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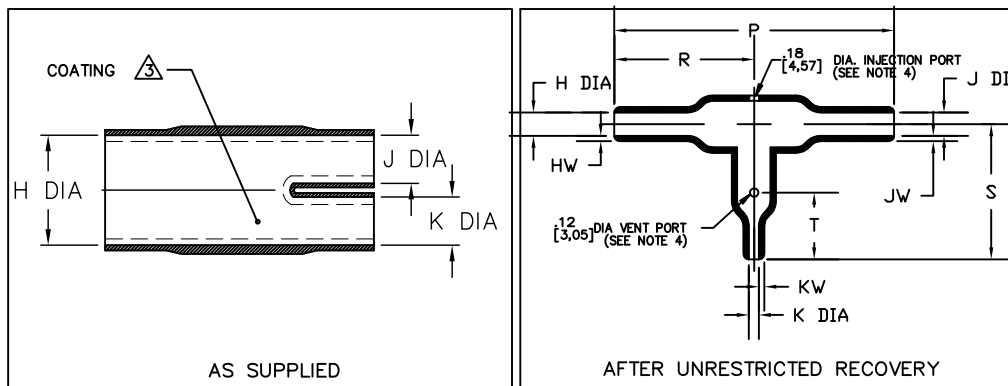
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NOTES

1. All dimensions are in $\frac{\text{inches}}{\text{[millimeters]}}$
2. Dimensions appearing in table are as follows:
a - As Supplied
b - After Unrestricted Recovery
3. Coating is optional. As supplied dimensions appearing in table are for uncoated parts. When coating is added, entry diameters will be reduced by .06 max.
4. Molding ports are optional. When -00 modification number is specified molding ports will be located as shown. On size 322A112 the vent port will be eliminated.



REVISIONS		
LTR	DESCRIPTION	DATE
E	REVISED PER ECO-14-016831	10/29/2014

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ORDERING INFORMATION

Base part number 322A1XX -25 -XX /225

Material dash number

(See Compatibility Chart)

Modification number

(If necessary, see front of scd binder for a complete list)

Adhesive slash number

(If necessary, see Compatibility Chart)

COMPATABILITY CHART

MATERIAL DASH NO.	MATERIAL DESCRIPTION	RT SPEC	COATING SLASH NO.	COATING S NO.	COATING DESCRIPTION
-25	Elastomer, Fluid Resistant	RW-2070	/225	S-1206	Adhesive

TABLE OF DIMENSIONS

PART NUMBER	H & J		K		P	R	S	T	HW & JW	KW
	Min	Max	Min	Max	±10%	±10%	±10%	±10%	±20%	±20%
	a	b	a	b	a	b	b	b	b	b
322A112	.52 [13,2]	.23 [5,8]	.26 [6,6]	.12 [3,0]	2.06 [52,3]	1.03 [26,2]	.76 [19,3]	N/A	.06 [1,52]	.04 [1,02]
322A123	1.06 [26,9]	.49 [12,4]	.26 [6,6]	.12 [3,0]	3.28 [83,3]	1.64 [41,7]	1.07 [27,2]	.42 [10,7]	.10 [2,54]	.04 [1,02]
322A134	1.06 [26,9]	.50 [12,7]	.52 [13,2]	.23 [5,8]	4.24 [107,7]	2.12 [53,8]	1.52 [38,6]	.80 [20,3]	.10 [2,54]	.06 [1,52]
322A148	2.19 [55,6]	1.00 [25,4]	.52 [13,2]	.23 [5,8]	7.11 [180,6]	3.56 [90,4]	2.26 [57,4]	1.00 [25,4]	.18 [4,57]	.06 [1,52]
322A158	2.19 [55,6]	1.00 [25,4]	1.06 [26,9]	.49 [12,4]	8.75 [222,3]	4.38 [111,3]	3.06 [77,7]	1.50 [38,1]	.18 [4,57]	.10 [2,54]

Raychem Molded parts
CUSTOMER DRAWING

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE INCHES. METRIC DIMENSIONS ARE IN BRACKETS. DECIMAL TOLERANCES .XXX ± 0.005 [0.13 mm] .XX ± 0.01 [0.25 mm] .X ± 0.1 [0.50 mm] ANGLE TOLERANCE .X ± 1 DEG. TYCO ELECTRONICS RESERVES THE RIGHT TO AMEND THIS DRAWING AT ANY TIME. USERS SHOULD EVALUATE THE SUITABILITY OF THE PRODUCT FOR THEIR APPLICATION. © 2014 Tyco Electronics Corporation. All rights reserved.	DRAWN M. MAZARIEGOS	TE Connectivity	
	APPROVED S. GRAVANO	TITLE Transition, 90° Side Breakout	
	THIRD ANGLE PROJECTION	SIZE B	CODE IDENT. NO. 06090

DWG. NO.
322A1XX-25/225

DO NOT SCALE THIS DRAWING SHEET 1 OF 1