



ARLINK® 8000 TECHNICAL FURNITURE AND WORKSTATION SYSTEM



LISTA
making workspace work®

Lista Arlink® 8000 Workstations



Nonin, a manufacturer of physiological monitoring solutions, relies on Arlink 8000 workstations throughout its Plymouth, MN facility. Single- and double-sided mobile workstations with optional footrests enable the quick, effortless reconfiguration that medical device manufacturing demands.

Arlink® 8000 Workstations



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Lista Arlink® 8000 Workstations Make Any Workspace Work



No matter what you're working on, Lista's wide range of technical workspace furniture systems have the variety, durability and flexibility to meet your needs.

Workcells for assembling pulse oximeters take advantage of the flexible configurability of the Arlink® 8000 system. Whether the task is progressive assembly or piece work, mobile Arlink 8000 workstations can be quickly and easily configured to accommodate workflow.



Technical electronic workstations have the versatility to adapt to a wide range of tasks. At this manufacturing facility for electric power systems, tech legs are combined with the VSI accessory system and integrated with a conveyor system for maximum productivity on the assembly line.



Arlink 8000 system steel shelves can hold up to 300 lbs. each, and wire shelves have a 150 lb. capacity, making them ideally suited for test and repair areas.

Putting Ergonomics in Their Place

Why are ergonomics important?

Twisting, lifting, bending, reaching – these movements can waste time and put unnecessary stress on your workers. Repetitive motion injuries and other work-related musculoskeletal conditions increase both downtime and workers' compensation costs. The application of ergonomic principles can:

- Improve productivity by eliminating wasted motion
- Minimize the risk of work injuries
- Reduce workers' compensation cases

Get in the zone.

Work is most efficient when it's kept within areas defined as "primary reach zones" – the horizontal and vertical areas a worker can reach with minimal arm, head or trunk movement (see illustrations below). Work outside the primary reach zones adds movement, wastes time and erodes productivity.

By addressing the differences among tasks and workers, we can develop ergonomic workspaces that fit just about any situation. Our solutions keep workflow compact, organized and as close as possible to the primary reach zones, for less stress on your workers and more efficiency and productivity for your business.

The economics of ergonomics.

Immediate increases in productivity mean greater profitability and a quick return on your investment. Long-term cost efficiency is delivered through reconfigurable components that keep pace with changes in your work processes. The safer work environment provided through ergonomic design helps minimize the risk of work-related injuries, so you also minimize workers' compensation claims and lost days. Add it all together, and the value of an ergonomically designed Arlink 8000 workspace solution is clear.

How do we make workspace work so well?

To create your optimal Arlink 8000 workspace, we ask a lot of questions:

- Is there a high product mix, with many product changeovers?

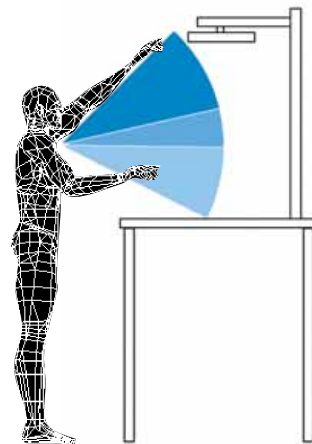


No matter what kind of job is performed at an Arlink® 8000 workstation, your workers benefit from the most advanced application of ergonomic science. They'll be safer, more comfortable, more organized, and more productive.

- Will workstations be integrated with material flow (racks or conveyors, for example)?
- Will employees work alone, back-to-back or in teams?
- Does the workstation require power tools, computer equipment, supplemental lighting or storage space?

Based on your answers, our workspace designers and engineers develop comprehensive technical and design plans that illustrate the workspace solutions and accessories that will help your operation become as safe and productive as possible.

Vertical Reach Zones



The primary reach zone is an arc extending down from the level of the operator's heart.

Horizontal Reach Zones

1st. 5" to 7".
Reach objects moving only the elbows.

2nd. 15" to 18".
Arm extension, using the rotary joint and shoulder movement.

3rd. 24" to 30".
Full arm and trunk movement needed.

4th.
Full body movement needed to reach tools and equipment.

Completely integrated and modular, Arlink 8000 workstations ensure that you'll always have the exact workstation your work demands. With their easy reconfigurability, Arlink 8000 workstations can be altered for multiple functions and changes in your workflow. This enduring adaptability means that you'll have a cost-effective solution for all of your assembly, repair and light manufacturing workstation needs, both today and in the future.

Maximum return on investment

Arlink 8000 workstations feature a unique column design that provides a sturdy, flexible backbone for your evolving needs. Thanks to the system's versatility and durability, this exceptional series of workstations pays for itself quickly, while providing continuous value for years to come.

Ease of assembly

The Arlink 8000 workstation offers the industry's fastest and simplest set-up and reconfiguration. Virtually no hardware or tools are required, making changes efficient and frustration-free.

Ergonomics

With an emphasis on ergonomics, the Arlink 8000 workstation improves comfort, eliminates wasted motion, and minimizes fatigue and strain.



The Arlink 8000 workstation installation tool kit

PAINT COLORS – PLEASE NOTE!

- Arlink 8000 workstations and accessories are available in Light Gray and Sand only.
- Other colors, including other standard Lista colors, are available on request at an additional charge.
- Accent trim for support columns, lights, steel shelves and footrests (included with each workstation) is available in a choice of colors – see page 8.



Ease and flexibility when positioning system components are a hallmark of Arlink 8000 workstations.

Arlink® 8000 Workstation Features

Simplicity

- Fast, easy assembly.
- With our starter and adder system, workstations can easily link to create infinite layout options.
- Workstations can be converted from single- to double-sided at any time – quickly, easily and inexpensively.

Modularity

- Five standard section widths and five standard column heights.
- Section widths can be mixed and matched to suit your needs.

Strength

Made of high-strength, cold rolled steel, the system's columns provide maximum structural integrity.

Adaptability

Unique Definite Positioning System® (see page 8) allows easy, secure placement and reconfiguration of accessories.

Mobility

Mobile workstations are easily relocated, allowing fast layout changes.

Visibility

Optional task lighting provides illumination for the most exacting work.

Secure storage

Hanging drawers and overhead cabinets can be added anywhere you need secure storage for valuable tools, equipment, parts or personal effects. Lista drawer storage cabinets also make excellent companion cabinets – see Lista's General Storage Catalog.

Electrostatic control

Electrostatic control products and accessories are available to meet most ESD-related requirements.



Clean room certification

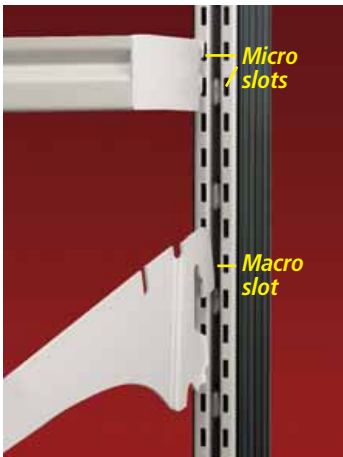
Arlink 8000 workstations have been certified for use in a CLASS 10,000 clean room per the USA Federal Standard 209E and CLASS 7 per ISO 14644 International Clean Room Standard. For information on specifying a clean room workstation, contact your Lista representative.

Aesthetics

Components are powder coated in attractive Light Gray or Sand (with other colors available on request), and a choice of ten trim colors for a contemporary appearance.



Arlink 8000 workstations give the user the greatest flexibility possible. Our unique **Definite Positioning System®**, numerous footprint configurations, and easy-to-assemble starter and adder sections, mean you can easily adapt and reconfigure your workstations as your needs evolve.



Brackets fit into either micro slots or macro slots.

Definite Positioning System®

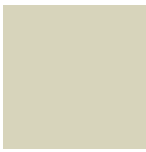
An innovative assembly concept which features one macro and two micro slots on each side of a high strength column, this approach greatly reduces the time and effort needed to attach components to the system, while making highly efficient use of space. Since columns are double-sided, a single column may be used by two back-to-back workstations, as well as adjacent sections.

Macro slots provide support for heavy-duty components, such as worksurfaces and shelving. In the case of adjacent workstation sections, the macro slot is utilized by both to save space and reduce system cost. Components that attach to the macro slots are vertically adjustable in 3" increments.

Micro slots provide support for lighter-duty components, such as power beams and parts bin rails. Micro slots are located to the left and right of the macro slot, and provide maximum component placement options. Components that attach to the micro slots are vertically adjustable in 1" increments.

Accent trim colors

Plastic accent trim for support columns, lights, steel shelves and footrests (included with each workstation) is available in a choice of colors.

	
COLOR Black	COLOR Blue
	
COLOR Bright Blue	COLOR Burgundy
	
COLOR Classic Blue	COLOR Dark Blue
	
COLOR Light Gray	COLOR Royal Blue
	
COLOR Sand	COLOR Teal



Arlink® 8000 Workstation Configuration Options

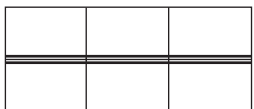
Floor space utilization

Arlink 8000 workstations enable you to achieve maximum productivity per square foot. Our workstations can be designed in numerous configurations to meet any application. You can configure your workstations to suit your needs today, and as future needs evolve.

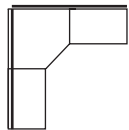
IN-LINE CONFIGURATION



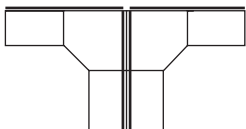
IN-LINE BACK-TO-BACK CONFIGURATION



L CONFIGURATION



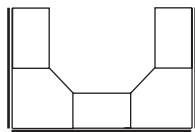
T CONFIGURATION



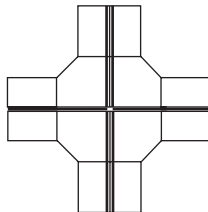
Many workstation configurations may also be ordered with mobile capabilities, enabling you to quickly and easily relocate entire workstation groupings.

Please contact your Lista representative for additional configuration options.

U CONFIGURATION



X CONFIGURATION



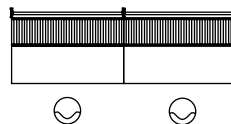
Conveyor workstations

The Arlink 8000 family of conveyor workstation systems provides cost-effective, high-efficiency workflow management throughout your entire production stream, between automatic machines and in operations including:

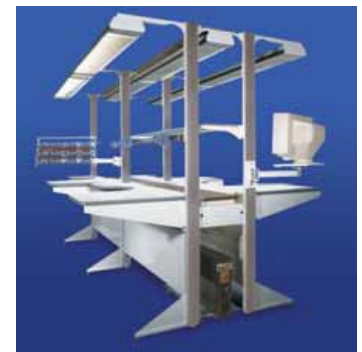
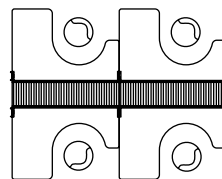
- Manual assembly areas
- Inspection
- Testing
- Rework
- Packaging

Systems are available with single- or multi-level conveyor or easily integrated with the conveyor of your choice.

Single sided – operator faces conveyor with standard worksurface

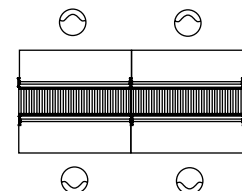


Double sided – operator faces conveyor with scalloped worksurface

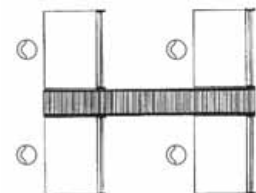


Select from Arlink 8000 workstation options to best optimize workflow management, including worksurfaces and accessories (task lighting, power, air and data beams, shelving, parts bin racks, etc.).

Double sided – operator faces conveyor with standard worksurface



Double sided – operator at 90° to conveyor with standard worksurface



The workstation components shown on this page are pre-configured to include our most popular and versatile Arlink 8000 workstation styles. To design a custom workstation to suit your exact needs, see pages 12-13.

Arlink 8000 workstations consist of a starter section, and as many adder sections as you need for your application.

Select from single- or double-sided starters, adders, or corners in all standard section widths and heights. You may also choose either 28"- or 30"-deep worksurfaces in either plastic laminate or static dissipative laminate. Easy-Order sections include all accessories shown in the charts to the right. To order additional accessories, please see pages 14-20.

How to order an Easy-Order Arlink 8000 workstation section

Follow the 6 steps below for starter section and repeat for each adder section.

1. Select Easy-Order section configuration.

- A-SS** = single-sided starter
- A-SA** = single-sided adder
- A-SC** = single-sided corner adder
- A-DS** = double-sided starter
- A-DA** = double-sided adder
- A-DC** = double-sided corner adder

2. ■ Select section length.*

- 30** = 30" long
- 36** = 36" long
- 48** = 48" long
- 60** = 60" long
- 72** = 72" long

*corner adders 36" long only

3. ■ Select section height.

- 54** = 54" high*
- 72** = 72" high
- 84** = 84" high

*54" high sections do not include light assemblies

4. ■ Select section depth.

- 28** = 28" deep
- 30** = 30" deep

5. ■ Select worksurface material.

- SL** = plastic laminate
- SD** = static dissipative plastic laminate

6. ■ Select powder coat paint color.

- LG** = Light Gray
- SN** = Sand

EXAMPLE: to order a starter single-sided workstation section that is 60" long, 84" high and 30" deep with a plastic laminate worksurface and Sand paint, the part number would be **A-SS608430LSN**.

To order an adder single-sided workstation section that is 48" long, 84" high and 30" deep with a plastic laminate worksurface and Sand paint, the part number would be **A-SA488430LSN**.

To order an adder single-sided corner section that is 84" high and 30" deep with a plastic laminate worksurface and Sand paint, the part number would be **A-SC368430LSN**. (When ordering an "L" shaped configuration, 2 starters must be used with a corner adder.)



A-SS Single-sided starter

- Includes:
- 1 starter assembly (see page 12)
 - 1 footrest
 - 2 outriggers
 - 1 worksurface assembly
 - 1 single-sided power beam (15 amp)
 - 1 open wire shelf, 12" depth
 - 1 light fixture assembly
 - 1 parabolic light diffuser

A-SA Single-sided adder

- Includes:
- 1 adder assembly (see page 12)
 - 1 footrest
 - 1 outrigger
 - 1 worksurface assembly
 - 1 single-sided power beam (15 amp)
 - 1 open wire shelf, 12" depth
 - 1 light fixture assembly
 - 1 parabolic light diffuser

A-SC Single-sided corner adder

- Includes:
- 1 adder assembly, 36"
 - 1 outrigger
 - 1 corner worksurface assembly
 - 1 single-sided power beam (15 amp)
 - 1 open wire shelf, 12" depth
 - 1 light fixture assembly
 - 1 parabolic light diffuser

A-DS Double-sided starter

- Includes:
- 1 starter assembly (see page 12)
 - 2 footrests
 - 4 outriggers
 - 2 worksurface assemblies
 - 1 double-sided power beam (15 amp)
 - 2 open wire shelves, 12" depth
 - 2 light fixture assemblies
 - 2 parabolic light diffusers

A-DA Double-sided adder

- Includes:
- 1 adder assembly (see page 12)
 - 2 footrests
 - 2 outriggers
 - 2 worksurface assemblies
 - 1 double-sided power beam (15 amp)
 - 2 open wire shelves, 12" depth
 - 2 light fixture assemblies
 - 2 parabolic light diffusers

A-DC Double-sided corner adder

- Includes:
- 1 adder assembly, 36"
 - 2 outriggers
 - 2 corner worksurface assemblies
 - 1 double-sided power beam (15 amp)
 - 2 open wire shelves, 12" depth
 - 2 light fixture assemblies
 - 2 parabolic light diffusers



Plastic Laminate Worksurface Assemblies

Worksurface is constructed of 1" thick medium density particle board covered on top and all sides with non-glare matte finish plastic laminate. The front edge is contoured for comfort and chip resistance. The under side of the work-surface is sealed with a plastic tension sheet to prevent moisture absorption, warping and shedding. Threaded steel inserts facilitate easy assembly and reconfiguration. Assembly includes 2 worksurface support brackets and 2 worksurface support beams.

Color:

- Dove gray when used with Light Gray workstations
- Antique white when used with Sand workstations

PART NO.	LENGTH
24" deep	
4551	30"
4351	36"
4451	48"
4651	60"
4751	72"
28" deep	
8729	30"
8924	36"
8923	48"
8620	60"
8715	72"
30" deep	
8730	30"
SA101	36"
SA105	48"
SA109	60"
SA113	72"
32" deep	
8731	30"
SA102	36"
SA106	48"
SA110	60"
SA114	72"
34" deep	
8732	30"
SA103	36"
SA107	48"
SA111	60"
SA115	72"
36" deep	
8733	30"
SA104	36"
SA108	48"
SA112	60"
SA116	72"

Static Dissipative Laminate Worksurface Assemblies

Worksurface is the same as the plastic laminate worksurface, but with plastic laminate that provides a controlled path to ground for the dissipation of static electricity. The worksurface is provided with a grounding kit that must be used to provide proper protection for components and personnel. Static dissipative value for the material is $10^6 - 10^9$. Assembly includes 2 worksurface support brackets and 2 worksurface support beams.

Color:

- Dove gray when used with Light Gray workstations
- Almond when used with Sand workstations

PART NO.	LENGTH
24" deep	
4551SD	30"
4351SD	36"
4451SD	48"
4651SD	60"
4751SD	72"
28" deep	
8754	30"
8994	36"
8992	48"
8622	60"
8716	72"
30" deep	
8755	30"
SA155	36"
SA159	48"
SA163	60"
SA167	72"
32" deep	
8756	30"
SA156	36"
SA160	48"
SA164	60"
SA168	72"
34" deep	
8757	30"
SA157	36"
SA161	48"
SA165	60"
SA169	72"
36" deep	
8758	30"
SA158	36"
SA162	48"
SA166	60"
SA170	72"

Also available:

- Butcher block (1 1/4" thick)
- Phenolic resin (1" thick)
- Stainless steel (1 1/8" thick)
- Galvanized steel (1 1/8" thick)



Corner Worksurface Assemblies

Construction is the same as other worksurfaces. Length is 36" or 48". Assembly includes required brackets.

PART NO.	WORKSURFACE L X D
Plastic laminate	
4951	36" x 24"
8812	36" x 28"
SA200	36" x 30"
SA201	36" x 32"
SA202	36" x 34"
SA203	36" x 36"
8864	48" x 28"
8800	straight back 28"
8806	round back 28"
Static dissipative laminate	
4951SD	36" x 24"
8814	36" x 28"
SA204	36" x 30"
SA205	36" x 32"
SA206	36" x 34"
SA207	36" x 36"
8865	48" x 28"
8802	straight back 28"
8808	round back 28"

Worksurface Support Legs

Support legs for work-surface, adjustable from 28" to 34" high. 8094 is for use with corner work-surface assemblies. 8265 attaches to front support beam of worksurface to increase load capacity or dampen vibration (shown to right).



PART NO.	DESCRIPTION
8094	corner worksurface leg
8265	worksurface front support leg

Split Bay Support Brackets

Split bay workstation spans 2 sections with 1 worksurface. Select worksurface assembly equal to the length of the combined sections. Select a split bay bracket to join worksurface assembly to center column.



PART NO.	DEPTH
8102	28"-32"
8115	34"-36"



Material Transfer Worksurfaces

Material transfer worksurfaces offer a cost-effective, efficient means of work-flow management for products or pallets in assembly, repair and rework environments.

Through the use of pop-up balls, pop-up pads, insert wheels, or insert rollers, worksurfaces are customized to accommodate the transfer needs of your product and process. Material transfer worksurfaces are often a lower cost alternative to conveyors and can greatly improve the efficiency, safety and ergonomics associated with working on and moving a product. The unique ability to integrate Lista's Arlink 8000 components and accessories such as task lighting, wire and steel shelving, drawers and cabinets provides unsurpassed flexibility.

Material transfer worksurfaces may be integrated with all Arlink 8000 section sizes, worksurface depths and materials. Please contact your Lista representative for help in configuring a system and providing the solution best suited to your requirements.

Designing a custom Arlink 8000 workstation is a simple and straightforward process. Start by selecting the structural elements (starter and adder assemblies), add outriggers, choose worksurface(s), and add the accessories that fulfill your needs.

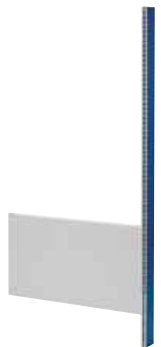
In addition to the column heights shown, columns can be custom cut to any size you request.



1. Select starter assembly (length and height)

The starter assembly is the first component for each workstation and includes 2 columns with outer and inner trim, and a closed stabilizer panel. Optional open stabilizer panel may be ordered for full access from the rear of the workstation. To specify open stabilizer in place of closed stabilizer, add the prefix "O" to the part number.

	SECTION LENGTH				
	30"	36"	48"	60"	72"
COLUMN					
HEIGHT	STARTER ASSEMBLY PART NUMBER				
30"	8692C30	8897C30	8896C30	8601C30	8702C30
36"	8692C36	8897C36	8896C36	8601C36	8702C36
54"	8692	8897	8896	8601	8702
72"	8694	8901	8900	8600	8700
84"	8696	8903	8902	8603	8704



2. Select adder assemblies (length and height)

The adder assembly for each adjoining section includes a single column with outer and inner trim, and a closed stabilizer panel. Optional open stabilizer panel may be ordered for full access from the rear of the workstation. To specify open stabilizer in place of closed stabilizer, add the prefix "O" to the part number.

	SECTION LENGTH				
	30"	36"	48"	60"	72"
COLUMN					
HEIGHT	ADDER ASSEMBLY PART NUMBER				
30"	8693C30	8899C30	8898C30	8606C30	8703C30
36"	8693C36	8899C36	8898C36	8606C36	8703C36
54"	8693	8899	8898	8606	8703
72"	8695	8906	8905	8605	8701
84"	8697	8908	8904	8608	8705



3. Select outriggers

Choose from 5 outrigger designs:

- 8044** for worksurfaces 28"-32" deep and shelving 20"-22" deep
- 8040** heavy-duty, for worksurfaces 28"-32" deep and shelving 20"-22" deep
- 8041** for worksurfaces 34"-36" deep
- 8043** for rear of single-sided applications, to increase stability
- 8042** for shelving 12"-18" deep

Order 1 outrigger for each column used (2 per column for double-sided applications). For optional swivel footrests, see page 19.

For Applications Using Worksurface

PART NO.	OUTRIGGER DEPTH	USE WITH WORKSURFACE DEPTH
8044*	22"	28", 30", 32", swivel footrest
8040	23"	28", 30", 32"
8041*	30"	34", 36", swivel footrest
8043	4"	28", 30", 32", 34", 36"

*slotted to accept optional swivel footrest (see page 19)

For Applications Using Shelving Only

PART NO.	OUTRIGGER DEPTH	USE WITH SHELF DEPTH
8040	23"	20", 22", 24"
8042	15"	12", 14", 16", 18"
8043	4"	12", 14", 16", 18", 20", 22", 24"

4. Select worksurface assembly

See page 11.

5. Select accessories

See pages 14-20. For optional column caps see page 23.

6. Select paint color

Choose from Light Gray (LG) or Sand (SN).

7. Select trim color

See page 8.

Build-Your-Own Mobile Arlink® 8000 Workstations



SINGLE-SIDED STARTER



DOUBLE-SIDED STARTER

1. Select mobile starter base

Base consists of mobile base frame, 2 swivel 4" locking casters and 2 swivel 4" non-locking casters, mobile outriggers and all required hardware. Single-sided base is 34" deep; double-sided base is 54" deep. Adds 7" to overall column height. For optional swivel footrests, see page 19.

SECTION LENGTH					
30"	36"	48"	60"	72"	
Single-sided					
8313SS	8969SS	8968SS	8668SS	8768SS	
Double-sided					
8313DS	8967DS	8974DS	8669DS	8769DS	



2. Select matching starter assembly

The starter assembly includes 2 columns with outer and inner trim and a closed stabilizer panel. Optional open stabilizer panel may be ordered for full access from the rear of the workstation. To specify open stabilizer in place of closed stabilizer, add the prefix "O" to the part number.

SECTION LENGTH					
	30"	36"	48"	60"	72"
COLUMN					
HEIGHT	STARTER ASSEMBLY PART NUMBER				
30"	8692C30	8897C30	8896C30	8601C30	8702C30
36"	8692C36	8897C36	8896C36	8601C36	8702C36
54"	8692	8897	8896	8601	8702
72"	8694	8901	8900	8600	8700
84"	8696	8903	8902	8603	8704



SINGLE-SIDED ADDER



DOUBLE-SIDED ADDER

3. Select mobile adder base

Base consists of mobile base frame, 1 swivel 4" locking casters and 1 swivel 4" non-locking caster, mobile outrigger(s) and all required hardware. Adder bases must always be mounted on the right-hand side of a single-sided starter base. Adds 7" to overall column height. For optional swivel footrests, see page 19.

SECTION LENGTH					
30"	36"	48"	60"	72"	
Single-sided					
8313SA	8969SA	8968SA	8668SA	8768SA	
Double-sided					
8313DA	8967DA	8974DA	8669DA	8769DA	



4. Select matching adder assembly

The adder assembly for each adjoining section includes a single column with outer and inner trim and a closed stabilizer panel. Optional open stabilizer panel may be ordered for full access from the rear of the workstation. To specify open stabilizer in place of closed stabilizer, add the prefix "O" to the part number.

SECTION LENGTH					
	30"	36"	48"	60"	72"
COLUMN					
HEIGHT	ADDER ASSEMBLY PART NUMBER				
30"	8693C30	8899C30	8898C30	8606C30	8703C30
36"	8693C36	8899C36	8898C36	8606C36	8703C36
54"	8693	8899	8898	8606	8703
72"	8695	8906	8905	8605	8701
84"	8697	8908	8904	8608	8705

5. Select worksurface assembly

See page 11 (maximum depth is 30").

6. Select accessories

See pages 14-20. For optional column caps see page 23.

7. Select paint color

Choose from Light Gray (LG) or Sand (SN).

8. Select trim color

See page 8.

All Arlink 8000 workstation sections can be ordered in a mobile configuration, providing for easy relocation and smooth movement of workstations.

Stationary Arlink 8000 workstations can easily be retrofitted to mobile configurations when desired.

Designing a custom Arlink 8000 mobile workstation is a similar process to designing a stationary workstation. Start by choosing a base (either single-sided or double-sided), select structural elements (starter and adder assemblies), choose worksurface(s)*, and add the accessories that fulfill your needs.

In addition to the column heights shown, columns can be custom cut to any size you request.

*Maximum worksurface depth 30".



Open Wire Shelves

Welded steel wire shelf has chrome plated finish. Adjusts from horizontal to 15° and 30° inclination. Includes front lip (can be oriented up or down). Weight capacity 150 lbs. 12" deep. Mounts in macro slots, adjusts vertically in 3" increments.

PART NO.	LENGTH
8884	30"
8927	36"
8925	48"
8625	60"
8725	72"

Lab Style Wire Shelves

Lab style wire shelves are 9" deep to accommodate normal-sized work boxes and sample trays. They have cross wire welded on underside of shelf, so work boxes slide easily along length of shelf when front lip is facing up. Adjusts from horizontal to 15° and 30° inclination. Weight capacity 150 lbs. Mounts in macro slots, adjusts vertically in 3" increments.

PART NO.	LENGTH
4581	30"
4381	36"
4481	48"
4681	60"
4781	72"

Wire Shelf Divider

Shelf divider snaps into place. For 12" deep open wire shelf only.



PART NO.	HEIGHT
8145	12"



Steel Shelves

Sturdy steel shelf adjusts from horizontal to 15° and 30° inclination. Weight capacity 300 lbs. Includes color trim (color matches column trim). Mounts in macro slots, adjusts vertically in 3" increments.

PART NO.	LENGTH
12" deep	
8285	30"
8321	36"
8320	48"
8482	60"
8592	72"
16" deep	
8287	30"
8341	36"
8340	48"
8484	60"
8593	72"
20" deep	
8289	30"
8361	36"
8360	48"
8486	60"
8594	72"

Steel Shelf Dividers

Mounts on shelf with 2 screws. 8" tall.



PART NO.	DEPTH
8319	12"
8339	18"
8349	20"



Steel Shelf Lips

Shelf lip mounts to front of shelf and can be positioned at height of either 5/8" or 1 1/2".

PART NO.	FOR SHELF LENGTH
8311	30"
8386	36"
8387	48"
8448	60"
8595	72"



Sloping Document Shelves

15° vertical steel shelf is 12" high and has a 2" lip to hold books, manuals, drawings, etc. Mounts in micro slots, adjusts vertically in 1" increments.

PART NO.	LENGTH
8298	30"
8316	36"
8315	48"
8455	60"
8590	72"



Worksurface Back Stops

Steel back stop prevents items from rolling off worksurface. 3" high. Mounts in micro slots, adjusts vertically in 1" increments.

PART NO.	LENGTH
8449	30"
8461	36"
8463	48"
8466	60"
8468	72"



Variable Angle Shelves

Shelf mounts in forward or set back position. Adjusts variably from totally flat to 25° angle and has a full perimeter lip. 150 lb. capacity. Shelf without lip is similar to variable angle shelf but includes pre-punched holes to accept vertical wire dividers (see below). Mounts in micro slots, adjusts vertically in 1" increments.

WITH LIP	WITHOUT LIP	LENGTH
18" deep		
8312	4583	30"
8328	4383	36"
8327	4483	48"
8497	4683	60"
24" deep		
8314	4584	30"
8355	4384	36"
8354	4484	48"



Shelf Dividers for Variable Angle Shelves without Lips

Divider is 1/4" diameter galvanized wire that fits into pre-punched holes in the shelf. No hardware required. Depth must match shelf depth.

PART NO.	HEIGHT X DEPTH
4168	6" x 18"
4172	6" x 24"
4169	10" x 18"
4173	10" x 24"
4170	18" x 18"
4174	18" x 24"



Dual Lamp Fluorescent Light Fixture Assemblies

Economical twin tube fluorescent light fixture. Uses energy-saving T8 lamps and electronic ballasts. Comes complete with (2) 32 watt lamps and parabolic diffuser. Color trim attaches to front lip of fixture. Includes 9' power cord. Mounts in macro slots, adjusts vertically in 3" increments.

- 14" depth is suited for placement under overhead cabinets
- 19" depth is standard
- 26" depth is suited for use with extra-deep worksurfaces

PART NO.	LENGTH
Fixture with 14" deep bracket	
8511S	30"
8533S	36"
8534S	48"
8655S	60"
8784S	72"
Fixture with 19" deep bracket	
8511L	30"
8533L	36"
8534L	48"
8655L	60"
8784L	72"
Fixture with 26" deep bracket	
8511XL	30"
8533XL	36"
8534XL	48"
8655XL	60"
8784XL	72"



Switchable 2/4 Lamp Fluorescent Lights

Switchable 2 or 4 tube fluorescent light fixture allows user to select light intensity according to the task. Uses energy saving T8 lamps and electronic ballasts. Comes complete with (4) 32 watt lamps and acrylic diffuser. Fixture tilts up or down 10°. Includes 9' power cord. Mounts in macro slots over worksurface, adjusts vertically in 3" increments.

- 14" depth is suited for placement under overhead cabinets
- 19" depth is standard
- 26" depth is suited for use with extra-deep worksurfaces

PART NO.	LENGTH
Fixture with 14" deep bracket	
4375S	36"
4475S	48"
4675S	60"
4775S	72"
Fixture with 19" deep bracket	
4375L	36"
4475L	48"
4675L	60"
4775L	72"
Fixture with 26" deep bracket	
4375XL	36"
4475XL	48"
4675XL	60"
4775XL	72"



Parabolic Diffusers

For 2/4 lamp lights. Optional chrome plated plastic parabolic grid directs light onto worksurface while eliminating glare on adjacent workstations. Replaces acrylic diffuser that is included with light fixture assembly.

PART NO.	LENGTH
4376	36"
4476	48"
4676	60" and 72"





Horizontal Power Beams

Available in single- or double- sided configuration. Each side has 8 receptacles, lighted power switch and 15 amp or 20 amp breaker (20 amp available in single-sided only). Includes 7 1/2' power cord. Mounts in micro slots, adjusts vertically in 1" increments.

PART NO.	LENGTH
Single-sided 15 amp	
8876	30"
8941	36"
8940	48"
8640	60"
8740	72"
Double-sided 15 amp	
8877	30"
8946	36"
8945	48"
8645	60"
8741	72"
Single-sided 20 amp	
8875	30"
8959	36"
8991	48"
8657	60"
8743	72"



Power Beams with Light Switch

Available in single- or double-sided configuration. Provided with separate on/off switch for light, which allows remainder of beam to be left powered. 7 outlets per side. 15 amp standard. Includes 7 1/2' power cord. Mounts in micro slots, adjusts vertically in 1" increments.

PART NO.	LENGTH
Single-sided	
8860	30"
8937	36"
8930	48"
8647	60"
8745	72"
Double-sided	
8862	30"
8944	36"
8931	48"
8648	60"
8746	72"

Vertical Power Strips

Available in 15 amp or 20 amp, and GFCI. Lighted on/off switch, 6' cord with grounded plug and circuit breaker included. Painted black. Mounts vertically to front and back of micro slots, adjusts vertically in 1" increments. Bracket and hardware supplied.



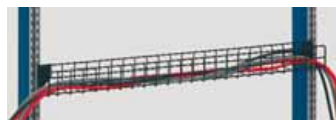
PART NO.	DESCRIPTION
8942	15 amp with 6 outlets
8943	20 amp with 6 outlets
8947	15 amp GFCI with 6 outlets
8948	20 amp GFCI with 6 outlets



Data Beams

Modular data beams feature 4 duplex-style outlets with 8 ports that accept modular snap-in/snap-out jacks or connectors for data, video, or audio connectivity. Beams come with outlets, but jacks/connectors must be purchased separately. On-site wiring for ports is responsibility of customer. Mounts in micro slots, adjusts vertically in 1" increments. Contact Lista for additional specifying assistance.

PART NO.	LENGTH
Single-sided	
8858	30"
8870	36"
8871	48"
8653	60"
8752	72"
Double-sided	
8859	30"
8872	36"
8873	48"
8652	60"
8753	72"



Cable Trays

Tray neatly gathers bundles of loose horizontal wires and provides random access for cable routing along its length. Painted black. Mounts in micro slots, adjusts vertically in 1" increments.

PART NO.	L X D X H
8302	30" x 4" x 3"
8389	36" x 4" x 3"
8390	48" x 4" x 3"
8498	60" x 4" x 3"
8597	72" x 4" x 3"

Vertical Cable Clip

Neatly gathers bundles of loose vertical wires. Painted black. Mounts in micro slots, adjusts vertically in 1" increments.



PART NO.	SIZE
8391	3" x 3"



Air Beams

Air beam is supplied with:

- (1) 1/4" NPT female inlet on top
- (2) 1/4" NPT female outlets on front (single-sided) and (2) 1/4" NPT female outlets per side (double-sided) for 30" beams
- (3) 1/4" NPT female outlets on front (single-sided) and (3) 1/4" NPT female outlets per side (double-sided) for 36", 48", 60" and 72" beams
- (2) end mounted jumpers

Mounts in micro slots, adjusts vertically in 1" increments.

PART NO.	LENGTH
Single-sided	
8879	30"
8949	36"
8950	48"
8951	60"
8750	72"
Double-sided	
8853	30"
8977	36"
8978	48"
8660	60"
8751	72"

Air Supply Bracket

Supplied with (1) 1/4" NPT female outlet. Mounts under work-surface to work-surface support beam. Single outlet.



PART NO.
4866

Arlink® 8000 Hanging Drawers, Overhead Cabinets and Panels



Hanging Cabinets

16 3/4" (426mm) wide x 19 1/4" (491mm) deep

These cabinets provide convenient below-worksurface storage where only a few drawers are needed. Cabinet is mounted under worksurface to work-surface support beams and can be repositioned to any horizontal position. 50 lb. (22.5kg) weight capacity per drawer. Usable inside dimensions: 13 1/4" (338.5mm) wide x 16 15/16" (430mm) deep.

PART NO.	HEIGHT	DRAWERS
8614	5"	(1) 2 3/4"
8619	8"	(1) 5 3/4"
8626	8"	(2) 2 3/4"
8634	13 15/16"	(1) file*
8639	13 15/16"	(2) 5 3/4"
8658	19 7/8"	(1) 5 3/4" + (1) file*
8664	19 7/8"	(3) 5 3/4"

*file drawer includes file hangers



Pelican® Drawer

Secure storage for legal hanging files or personal effects, plus segmented tray for pencils, pens, paper clips etc. Designed to allow easy clearance for worker's knees. Thermo-formed poly-styrene body with polyurethane drawer face. Mounts under worksurface to work-surface support beams. Drawer can slide to any horizontal position. Includes concealed ball bearing slides and fully integrated locking system.

PART NO.	W X D X H
8845	19 1/2" x 24" x 10"



Tote Box

Slides into tote box holder which mounts under worksurface, and can slide to any horizontal position. Comes with tote box holder and hangers.

PART NO.	W X D X H
8998	11" x 17" x 6"



Overhead Cabinets

Steel cabinet with retractable locking door. Includes mounting brackets, lock and 2 keys. Keyed-alike or master lock systems are available. Mounts in micro slots, adjusts vertically in 1" increments.

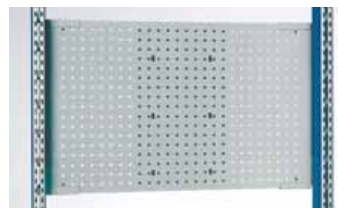
PART NO.	L X D X H
8297	30" x 15" x 16"
8956	36" x 15" x 16"
8955	48" x 15" x 16"
8650	60" x 15" x 16"
8760	72" x 15" x 16"



Modesty Panels

Steel or fabric-covered modesty panel acts as a privacy screen between double-sided assemblies (or single-sided where required). Steel panels can be used as fill-in panel or magnet panel to hold instructions or drawings. Fabric-covered modesty panel acts as tack-board and sound dampener. Standard fabric color is gray. Other colors available upon request. Mounts in micro slots, adjusts vertically in 1" increments.

PART NO.	LENGTH
10" steel panel	
8137	30"
8032	36"
8030	48"
8452	60"
8581	72"
20" steel panel	
8138	30"
8033	36"
8031	48"
8453	60"
8582	72"
20" fabric-covered panel	
8139	30"
8036	36"
8048	48"
8462	60"
8586	72"



Pegboard Panels

Sturdy painted steel pegboard panel, ideal for hanging tools, etc. 18" high. Mounts in micro slots, adjusts vertically in 1" increments.

PART NO.	LENGTH
8333	30"
8334	36"
8335	48"
8336	60"
8337	72"



Louvered Panels

Sturdy painted steel louvered panel, holds hanging plastic bin boxes, tool or supply holders. 18" high. Mounts in micro slots, adjusts vertically in 1" increments.

PART NO.	LENGTH
8442	30"
8443	36"
8444	48"
8445	60"
8447	72"



Reversible Markerboard/Tackboards

Two-sided reversible board. Features white magnetic markerboard on 1 side and gray fabric tackboard on the other. Also functions as privacy panel and sound dampener. 30" high. Mounts in micro slots, adjusts vertically in 1" increments.

PART NO.	LENGTH
8771	30"
8772	36"
8773	48"



Light-Duty Parts Bin Rails

Light duty parts bin rail is ideal for smaller / lighter components and where space efficiency is a priority. Three depths provide for compact tiered placement and allow access to all bins without interference. Chrome finish. Mounts in micro slots, adjusts vertically in 1" increments. (Bins not included – see page 20.)

PART NO.	LENGTH
2" deep	
8293	30"
8243	36"
8240	48"
8478	60"
8575	72"
4" deep	
8294	30"
8244	36"
8241	48"
8479	60"
8576	72"
6" deep	
8295	30"
8245	36"
8242	48"
8480	60"
8577	72"



Heavy-Duty Parts Bin Rails

Heavy duty parts bin rail holds heavier items such as hardware, fittings, etc. and is easily adjustable for ergonomic access. It can be mounted parallel to the worksurface or at a 15° angle. Mounts in micro slots, adjusts vertically in 1" increments. (Bins not included – see page 20.)

PART NO.	LENGTH
8223	30"
8225	36"
8226	48"
8475	60"
8546	72"



Utility Bins

Full length steel bin holds tools, bottles, wipes, reeled solder dispenser, etc. Front edge can be used as a parts bin rail. Mounts in micro slots, adjusts vertically in 1" increments.

PART NO.	L X D X H
8299	30" x 4" x 2"
8247	36" x 4" x 2"
8246	48" x 4" x 2"
8446	60" x 4" x 2"
8578	72" x 4" x 2"



Lockable Tool Boxes

Full length steel tool box securely stores tools and other valuables. Comes with lock and key. Mounts in micro slots, adjusts vertically in 1" increments.

PART NO.	L X D X H
8300	30" x 4" x 2"
8205	36" x 4" x 2"
8204	48" x 4" x 2"
8464	60" x 4" x 2"
8587	72" x 4" x 2"



Tool and Accessory Holders

Tool and accessory holders add convenience to the workplace. They hang on parts bin rail or utility bin and can be positioned for easy reach.

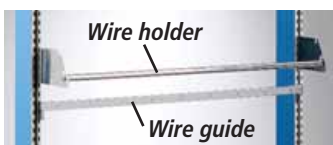
PART NO.	DESCRIPTION	SIZE
8277	tool holder	3" x 5"
8276	solder spool holder	5" x 5"
8281	bottle holder	3" inside diameter
8275	Kim Wipe holder	5" x 5"

Airgun Holder

Mounts to work-surface support beam. 1 1/2" x 1 1/2" with 1" diameter hole.



PART NO.
4863



Wire Holder Assemblies

Assembly includes support brackets (pair) and wire holder – 3/4" tube with threaded inserts. Mounts in micro slots, adjusts vertically in 1" increments.

PART NO.	LENGTH
8886	30"
8928	36"
8929	48"
8685	60"
8785	72"

Wire Guides

Chrome plated bar with several holes, guides wire on the job without tangling or de-railing. Mounts in micro slots, adjusts vertically in 1" increments.

PART NO.	LENGTH
8301	30"
8274	36"
8273	48"
8471	60"
8583	72"



Tool Glide Track and Trolley Assemblies

Smooth-moving glide keeps electric and pneumatic tools properly positioned. If used in conjunction with fluorescent light assembly, glide track mounts on brackets for fluorescent lights. If used alone, mounting brackets must be ordered separately (see below).

PART NO.	LENGTH
8958	30"
8975	36"
8976	48"
8633	60"
8728	72"

Additional tool trolley

8184

Track Mounting Brackets

Used to mount tool track when a light fixture assembly is not used or needed. Come in pairs.

PART NO.	DEPTH
8199	14"
8196	19"
8182	26"

Wrist Strap and Ground Block

Mounts under work-surface to worksurface or support beams. Dual receptacles for 2 wrist straps.

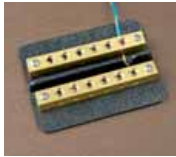


PART NO.	DESCRIPTION
SC12	ground block
SC15	wrist strap with 6' coil cord*

* with 1 megohm resistor

Common Point Ground Block

Two connection sides – one side connects to a 1 megohm resistor, the other side bypasses the resistor and connects directly to ground. Includes 8' cord.



PART NO.	DESCRIPTION
SC14	

Ground Kits

Kit is supplied with all static dissipative worksurfaces or shelves. Includes attaching hardware.

PART NO.	DESCRIPTION
SC10	worksurface kit with 8' cord*
SC30	shelf kit with 6' cord**

* with 1 megohm resistor

** without 1 megohm resistor

CPU Holder

Allows CPU to be mounted under worksurface (off of floor). Mounts under worksurface to worksurface support beams.



PART NO.	W X D X H
8440	9 1/2" x 18" x 20"

Swivel Footrests

Drops into slots on 8044 and 8041 slotted outriggers. Adjustable to suit worker at individual workstation. Includes color trim.

PART NO.	LENGTH
8885	30"
8911	36"
8910	48"
8610	60"
8710	72"



Freestanding Footrests

Ergonomic footrest provides support for user's feet. Height adjustable from 3" - 12". Footrest platform is 15" deep x 21 3/4" wide, and adjusts from totally flat to a 25° angle. Includes ribbed mat.

PART NO.	DESCRIPTION
8909	not static dissipative
8909SD	includes ground snap for static dissipative environments



Keyboard Holder with Mouse Tray

Tiltable keyboard holder allows computer keyboard to be stored under worksurface when not in use. Includes swivel pull-out mouse pad which can be attached to either right or left side.

PART NO.	L X W
8451	21" x 10"



Micro Slot Universal Mounting Bracket

Bracket is welded steel. Mounts in micro slots, adjusts vertically in 1" increments. For attaching articulating arm to column. Must be ordered separately.

PART NO.	FOR ARTICULATING ARMS
8406	8410, 8409

Heavy-Duty Universal Mounting Bracket

Bracket is welded steel. Bolts on through column and adjusts vertically in 3" increments. For attaching articulating arm to column. Must be ordered separately.

PART NO.	FOR ARTICULATING ARMS
8423	8410, 8409

Articulating Arm

Tubular steel arm is 18" overall length. Weight capacity is 75 lbs. Can mount left or right, adjusts vertically in 3" increments. Included with accessories. Does not include mounting bracket.

PART NO.	FOR MOUNTING BRACKETS
8410	8406, 8423

Double Articulating Arm

Two 8" tubular steel arms, linked together to provide an additional articulation point. 50 lb. capacity. Can mount left or right, adjusts vertically in 3" increments. Included with accessories as shown. Does not include mounting bracket.

PART NO.	FOR MOUNTING BRACKETS
8409	8406, 8423

Monitor Shelves with Keyboard Holder

Holds computer monitor. Includes retractable wire keyboard holder. 75 lb. capacity. Requires universal mounting bracket (not included).

PART NO.	DESCRIPTION
8878	12 3/8" wide x 12 3/8" deep
8838	with double articulating arm

Optional Mouse Tray

Mouse tray attaches to monitor shelf with keyboard holder (above) to hold computer mouse and/or mouse pad. Ordered separately.

PART NO.	DESCRIPTION
8895	9 1/2" wide x 7 5/8" deep

Flat Panel Monitor Arms

For attaching flat panel monitor to upright. 17 1/2 lb. capacity. Mounts in macro slots, adjusts vertically in 3" increments. Includes mounting bracket.

- 8415 swings left and right, and has 2 articulating points.
- 8628 also includes a 9" extender which allows positioning of monitor screen away from adjacent accessories.

PART NO.	DESCRIPTION
8415	attaches to column
8628	includes 9" bracket extender

Equipment Shelves

Holds a variety of customer-supplied equipment or tools. 75 lb. capacity. Requires universal mounting bracket (not included).

PART NO.	DESCRIPTION
8857	12 3/8" wide x 12 3/8" deep
8839	with double articulating arm

Accessory Shelves

For easy access to small tools, instruments, parts, etc. 21 1/4" wide x 7 3/8" deep. 75 lb. capacity. Requires universal mounting bracket (not included). Ribbed mat optional.

PART NO.	DESCRIPTION
8887	accessory shelf
8765	with double articulating arm
8759	ribbed rubber mat

Bin Container

Holds 3 rows of plastic bins for easy access to parts and components (bins not included – see chart to right). Interior space per shelf is 20" wide x 6" deep. Top shelf is 3 1/4" high, second and third shelves are 3 3/4" high. 50 lb. capacity. Requires accessory shelf (above) for support (not included), or can be used freestanding. Requires universal mounting bracket (not included).

PART NO.
8888

Task Light Bracket

Sturdy welded steel bracket mounts in micro slot with 1/2" diameter hole for task light.

PART NO.	LENGTH
8130	9"
8132	15"

Document Holders

For displaying papers, plans, etc. Includes lip for pencils, pens, etc. Requires universal mounting bracket (not included).

PART NO.	DESCRIPTION
8666	11 7/8" wide x 13 3/4" high
8776	with double articulating arm

Large Document Holders

For displaying large documents, and open binders and books. Includes lip for pencils, pens, etc. Requires universal mounting bracket (not included).

PART NO.	DESCRIPTION
8670	23 5/8" wide x 13 3/4" high
8786	with double articulating arm

Parts Bin Rack

Holds industry-standard plastic parts bins (not included – see below). Requires universal mounting bracket and 8410 or 8409 swing arm (not included).

PART NO.	DESCRIPTION
8432	18" wide x 10" high

Parts Bin Boxes

Blue plastic bin fits in rack or on rail and slides to position. Conductive bin is black.

PART NO.	DIMENSIONS
Non-conductive	
8253	4 1/2" W x 4" D x 3" H
8254	5 1/2" W x 4" D x 3" H
8255	7 1/2" W x 4" D x 3" H
Conductive	
8252	4 1/2" W x 4" D x 3" H
8250	5 1/2" W x 4" D x 3" H
8251	7 1/2" W x 4" D x 3" H



Arlink 8000 Flow Racks

Arlink 8000 flow racks sections are available in 4 standard widths from 30" to 60". Flow racks are height adjustable in 1" increments. The flow rack angle is adjustable. 1400 lb. weight capacity.

Arlink 8000 Flow Rack Starter Assemblies

Consists of 2 starter assemblies, 2 outriggers, 1 flow rack shelf assembly and 4 connectors.

PART NO.	SIZE
72" high	
FRS3072	30" wide x 48" deep
FRS3672	36" wide x 48" deep
FRS4872	48" wide x 48" deep
FRS6072	60" wide x 48" deep
84" high	
FRS3084	30" wide x 48" deep
FRS3684	36" wide x 48" deep
FRS4884	48" wide x 48" deep
FRS6084	60" wide x 48" deep

Arlink 8000 Flow Rack Adder Assemblies

Consists of 1 adder assembly, 1 outrigger, 1 flow rack shelf assembly and 2 connectors.

PART NO.	SIZE
72" high	
FRA3072	30" wide x 48" deep
FRA3672	36" wide x 48" deep
FRA4872	48" wide x 48" deep
FRA6072	60" wide x 48" deep
84" high	
FRA3084	30" wide x 48" deep
FRA3684	36" wide x 48" deep
FRA4884	48" wide x 48" deep
FRA6084	60" wide x 48" deep



Arlink 8000 Flow Rack Shelf Assemblies

Shelf assembly includes roller tracks and guides as shown. 3" high, 48" deep. 600 lb. weight capacity. For additional roller tracks and guides, see chart to right.

PART NO.	WIDTH	INCLUDES
FR30	30"	4 roller tracks, 1 guide
FR36	36"	4 roller tracks, 1 guide
FR48	48"	6 roller tracks, 2 guides
FR60	60"	6 roller tracks, 2 guides

Arlink 8000 Flow Rack Shelf Accessories

Shelves are slotted on 1 1/2" increments to accept roller tracks and guides. Guides separate sections. Rollers are 1 1/16" wide; tracks are 1" wide. Two rollers are recommended for rows up to 15" wide, and 3 or more for wider rows.

PART NO.	DESCRIPTION
FRTR	roller track
FRGU	roller guide
FRCP	replacement clip

Flow racks can be used to stage and deliver parts utilizing gravity, reducing material handling time and costs. Bins or totes are loaded on flow rack frames from the rear, and as operators remove one from the front, a new bin glides forward on rollers. Similarly, flow rack frames can be inclined away from an operator to allow removal of completed work.

Flow racks are constructed utilizing the same Starter and Adder system common to all Arlink 8000 workstations. Worksurface assemblies and accessories as shown in this catalog can be added to create a complete parts presentation and integrated workstation system. Ball transfer tables, other material handling worksurfaces (see page 11) or conveyors (see page 9) may also be integrated into the worksurface as needed. Flow racks can be made mobile by the addition of caster sets.

Flow rack sections may be joined side by side, using Starter and Adder assemblies to achieve any overall length and combination of section sizes.



Progressive Assembly System

Designed for transportation of circuit boards or other panelized items, not to exceed 15" wide and 3/8" thick. Two versions are available.



Shelf Mount Progressive Assembly Systems

Consists of 2 aluminum slide rails, 2 channel rails, 2 joiner pins and 1 chrome plated part trough. Shelves must be ordered separately (see page 14).

PART NO.	SHELF DEPTH
36" wide shelf	
8936-20	20"
8936-22	22"
48" wide shelf	
8935-20	20"
8935-22	22"
60" wide shelf	
8637-20	20"



Bench Tops for Progressive Assembly System

Consists of 2 steel end supports (left and right), 2 channel rails, 1 stiffener panel, 2 aluminum slide rails and 2 joiner pins. Base footprint size 36" wide x 20" deep.

PART NO.	LENGTH
8979	36"
8980	48"
8690	60"

Progressive Assembly System Accessories

Further customize your system.

Additional Side Rails

PART NO.	SECTION LENGTH
8379	36"
8380	48"
8476	60"

Parts Bin Rail Supports (pair)

For bench top progressive assembly system.

PART NO.	SECTION LENGTH
8505	24"

Utility and Parts Carts

Single- or double-sided modular carts can be configured with any combination of shelves, parts bins, utility bins, etc. to meet your exact needs. All are constructed using Lista's standard Arlink 8000 column to allow complete interchangeability of components with workstations.

For accessories for utility and parts carts, see pages 14-20.



Utility and Parts Carts

54" high carts feature 2 wheel-locking and 2 non-locking casters, 3 1/2" diameter. Wheels are rubber, non-marking.

Accepts:

- Shelves (page 14) – maximum shelf depth for parts cart is 14"
- Pegboard, louvered, reversible and modesty panels (page 17)
- Bin rails (page 18)
- Power, air and data beams (page 16)
- Pivoting accessories (page 20)

PART NO.	SECTION LENGTH
Single-sided	
8326SS	30"
8915SS	36"
8964SS	48"
Double-sided	
8326DS	30"
8915DS	36"
8964DS	48"

VSI (Vertical Space Integrator) Accessory System



VSI uprights and accessories mount onto any workbench worksurface to provide a complete accessory system. VSI uprights' double-sided columns allow uprights and accessories to be shared between two benches (see below).



VSI (Vertical Space Integrator) Accessory System

Features sturdy 45" high, 1 1/4" wide, 4" deep, roll-formed steel columns that fasten to the bench top and are stabilized by a modesty panel. Starter assembly includes 2 columns, 4 trim strips, 1 modesty panel, and mounting hardware. Adder assembly includes 1 mounting column, 2 trim strips, 1 modesty panel and mounting hardware.

Trim strip color can be chosen from the chart on page 8. Foot plate for surface mount uprights is 5" x 3". Surface mount VSI System width must be a minimum of 6" shorter than worksurface width. Rear mount VSI System can be full width of Align workstation worksurface.

For VSI system accessories, see pages 14-20.

Surface Mount

PART NO.	SECTION WIDTH*
Starter assembly	
8352	30"
8826	36"
8855	48"
8672	60"
8793	72"
Adder assembly	
8353	30"
8828	36"
8856	48"
8673	60"

* must be a minimum of 6" shorter than worksurface width

Rear Mount

For Align® adjustable-height workstations only (see Lista's General Workbench and Workspace Furniture Catalog).



PART NO.	SECTION WIDTH*
Starter assembly	
ADJ-VSI-830S	30"
ADJ-VSI-836S	36"
ADJ-VSI-848S	48"
ADJ-VSI-860S	60"
ADJ-VSI-872S	72"
Adder assembly	
ADJ-VSI-830A	30"
ADJ-VSI-836A	36"
ADJ-VSI-848A	48"

* section width must be equal to or less than Align worksurface width

Column Cap

Optional gray plastic cap to finish off top of column. Order 1 per column used.

PART NO.	W X D
8004	1 1/2" x 4"

The VSI (Vertical Space Integrator) System is designed to expand the efficiency of:

- Align® adjustable height workstations
- Lista technical electronic workstations
- Lista industrial workbenches
- Retrofit to existing workbenches

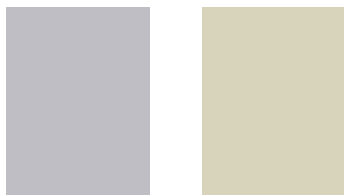
You can create highly productive and efficient work centers by adding above-worksurface work aids such as task lighting, storage shelves, power beams, parts bin rails, etc.

With the VSI System, you're able to utilize the Arlink 8000 system's wide range of shelving and accessory options that easily attach to the vertical column without the need for tools, using the micro and macro slots on both sides of the upright columns (see page 8 for detailed descriptions).

The VSI System is easily installed by in-house personnel and can be utilized as a single unit on a stand-alone bench, or linked together using our starter/adder system. VSI columns are double-sided, and one VSI may service two benches when benches are positioned back-to-back.



Lista Arlink® 8000 Colors



CODE	COLOR	CODE	COLOR
LG	Light Gray	SN	Sand

Color differences exist between color samples and actual finishes. Please contact your Lista representative for accurate color matching. Custom colors are available and will be quoted on request.



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