

# 3M™ Four-Wall Header

.100" × .100" Low Profile, SMT Straight, Straight and Rt Angle Through-Hole

2500 Series



- Low profile, space saving design
- Center slot polarization prevents mis-insertions and reduces insertion time
- Dual slot polarization means broader compatibility with competitive polarization designs (not 10 pos.)
- Optional retainer clip for locking sockets in place and increasing connection reliability in vibration-prone environments
- Optional High temperature insulator suitable for "no lead" soldering operations
- High temperature option in thru hole version suitable for "paste in hole" reflow soldering techniques
- Exposed solder tails (on right angle version) provide ease of cleaning and reduced repair costs
- Straight surface mount version available
- See Regulatory Information Appendix (RIA) for chemical compliance information

Date Modified: March 19, 2007

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Sheet 1 of 5

## Physical

### Insulator

Material: Glass Filled Polyester (PBT), Glass Filled Polyester (PCT)-  
High temperature option

Flammability: UL 94V-0

Color: Gray (PBT), Beige (PCT) or Black (PCT)

Contact Material: Copper Alloy

### Plating

Underplating: 100  $\mu$ " [ 2.54  $\mu$ m ] Nickel - Overall

Wiping Area: Gold (See Ordering Information)

Solder Tails: 200  $\mu$ " [ 5.08  $\mu$ m ] Tin Lead or Matte Tin (See Ordering Information)

Marking: 3M Logo, Part Identification Number and Orientation Triangle

## Electrical

Current Rating: 2 A

Insulation Resistance:  $>1 \times 10^9 \Omega$  at 500 V<sub>DC</sub>

Withstanding Voltage: 1000 V<sub>RMS</sub> at Sea Level

## Environmental

Temperature Rating: -55°C to +105°C

Process Rating: 260°C, (High Temp and PCT insulator versions only), single pass,  
(profile per J-STD-020C) PBT insulator version, maximum molded insulator  
temperature 191°C (solder wave process only)

Moisture Sensitivity Level: 1 (per J-STD-020C)

UL File No.: E68080



Interconnect Solutions

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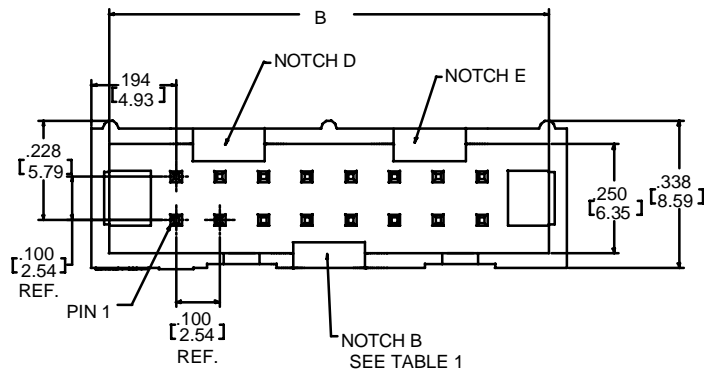
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# 3M™ Four-Wall Header

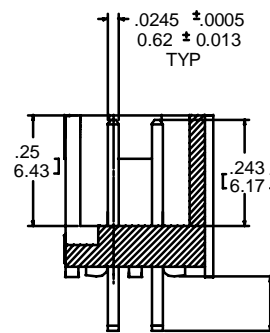
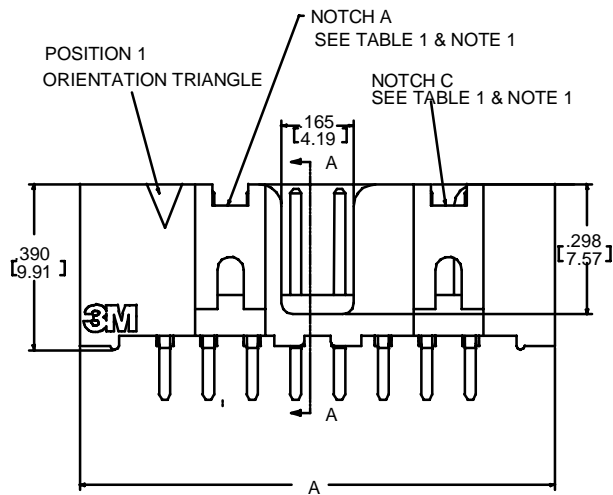
.100" × .100" Low Profile, Straight Through-Hole

2500 Series



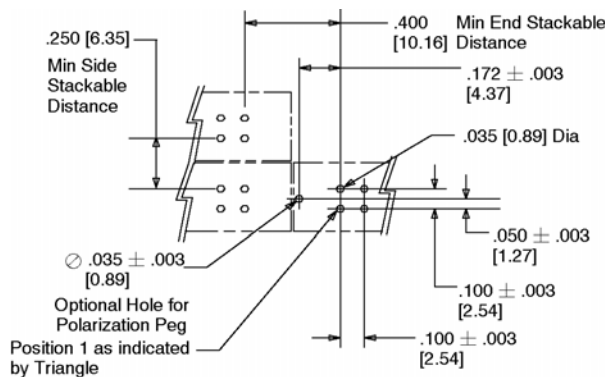
Inch [mm]			
Tolerance Unless Noted			
	.0	.00	.000
Inch	± .1	± .01	± .005

[ ] Dimensions for Reference only



.112 +/- .01 [2.84] for 02&K2 versions  
.155 +/- .01 [3.94] for 03 versions

SECTION A-A



**Recommended P.C. Board Hole Pattern**  
(Shown for mounting side of board.)

## Notes:

- Notches A & C will accommodate 3M Polarizing Keys (3M Part #3518 or N3518).
- Contact tails .0245 [0.622] wire with .0075 [0.191] corner radii & .028 [0.72] diagonal.
- See page 4 for kink tail positions.
- Solder stand offs facilitate .01 clearance above board for reflow soldering.

Table 1			
Pin Qty	Dimensions		Polarizing Notches
	A	B	
10	.788 [20.02]	.708 [17.98]	BC
14	.988 [25.10]	.908 [22.06]	B C D E
16	1.088 [27.64]	1.008 [25.60]	A B C D E
20	1.288 [32.72]	1.208 [30.68]	A B C D E
24	1.488 [37.80]	1.408 [35.76]	A B C D E
26	1.588 [40.34]	1.508 [38.30]	A B C D E
30	1.788 [45.42]	1.708 [43.38]	A B C D E
34	1.988 [50.50]	1.908 [48.46]	A B C D E
40	2.288 [58.12]	2.208 [56.08]	A B C D E
50	2.788 [70.82]	2.708 [68.78]	A B C D E
60	3.288 [83.52]	3.208 [81.48]	A B C D E
64	3.488 [88.60]	3.408 [86.56]	A B C D E

## Ordering Information

### Prefix:

Blank = Std. Temp. Gray (PBT)(UB or UG Pltg. Req'd)  
N = High Temp. Beige (PCT)(UB or UG Pltg. Req'd)  
N = High Temp. Black (PCT)(AR or RB Pltg. Req'd)

**X25XX-60XX-XX**

Pin Quantity:  
(See Table 1)

Solder Tail  
02 = for .062 [1.57] thick board  
03 = for .094 to .125 [2.39 to 3.18] thick board  
K2 = for .062 [1.57] thick board

### Plating:

AR = 10μ [0.25μm] Gold and 40-120μ" [1-3μm] Matte Tin Solder Tails (RIA E1 & C1 apply)  
UG = 15μ" [0.38μm] Gold with 200μ" [5.08μm] 60:40 Tin-Lead Solder Tails (RIA E3 & C2 apply)  
UB = 30μ" [0.76μm] Gold with 200μ" [5.05μm] 60:40 Tin-Lead Solder Tails (RIA E3 & C2 apply)  
RB = 30μ" [0.76μm] Gold with 200μ" [5.08μm] Matte Tin Solder Tails (RIA E1 & C1 apply)

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# 3M™ Four-Wall Header

.100" × .100" Low Profile, Right Angle Through-Hole

2500 Series

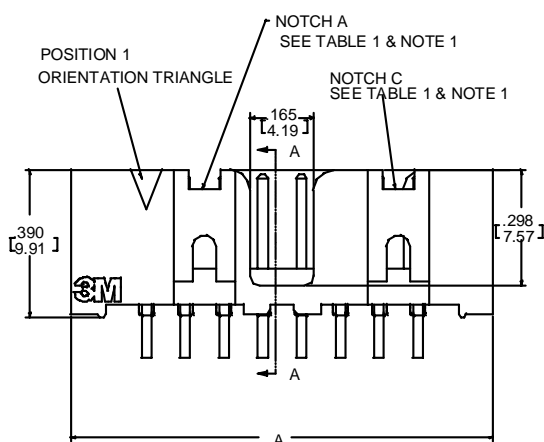
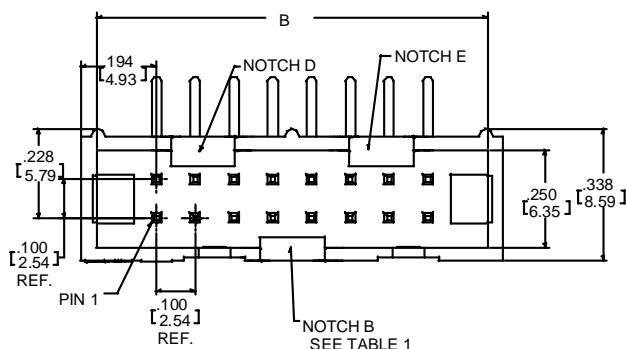
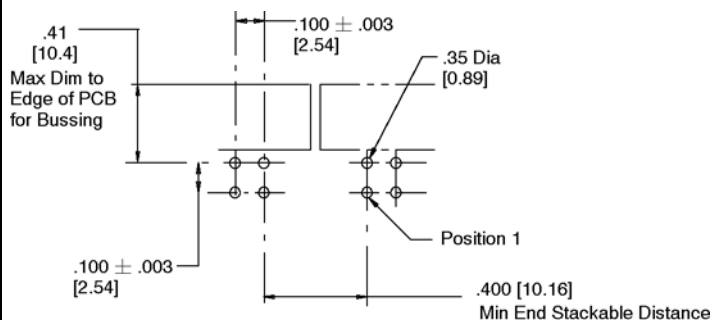
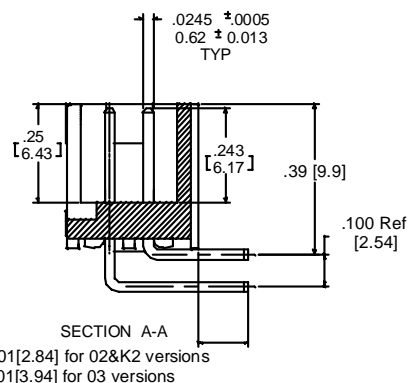


Table 1			
Pin Qty	Dimensions		Polarizing Notches
	A	B	
10	.788 [20.02]	.708 [17.98]	BC
14	.988 [25.10]	.908 [22.06]	B C D E
16	1.088 [27.64]	1.008 [25.60]	A B C D E
20	1.288 [32.72]	1.208 [30.68]	A B C D E
24	1.488 [37.80]	1.408 [35.76]	A B C D E
26	1.588 [40.34]	1.508 [38.30]	A B C D E
30	1.788 [45.42]	1.708 [43.38]	A B C D E
34	1.988 [50.50]	1.908 [48.46]	A B C D E
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50	2.788 [70.82]	2.708 [68.78]	A B C D E
60	3.288 [83.52]	3.208 [81.48]	A B C D E
64	3.488 [88.60]	3.408 [86.56]	A B C D E



Tolerance Unless Noted			
Inch	.0	.00	.000
Inch	± .1	± .01	± .005

[ ] Dimensions for Reference only



## Notes:

- Notches A & C will accommodate 3M Polarizing Keys (3M Part #3518 or N3518).
- Contacts tails .0245 [0.622] wire with .0075 [0.191] corner radii & .028 [0.71] diagonal.
- See page 4 for kink tail positions.

## Ordering Information

### Prefix:

Blank = Std. Temp. Gray (PBT)(UB or UG Pltng. Req'd)  
 N = High Temp. Beige (PCT)(UB or UG Pltng. Req'd)  
 N = High Temp. Black (PCT)(AR or RB Pltng. Req'd)

**X25XX-50XX-XX**

Pin Quantity:  
(See Table 1)

Solder Tail

02 = for .062 [1.57] thick board  
 03 = for .094 to .125 [2.39 to 3.18] thick board  
 K2 = for .062 [1.57] thick board

### Plating:

AR = 10μ [0.25μm] Gold and 40-120μ" [1-3μm] Matte Tin Solder Tails (RIA E1 & C1 apply)  
 UG = 15μ" [0.38μm] Gold with 200μ" [5.08μm] 60:40 Tin-Lead Solder Tails (RIA E3 & C2 apply)  
 UB = 30μ" [0.76μm] Gold with 200μ" [5.05μm] 60:40 Tin-Lead Solder Tails (RIA E3 & C2 apply)  
 RB = 30μ" [0.76μm] Gold with 200μ" [5.08μm] Matte Tin Solder Tails (RIA E1 & C1 apply)

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 Sheet 3 of 5



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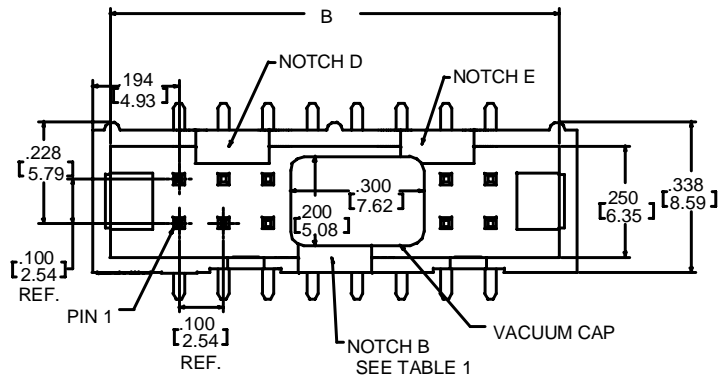
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# 3M™ Four-Wall Header

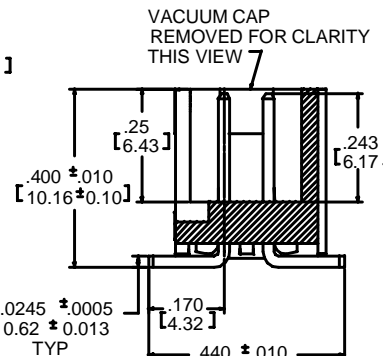
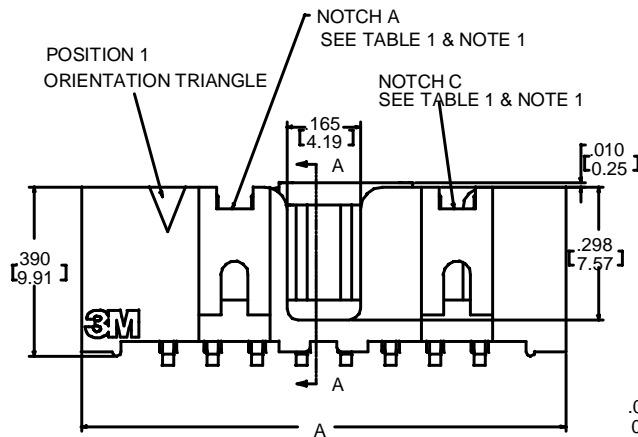
.100" × .100" Low Profile, Surfacemount Straight

2500 Series



Inch [mm]			
Tolerance Unless Noted			
	.0	.00	.000
Inch	± .1	± .01	± .005

[ ] Dimensions for Reference only



SECTION A-A

Table 1

Pin Qty	Dimensions		Polarizing Notches	Tape & Reel Pkg Code
	A	B		
10	.788 [20.02]	.708 [17.98]	BC	WD (44 mm)
14	.988 [25.10]	.908 [22.06]	B C D E	WD (44 mm)
16	1.088 [27.64]	1.008 [25.60]	A B C D E	WE (56 mm)
20	1.288 [32.72]	1.208 [30.68]	A B C D E	WE (56 mm)
24	1.488 [37.80]	1.408 [35.76]	A B C D E	WE (56 mm)
26	1.588 [40.34]	1.508 [38.30]	A B C D E	WF (72 mm)
30	1.788 [45.42]	1.708 [43.38]	A B C D E	WF (72 mm)
34	1.988 [50.50]	1.908 [48.46]	A B C D E	WF (72 mm)
40	2.288 [58.12]	2.208 [56.08]	A B C D E	WH (120 mm)
50	2.788 [70.82]	2.708 [68.78]	A B C D E	WG (88 mm)
60	3.288 [83.52]	3.208 [81.48]	A B C D E	WH (120 mm)
64	3.488 [88.60]	3.408 [86.56]	A B C D E	WH (120 mm)

## Notes:

- Notches A & C will accommodate 3M polarizing key N3518.
- Vacuum cap will be centered on connectors with odd # of pins/row. It will be offset away from Pin 1 on connectors having an even # of pins per row (shown).
- Coplanarity .004 for less than 30 position, .006 for 30 and above.

## Ordering Information

**X25XX-6V0C-XX -XX**

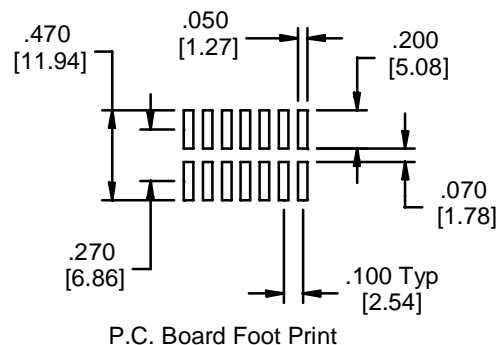
Prefix: \_\_\_\_\_  
N = High Temp Black (PCT) (RB Plating Req'd)

Pin Quantity:  
(See Table)

Packaging Options:  
WX = tape & reel packaging (see table 1)

Plating:  
RB = 30μ" [0.76μm] Gold with 200μ" [5.08μm]  
Matte Tin Solder Tails (RIA E1 & C1 apply)

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Sheet 4 of 5



P.C. Board Foot Print



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# 3M™ Four-Wall Header

.100" × .100" Low Profile, Accessories

2500 Series

2500 & 3000 Series Shrouded Header					
Total Number of Pins	Number of Tails Kinked	Positions Kinked			
		3	4	7	8
10	4	3	4	7	8
14	4	3	4	11	12
16	4	3	4	13	14
20	4	3	4	17	18
24	4	3	4	21	22
26	4	3	4	23	24
30	4	5	6	25	26
34	4	7	8	27	28
36	4	7	8	27	28
40	4	7	8	33	34
50	4	7	8	43	44
60	4	11	12	49	50
64	4	11	12	53	54

Kinked Tail Detail:

Kink is located .05" below bottom surface of plastic.  
External radius of kink toward part centerline.

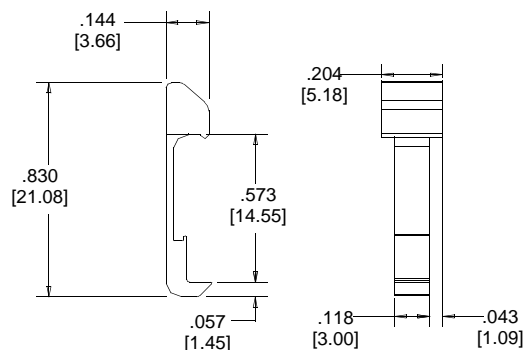
Connector Pin Qty	Dimension A
10	.81 [20.6]
14	1.02 [25.9]
16	1.12 [28.4]
20	1.32 [33.5]
24	1.52 [38.7]
26	1.63 [41.4]
30	1.83 [46.4]
34	2.03 [51.6]
40	2.33 [59.2]
50	2.83 [71.9]
60	3.33 [84.6]
64	3.53 [89.7]

**3505-8XXX**

Connector Pin Count:  
(See Table)

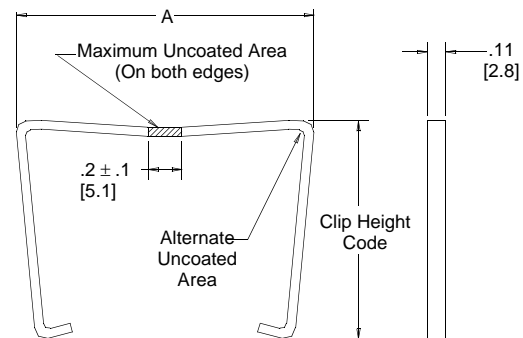
Clip Height Code  
0 = .31 [7.9] for Sockets W/O  
Strain Relief  
1 = .53 [13.5] for Sockets with  
Strain Relief

Part Number	Material	Color
3505-33B	Nylon	Black
3505-33	Nylon	Gray



Long Snap In Latch

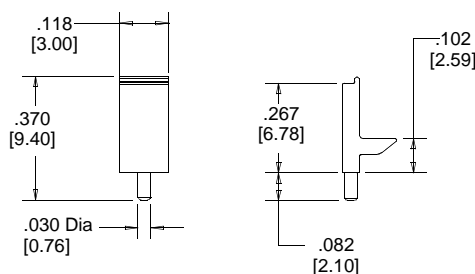
Note: Latches not compatible with reflow soldering. For reflow soldering, attach latches after soldering.



Short/Long Socket Retainer Clip

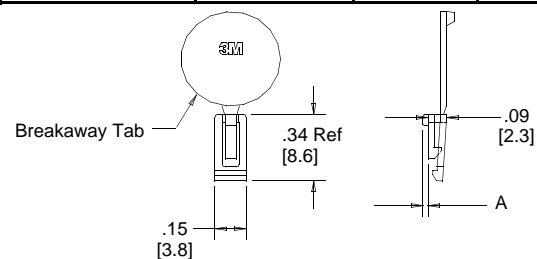
Note: Stainless steel with gray polyurethane coating.

Part Number	Material	Color
3201-3	PCT	Black
3201-1	PBT	Gray



Polarizing Post

Part Number	Material	Color	Dim A
N3518	LCP	Black	0.02
3518	PBT	Gray	0.02



Note: #2216 B/A Scotchweld can be used to adhere keys.

Polarizing Keys

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## Regulatory Information Appendix

### 3M Electronic Solutions Division/Interconnect

#### EUROPE

##### **Appendix E1: European Union RoHS**

Directive 2002/95/EC, Restriction of the Use of Certain Hazardous Substances in Electrical & Electronic Equipment, as amended by EU Commission Decision 2005/618/EC.

**This product is RoHS Compliant 2005/95/EC.**

“RoHS Compliant 2005/95/EC” means that the product or part (“Product”) does not contain any of the substances in excess of the maximum concentration values in EU Directive 2002/95/EC, as amended by Commission Decision 2005/618/EC, unless the substance is in an application that is exempt under EU RoHS. Unless otherwise stated by 3M in writing, this information represents 3M’s best knowledge and belief based upon information provided by third party suppliers to 3M.

In the event any product is proven not to conform with 3M’s Regulatory Information Appendix, then 3M’s entire liability and Buyer’s exclusive remedy will be in accordance with the Warranty stated below.

##### **Appendix E2: European Union RoHS**

Directive 2002/95/EC, Restriction of the Use of Certain Hazardous Substances in Electrical & Electronic Equipment, as amended by EU Commission Decision 2005/618/EC.

**This product contains lead in the compliant pin area in excess of the maximum concentration value allowed but is compliant by exemption under EU Commission Decision 2005/747/EC.**

“RoHS Compliant 2005/95/EC” means that the product or part (“Product”) does not contain any of the substances in excess of the maximum concentration values in EU Directive 2002/95/EC, as amended by Commission Decision 2005/618/EC, unless the substance is in an application that is exempt under EU RoHS. Unless otherwise stated by 3M in writing, this information represents 3M’s best knowledge and belief based upon information provided by third party suppliers to 3M.

In the event any product is proven not to conform with 3M’s Regulatory Information Appendix, then 3M’s entire liability and Buyer’s exclusive remedy will be in accordance with the Warranty stated below.

##### **Appendix E3: European Union RoHS**

Directive 2002/95/EC, Restriction of the Use of Certain Hazardous Substances in Electrical & Electronic Equipment as amended by Commission Decision 2005/618/EC.

**This product contains lead in the solder tail area in excess of the maximum concentration value allowed.**

Unless otherwise stated by 3M in writing, this information represents 3M’s best knowledge and belief based upon information provided by third party suppliers to 3M.

In the event any product is proven not to conform with 3M’s Regulatory Information Appendix, then 3M’s entire liability and Buyer’s exclusive remedy will be in accordance with the Warranty stated below.

##### **Appendix E4: European Union RoHS**

Directive 2002/95/EC, Restriction of the Use of Certain Hazardous Substances in Electrical & Electronic Equipment, as amended by EU Commission Decision 2005/618/EC.

This product contains decaBDE in the insulating material in excess of the maximum concentration value allowed but is compliant by exemption under EU Commission Decision 2005/17/EC.

“RoHS Compliant 2005/95/EC” means that the product or part (“Product”) does not contain any of the substances in excess of the maximum concentration values in EU Directive 2002/95/EC, as amended by Commission Decision 2005/618/EC, unless the substance is in an application that is exempt under EU RoHS. Unless otherwise stated by 3M in writing, this information represents 3M’s best knowledge and belief based upon information provided by third party suppliers to 3M.

In the event any product is proven not to conform with 3M’s Regulatory Information Appendix, then 3M’s entire liability and Buyer’s exclusive remedy will be in accordance with the Warranty stated below.



## Appendix C1: China RoHS

Electronic Industry Standard of the People's Republic of China, SJ/T11363-2006, Requirements for Concentration Limits for Certain Hazardous Substances in Electronic Information Products.

This symbol, per Marking for the Control of Pollution Caused by Electronic Information Products, SJ/T11364-2006, means that the product or part **does not** contain any of the following substances in excess of the following maximum concentration values in any homogeneous material: (a) 0.1% (by weight) for lead, mercury, hexavalent chromium, polybrominated biphenyls or polybrominated diphenyl ethers; or (b) 0.01% (by weight) for cadmium. Unless otherwise stated by 3M in writing, this information represents 3M's best knowledge and belief based upon information provided by third party suppliers to 3M.

In the event any product is proven not to conform with 3M's Regulatory Information Appendix, then 3M's entire liability and Buyer's exclusive remedy will be in accordance with the Warranty stated below.



## Appendix C2: China RoHS

Electronic Industry Standard of the People's Republic of China, SJ/T11363-2006, Requirements for Concentration Limits for Certain Hazardous Substances in Electronic Information Products.

This symbol, per Marking for the Control of Pollution Caused by Electronic Information Products, SJ/T11364-2006, means that the product or part **does** contain a substance, as detailed in the chart below, in excess of the following maximum concentration values in any homogeneous material: (a) 0.1% (by weight) for lead, mercury, hexavalent chromium, polybrominated biphenyls or polybrominated diphenyl ethers; or (b) 0.01% (by weight) for cadmium. Unless otherwise stated by 3M in writing, this information represents 3M's best knowledge and belief based upon information provided by third party suppliers to 3M.

The numerical reference in the symbol above should not be construed as a representation regarding the product's life or an extension of a product warranty. The product warranty is stated below. In the event any product is proven not to conform with 3M's Regulatory Information Appendix, then 3M's entire liability and Buyer's exclusive remedy will be in accordance with the product Warranty stated below.

产品中有毒有害物质或元素的名称及含量 Name and Content of Hazardous Substances or Elements

部件名称 (Part or Component Name)	有毒有害物质或元素 (Hazardous Substances or Elements)					
	铅(Pb)	汞(Hg)	镉(Cd)	六价铬(Cr(VI))	多溴联苯(PBB)	多溴二苯醚(PBDE)
端子镀层(contact plating)	×	○	○	○	○	○
○：表示该有毒有害物质在该部件所有均质材料中的含量均在SJ/T11363-2006 标准规定的限量要求以下。(Indicates that this hazardous substance contained in all of the homogeneous materials for this part is below the limit requirement in SJ/T11363-2006.)						
×：表示该有毒有害物质至少在该部件的某一均质材料中的含量超出SJ/T11363-2006 标准规定的限量要求。(Indicates that this hazardous substance contained in at least one of the homogeneous materials used for this part is above the limit requirement in SJ/T11363-2006.)						

### Important Notice

All statements, technical information, and recommendations related to 3M's products are based on information believed to be reliable, but the accuracy or completeness is not guaranteed. Before using this product, you must evaluate it and determine if it is suitable for your intended application. You assume all risks and liability associated with such use. Any statements related to the product which are not contained in 3M's current publications, or any contrary statements contained on your purchase order shall have no force or effect unless expressly agreed upon, in writing, by an authorized officer of 3M.

### Warranty; Limited Remedy; Limited Liability.

This product will be free from defects in material and manufacture for a period of ninety (90) days from the time of purchase. **3M MAKES NO OTHER WARRANTIES INCLUDING, BUT NOT LIMITED TO, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE.** If this product is defective within the warranty period stated above, your exclusive remedy shall be, at 3M's option, to replace or repair the 3M product or refund the purchase price of the 3M product. **Except where prohibited by law, 3M will not be liable for any indirect, special, incidental or consequential loss or damage arising from this 3M product, regardless of the legal theory asserted.**



### Electronic Solutions Division

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