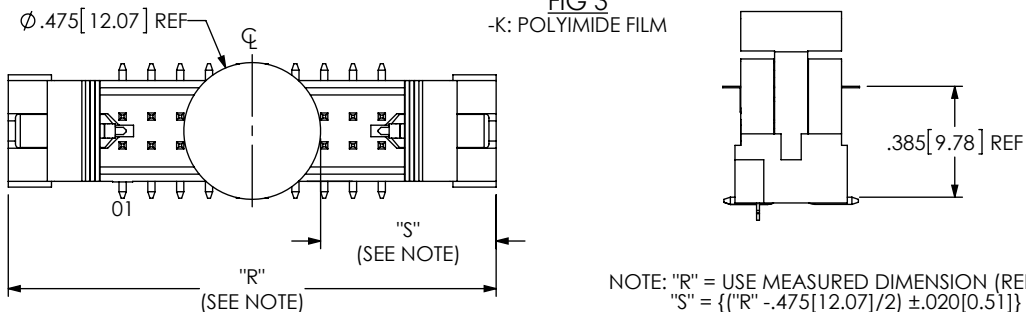


FIG 3

-K: POLYIMIDE FILM



NOTE: "R" = USE MEASURED DIMENSION (REF)
"S" = {"R" -.475[12.07]/2} ± 0.020[0.51]

PACKAGING TUBE VIEWS

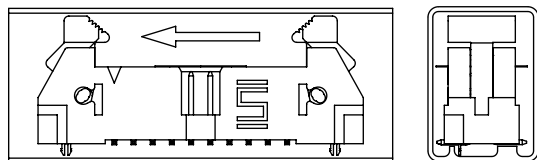


FIG 4
SURFACE MOUNT
(SEE NOTE 6)

TUBE: PT-1-24-01-121
PLUG: TP-13

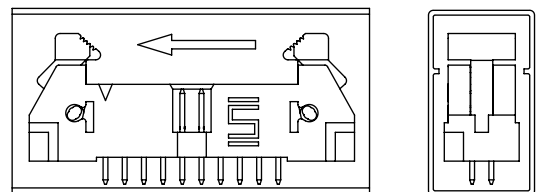


FIG 5
THROUGH HOLE
(SEE NOTE 6)

TUBE: PT-1-24-02-74
PLUG: TP-26

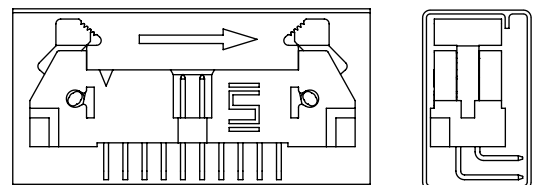
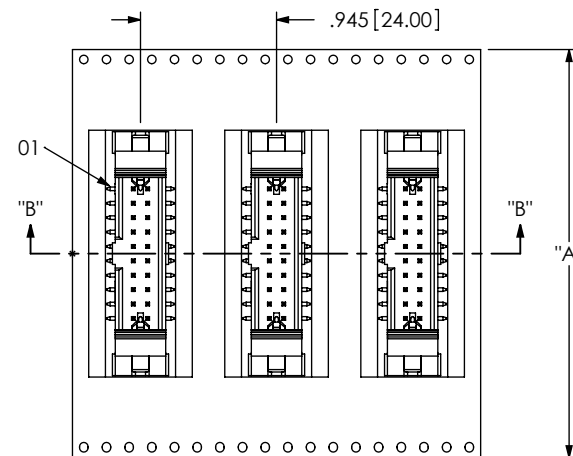
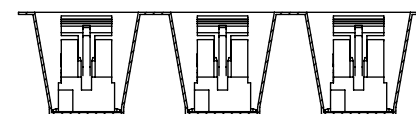


FIG 10
RIGHT ANGLE
(SEE NOTE 6)

TUBE: PT-1-24-01-131
PLUG: TP-26



USER DIRECTION OF UN-REELING
POCKET NOT DETAILED



SECTION "B"- "B"
SCALE 0.75 : 1

TABLE 2	
No OF POS	"A"
-05	2.205 [56.00]
-07	2.205 [56.00]
-10	2.835 [72.00]
-15	3.465 [88.00]
-20	3.465 [88.00]

FIG 7
-TR TAPE & REEL PACKAGING

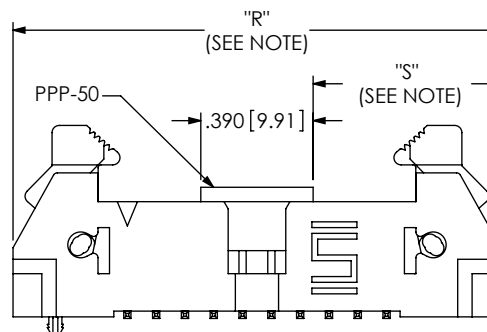
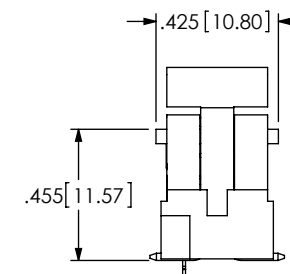


FIG 6
-P: PICK & PLACE PAD



NOTE: "R" = USE MEASURED DIMENSION (REF)
"S" = {"R" -.390[9.91]/2} ± 0.020[0.51]

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SHEET SCALE: 1:0.666667

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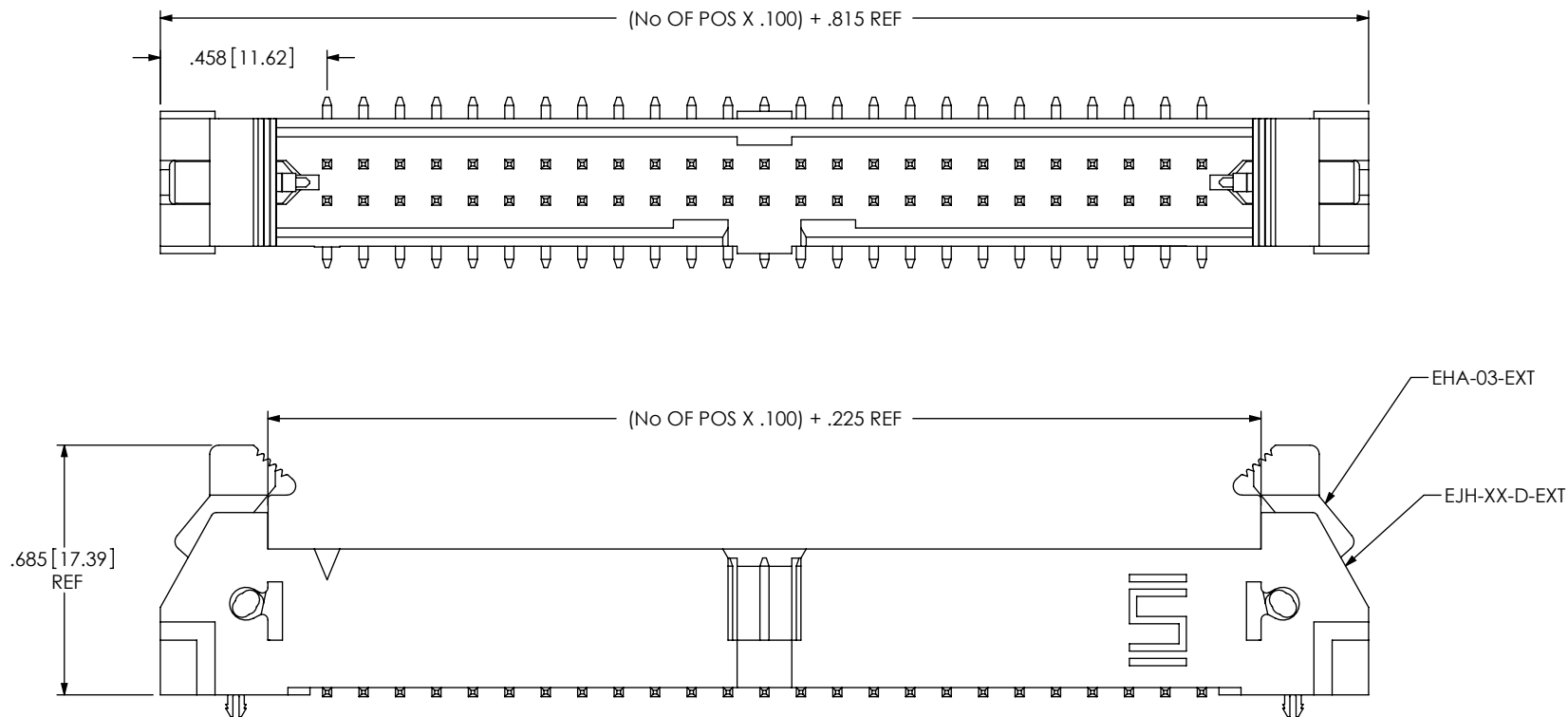
520 PARK EAST BLVD, NEW ALBANY, IN 47150
PHONE: 812-944-6733 FAX: 812-948-5047
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DESCRIPTION:
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DWG. NO.
EJH-1XX-XX-XX-D-XX-XX-XX

BY: ERIC M. 09/19/01 SHEET 3 OF 4

FIG 11
-02 LEAD STYLE
(SAME AS FIG 1, UNLESS OTHERWISE STATED)
(EJH-125-02-X-D-SM-LC SHOWN)



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EJH-1XX-XX-XX-D-XX-XX-XX

BY: ERIC M. 09/19/01 SHEET 4 OF 4