



LM2591HV SIMPLE SWITCHER® Power Converter 150-kHz, 1-A Step-Down Voltage Regulator

1 Features

- 3.3-V, 5-V, and Adjustable Output Versions
- Adjustable Version Output Voltage Range: 1.2 V to 57 V $\pm 4\%$ Maximum Over Line and Load Conditions
- Specified 1-A Output Load Current
- Available in 5-Pin Package
- Input Voltage Range Up to 60 V
- 150-kHz Fixed Frequency Internal Oscillator
- ON and OFF Control
- Low Power Standby Mode, I_Q Typically 90 μ A
- High Efficiency
- Thermal Shutdown and Current-Limit Protection

2 Applications

- Simple High-Efficiency Step-Down (Buck) Regulators
- Efficient Preregulator for Linear Regulators
- On-Card Switching Regulators
- Positive-to-Negative Converters

3 Description

The LM2591HV series of regulators are monolithic integrated circuits that provide all the active functions for a step-down (buck) switching regulator, capable of driving a 1-A load with excellent line and load regulation. These devices are available in fixed output voltages of 3.3 V, 5 V, and an adjustable output version.

This series of switching regulators is similar to the LM2590HV, but without some of the supervisory and control features of the latter.

Requiring a minimum number of external components, these regulators are simple to use and include internal frequency compensation, improved line and load specifications, and a fixed-frequency oscillator.

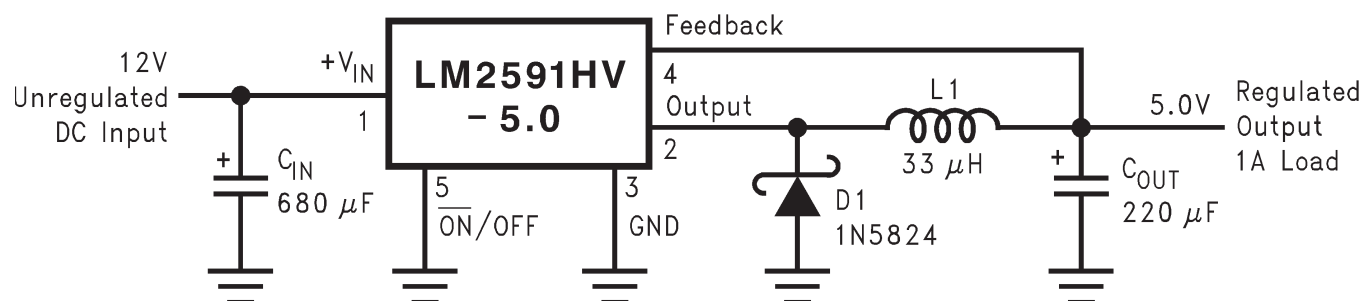
The LM2591HV operates at a switching frequency of 150 kHz, thus allowing smaller sized filter components than what would be needed with lower frequency switching regulators. Available in a standard 5-pin package with several different lead bend options, and a 5-pin surface mount package.

Device Information⁽¹⁾

PART NUMBER	PACKAGE	BODY SIZE (NOM)
LM2591HV	DDPAK/TO-263 (5)	10.18 mm $\times$ 8.41 mm
	TO-220 (5)	14.986 mm $\times$ 10.16 mm

(1) For all available packages, see the orderable addendum at the end of the data sheet.

Typical Application



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(Fixed Output Voltage Versions)



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4 Revision History

NOTE: Page numbers for previous revisions may differ from page numbers in the current version.

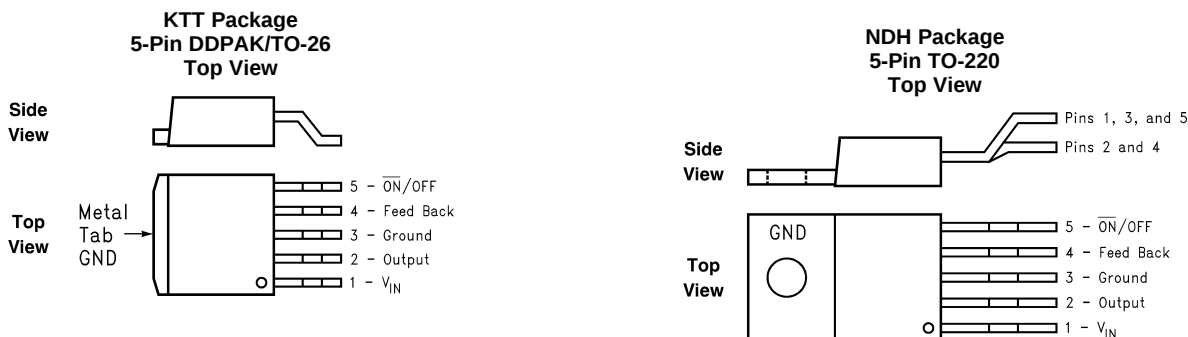
Changes from Revision D (April 2013) to Revision E	Page
Added <i>ESD Ratings</i> table, <i>Feature Description</i> section, <i>Device Functional Modes</i>, <i>Application and Implementation</i> section, <i>Power Supply Recommendations</i> section, <i>Layout</i> section, <i>Device and Documentation Support</i> section, and <i>Mechanical, Packaging, and Orderable Information</i> section.	1

Changes from Revision C (April 2013) to Revision D	Page
Changed layout of National Data Sheet to TI format	21

5 Description (continued)

Other features include a specified $\pm 4\%$ tolerance on output voltage under all conditions of input voltage and output load conditions, and $\pm 15\%$ on the oscillator frequency. External shutdown is included, featuring typically 90- μ A standby current. Self-protection features include a two stage current limit for the output switch and an over temperature shutdown for complete protection under fault conditions.

6 Pin Configuration and Functions



Pin Functions

PIN		I/O	DESCRIPTION
NO.	NAME		
1	$+V_{IN}$	I	This is the positive input supply for the IC switching regulator. A suitable input bypass capacitor must be present at this pin to minimize voltage transients and to supply the switching currents needed by the regulator.
2	Output	O	Internal switch. The voltage at this pin switches between approximately $(+V_{IN} - V_{SAT})$ and approximately -0.5 V, with a duty cycle of V_{OUT}/V_{IN} .
3	Ground	—	Circuit ground.
4	Feedback	I	Senses the regulated output voltage to complete the feedback loop. This pin is directly connected to the Output for the fixed voltage versions, but is set to 1.23 V by means of a resistive divider from the output for the Adjustable version. If a feedforward capacitor is used (Adjustable version), then a negative voltage spike is generated on this pin whenever the output is shorted. This happens because the feedforward capacitor cannot discharge fast enough, and because one end of it is dragged to Ground, the other end goes momentarily negative. To prevent the energy rating of this pin from being exceeded, a small-signal Schottky diode to Ground is recommended for DC input voltages above 40 V whenever a feedforward capacitor is present (See Test Circuits). Feedforward capacitor values larger than 0.1 μ F are not recommended for the same reason, whatever be the DC input voltage.
5	$\overline{ON}/OFF$	I	The regulator is in shutdown mode, drawing about 90 μ A, when this pin is driven to a high level (≥ 2 V), and is in normal operation when this Pin is left floating or driven to a low level (≤ 0.6 V). The typical value of the threshold is 1.3 V and the voltage on this pin must not exceed 25 V.

7 Specifications

7.1 Absolute Maximum Ratings⁽¹⁾⁽²⁾

			MIN	MAX	UNIT
Maximum supply voltage (V _{IN})				63	V
ON/OFF pin voltage			−0.3	25	V
Feedback pin voltage			−0.3	25	V
Output voltage to ground	(Steady-state)			−1	V
Power dissipation			Internally limited		
Lead temperature	KTT package	Vapor phase (60 sec.)	215		°C
		Infrared (10 sec.)	245		
	NDH package (Soldering, 10 sec.)		260		
Maximum junction temperature				150	°C
Storage temperature, T _{stg}			−65	150	°C

- (1) Stresses beyond those listed under *Absolute Maximum Ratings* may cause permanent damage to the device. These are stress ratings only, which do not imply functional operation of the device at these or any other conditions beyond those indicated under *Recommended Operating Conditions*. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
- (2) If Military/Aerospace specified devices are required, please contact the TI Sales Office/ Distributors for availability and specifications.

7.2 ESD Ratings

			VALUE	UNIT
$V_{(ESD)}$	Electrostatic discharge	Human-body model (HBM), per ANSI/ESDA/JEDEC JS-001 ⁽¹⁾⁽²⁾	±2000	V

- (1) JEDEC document JEP155 states that 500-V HBM allows safe manufacturing with a standard ESD control process.
- (2) The human body model is a 100-pF capacitor discharged through a 1.5-k Ω resistor into each pin.

7.3 Recommended Operating Conditions

			MIN	MAX	UNIT
Temperature			-40	125	°C
Supply voltage			4.5	60	V

7.4 Thermal Information

THERMAL METRIC ⁽¹⁾			LM2591HV		UNIT
			KTT (DDPAK/TO-263)	NDH (TO-220)	
			5 PINS	5 PINS	
$R_{\theta JA}$	Junction-to-ambient thermal resistance	See ⁽²⁾⁽³⁾	50	50	°C/W
$R_{\theta JC(top)}$	Junction-to-case (top) thermal resistance		2	2	°C/W

- (1) For more information about traditional and new thermal metrics, see the *Semiconductor and IC Package Thermal Metrics* application report, [SPRA953](#).
- (2) The package thermal impedance is calculated in accordance to JESD 51-7
- (3) Thermal Resistances were simulated on a 4-layer, JEDEC board

7.5 Electrical Characteristics LM2591HV-3.3

Specifications are for $T_J = 25^\circ\text{C}$ unless otherwise noted.

PARAMETER	TEST CONDITIONS	MIN ⁽¹⁾	TYP ⁽²⁾	MAX ⁽¹⁾	UNIT
SYSTEM PARAMETERS – See Test Circuits⁽³⁾					
V_{OUT} Output Voltage	4.75 V $\leq V_{IN} \leq 60$ V, 0.2 A $\leq I_{LOAD} \leq 1$ A $T_A = -40^\circ\text{C}$ to 125°C	3.168	3.3	3.432	V
		3.135		3.465	
η Efficiency	$V_{IN} = 12$ V, $I_{LOAD} = 1$ A		77%		

- (1) All limits ensured at room temperature ($T_J = 25^\circ\text{C}$) unless otherwise noted. All room temperature limits are 100% production tested. All limits at temperature extremes are ensured through correlation using standard Statistical Quality Control (SQC) methods. All limits are used to calculate Average Outgoing Quality Level (AOQL).
- (2) Typical numbers are at 25°C and represent the most likely norm.
- (3) External components such as the catch diode, inductor, input and output capacitors can affect switching regulator system performance. When the LM2591HV is used as shown in [Test Circuits](#) test circuit, system performance will be as shown in [Electrical Characteristics](#).

7.6 Electrical Characteristics LM2591HV-5.0

Specifications are for $T_J = 25^\circ\text{C}$ unless otherwise noted.

PARAMETER	TEST CONDITIONS	MIN ⁽¹⁾	TYP ⁽²⁾	MAX ⁽¹⁾	UNIT
SYSTEM PARAMETERS – See Test Circuits⁽³⁾					
V_{OUT} Output Voltage	7 V $\leq V_{IN} \leq 60$ V, 0.2 A $\leq I_{LOAD} \leq 1$ A $T_A = -40^\circ\text{C}$ to 125°C	4.8	5	5.2	V
		4.75		5.25	
η Efficiency	$V_{IN} = 12$ V, $I_{LOAD} = 1$ A		82%		

- (1) All limits ensured at room temperature ($T_J = 25^\circ\text{C}$) unless otherwise noted. All room temperature limits are 100% production tested. All limits at temperature extremes are ensured through correlation using standard Statistical Quality Control (SQC) methods. All limits are used to calculate Average Outgoing Quality Level (AOQL).
- (2) Typical numbers are at 25°C and represent the most likely norm.
- (3) External components such as the catch diode, inductor, input and output capacitors can affect switching regulator system performance. When the LM2591HV is used as shown in [Test Circuits](#) test circuit, system performance will be as shown in [Electrical Characteristics](#).

7.7 Electrical Characteristics LM2591HV-ADJ

Specifications are for $T_J = 25^\circ\text{C}$ unless otherwise noted

PARAMETER	TEST CONDITIONS	MIN ⁽¹⁾	TYP ⁽²⁾	MAX ⁽¹⁾	UNIT
SYSTEM PARAMETERS – See Test Circuits⁽³⁾					
V_{FB} Feedback Voltage	4.5 V $\leq V_{IN} \leq 60$ V, 0.2 A $\leq I_{LOAD} \leq 1$ A V_{OUT} programmed for 3 V. Circuit of Test Circuits . $T_A = -40^\circ\text{C}$ to 125°C	1.193	1.23	1.267	V
		1.18		1.28	
η Efficiency	$V_{IN} = 12$ V, $V_{OUT} = 3$ V, $I_{LOAD} = 1$ A		76%		

- (1) All limits ensured at room temperature ($T_J = 25^\circ\text{C}$) unless otherwise noted. All room temperature limits are 100% production tested. All limits at temperature extremes are ensured through correlation using standard Statistical Quality Control (SQC) methods. All limits are used to calculate Average Outgoing Quality Level (AOQL).
- (2) Typical numbers are at 25°C and represent the most likely norm.
- (3) External components such as the catch diode, inductor, input and output capacitors can affect switching regulator system performance. When the LM2591HV is used as shown in [Test Circuits](#) test circuit, system performance will be as shown in [Electrical Characteristics](#).

LM2591HV

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7.8 Electrical Characteristics All Output Voltage Versions

Specifications are for $T_J = 25^\circ\text{C}$, $I_{\text{LOAD}} = 500\text{ mA}$, and $V_{\text{IN}} = 12\text{V}$ for the 3.3-V, 5-V, and adjustable versions, unless otherwise noted.

PARAMETER		TEST CONDITIONS		MIN ⁽¹⁾	TYP ⁽²⁾	MAX ⁽¹⁾	UNIT
DEVICE PARAMETERS							
I _b	Feedback Bias Current	Adjustable Version Only, V _{FB} = 1.3 V		10	50	nA	
			T _A = −40°C to 125°C		100		
f _O	Oscillator Frequency	See ⁽³⁾		127	150	173	kHz
			T _A = −40°C to 125°C	110		173	
V _{SAT}	Saturation Voltage	I _{OUT} = 1 A ⁽⁴⁾⁽⁵⁾		0.95	1.2	V	
			T _A = −40°C to 125°C		1.3		
DC	Max Duty Cycle (ON)	See ⁽⁵⁾⁽⁶⁾		100%			
	Min Duty Cycle (OFF)			0%			
I _{CLIM}	Switch current Limit	Peak Current ⁽⁴⁾⁽⁵⁾		1.3	1.9	2.8	A
			T _A = −40°C to 125°C	1.2		3.0	
I _L	Output Leakage Current	Output = 0 V		5	50	μA	
		Output = −1 V ⁽⁴⁾⁽⁶⁾⁽⁷⁾		5	30	mA	
I _Q	Operating Quiescent Current	$\overline{\text{SD}}$ /SS Pin Open ⁽⁶⁾		5	10	mA	
I _{STBY}	Standby Quiescent Current	$\overline{\text{SD}}$ /SS pin = 0 V ⁽⁷⁾		90	200	μA	
			T _A = −40°C to 125°C		250		
ON/OFF CONTROL – See Test Circuits							
V _{IH} V _{IL}	$\overline{\text{ON}}$ /OFF Pin Logic Input Threshold Voltage	Low (Regulator ON) High (Regulator OFF)		1.3		V	
			T _A = −40°C to 125°C	2.0	0.6		
I _H	$\overline{\text{ON}}$ /OFF Pin Input Current	V _{LOGIC} = 2.5 V (Regulator OFF)		5	15	μA	
I _L		V _{LOGIC} = 0.5 V (Regulator ON)		0.02	5	μA	

- (1) All limits ensured at room temperature ($T_J = 25^\circ\text{C}$) unless otherwise noted. All room temperature limits are 100% production tested. All limits at temperature extremes are ensured through correlation using standard Statistical Quality Control (SQC) methods. All limits are used to calculate Average Outgoing Quality Level (AOQL).
- (2) Typical numbers are at 25°C and represent the most likely norm.
- (3) The switching frequency is reduced when the second stage current limit is activated. The amount of reduction is determined by the severity of current overload.
- (4) No diode, inductor or capacitor connected to output pin.
- (5) Feedback pin removed from output and connected to 0 V to force the output transistor switch ON.
- (6) Feedback pin removed from output and connected to 12 V for the 3.3-V, 5-V, and the ADJ. version to force the output transistor switch OFF.
- (7) $V_{\text{IN}} = 60\text{ V}$.

7.9 Typical Characteristics

(Circuit of [Test Circuits](#))

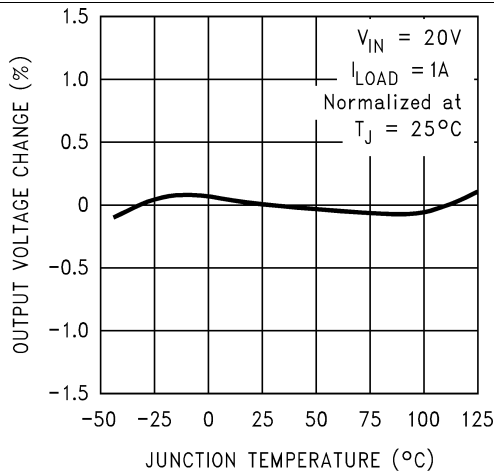


Figure 1. Normalized Output Voltage

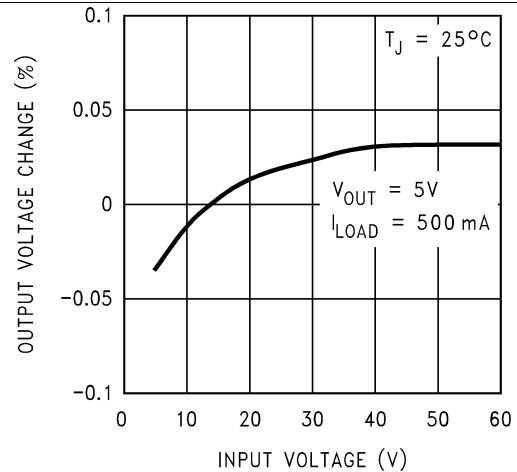


Figure 2. Line Regulation

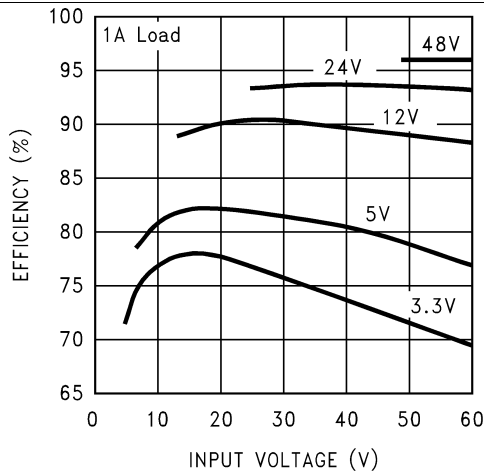


Figure 3. Efficiency

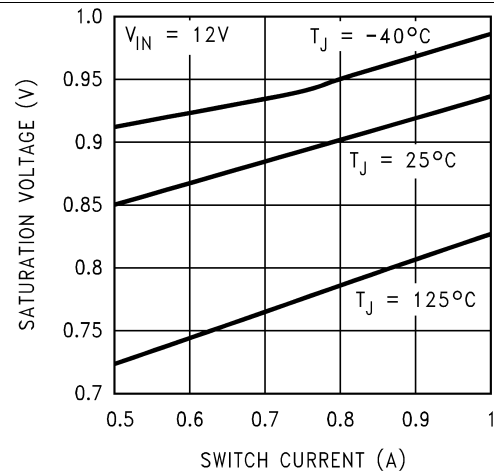


Figure 4. Switch Saturation Voltage

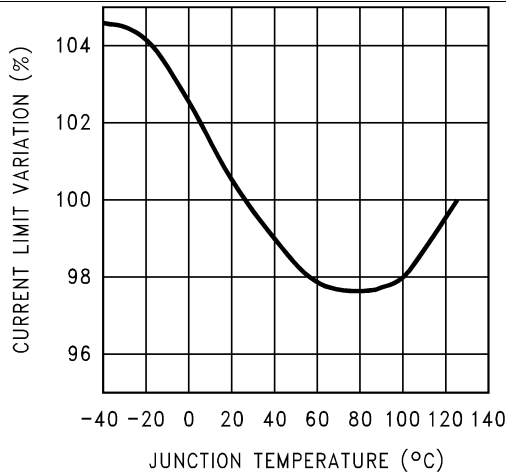


Figure 5. Switch Current Limit

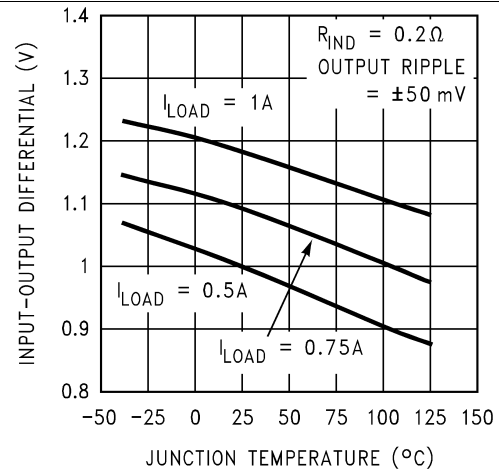
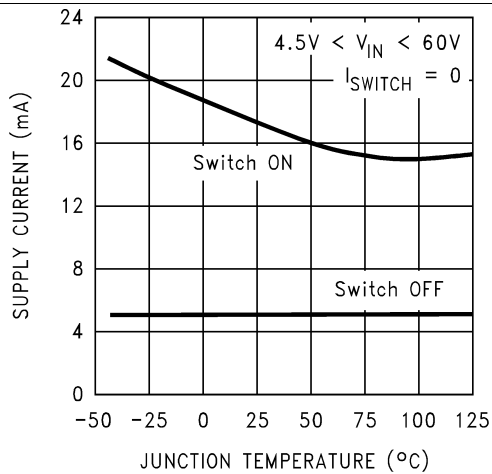
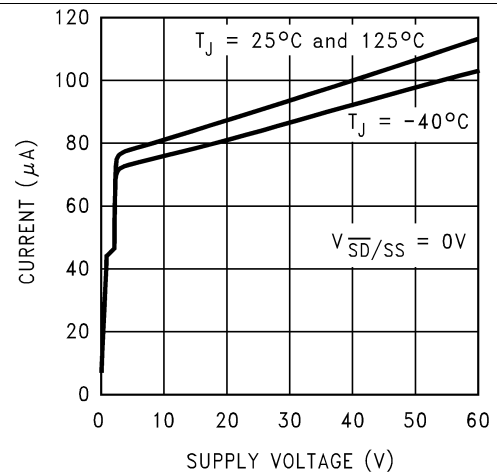
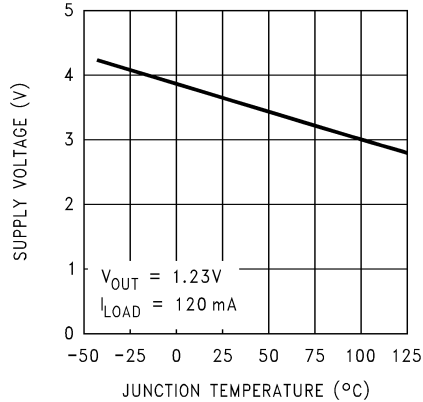
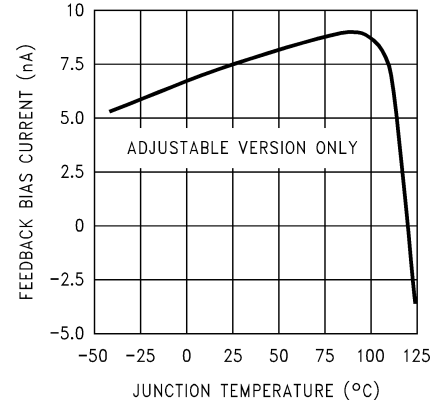
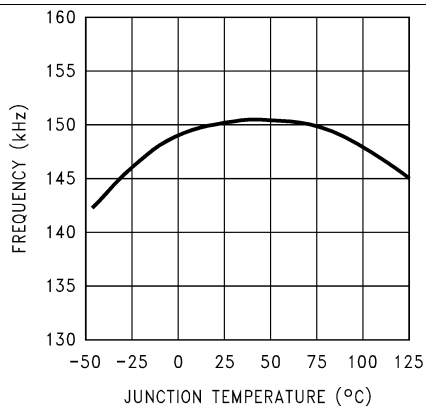
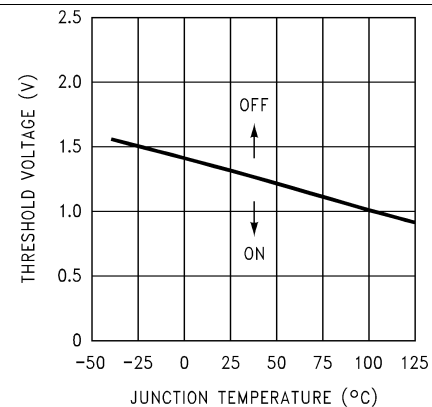


Figure 6. Dropout Voltage

Typical Characteristics (continued)

 (Circuit of [Test Circuits](#))

Figure 7. Operating Quiescent Current

Figure 8. Shutdown Quiescent Current

Figure 9. Minimum Operating Supply Voltage

Figure 10. Feedback Pin Bias Current

Figure 11. Switching Frequency

Figure 12. $\overline{\text{ON}}$ /OFF Threshold Voltage

Typical Characteristics (continued)

(Circuit of [Test Circuits](#))

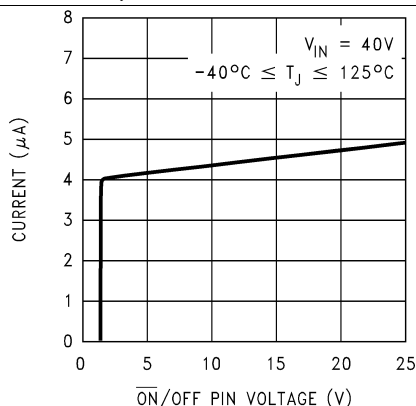


Figure 13. ON/OFF Pin Current (Sinking)

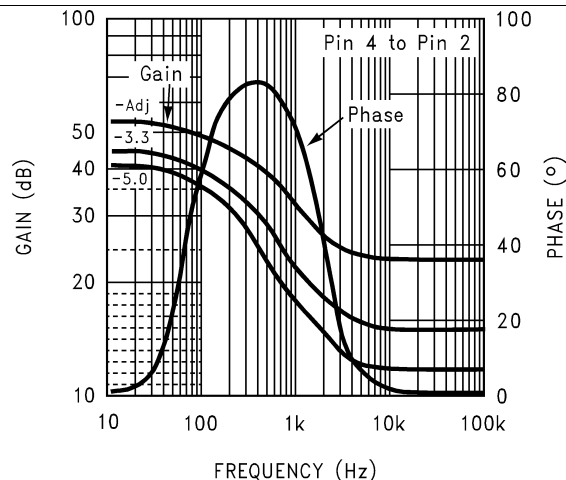
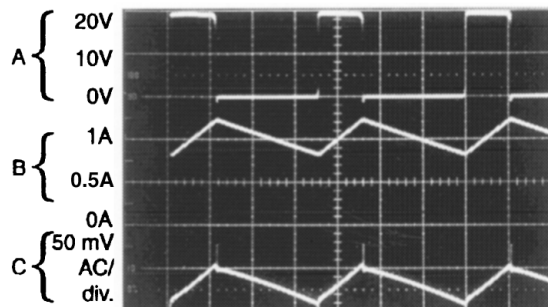
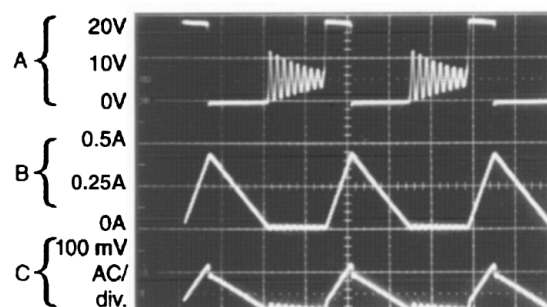


Figure 14. Internal Gain-Phase Characteristics



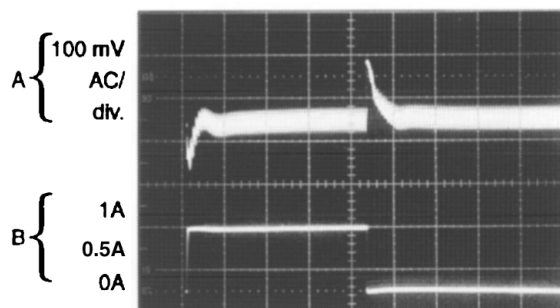
Continuous Mode Switching Waveforms $V_{IN} = 20V$, $V_{OUT} = 5V$, $I_{LOAD} = 1A$ $L = 52 \mu H$, $C_{OUT} = 100 \mu F$, $C_{OUT} ESR = 100 m\Omega$
Output Pin Voltage, 10V/div.
Inductor Current 0.5A/div.
Output Ripple Voltage, 50 mV/div.

Figure 15. Horizontal Time Base: 2 μs/div



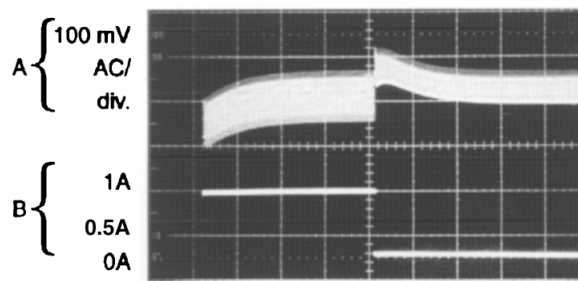
Discontinuous Mode Switching Waveforms $V_{IN} = 20V$, $V_{OUT} = 5V$, $I_{LOAD} = 250 mA$ $L = 15 \mu H$, $C_{OUT} = 150 \mu F$, $C_{OUT} ESR = 90 m\Omega$
Output Pin Voltage, 10V/div.
Inductor Current 0.25A/div.
Output Ripple Voltage, 100 mV/div.

Figure 16. Horizontal Time Base: 2 μs/div



Load Transient Response for Continuous Mode $V_{IN} = 20V$, $V_{OUT} = 5V$, $I_{LOAD} = 250 mA$ to 1A $L = 52 \mu H$, $C_{OUT} = 100 \mu F$, $C_{OUT} ESR = 100 m\Omega$
Output Voltage, 100 mV/div. (AC)
250 mA to 1A Load Pulse

Figure 17. Horizontal Time Base: 50 μs/div

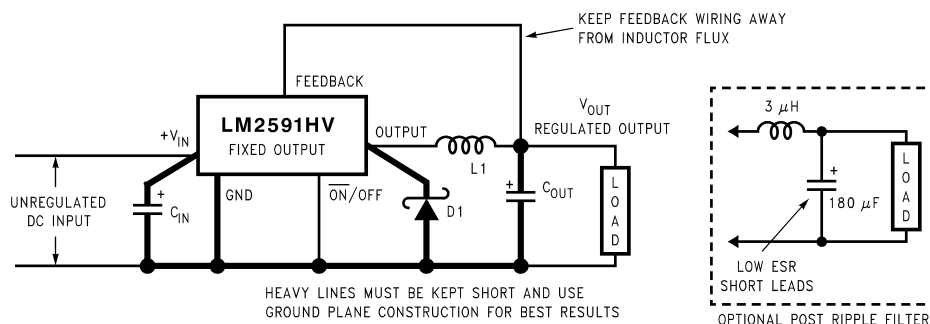


Load Transient Response for Discontinuous Mode $V_{IN} = 20V$, $V_{OUT} = 5V$, $I_{LOAD} = 250 mA$ to 1A $L = 15 \mu H$, $C_{OUT} = 150 \mu F$, $C_{OUT} ESR = 90 m\Omega$
Output Voltage, 100 mV/div. (AC)
250 mA to 1A Load Pulse

Figure 18. Horizontal Time Base: 200 μs/div

8 Parameter Measurement Information

8.1 Test Circuits



Component Values shown are for $V_{IN} = 15V$,

$V_{OUT} = 5V$, $I_{LOAD} = 1A$.

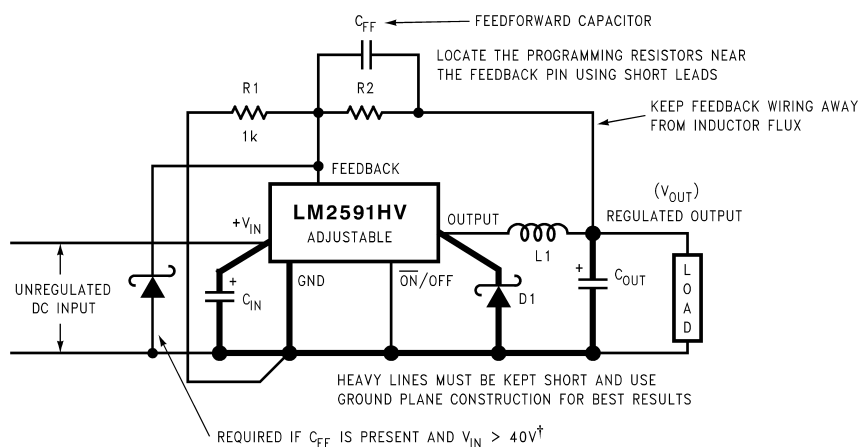
C_{IN} — 470 μF , 50V, Aluminum Electrolytic Nichicon “PM Series”

C_{OUT} — 220 μF , 25V Aluminum Electrolytic, Nichicon “PM Series”

D1 — 2A, 60V Schottky Rectifier, 21DQ06 (International Rectifier)

L1 — 68 H, See [Inductor Selection Procedure](#)

Figure 19. Fixed Output Voltage Versions



Select R_1 to be approximately 1 k Ω , use a 1% resistor for best stability.

Component Values shown are for $V_{IN} = 20V$,

$V_{OUT} = 10V$, $I_{LOAD} = 1A$.

C_{IN} : — 470 μF , 35V, Aluminum Electrolytic Nichicon “PM Series”

C_{OUT} : — 220 μF , 35V Aluminum Electrolytic, Nichicon “PM Series”

D1 — 2A, 60V Schottky Rectifier, 21DQ06 (International Rectifier)

See [Inductor Selection Procedure](#) L1 — 100 μH ,

R_1 — 1 k Ω , 1%

R_2 — 7.15k, 1%

C_{FF} — 3.3 nF

Typical Values

C_{SS} —0.1 μF

C_{DELAY} —0.1 μF

$R_{PULL\ UP}$ — 4.7k (use 22k if V_{OUT} is $\geq 45V$)

† Small signal Schottky diode to prevent damage to feedback pin by negative spike when output is shorted. Required if $V_{IN} > 40V$

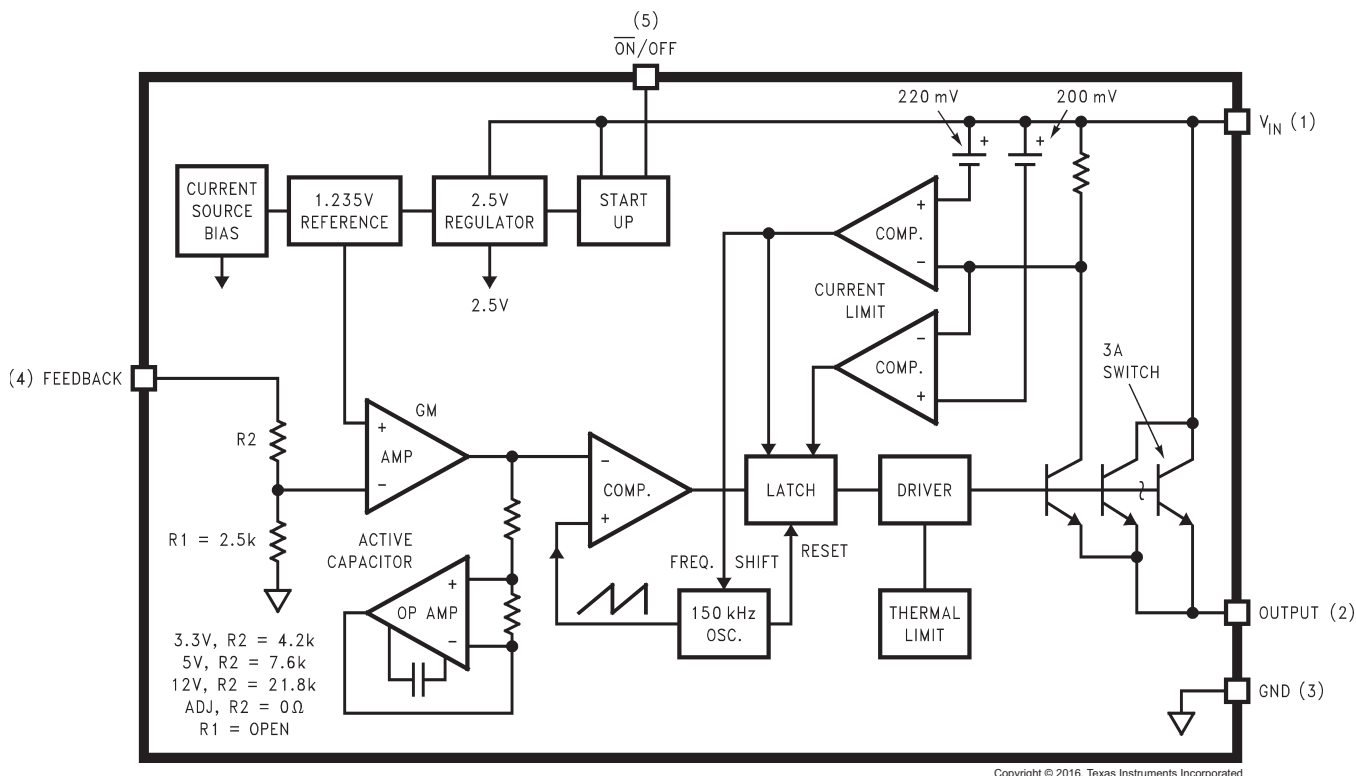
Figure 20. Adjustable Output Voltage Versions

9 Detailed Description

9.1 Overview

The LM2591HV SIMPLE SWITCHER® regulator is an easy-to-use, nonsynchronous, step-down DC-DC converter with a wide input voltage range up to 60 V. The regulator is capable of delivering up to 1-A DC load current with excellent line and load regulation. These devices are available in fixed output voltages of 3.3 V, 5 V, and an adjustable output version. The family requires few external components, and the pin arrangement was designed for simple, optimum PCB layout.

9.2 Functional Block Diagram



9.3 Feature Description

9.3.1 Delayed Start-Up

The circuit in [Figure 21](#) uses the $\overline{\text{ON/OFF}}$ pin to provide a time delay between the time the input voltage is applied and the time the output voltage comes up (only the circuitry pertaining to the delayed start-up is shown). As the input voltage rises, the charging of capacitor C1 pulls the $\overline{\text{ON/OFF}}$ pin high, keeping the regulator off. When the input voltage reaches its final value and the capacitor stops charging, the resistor R₂ pulls the $\overline{\text{ON/OFF}}$ pin low, thus allowing the circuit to start switching. Resistor R₁ is included to limit the maximum voltage applied to the $\overline{\text{ON/OFF}}$ pin (maximum of 25 V), reduces power supply noise sensitivity, and also limits the capacitor, C1, discharge current. When high input ripple voltage exists, avoid long delay time, because this ripple can be coupled into the $\overline{\text{ON/OFF}}$ pin and cause problems.

This delayed start-up feature is useful in situations where the input power source is limited in the amount of current it can deliver. It allows the input voltage to rise to a higher voltage before the regulator starts operating. Buck regulators require less input current at higher input voltages.

Feature Description (continued)

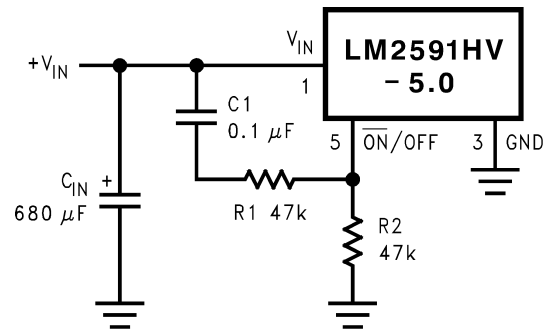


Figure 21. Delayed Start-Up

9.3.2 Undervoltage Lockout

Some applications require the regulator to remain off until the input voltage reaches a predetermined voltage. An undervoltage lockout feature applied to a buck regulator is shown in Figure 22, while Figure 23 and Figure 24 applies the same feature to an inverting circuit. The circuit in Figure 23 features a constant threshold voltage for turnon and turnoff (Zener voltage plus approximately one volt). If hysteresis is needed, the circuit in Figure 24 has a turnon voltage which is different than the turnoff voltage. The amount of hysteresis is approximately equal to the value of the output voltage. If Zener voltages greater than 25 V are used, an additional 47-kΩ resistor is needed from the $\overline{\text{ON/OFF}}$ pin to the ground pin to stay within the 25-V maximum limit of the $\overline{\text{ON/OFF}}$ pin.

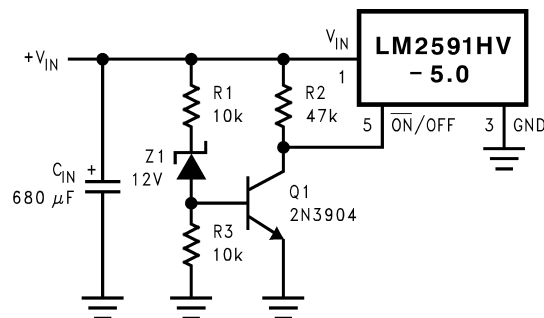
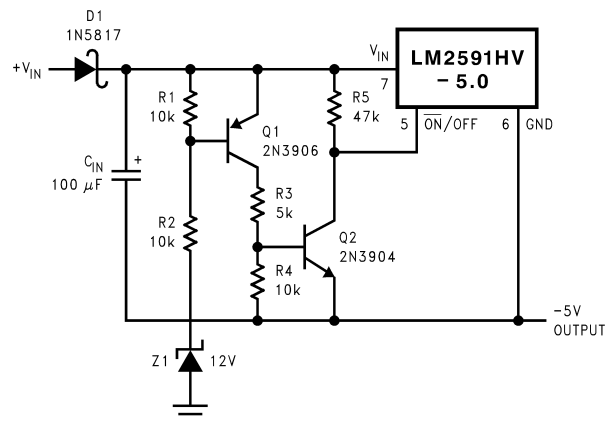


Figure 22. Undervoltage Lockout for Buck Regulator



This circuit has an ON/OFF threshold of approximately 13 V.

Figure 23. Undervoltage Lockout for Inverting Regulator

9.4 Device Functional Modes

9.4.1 Shutdown Mode

The $\overline{\text{ON/OFF}}$ pin provides electrical ON and OFF control for the LM2591HV. When the voltage of this pin is higher than 2 V, the device is shutdown mode. The typical standby current in this mode is 90 μA .

9.4.2 Active Mode

When the $\overline{\text{ON/OFF}}$ pin is left floating or pull below 0.6 V, the device starts switching and the output voltage rises until it reaches a normal regulation voltage.

10 Application and Implementation

NOTE

Information in the following applications sections is not part of the TI component specification, and TI does not warrant its accuracy or completeness. TI's customers are responsible for determining suitability of components for their purposes. Customers should validate and test their design implementation to confirm system functionality.

10.1 Application Information

10.1.1 Feedforward Capacitor

C_{FF} – A feedforward capacitor, shown across R2 in [Test Circuits](#), is used when the output voltage is greater than 10 V or when C_{OUT} has a very low ESR. This capacitor adds lead compensation to the feedback loop and increases the phase margin for better loop stability.

If the output voltage ripple is large (>5% of the nominal output voltage), this ripple can be coupled to the feedback pin through the feedforward capacitor and cause the error comparator to trigger the error flag. In this situation, adding a resistor, R_{FF} , in series with the feedforward capacitor, approximately 3 times R1, will attenuate the ripple voltage at the feedback pin.

10.1.2 Input Capacitor

C_{IN} – A low ESR aluminum or tantalum bypass capacitor is needed between the input pin and ground pin. It must be placed near the regulator using short leads. This capacitor prevents large voltage transients from appearing at the input, and provides the instantaneous current needed each time the switch turns on.

The important parameters for the Input capacitor are the voltage rating and the RMS current rating. Because of the relatively high RMS currents flowing in a buck regulator's input capacitor, this capacitor should be chosen for its RMS current rating rather than its capacitance or voltage ratings, although the capacitance value and voltage rating are directly related to the RMS current rating. The voltage rating of the capacitor and its RMS ripple current capability must never be exceeded.

10.1.3 Output Capacitor

C_{OUT} – An output capacitor is required to filter the output and provide regulator loop stability. Low impedance or low ESR Electrolytic or solid tantalum capacitors designed for switching regulator applications must be used. When selecting an output capacitor, the important capacitor parameters are the 100-kHz Equivalent Series Resistance (ESR), the RMS ripple current rating, voltage rating, and capacitance value. For the output capacitor, the ESR value is the most important parameter. The ESR must generally not be less than 100 mΩ or there will be loop instability. If the ESR is too large, efficiency and output voltage ripple are effected, so ESR must be chosen carefully.

10.1.4 Catch Diode

Buck regulators require a diode to provide a return path for the inductor current when the switch turns off. This must be a fast diode and must be placed close to the LM2591HV using short leads and short printed-circuit traces.

Because of their very fast switching speed and low forward voltage drop, Schottky diodes provide the best performance, especially in low output voltage applications (5 V and lower). Ultra-fast recovery, or high-efficiency rectifiers are also a good choice, but some types with an abrupt turnoff characteristic may cause instability or EMI problems. Ultra-fast recovery diodes typically have reverse recovery times of 50 ns or less. The diode must be chosen for its average/RMS current rating and maximum voltage rating. The voltage rating of the diode must be greater than the DC input voltage (not the output voltage).

10.1.5 Inverting Regulator

The circuit in [Figure 25](#) converts a positive input voltage to a negative output voltage with a common ground. The circuit operates by bootstrapping the regulator's ground pin to the negative output voltage, then grounding the feedback pin. The regulator senses and regulates the inverted output voltage.

Application Information (continued)

This example uses the LM2591HV-5.0 to generate a -5-V output, but other output voltages are possible by selecting other output voltage versions, including the adjustable version. Because this regulator topology can produce an output voltage that is either greater than or less than the input voltage, the maximum output current greatly depends on both the input and output voltage.

To determine how much load current is possible before the internal device current limit is reached (and power limiting occurs), the system must be evaluated as a buck-boost configuration rather than as a buck. The peak switch current in amperes, for such a configuration is given as [Equation 1](#):

$$I_{PEAK} = I_{LOAD} \times \left(\frac{V_{IN} + V_{OUT}}{V_{IN}} \right) + \frac{V_{IN} \times V_{OUT} \times 10^6}{2 \times L \times f \times (V_{IN} + V_{OUT})}$$

where

- L is in μH
- and f is in Hz
- The maximum possible load current I_{LOAD} is limited by the requirement that $I_{PEAK} \leq I_{CLIM}$ (1)

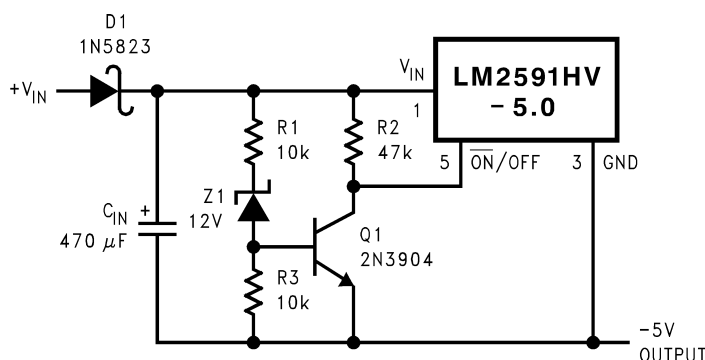
While checking for this, take I_{CLIM} to be the lowest possible current limit value (minimum across tolerance and temperature is 1.2 A for the LM2591HV). Also to account for inductor tolerances, take the minimum value of inductance for L in [Equation 1](#) (typically 20% less than the nominal value). Further, [Equation 1](#) disregards the drop across the switch and the diode. This is equivalent to assuming 100% efficiency, which is never so. Therefore expect I_{PEAK} to be an additional 10% to 20% higher than calculated from [Equation 1](#).

See Application Note AN-1157 ([SNVA022](#)) for examples based on positive to negative configuration.

The maximum voltage appearing across the regulator is the absolute sum of the input and output voltage, and this must be limited to a maximum of 60 V. For example, when converting +20 V to -12 V, the regulator would see 32 V between the input pin and ground pin. The LM2591HV has a maximum input voltage spec of 60 V.

Additional diodes are required in this regulator configuration. Diode D1 is used to isolate input voltage ripple or noise from coupling through the C_{IN} capacitor to the output, under light or no load conditions. Also, this diode isolation changes the topology to closely resemble a buck configuration thus providing good closed loop stability. A Schottky diode is recommended for low input voltages, (because of its lower voltage drop) but for higher input voltages, a fast recovery diode could be used.

Without diode D3, when the input voltage is first applied, the charging current of C_{IN} can pull the output positive by several volts for a short period of time. Adding D3 prevents the output from going positive by more than a diode voltage.



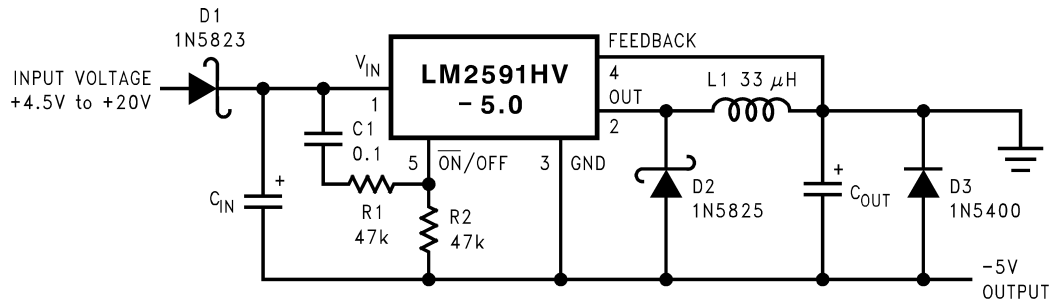
This circuit has hysteresis

Regulator starts switching at $V_{IN} = 13\text{ V}$

Regulator stops switching at $V_{IN} = 8\text{ V}$

Figure 24. Undervoltage Lockout With Hysteresis for Inverting Regulator

Application Information (continued)


 C_{IN} —68- μ F, 25-V Tant. Sprague 595D

 470 μ F/50V Elec. Panasonic HFQ

 C_{OUT} —47- μ F, 20-V Tant. Sprague 595D

 220- μ F, 25-V Elec. Panasonic HFQ

Figure 25. Inverting -5-V Regulator With Delayed Start-Up

Because of differences in the operation of the inverting regulator, the standard design procedure is not used to select the inductor value. In the majority of designs, a 33- μ H, 3-A inductor is the best choice. Capacitor selection can also be narrowed down to just a few values.

This type of inverting regulator can require relatively large amounts of input current when starting up, even with light loads. Input currents as high as the LM2591HV current limit (approx 4 A) are needed for at least 2 ms or more, until the output reaches its nominal output voltage. The actual time depends on the output voltage and the size of the output capacitor. Input power sources that are current-limited or sources that can not deliver these currents without getting loaded down, may not work correctly. Because of the relatively high start-up currents required by the inverting topology, the delayed start-up feature (C_1 , R_1 , and R_2) shown in Figure 25 is recommended. By delaying the regulator start-up, the input capacitor is allowed to charge up to a higher voltage before the switcher begins operating. A portion of the high input current needed for start-up is now supplied by the input capacitor (C_{IN}). For severe start-up conditions, the input capacitor can be made much larger than normal.

Application Information (continued)

10.1.6 Inverting Regulator Shutdown Methods

Using the $\overline{\text{ON/OFF}}$ pin in a standard buck configuration is simple. To turn the regulator ON, pull the $\overline{\text{ON/OFF}}$ pin below 1.3 V (at 25°C, referenced to ground). To turn regulator OFF, pull the $\overline{\text{ON/OFF}}$ pin above 1.3 V. With the inverting configuration, some level shifting is required, because the ground pin of the regulator is no longer at ground, but is now setting at the negative output voltage level. Two different shutdown methods for inverting regulators are shown in Figure 26 and Figure 27.

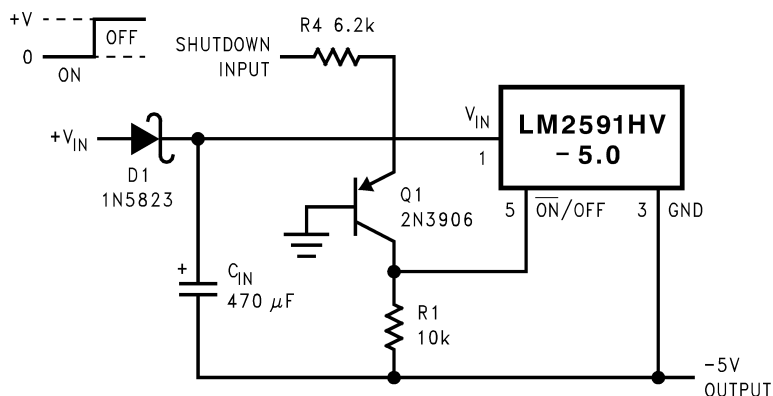


Figure 26. Inverting Regulator Ground Referenced Shutdown

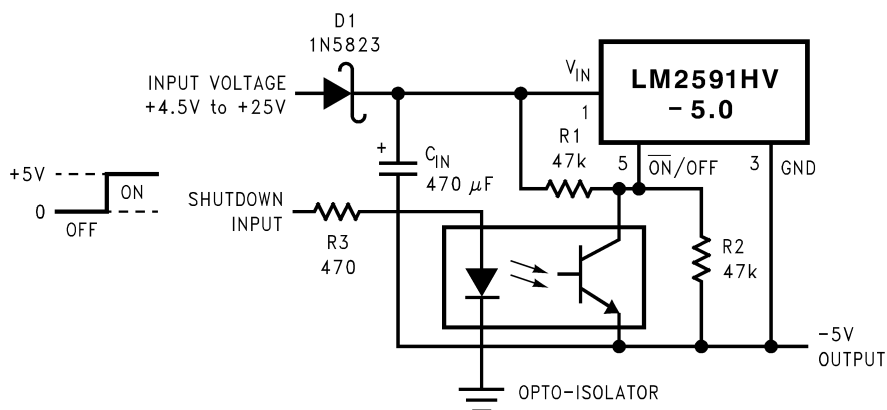
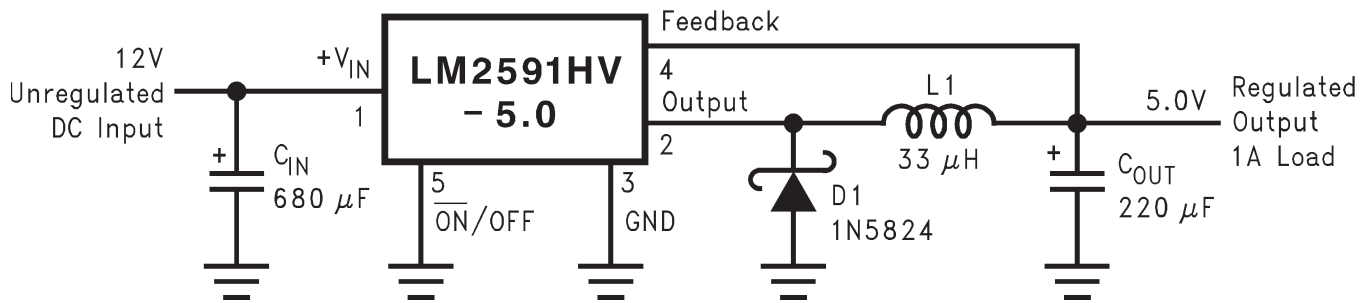


Figure 27. Inverting Regulator Ground Referenced Shutdown Using Opto Device

10.2 Typical Application



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Figure 28. Typical Application

10.2.1 Design Requirements

Table 1 lists the parameters for this design example.

Table 1. Example Parameters

PARAMETER	EXAMPLE VALUE
Regulated output voltage, V_{OUT}	20 V
Maximum input voltage, $V_{IN(max)}$	24 V
Maximum load current, $I_{LOAD(max)}$	1 A
Switching frequency, F	Fixed at a nominal 150 kHz

10.2.2 Detailed Design Procedure

10.2.2.1 Inductor Selection Procedure

See Application Note AN-1197 ([SNVA038](#)) for detailed information on selecting inductors for buck converters. For a quick-start, the designer may refer to the nomographs provided in [Figure 29](#) to [Figure 31](#). To give designers more options of available inductors, the nomographs provide the required inductance and also the energy in the core expressed in microjoules (μJ), as an alternative to just prescribing custom parts. The following points must be highlighted:

1. The energy values shown on the nomographs apply to steady operation at the corresponding x-coordinate (rated maximum load current). However, under start-up, without soft start, or a short circuit on the output, the current in the inductor will momentarily or repetitively hit the current limit I_{CLIM} of the device, and this current could be much higher than the rated load, I_{LOAD} . This represents an overload situation, and can cause the inductor to saturate (if it has been designed only to handle the energy of steady operation). However, most types of core structures used for such applications have a large inherent air gap (for example, powdered iron types or ferrite rod inductors), so the inductance does not fall off too sharply under an overload. The device is usually able to protect itself by preventing the current from exceeding I_{CLIM} . However, if the DC input voltage to the regulator is over 40 V, the current can slew up so fast under core saturation that the device may not be able to act fast enough to restrict the current. The current can then rise without limit until the device is destroyed.

NOTE

To ensure reliability, TI recommends that, if the DC Input Voltage exceeds 40 V, the inductor must be sized to handle an instantaneous current equal to I_{CLIM} without saturating, irrespective of the type of core structure or material

2. The energy under steady operation is given in [Equation 2](#):

$$e = \frac{1}{2} \times L \times I_{PEAK}^2 \mu J$$

where

- L is in μH
- I_{PEAK} is the peak of the inductor current waveform with the regulator delivering I_{LOAD} .

(2)

These are the energy values shown in the nomographs. See [Example 1](#).

3. The energy under overload is given in [Equation 3](#):

$$e_{CLIM} = \frac{1}{2} \times L \times I_{CLIM}^2 \mu J$$

(3)

If $V_{IN} > 40 V$, the inductor must be sized to handle e_{CLIM} instead of the steady energy values. The worst case I_{CLIM} for the LM2591HV is 3 A. The energy rating depends on the inductance. See [Example 2](#).

4. The nomographs were generated by allowing a greater amount of percentage current ripple in the inductor as the maximum rated load decreases (see [Figure 32](#)). This was done to allow smaller inductors to be used at light loads. However, [Figure 32](#) shows only the *median* value of the current ripple. In reality there may be a great spread around this because the nomographs approximate the exact calculated inductance to standard available values. It is a good idea to refer to AN-1197 ([SNVA038](#)) for detailed calculations if a certain maximum inductor current ripple is required for various possible reasons. Also consider the rather wide tolerance on the nominal inductance of commercial inductors.
5. [Figure 31](#) shows the inductor selection curves for the Adjustable version. The y-axis is 'Et', in $V\mu sec$. It is the applied volts across the inductor during the ON time of the switch ($V_{IN} - V_{SAT} - V_{OUT}$) multiplied by the time for which the switch is on in μs . See [Example 3](#).

Example 1: ($V_{IN} \leq 40 V$) LM2591HV-5.0, $V_{IN} = 24 V$, Output 5 V at 0.8 A

1. A first pass inductor selection is based upon *inductance and rated max load current*. Choose an inductor with the inductance value indicated by the nomograph (see [Figure 30](#)) and a current rating equal to the maximum load current. Therefore, quick-select a 100- μH , 0.8-A inductor (designed for 150-kHz operation) for this application.
2. Confirm that it is rated to handle 50 μJ (see [Figure 30](#)) by either estimating the peak current or by a detailed calculation as shown in AN-1197 ([SNVA038](#)). Also, confirm that the losses are acceptable.

Example 2: ($V_{IN} > 40 V$) LM2591HV-5.0, $V_{IN} = 48 V$, Output 5 V at 1 A

1. A first pass inductor selection is based upon *inductance and the switch current limit*. We choose an inductor with the inductance value indicated by the nomograph ([Figure 30](#)) and a current rating equal to I_{CLIM} . Therefore, quick-select a 100- μH , 3-A inductor (designed for 150-kHz operation) for this application.
2. Confirm that it is rated to handle e_{CLIM} by the procedure shown in AN-1197 ([SNVA038](#)) and that the losses are acceptable. Here e_{CLIM} is calculated using [Equation 4](#):

$$e_{CLIM} = \frac{1}{2} \times 100 \times 3^2 = 450 \mu J$$

(4)

Example 3: ($V_{IN} \leq 40 V$) LM2591HV-ADJ, $V_{IN} = 20 V$, Output 10 V at 1 A

1. Because input voltage is less than 40 V, a first pass inductor selection is based upon inductance and rated maximum load current. We choose an inductor with the inductance value indicated by the nomograph [Figure 31](#) and a current rating equal to the maximum load. First, calculate Et for the given application. The duty cycle is calculated with [Equation 5](#):

$$D = \frac{V_{OUT} + V_D}{V_{IN} - V_{SAT} + V_D}$$

where

- V_D is the drop across the catch diode ($\approx 0.5 V$ for a Schottky)
- V_{SAT} the drop across the switch ($\approx 1.5 V$)

(5)

Substituting in the values gives [Equation 6](#):

$$D = \frac{10 + 0.5}{20 - 1.5 + 0.5} = 0.55 \quad (6)$$

And the switch ON time is calculated with [Equation 7](#):

$$t_{ON} = \frac{D}{f} \times 10^6 \mu s$$

where

- f is the switching frequency in Hz (7)

So

$$\begin{aligned} E_t &= (V_{IN} - V_{SAT} - V_{OUT}) \times t_{ON} \\ &= (20 - 1.5 - 10) \times \frac{0.55}{150000} \times 10^6 V\mu s \\ &= 31.3 V\mu s \end{aligned} \quad (8)$$

Therefore, looking at [Figure 29](#), quick-select a 100- μH , 1-A inductor (designed for 150-kHz operation) for this application.

2. Confirm that the inductor is rated to handle 100 μJ (see [Figure 31](#)) by the procedure shown in AN-1197 ([SNVA038](#)) and that the losses are acceptable. (If the DC input voltage is greater than 40 V, consider e_{CLIM} as shown in [Example 2](#)).

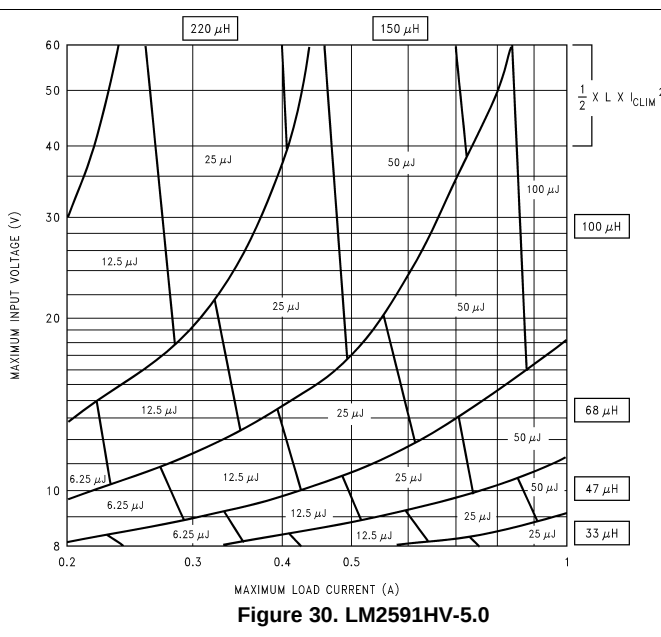
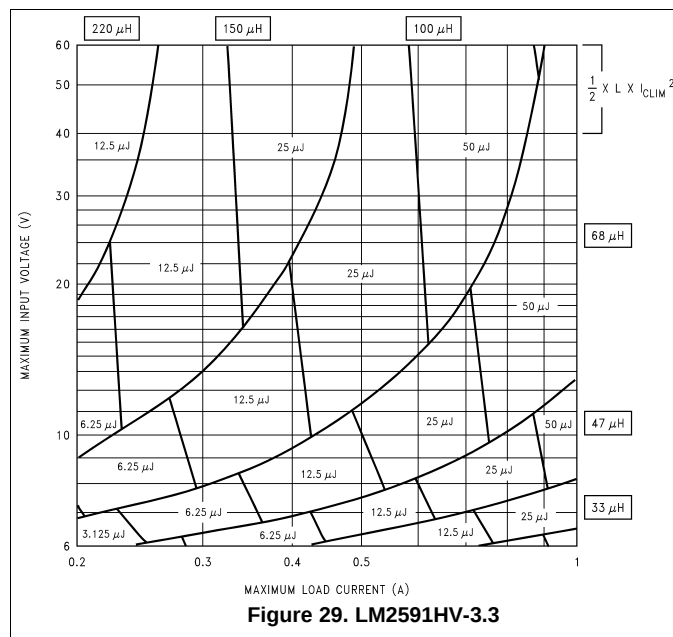
NOTE

Take V_{SAT} as 1.5 V which includes an estimated resistive drop across the inductor.

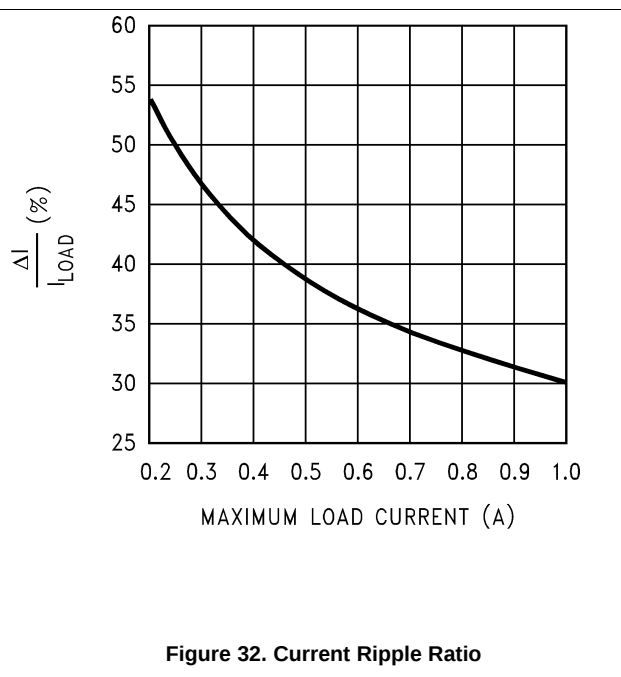
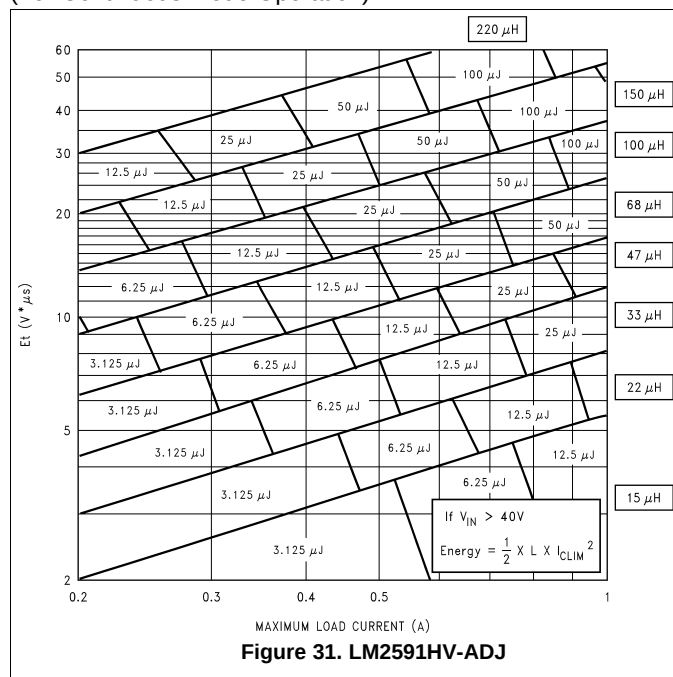
This completes the simplified inductor selection procedure. See AN-1197 ([SNVA038](#)), for more general applications and better optimization.

10.2.3 Application Curves

(For Continuous Mode Operation)



(For Continuous Mode Operation)



11 Power Supply Recommendations

The LM2591HV is designed to operate from an input voltage supply up to 60 V. This input supply must be well regulated, able to withstand maximum input current, and maintain a stable voltage.

12 Layout

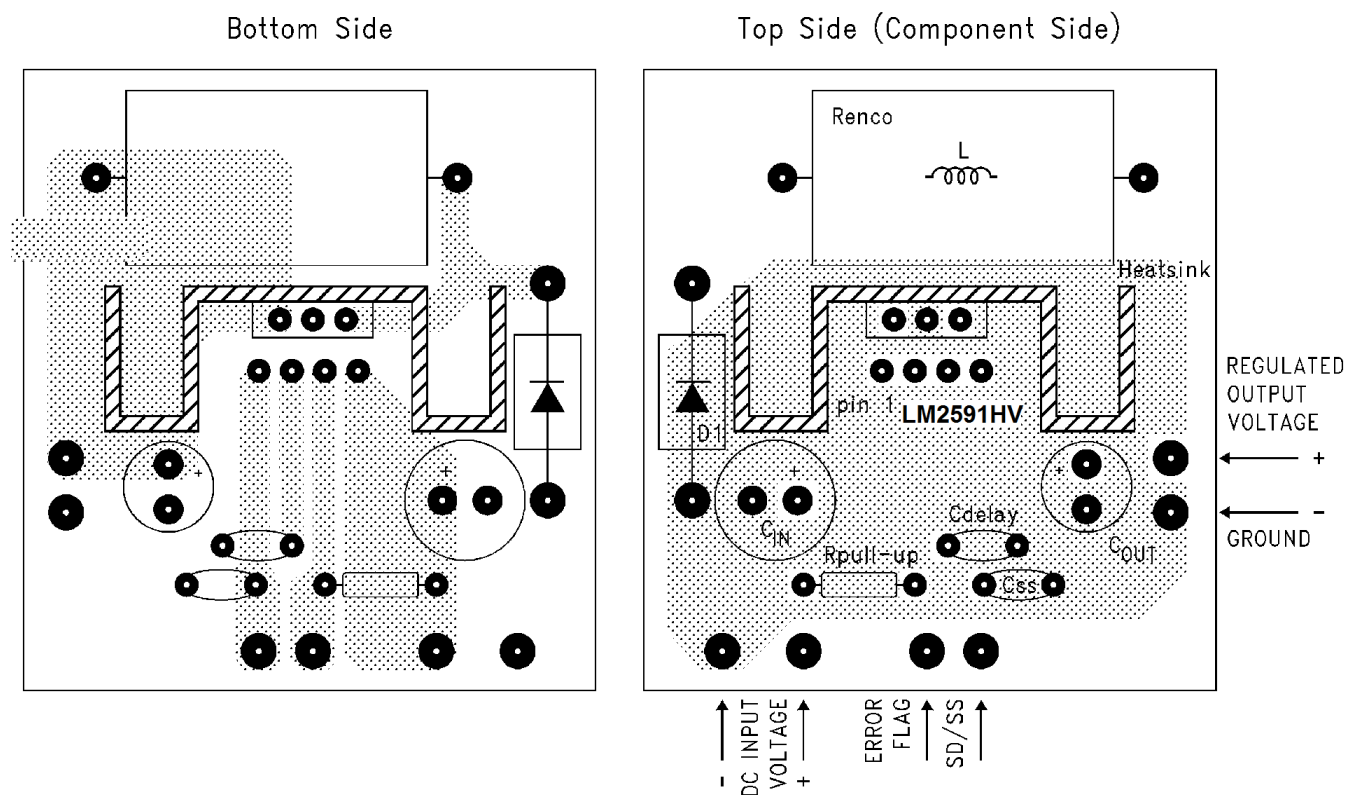
12.1 Layout Guidelines

As in any switching regulator, layout is very important. Rapid switching currents associated with wiring inductance can generate voltage transients, which can cause problems. For minimal inductance and ground loops (see [Test Circuits](#)), the wires indicated by heavy lines must be wide printed-circuit traces and must be kept as short as possible. For best results, external components must be placed as close to the switcher IC as possible using ground plane construction or single-point grounding.

If open core inductors are used, take special care as to the location and positioning of this type of inductor. Allowing the inductor flux to intersect sensitive feedback, IC groundpath, and C_{OUT} wiring can cause problems.

When using the adjustable version, take special care as to the location of the feedback resistors and the associated wiring. Physically place both resistors near the IC, and route the wiring away from the inductor, especially an open core type of inductor.

12.2 Layout Examples

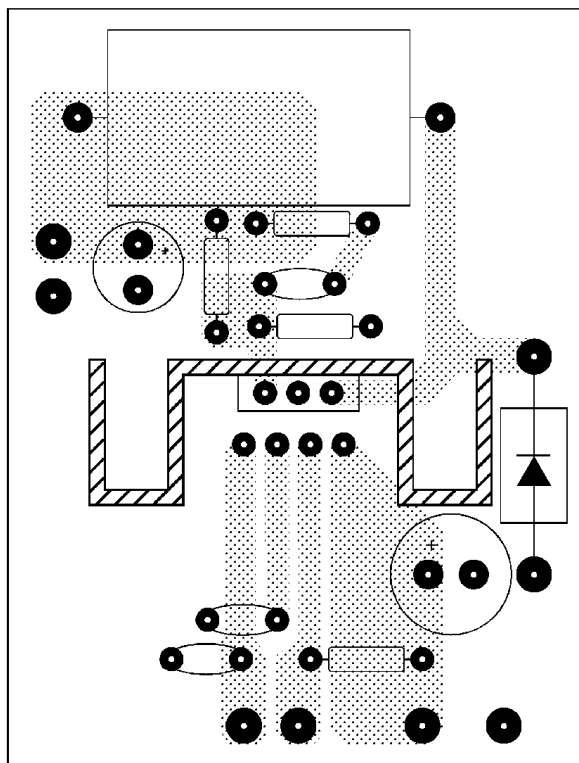


C_{IN} = 470- μ F, 50-V, aluminum electrolytic Panasonic *HFQ Series*
 C_{OUT} = 330- μ F, 35-V, aluminum electrolytic Panasonic *HFQ Series*
 D1 = 5-A, 40-V Schottky rectifier, 1N5825
 L1 = 47- μ H, L39, Renco through hole
 $R_{PULL\ UP}$ = 10k
 C_{DELAY} = 0.1 μ F
 $C_{SD/SS}$ = 0.1 μ F
 Thermalloy heat sink #7020

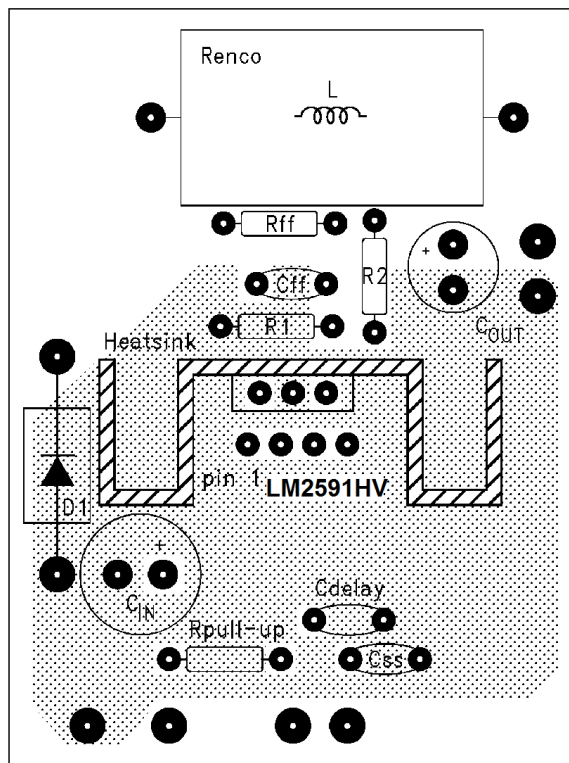
Figure 33. Typical Through-Hole PCB Layout, Fixed Output (1x Size), Double-Sided

Layout Examples (continued)

Bottom Side



Top Side (Component Side)



REGULATED
OUTPUT
VOLTAGE
+
-
GROUND

DC INPUT
VOLTAGE
-
+
ERROR
FLAG
SD/SS

C_{IN} = 470- μ F, 50-V, aluminum electrolytic Panasonic, *HFQ Series*
 C_{OUT} = 220- μ F, 35-V, aluminum electrolytic Panasonic, *HFQ Series*
 D1 = 5-A, 40-V Schottky Rectifier, 1N5825
 L1 = 47- μ H, L39, Renco, through-hole
 R_1 = 1 k Ω , 1%
 R_2 = Use formula in [Detailed Design Procedure](#)
 R_{FF} = See [Feedforward Capacitor](#)
 $R_{PULL\ UP}$ = 10k
 C_{DELAY} = 0.1 μ F
 $C_{SD/SS}$ = 0.1 μ F
 Thermalloy heat sink #7020

Figure 34. Typical Through-Hole PCB Layout, Adjustable Output (1x Size), Double-Sided

13 Device and Documentation Support

13.1 Community Resources

The following links connect to TI community resources. Linked contents are provided "AS IS" by the respective contributors. They do not constitute TI specifications and do not necessarily reflect TI's views; see TI's [Terms of Use](#).

TI E2E™ Online Community *TI's Engineer-to-Engineer (E2E) Community*. Created to foster collaboration among engineers. At e2e.ti.com, you can ask questions, share knowledge, explore ideas and help solve problems with fellow engineers.

Design Support *TI's Design Support* Quickly find helpful E2E forums along with design support tools and contact information for technical support.

13.2 Trademarks

E2E is a trademark of Texas Instruments.

SIMPLE SWITCHER is a registered trademark of Texas Instruments.

All other trademarks are the property of their respective owners.

13.3 Electrostatic Discharge Caution



These devices have limited built-in ESD protection. The leads should be shorted together or the device placed in conductive foam during storage or handling to prevent electrostatic damage to the MOS gates.

13.4 Glossary

[SLYZ022](#) — *TI Glossary*.

This glossary lists and explains terms, acronyms, and definitions.

14 Mechanical, Packaging, and Orderable Information

The following pages include mechanical, packaging, and orderable information. This information is the most current data available for the designated devices. This data is subject to change without notice and revision of this document. For browser-based versions of this data sheet, refer to the left-hand navigation.

PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package Pins	Package qty Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
LM2591HVS-3.3/NOPB	Active	Production	DDPAK/ TO-263 (KTT) 5	45 TUBE	ROHS Exempt	SN	Level-3-245C-168 HR	-40 to 125	LM2591HVS -3.3 P+
LM2591HVS-3.3/NOPB.B	Active	Production	DDPAK/ TO-263 (KTT) 5	45 TUBE	ROHS Exempt	SN	Level-3-245C-168 HR	-40 to 125	LM2591HVS -3.3 P+
LM2591HVS-5.0/NOPB	Active	Production	DDPAK/ TO-263 (KTT) 5	45 TUBE	ROHS Exempt	SN	Level-3-245C-168 HR	-40 to 125	LM2591HVS -5.0 P+
LM2591HVS-5.0/NOPB.B	Active	Production	DDPAK/ TO-263 (KTT) 5	45 TUBE	ROHS Exempt	SN	Level-3-245C-168 HR	-40 to 125	LM2591HVS -5.0 P+
LM2591HVS-ADJ/NOPB	Active	Production	DDPAK/ TO-263 (KTT) 5	45 TUBE	ROHS Exempt	SN	Level-3-245C-168 HR	-40 to 125	LM2591HVS -ADJ P+
LM2591HVS-ADJ/NOPB.B	Active	Production	DDPAK/ TO-263 (KTT) 5	45 TUBE	ROHS Exempt	SN	Level-3-245C-168 HR	-40 to 125	LM2591HVS -ADJ P+
LM2591HVSX-3.3/NOPB	Active	Production	DDPAK/ TO-263 (KTT) 5	500 LARGE T&R	ROHS Exempt	SN	Level-3-245C-168 HR	-40 to 125	LM2591HVS -3.3 P+
LM2591HVSX-5.0/NOPB	Active	Production	DDPAK/ TO-263 (KTT) 5	500 LARGE T&R	ROHS Exempt	SN	Level-3-245C-168 HR	-40 to 125	LM2591HVS -5.0 P+
LM2591HVSX-ADJ/NOPB	Active	Production	DDPAK/ TO-263 (KTT) 5	500 LARGE T&R	ROHS Exempt	SN	Level-3-245C-168 HR	-40 to 125	LM2591HVS -ADJ P+
LM2591HVT-3.3/NOPB	Active	Production	TO-220 (NDH) 5	45 TUBE	Yes	SN	Level-1-NA-UNLIM	-40 to 125	LM2591HVT -3.3 P+
LM2591HVT-3.3/NOPB.B	Active	Production	TO-220 (NDH) 5	45 TUBE	Yes	SN	Level-1-NA-UNLIM	-40 to 125	LM2591HVT -3.3 P+
LM2591HVT-5.0/NOPB	Active	Production	TO-220 (NDH) 5	45 TUBE	Yes	SN	Level-1-NA-UNLIM	-40 to 125	LM2591HVT -5.0 P+
LM2591HVT-5.0/NOPB.B	Active	Production	TO-220 (NDH) 5	45 TUBE	Yes	SN	Level-1-NA-UNLIM	-40 to 125	LM2591HVT -5.0 P+
LM2591HVT-ADJ/NOPB	Active	Production	TO-220 (NDH) 5	45 TUBE	Yes	SN	Level-1-NA-UNLIM	-40 to 125	LM2591HVT -ADJ P+
LM2591HVT-ADJ/NOPB.B	Active	Production	TO-220 (NDH) 5	45 TUBE	Yes	SN	Level-1-NA-UNLIM	-40 to 125	LM2591HVT -ADJ P+

⁽¹⁾ **Status:** For more details on status, see our [product life cycle](#).

⁽²⁾ **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

⁽³⁾ **RoHS values:** Yes, No, RoHS Exempt. See the [TI RoHS Statement](#) for additional information and value definition.

⁽⁴⁾ **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

⁽⁵⁾ **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

⁽⁶⁾ **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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TAPE AND REEL INFORMATION



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
LM2591HVSX-3.3/NOPB	DDPAK/TO-263	KTT	5	500	330.0	24.4	10.75	14.85	5.0	16.0	24.0	Q2
LM2591HVSX-5.0/NOPB	DDPAK/TO-263	KTT	5	500	330.0	24.4	10.75	14.85	5.0	16.0	24.0	Q2
LM2591HVSX-ADJ/NOPB	DDPAK/TO-263	KTT	5	500	330.0	24.4	10.75	14.85	5.0	16.0	24.0	Q2

TAPE AND REEL BOX DIMENSIONS



*All dimensions are nominal

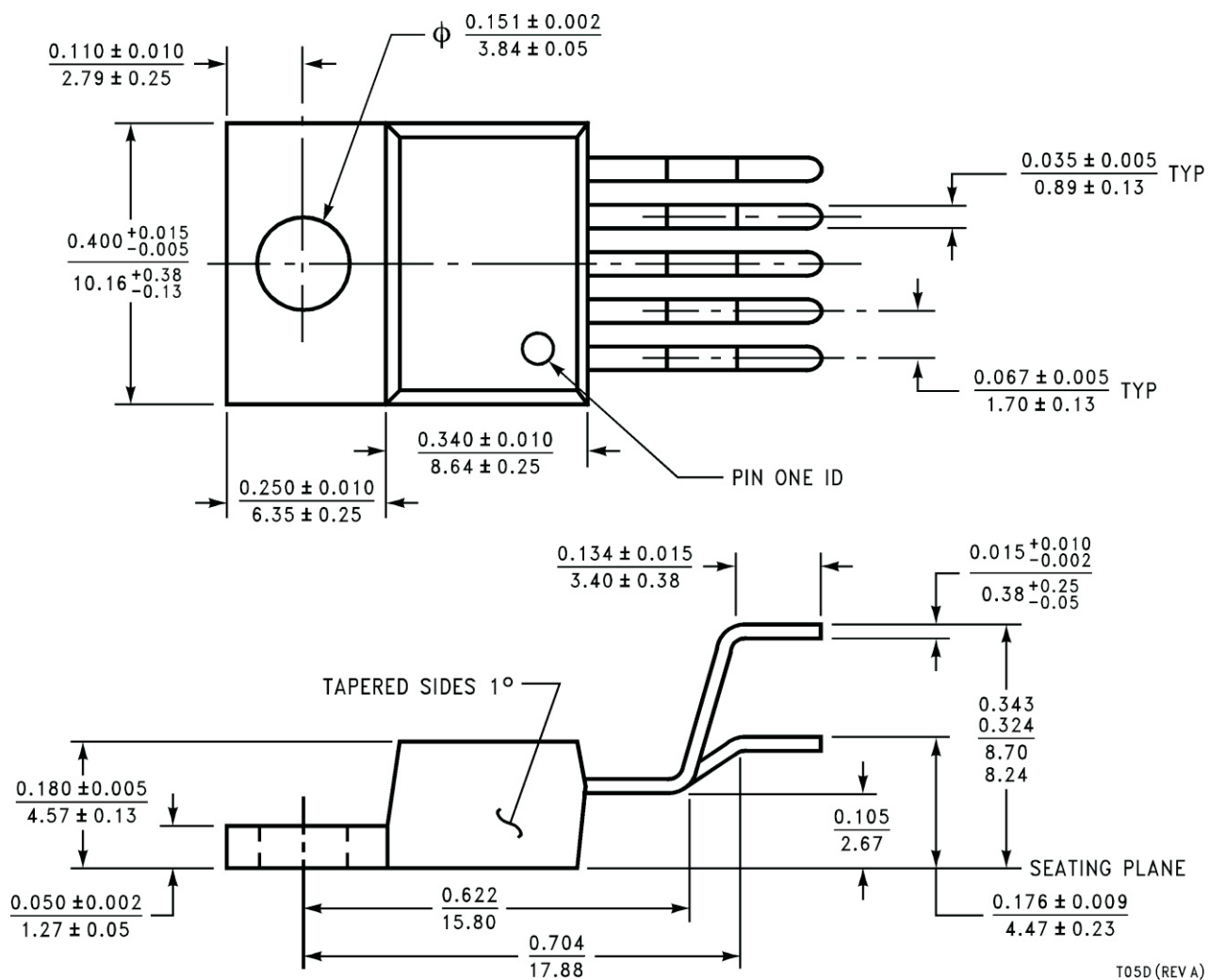
Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
LM2591HVSX-3.3/NOPB	DDPAK/TO-263	KTT	5	500	356.0	356.0	45.0
LM2591HVSX-5.0/NOPB	DDPAK/TO-263	KTT	5	500	356.0	356.0	45.0
LM2591HVSX-ADJ/NOPB	DDPAK/TO-263	KTT	5	500	356.0	356.0	45.0

TUBE


*All dimensions are nominal

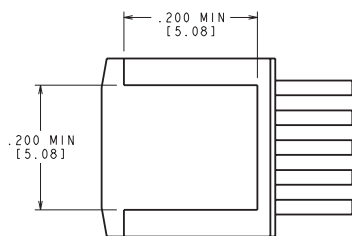
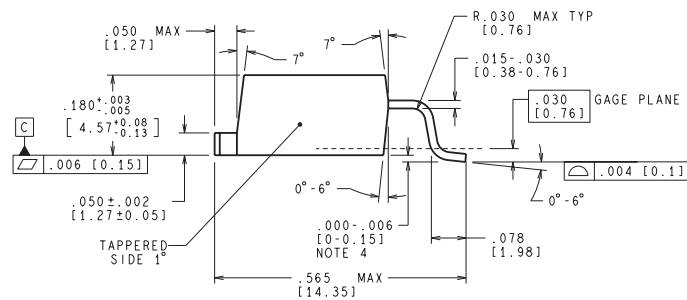
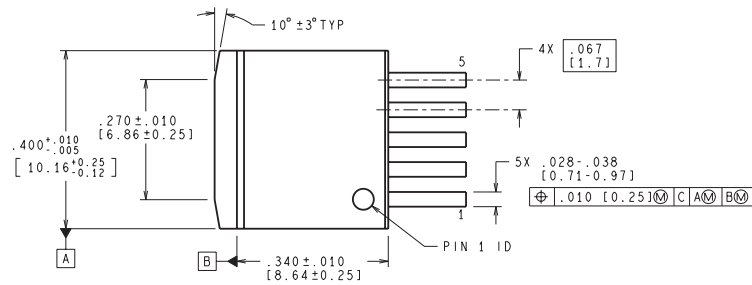
Device	Package Name	Package Type	Pins	SPQ	L (mm)	W (mm)	T (μm)	B (mm)
LM2591HVS-3.3/NOPB	KTT	TO-263	5	45	502	25	8204.2	9.19
LM2591HVS-3.3/NOPB.B	KTT	TO-263	5	45	502	25	8204.2	9.19
LM2591HVS-5.0/NOPB	KTT	TO-263	5	45	502	25	8204.2	9.19
LM2591HVS-5.0/NOPB.B	KTT	TO-263	5	45	502	25	8204.2	9.19
LM2591HVS-ADJ/NOPB	KTT	TO-263	5	45	502	25	8204.2	9.19
LM2591HVS-ADJ/NOPB.B	KTT	TO-263	5	45	502	25	8204.2	9.19
LM2591HVT-3.3/NOPB	NDH	TO-220	5	45	502	30	30048.2	10.74
LM2591HVT-3.3/NOPB.B	NDH	TO-220	5	45	502	30	30048.2	10.74
LM2591HVT-5.0/NOPB	NDH	TO-220	5	45	502	30	30048.2	10.74
LM2591HVT-5.0/NOPB.B	NDH	TO-220	5	45	502	30	30048.2	10.74
LM2591HVT-ADJ/NOPB	NDH	TO-220	5	45	502	30	30048.2	10.74
LM2591HVT-ADJ/NOPB.B	NDH	TO-220	5	45	502	30	30048.2	10.74

NDH0005D

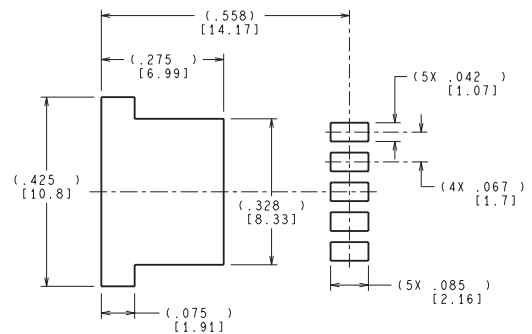


T05D (REV A)

KTT0005B



BOTTOM SIDE OF PACKAGE



LAND PATTERN RECOMMENDATION

CONTROLLING DIMENSION IS INCH
VALUES IN [] ARE MILLIMETERS
DIMENSIONS IN () FOR REFERENCE ONLY

TS5B (Rev D)

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