

1	ASSEMBLY MAY BE BROKEN TO THE DESIRED NUMBER OF POSITIONS
2	TRUE POSITION TOLERANCE OF THE POST TIPS APPLIES WHEN THE HEADER IS HELD FLAT AGAINST THE PRINTED CIRCUIT BOARD
3	THE NOTED DIMENSIONS APPLY AT THE INTERSECTION OF THE POST AND HOUSING
4	HOUSING: FLAME RETARDANT THERMOPLASTIC; COLOR: BLACK. CONTACT: COPPER ALLOY
5	FINISH: 0.00254-0.00508 [.000100-.000200] MATTE TIN-LEAD OVER 0.00127 [.000050] NICKEL ENTIRE POST.
6	FINISH: 0.00254-0.00508 [.000100-.000200] MATTE TIN OVER 0.00127 [.000050] NICKEL ENTIRE POST.

5	101.19 [3.984]	99.06 [3.900]	39	80	4-146483-0
5	98.65 [3.884]	96.52 [3.800]	38	78	3-146483-9
5	96.11 [3.784]	93.98 [3.700]	37	76	3-146483-8
5	93.57 [3.684]	91.44 [3.600]	36	74	3-146483-7
5	91.03 [3.584]	88.90 [3.500]	35	72	3-146483-6
5	88.49 [3.484]	86.36 [3.400]	34	70	3-146483-5
5	85.95 [3.384]	83.82 [3.300]	33	68	3-146483-4
5	83.41 [3.284]	81.28 [3.200]	32	66	3-146483-3
5	80.87 [3.184]	78.74 [3.100]	31	64	3-146483-2
5	78.33 [3.084]	76.20 [3.000]	30	62	3-146483-1
5	75.79 [2.984]	73.66 [2.900]	29	60	3-146483-0
5	73.25 [2.884]	71.12 [2.800]	28	58	2-146483-9
5	70.71 [2.784]	68.58 [2.700]	27	56	2-146483-8
5	68.17 [2.684]	66.04 [2.600]	26	54	2-146483-7
5	65.63 [2.584]	63.50 [2.500]	25	52	2-146483-6
5	63.09 [2.484]	60.96 [2.400]	24	50	2-146483-5
5	60.55 [2.384]	58.42 [2.300]	23	48	2-146483-4
5	58.01 [2.284]	55.88 [2.200]	22	46	2-146483-3
5	55.47 [2.184]	53.34 [2.100]	21	44	2-146483-2
5	52.93 [2.084]	50.80 [2.000]	20	42	2-146483-1
5	50.39 [1.984]	48.26 [1.900]	19	40	2-146483-0
5	47.85 [1.884]	45.72 [1.800]	18	38	1-146483-9
5	45.31 [1.784]	43.18 [1.700]	17	36	1-146483-8
5	42.77 [1.684]	40.64 [1.600]	16	34	1-146483-7
5	40.23 [1.584]	38.10 [1.500]	15	32	1-146483-6
5	37.69 [1.484]	35.56 [1.400]	14	30	1-146483-5
5	35.15 [1.384]	33.02 [1.300]	13	28	1-146483-4
5	32.61 [1.284]	30.48 [1.200]	12	26	1-146483-3
5	30.07 [1.184]	27.94 [1.100]	11	24	1-146483-2
5	27.53 [1.084]	25.40 [1.000]	10	22	1-146483-1
5	24.99 [.984]	22.86 [.900]	9	20	1-146483-0
5	22.45 [.884]	20.32 [.800]	8	18	146483-9
5	19.91 [.784]	17.78 [.700]	7	16	146483-8
5	17.37 [.684]	15.24 [.600]	6	14	146483-7
5	14.83 [.584]	12.70 [.500]	5	12	146483-6
5	12.29 [.484]	10.16 [.400]	4	10	146483-5
5	9.75 [.384]	7.62 [.300]	3	8	146483-4
5	7.21 [.284]	5.08 [.200]	2	6	146483-3
5	4.67 [.184]	2.54 [.100]	1	4	146483-2
5	2.13 [.084]	—	—	2	146483-1
PLATING	G	F	E	NO. OF POSITIONS	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWG. NO. 1/19/96		 TE Connectivity	
DIMENSIONS: mm. (INCHES)		TOLERANCES UNLESS OTHERWISE SPECIFIED:		NAME	
		G. HOFFMAN G. DUBNICZKI G. DUBNICZKI APVD PRODUCT SPEC		HEADER ASSEMBLY, MOD II, STACKING, DOUBLE ROW, .025 SQ.POST, UNSHROUDED	
MATERIAL		APPLICATION SPEC		SIZE CAGE CODE DRAWING NO. RESTRICTED TO	
		WEIGHT —		A1 00779 C 146483 —	
SEE TABLE		CUSTOMER DRAWING		SCALE 4:1 SHEET 1 OF 1 REV B	