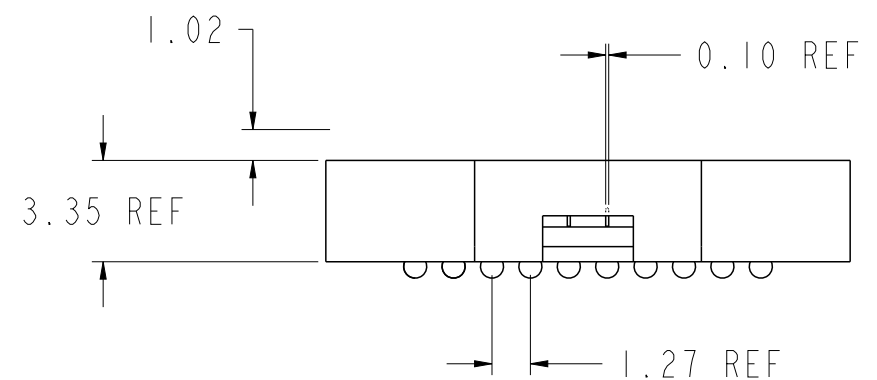
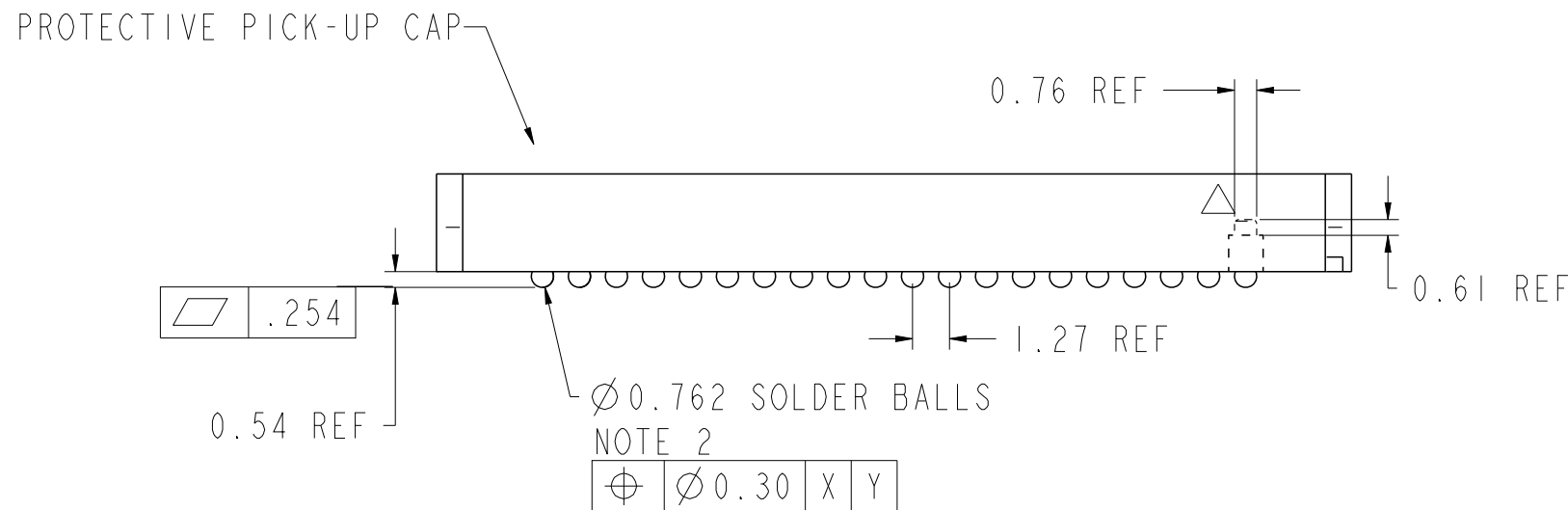
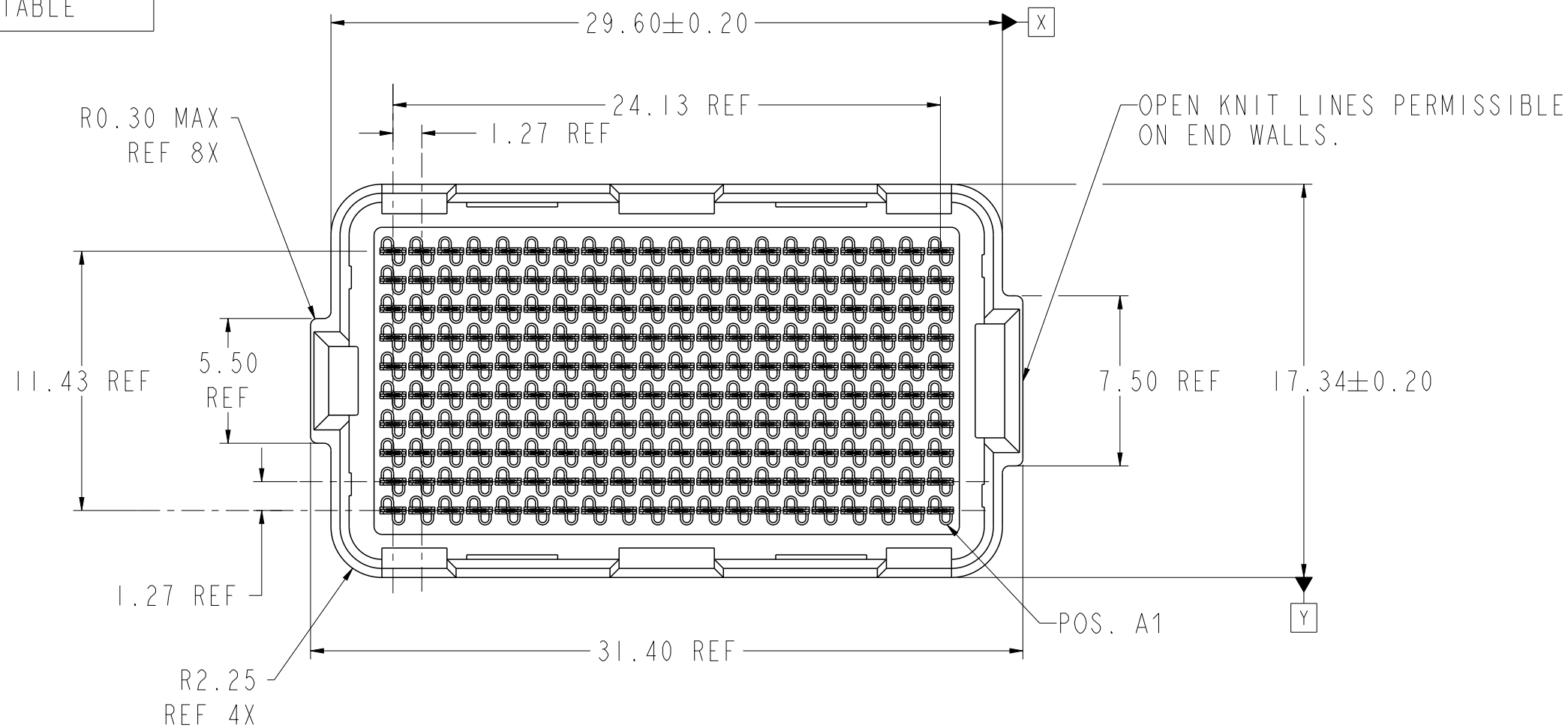




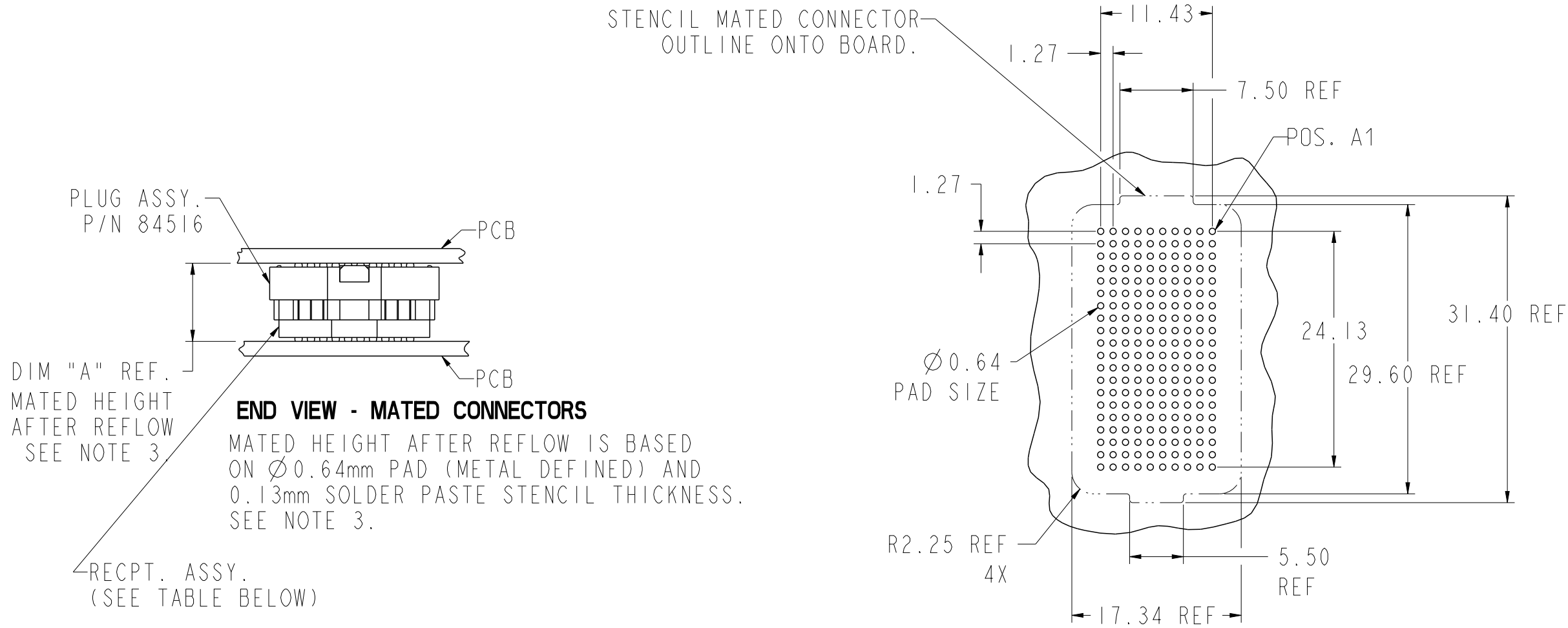
Copyright FCI.

PRODUCT NUMBER
SEE TABLE



spec ref	-	dr	wcadmin	2001/11/16	projection	mm	size	A3	scale	4:1
tolerance std	ASME Y14.5	eng	Dave Horchler	2012/11/21	chr	-	ecm no	ELX-V-13512-1	rel level	Released
surface	✓	appr	R Marshall	2012/11/26	product family	MEG-ARRAY	rel level	Released	rev	H
linear	0.X ±0.3 0.XX ±0.10 0.XXX ±0.050	www.fci.com	cat. no.	0mm PLUG ASSEMBLY 10 x 20 = 200 POSITIONS	dwg no	84516	rev	H	sheet 1 of 5	
angular	0° ±2°									

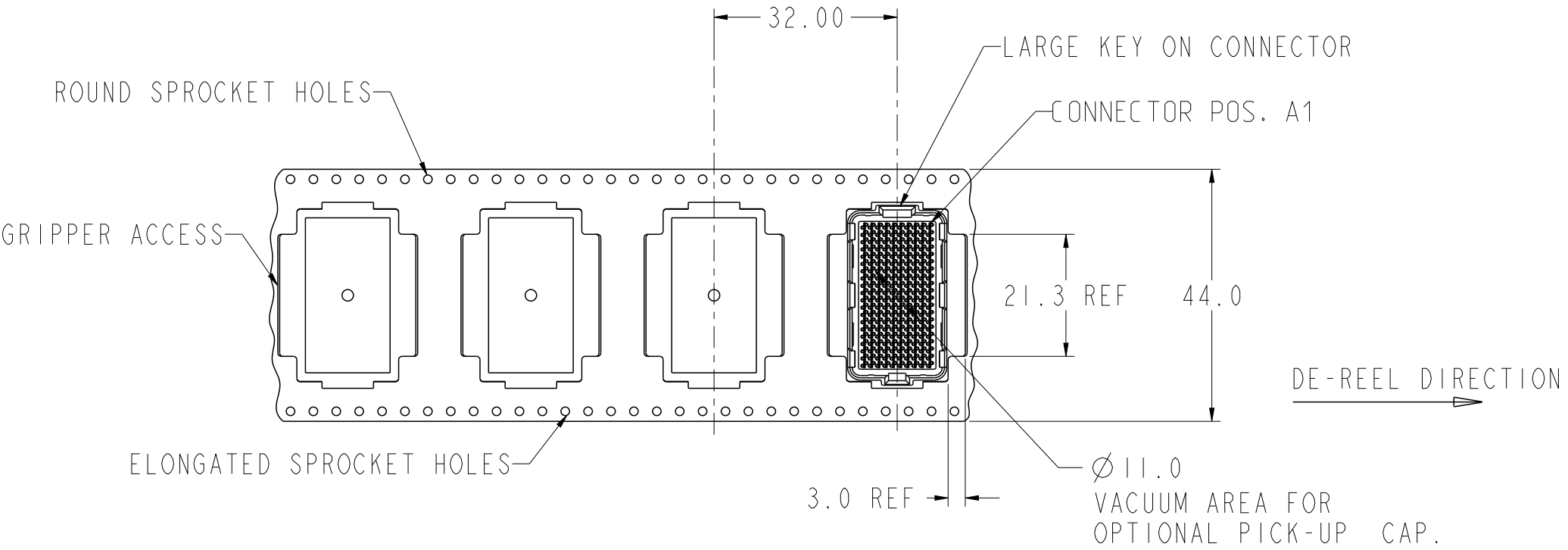
PRODUCT NUMBER
SEE TABLE



MATED HEIGHT TABLE		
DIM "A"	RECPT. ASSY. P/N	-2XX PLATING
4.0	84517	SEE NOTE 4
6.0	55724	SEE NOTE 5
8.0	84535	SEE NOTE 5

spec ref -				dr w cadmin		2001/11/16		projection		mm		size A3		scale 10:1					
tolerance std ASME Y14.5 -		TOLERANCES UNLESS OTHERWISE SPECIFIED				eng Dave Horchler		2012/11/21						ecn no ELX-V-13512-1					
						chr -		-											
						appr R Marshall		2012/11/26						product family MEG-ARRAY		rel level of Release			
surface ✓		linear		0.X		±0.3				title 0mm PLUG ASSEMBLY 10 x 20 = 200 POSITIONS						dwg no 84516		rev H	
				0.XX		±0.10													
				0.XXX		±0.050													
ASME Y14.5		angular		0°		±2°		www.fci.com		cat. no.		Product - Customer Drw				sheet 2 of 5			

PRODUCT NUMBER
SEE TABLE



TAPE & REEL PACKAGING

PER EIA 481-3

spec ref -				dr w cadmin		2001/11/16		projection		mm		size A3		scale 1:1		
tolerance std		TOLERANCES UNLESS OTHERWISE SPECIFIED				eng Dave Horchler		2012/11/21						ecn no ELX-V-13512-1		
ASME Y14.5						chr -		-								
-						appr R Marshall		2012/11/26						product family MEG-ARRAY		rel level Released
surface		linear	0.X ±0.3				title 0mm PLUG ASSEMBLY 10 x 20 = 200 POSITIONS				dwg no 84516		rev H			
			0.XX ±0.10													
			0.XXX ±0.050													
ASME Y14.5		angular	0° ±2°		www.fci.com		cat. no.				Product - Customer Drw				sheet 3 of 5	

1

2

3

4

A

B

C

D

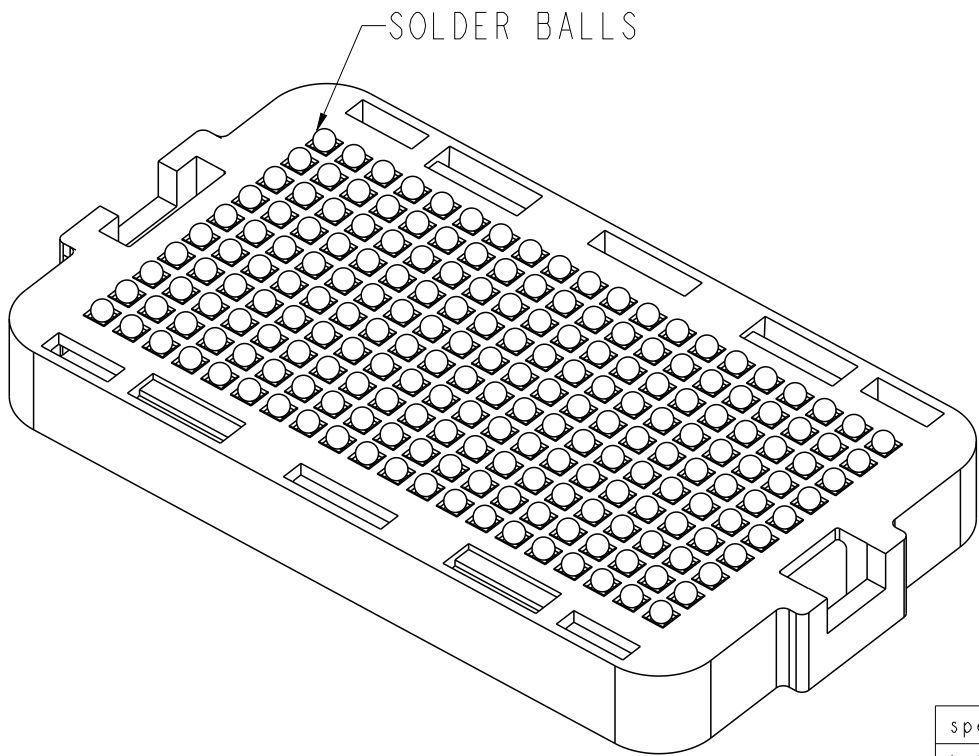
A

B

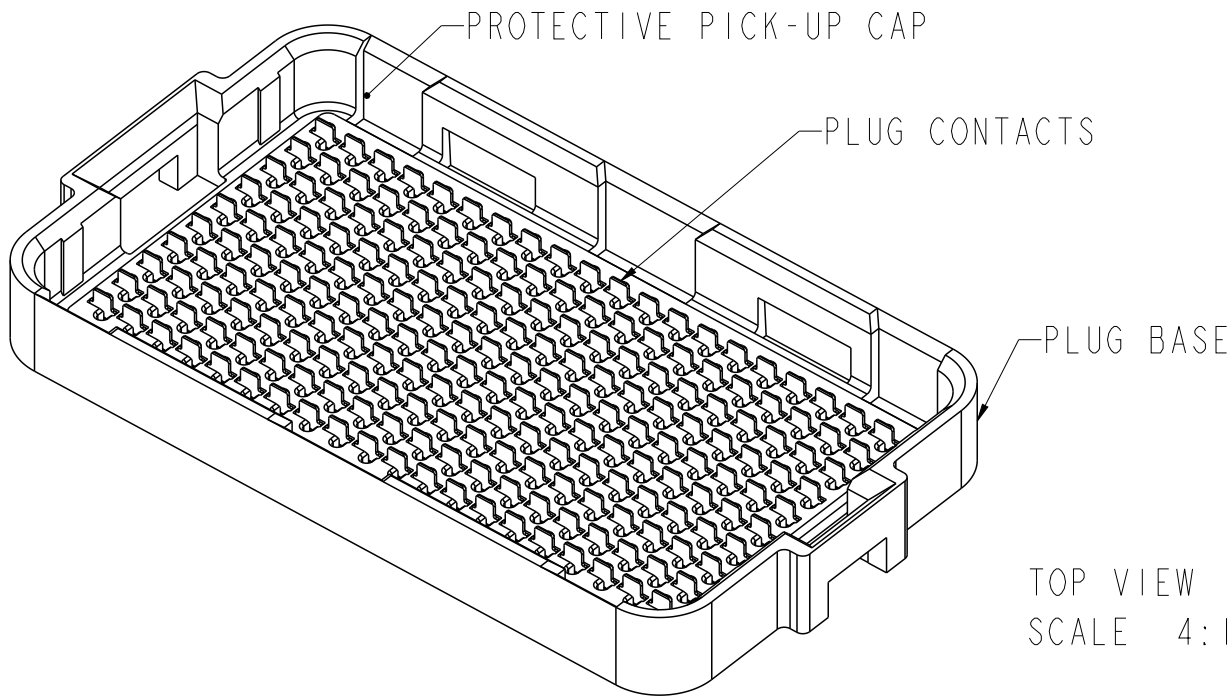
C

D

PRODUCT NUMBER	PICK-UP CAP (NATURAL OR BLACK COLOR)	CONTACT PLATING AND THICKNESS	SOLDER BALL	NOTES
84516-002	YES	15μ" / (.38μm) Au	SnPb	9
84516-002LF	YES	15μ" / (.38μm) Au	LEAD FREE	7 AND 9
84516-092	YES	15μ" / (.38μm) GXT		
84516-092LF	YES	15μ" / (.38μm) GXT		
84516-102	YES	30μ" / (.76μm) Au	SnPb	9
84516-102LF	YES	30μ" / (.76μm) Au	LEAD FREE	7 AND 9
84516-192	YES	30μ" / (.76μm) GXT	SnPb	4, 5 AND 9
84516-192LF	YES	30μ" / (.76μm) GXT		
84516-202	YES	50μ" / (1.27μm) Au SPECIAL		
84516-202LF	YES	50μ" / (1.27μm) Au SPECIAL	LEAD FREE	4, 5, 7 AND 9
84516-292	YES	50μ" / (1.27μm) GXT SPECIAL		
84516-292LF	YES	50μ" / (1.27μm) GXT SPECIAL		
84516-A02	YES	30μ" / (.76μm) SPECIAL	SnPb	8
84516-A02LF	YES	30μ" / (.76μm) SPECIAL	LEAD FREE	7 AND 8
84516-302	YES	15μ" / (.38μm) Au SPECIAL	SnPb	8
84516-302LF	YES	15μ" / (.38μm) Au SPECIAL	LEAD FREE	7 AND 8
84516-402	YES	30μ" / (.76μm) Au SPECIAL	SnPb	8
84516-402LF	YES	30μ" / (.76μm) Au SPECIAL	LEAD FREE	7 AND 8
84516-502	YES	Au SPECIAL	SnPb	4, 5 AND 8
84516-502LF	YES	Au SPECIAL	LEAD FREE	4, 5, 7 AND 8



BOTTOM VIEW
SCALE 4:1



TOP VIEW
SCALE 4:1

spec ref	-	dr	wcadmin	2001/11/16	projection	mm	size	A3	scale	1:1
tolerance std	ASME Y14.5	eng	Dave Horchler	2012/11/21	chr	-	ecm no	ELX-V-13512-1	rel level	Released
		appr	R Marshall	2012/11/26	product family	MEG-ARRAY	rel level	Released		
surface	✓	linear	0.X	±0.3	FCI	0mm PLUG ASSEMBLY	dwg no	84516	rev	H
			0.XX	±0.10		10 x 20 = 200 POSITIONS				
			0.XXX	±0.050						
ASME Y14.5	angular		0°	±2°	www.fci.com	cat. no.	Product - Customer Drw	sheet 4 of 5		

2

3

PDS: Rev :H

STATUS:Released

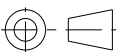
Printed: Nov 27, 2012

PRODUCT NUMBER
SEE TABLE

NOTES:

1. MATERIAL:
HOUSING: LCP
CONTACT: COPPER ALLOY
- PLATING CONTACT: SEE TABLE ON SHEET 4
SOLDER BALL: SEE TABLE ON SHEET 4
EUTECTIC SnPb OR LEAD FREE
95.5Sn/4Ag/0.5Cu
2. SOLDER BALLS WILL NOT BE PERFECT
SPHERICAL SHAPE DUE TO REFLOW
ATTACHMENT.
3. MATED HEIGHT EFFECTED BY CUSTOMER'S
PCB PAD SIZE, PLATING, SOLDER REFLOW
PROFILE & SOLDER PASTE.
4. PLATING FOR INDICATED -2XX SERIES PRODUCT NUMBERS
MEET THE REQUIREMENTS OF
GR-1217-CORE, CENTRAL OFFICE ENVIRONMENT,
(25 YEAR LIFE EXPECTANCY).
5. PLATING FOR INDICATED -2XX SERIES PART NOS.
IS Au OVER Ni WITH SPECIAL CONTACT
GEOMETRY TO MEET REQUIREMENTS OF
TELCORDIA GR-1217-CORE: CENTRAL OFFICE ENVIRONMENT.

6. FOR PROPER APPLICATION FOLLOW FCI APPLICATION SPECIFICATION
GS-20-033. LEAD FREE SOLDER BALLS WILL NOT SOLDER PROPERLY
IN A LEADED SOLDER PROSESS DUE TO A HIGHER REFLOW TEMPERATURE
LEAD FREE PRODUCT IS THEREFORE NOT BACKWARDS COMPATIBLE WITH
LEADED OR SOME SOLDERING APPLICATIONS. REFERENCE FCI
APPLICATION SPECIFICATION.
7. THIS PRODUCT MEETS EUROPEAN UNION DIRECTIVE AND OTHER
COUNTRY REGULATIONS AS DESCRIBED IN GS-47-0004. PRODUCT
MEETING THIS DIRECTIVE IS IDENTIFIED IN THE LOT CODE
NUMBER MARKED ON EACH PART BY HAVING AN "X" IN THE SEVENTH
CHARACTER POSITION.
8. 84516-A02 AND -A02LF PLATING IS CUSTOMER SPECIAL.
10.  SYMBOL WILL BE NEXT TO ANY DIMENSION, NEW VIEW, OR NOTE
WHICH HAS BEEN MODIFIED WITH THE CURRENT DRAWING REVISION.

spec ref -				dr w cadmin		2001/11/16		projection 	mm 	size A3	scale 2:1	
tolerance std				eng Dave Horchler		2012/11/21				ecn no ELX-V-13512-1		
ASME Y14.5				chr -		-				rel level		
-				appr R Marshall		2012/11/26		product family MEG-ARRAY		ct Released		
surface 	linear	0.X	±0.3		title 0mm PLUG ASSEMBLY 10 x 20 = 200 POSITIONS				dwg no 84516	rev H		
		0.XX	±0.10									
		0.XXX	±0.050									
ASME Y14.5	angular	0°	±2°	www.fci.com	cat. no.			Product - Customer Drw			sheet 5 of 5	