

Customer Information Sheet

DRAWING No.: M80-5000000M3-XX-XXX-00-000

IF IN DOUBT - ASK

(C)

NOT TO SCALE

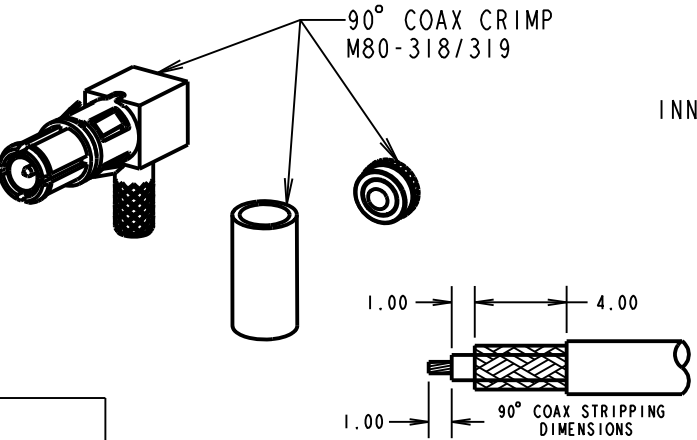
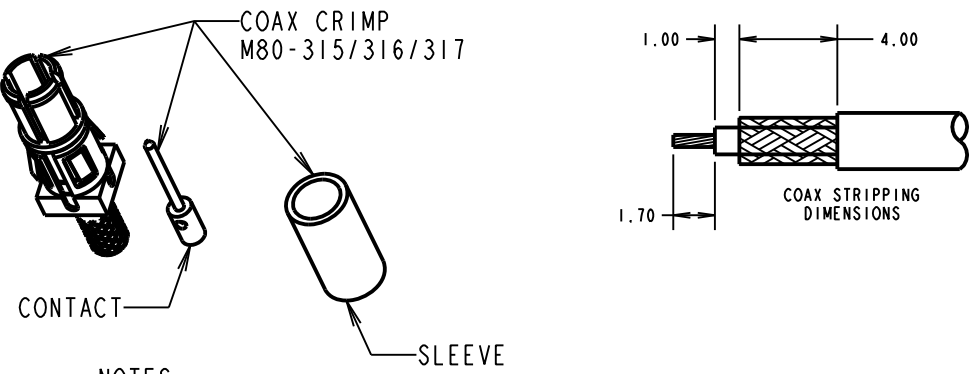
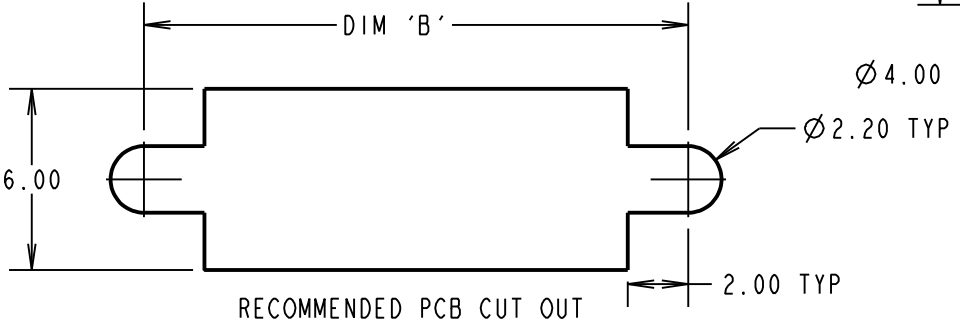
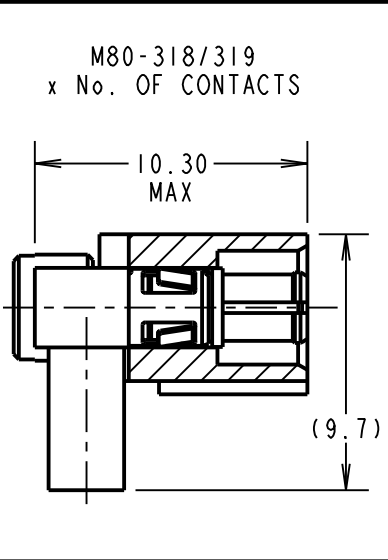
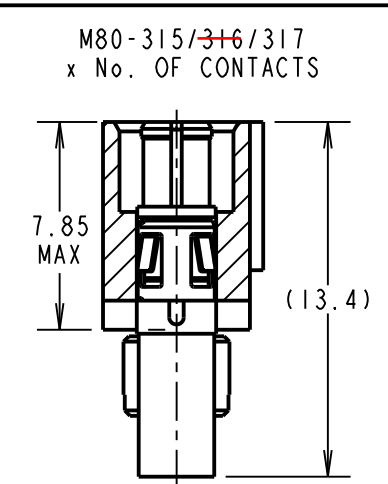
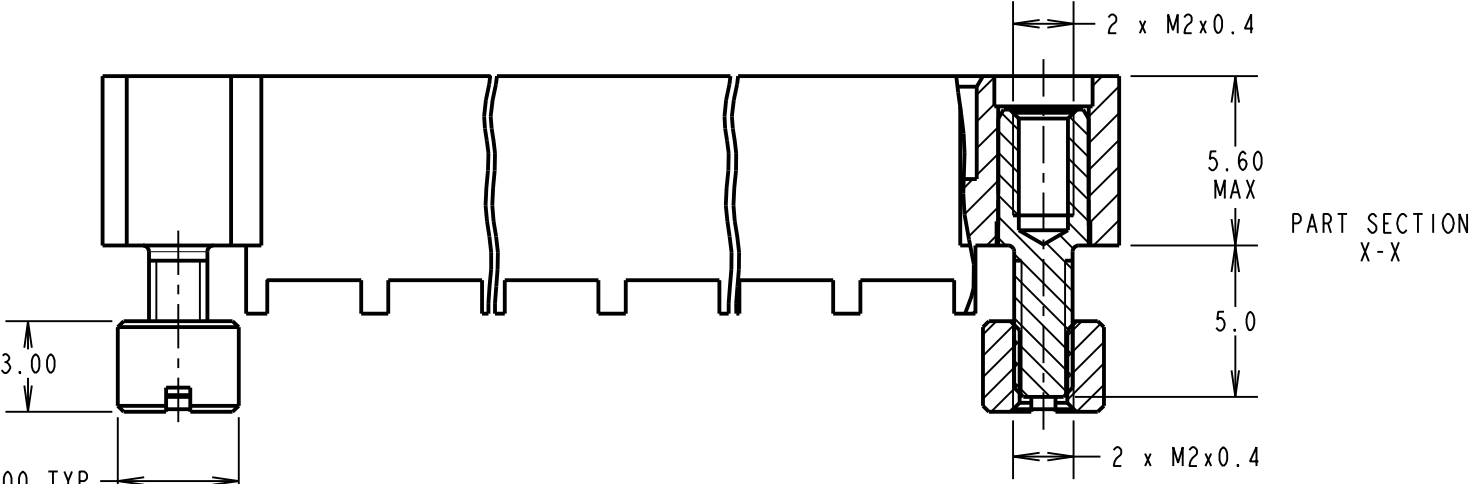
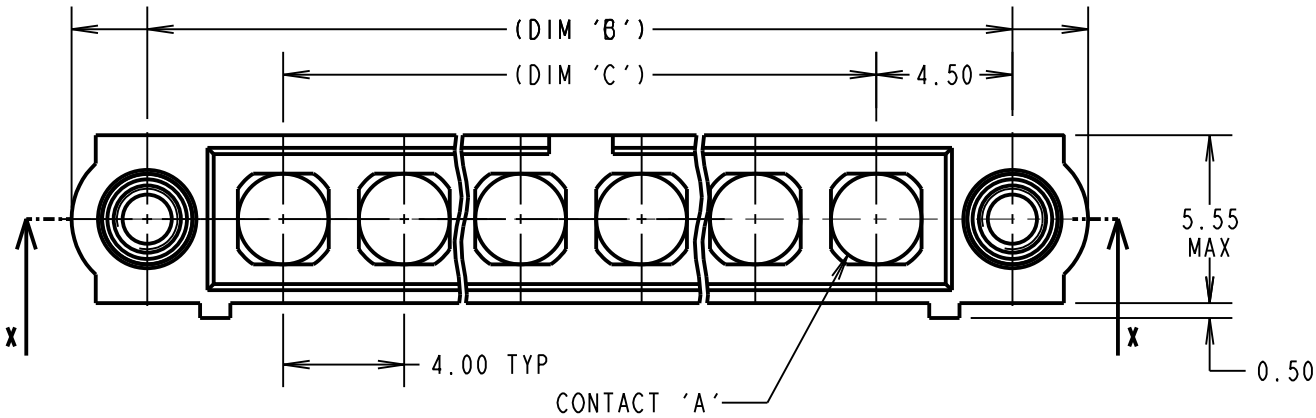
THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

SPECIFICATIONS:

MATERIAL:
MOULDING: GLASS FILLED PPS, UL94V-0, BLACK
COAX CONTACT:
BODY, SLEEVE, INNER CONTACT, END PLUG = COPPER ALLOY
LATCHING COLLAR = BERYLLIUM COPPER
INSULATOR = PTFE
JACKSCREW, NUT = STAINLESS STEEL
FINISH:
COAX CONTACT
BODY, SLEEVE, INNER CONTACT, END PLUG = GOLD
LATCHING COLLAR = NICKEL
ELECTRICAL:
INSULATION RESISTANCE = $100M\Omega$ MIN
COAX CONTACT:
FREQUENCY RANGE = 6GHz
IMPEDANCE = 50Ω
V.S.W.R = $1.05 + (0.04 \times \text{FREQUENCY})$ GHz MAX
CONTACT RESISTANCE = $6m\Omega$ MAX
INSULATION RESISTANCE = $10^6M\Omega$ @250V AC
OPERATING VOLTAGE = 180V AC @ 500mA
MAXIMUM VOLTAGE = 1000V AC
MECHANICAL:
DURABILITY = 500 OPERATIONS
COAX CONTACT:
INSERTION FORCE = 8N MAX
WITHDRAWAL FORCE = 0.5N MIN
ENVIRONMENTAL:
TEMPERATURE RANGE = -55°C TO +125°C
PACKING:
BAG
FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)

COAX CRIMP AND SOLDER CONTACTS ONLY



ORDER CODE: (COAX CRIMP/SOLDER CONTACTS)
M80-5000000M3-XX-XXX-00-000

TOTAL No. OF CONTACTS
02 TO 12

SPECIAL CONTACTS (CRIMP)
315 = COAX CONTACT 2.0mm CRIMP M80-315
~~316 = COAX CONTACT 2.4mm CRIMP M80-316~~
317 = COAX CONTACT 2.7mm CRIMP M80-317
318 = COAX CONTACT 2.0mm HORZ' CRIMP M80-318
319 = COAX CONTACT 2.7mm HORZ' CRIMP M80-319

DIMENSION	CALCULATION
DIM 'A'	4 x No. OF CONTACTS - 4.00
DIM 'B'	4 x No. OF CONTACTS + 5.00
DIM 'C'	4 x No. OF CONTACTS + 10.00
EXAMPLE: CONNECTOR WITH 08 COAX CONTACTS, M80-5000000M3-08-315-00-000 DIM 'A' = 28.00mm, DIM 'B' = 37.00mm, DIM 'C' = 42.00mm	

- NOTES:**
- CONNECTORS ARE SUPPLIED WITH CONTACTS AND NUTS LOOSE.
 - COAX CONTACT IS SUPPLIED AS A KIT OF PARTS: BODY, MAIN INSULATOR, INNER CONTACT AND LATCHING COLLAR ARE PRE-ASSEMBLED AND SLEEVE AND INSULATED END PLUG ASSEMBLY ARE SEPARATE.
 - FOR EXTRA COAX CONTACTS, USE PART NUMBERS M80-315/~~316~~/317/318/319.
 - CONTACT EXTRACTION TOOL = Z80-290.
 - RECOMMENDED HAND CRIMP TOOL FOR INNER COAX CONTACT = Z80-292 WITH POSITIONER Z80-291. RECOMMENDED HAND CRIMP TOOL AND DIE SET FOR SLEEVE = Z80-293.
 - INSTRUCTION SHEETS ARE AVAILABLE.

FM	6	05.09.17	132369
NAME	ISS.	DATE	C/NOTE
APPROVED: F.MCGOWAN			
CHECKED: S.BENNETT			
DRAWN: R.ADDE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

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TOLERANCES
X. = $\pm 1mm$
X.X = $\pm 0.50mm$
X.XX = $\pm 0.10mm$
X.XXX = $\pm 0.01mm$
ANGLES = $\pm 5^\circ$
UNLESS STATED

MATERIAL:
SEE ABOVE
FINISH: SEE ABOVE
S/AREA: mm²

TITLE: DATAMATE MIX-TEK
MALE ASSEMBLY
WITH BOARD MOUNT J/SCREW
DRAWING NUMBER: M80-5000000M3-XX-XXX-00-000
SHT 4 OF 6

Customer Information Sheet

DRAWING No.: M80-5000000M3-XX-XXX-00-000

IF IN DOUBT - ASK

(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

SPECIFICATIONS:

MATERIAL:

MOULDING: GLASS FILLED PPS, UL94V-0, BLACK

POWER CONTACT:

BODY, SLEEVE, INNER CONTACT, END PLUG = COPPER ALLOY

LATCHING COLLAR = BERYLLIUM COPPER

INSULATOR = PTFE

IOILOK RETAINER = STAINLESS STEEL

FINISH:

POWER CONTACT:

BODY, SLEEVE, INNER CONTACT, END PLUG = GOLD

LATCHING COLLAR = NICKEL

ELECTRICAL:

WORKING VOLTAGE = 800V AC/DC

VOLTAGE PROOF = 1200V AC/DC

INSULATION RESISTANCE = 100MΩ MIN

POWER CONTACT:

CONTACT RESISTANCE = 6mΩ MAX

CURRENT RATING = M80-335 = 20A MAX WITH 12AWG

M80-336 = 15A MAX WITH 14AWG

M80-337 = 10A MAX WITH 16AWG

M80-338 = 8A MAX WITH 18AWG

M80-339 = 5A MAX WITH 20AWG

M80-PM5 = 40A MAX WITH 10AWG

CONTACT AS SPECIFIED

MECHANICAL:

DURABILITY = 500 OPERATIONS

POWER CONTACT:

INSERTION FORCE:

M80-335/336/337/338/339 = 8N MAX

M80-PM5 = 15N MAX

WITHDRAWAL FORCE = 0.5N MIN

ENVIRONMENTAL:

TEMPERATURE RANGE:

M80-335/336/337/338/339 = -55°C TO +125°C

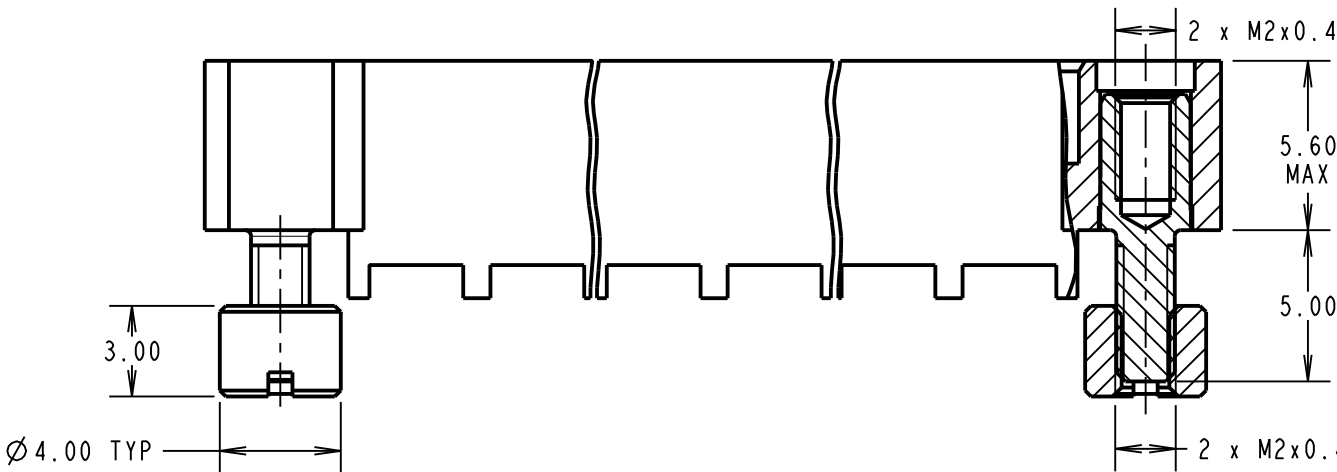
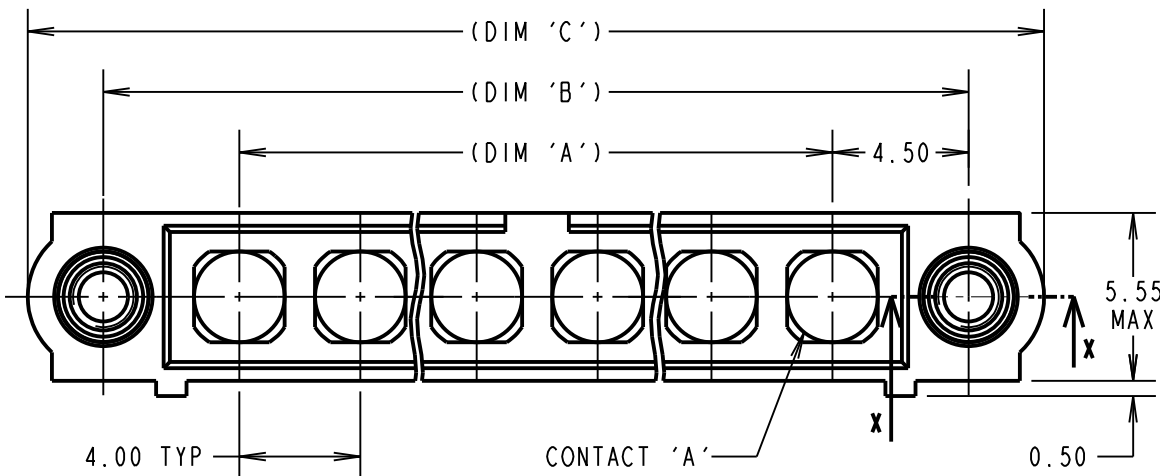
M80-PM5 = -55°C TO +150°C

PACKING:

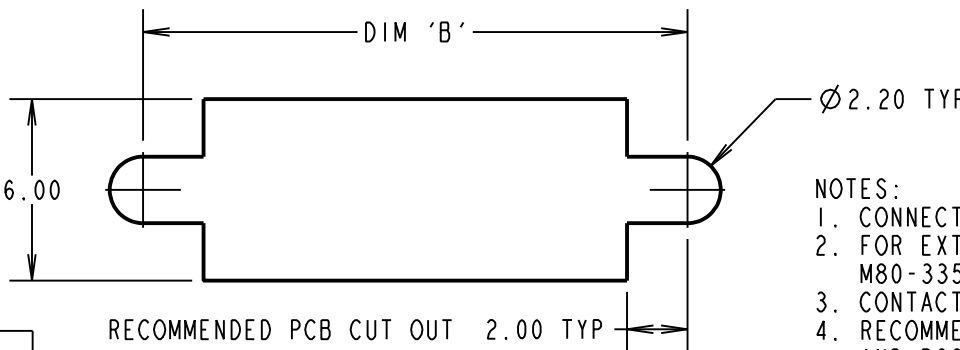
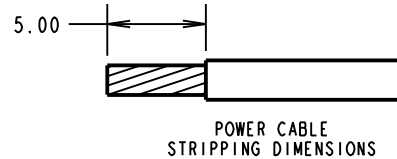
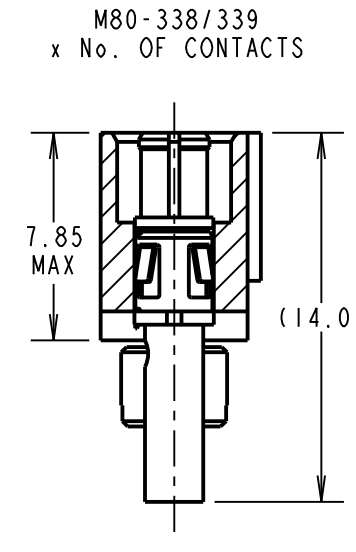
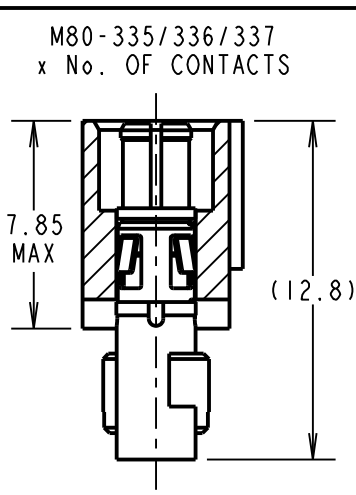
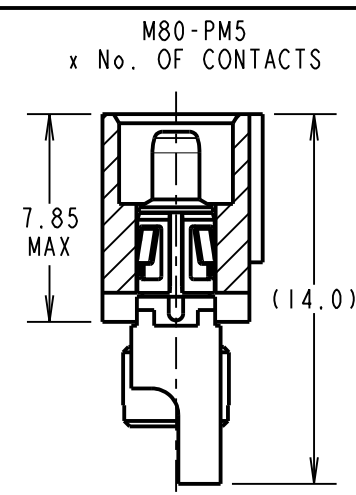
BAG

FOR COMPLETE SPECIFICATION SEE COMPONENT SPECIFICATION C005XX (LATEST ISSUE)

POWER CRIMP AND SOLDER CONTACTS ONLY



PART
SECTION
X-X



RECOMMENDED PCB CUT OUT 2.00 TYP

ORDER CODE: (POWER CRIMP/SOLDER CONTACTS)

M80-5000000M3-XX-XXX-00-000

TOTAL No. OF CONTACTS _____
02 TO 12

SPECIAL CONTACTS (CRIMP)

335 = POWER CONTACT 12AWG SOLDER M80-335

336 = POWER CONTACT 14AWG SOLDER M80-336

337 = POWER CONTACT 16AWG SOLDER M80-337

338 = POWER CONTACT 18AWG SOLDER/CRIMP M80-338

339 = POWER CONTACT 20AWG SOLDER/CRIMP M80-339

PM5 = POWER CONTACT 10AWG SOLDER M80-PM5

DIMENSION	CALCULATION
DIM 'A'	4 x No. OF CONTACTS - 4.00
DIM 'B'	4 x No. OF CONTACTS + 5.00
DIM 'C'	4 x No. OF CONTACTS + 10.00
EXAMPLE: CONNECTOR WITH 10 POWER CONTACTS, M80-5000000M3-10-335-00-000	
DIM 'A' = 36.00mm, DIM 'B' = 45.00mm, DIM 'C' = 50.00mm	

NOTES:

- CONNECTORS ARE SUPPLIED WITH CONTACTS AND NUTS LOOSE.
- FOR EXTRA POWER CONTACTS USE PART NUMBERS:
M80-335/336/337/338/339/PM5.
- CONTACT EXTRACTION TOOL = Z80-290.
- RECOMMENDED HAND CRIMP TOOL FOR CONTACTS 338/339 = Z80-294
AND POSITIONER Z80-295.
- INSTRUCTION SHEETS ARE AVAILABLE.

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TOLERANCES

X. = ±1mm

X.X = ±0.50mm

X.XX = ±0.10mm

X.XXX = ±0.01mm

ANGLES = ±5°

UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH:

SEE ABOVE

S/AREA:

mm²

TITLE:

DATAMATE MIX-TEK
MALE ASSEMBLY
WITH BOARD MOUNT J/SCREW

DRAWING NUMBER:

M80-5000000M3-XX-XXX-00-000

SHT

5 OF 6

FM	6	05.09.17	13269
NAME	ISS.	DATE	C/NOTE
APPROVED: F.MCGOWAN			
CHECKED: S.BENNETT			
DRAWN: R.ADDE			
CUSTOMER REF.:			
ASSEMBLY DRG:			

Customer Information Sheet

DRAWING No.: M80-5000000M3-XX-XXX-00-000

IF IN DOUBT - ASK

(C)

NOT TO SCALE

THIRD ANGLE PROJECTION

ALL DIMENSIONS IN mm

SPECIFICATIONS:

MATERIAL:
MOULDING: GLASS FILLED PPS, UL94V-0, BLACK
POWER CONTACT: COPPER ALLOY
COAX CONTACT:
BODY = COPPER ALLOY
INNER CONTACT = COPPER ALLOY
INSULATOR = PTFE
JACKSCREW, NUT = STAINLESS STEEL

FINISH:
POWER CONTACT: GOLD
COAX CONTACT: BODY, INNER CONTACT = GOLD

ELECTRICAL:
WORKING VOLTAGE = 800V AC/DC
VOLTAGE PROOF = 1200V AC/DC
INSULATION RESISTANCE = 100M Ω MIN
POWER CONTACT:
CONTACT RESISTANCE = 6m Ω MAX
CURRENT RATING:
M80-331/332 = 20A MAX
M80-PM1/PM2 = 40A MAX
COAX CONTACT:
FREQUENCY RANGE = 6GHz
IMPEDANCE = 50 Ω
V.S.W.R = 1.05 + (0.04 x FREQUENCY) GHz MAX
CONTACT RESISTANCE = 6m Ω MAX
INSULATION RESISTANCE = 10⁶M Ω @250V AC
OPERATING VOLTAGE = 180V AC @ 500mA
MAXIMUM VOLTAGE = 1000V AC

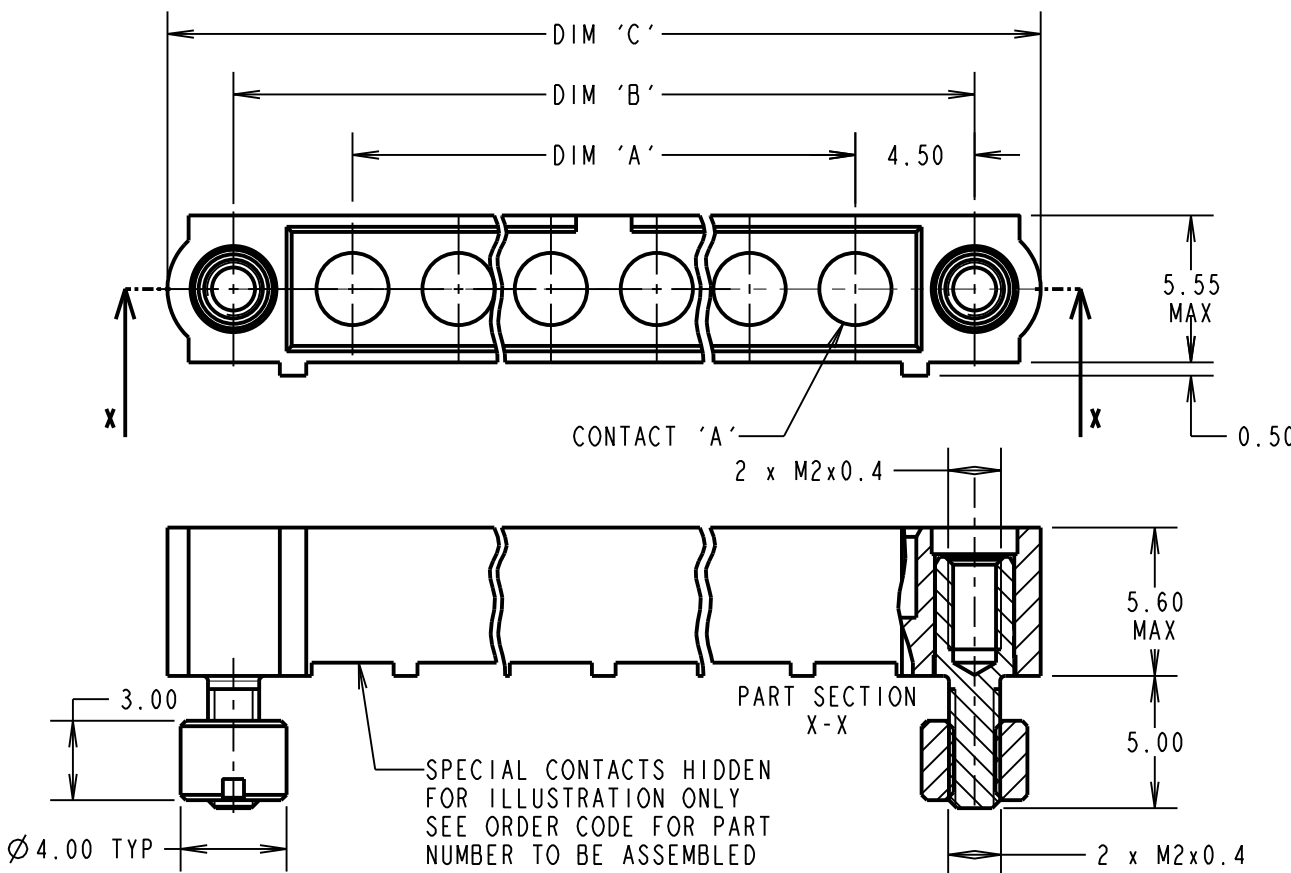
MECHANICAL:
DURABILITY = 500 OPERATIONS
POWER CONTACT:
INSERTION FORCE:
M80-331/332 = 8N MAX
M80-PM1/PM2 = 15N MAX
WITHDRAWAL FORCE = 0.5N MIN

COAX CONTACT:
INSERTION FORCE = 8N MAX
WITHDRAWAL FORCE = 0.5N MIN

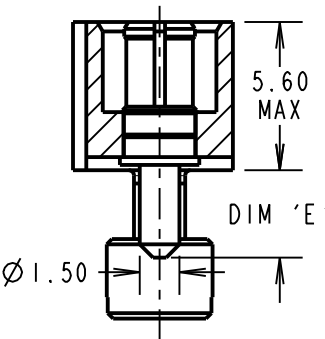
ENVIRONMENTAL:
TEMPERATURE RANGE:
M80-311/312/331/332 = -55°C TO +125°C
M80-PM1/PM2 = -55°C TO +150°C

PACKING:
TUBE
FOR COMPLETE SPECIFICATION SEE COMPONENT
SPECIFICATION C005XX (LATEST ISSUE)

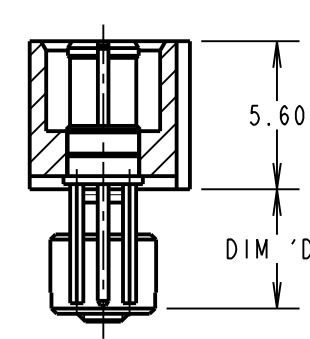
COAX PC TAIL CONTACTS ONLY



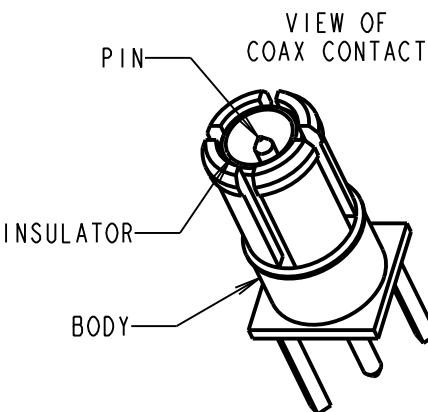
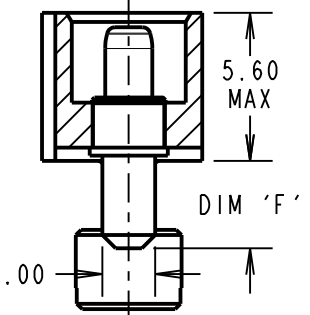
M80-331/332
x No. OF CONTACTS



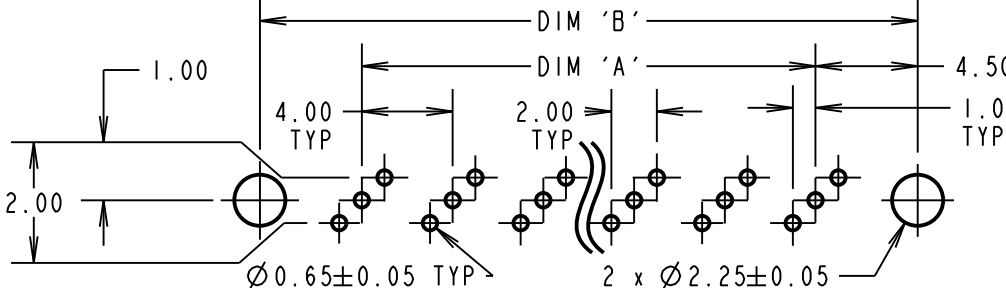
M80-311/312
x No. OF CONTACTS



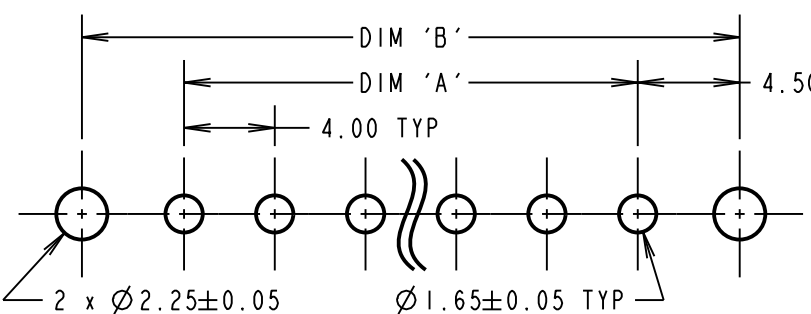
M80-PM1/PM2
x No. OF CONTACTS



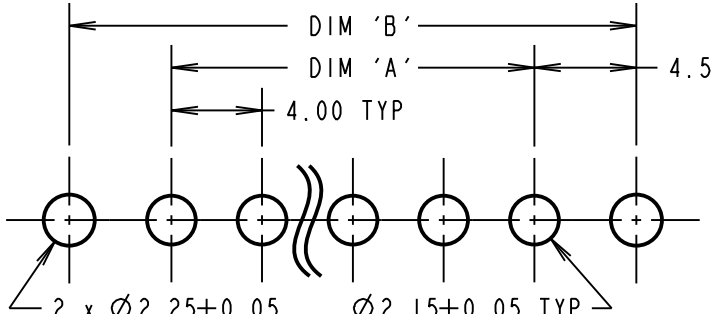
RECOMMENDED PCB LAYOUT FOR
COAX CONTACTS: M80-311/312



RECOMMENDED PCB LAYOUT FOR
POWER CONTACTS: M80-331/332



RECOMMENDED PCB LAYOUT FOR
POWER CONTACTS: M80-PM1/PM2



ORDER CODE:(COAX PC TAIL CONTACTS ONLY)

M80-5000000M3-XX-XXX-00-000

TOTAL No. OF CONTACTS
02 TO 12

SPECIAL CONTACTS (PC TAIL)

311 = COAX CONTACT 3.0mm PC TAIL M80-311
312 = COAX CONTACT 4.5mm PC TAIL M80-312
331 = 20A POWER CONTACT 3.5mm VERT' PC TAIL M80-331
332 = 20A POWER CONTACT 5.0mm VERT' PC TAIL M80-332
PM1 = 40A POWER CONTACT 3.5mm VERT' PC TAIL M80-PM1
PM2 = 40A POWER CONTACT 5.0mm VERT' PC TAIL M80-PM2

DIMENSION	CALCULATION
DIM 'A'	4 x No. OF CONTACTS - 4.00
DIM 'B'	4 x No. OF CONTACTS + 5.00
DIM 'C'	4 x No. OF CONTACTS + 10.00
DIM 'D'	M80-311 = 3.0mm, M80-312 = 4.5mm
DIM 'E'	M80-331 = 3.5mm, M80-332 = 5.0mm
DIM 'F'	M80-PM1 = 3.5mm, M80-PM2 = 5.0mm

EXAMPLE: CONNECTOR WITH 08 COAX CONTACTS,
M80-5000000M3-08-311-00-000
DIM 'A' = 28.00mm, DIM 'B' = 37.00mm, DIM 'C' = 42.00mm
DIM 'D' = 3.0mm

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TOLERANCES

X. = ±1mm
X.X = ±0.50mm
X.XX = ±0.10mm
X.XXX = ±0.01mm
ANGLES = ±5°
UNLESS STATED

MATERIAL:

SEE ABOVE

FINISH:

SEE ABOVE

S/AREA:

mm²

TITLE:

DATAMATE MIX-TEK
MALE ASSEMBLY
WITH BOARD MOUNT J/SCREW

DRAWING NUMBER:

M80-5000000M3-XX-XXX-00-000

SHT

6

OF 6

FM	6	05.09.17	13269
NAME	ISS.	DATE	C/NOTE
APPROVED:	F.MCGOWAN		
CHECKED:	S.BENNETT		
DRAWN:	R.ADDE		
CUSTOMER REF.:			
ASSEMBLY DRG:			