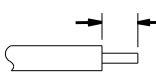
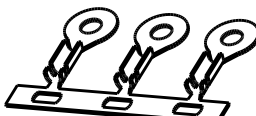
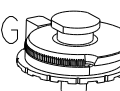
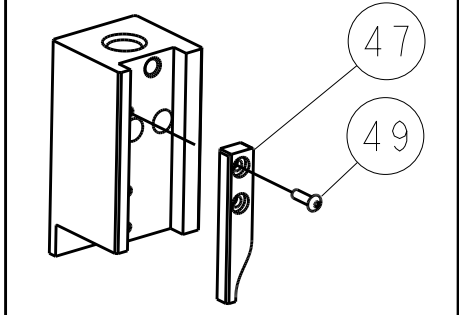
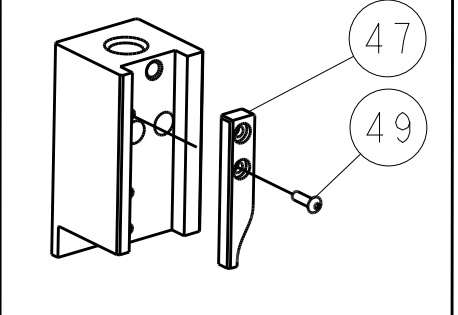
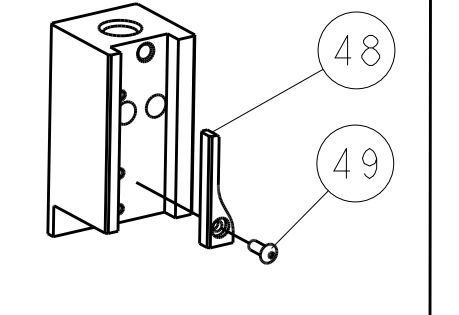
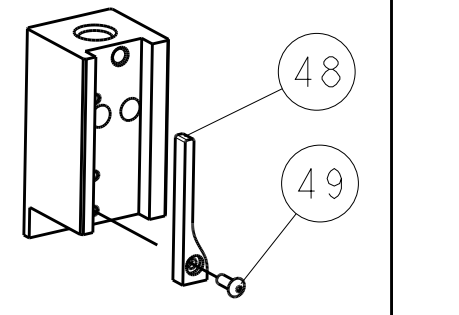


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PART NUMBER	REV	TERMINATOR	FEED TYPE	DESCRIPTION	
1530218-1	C	LEADMAKER	MECH POST FEED	CUTS CARRIER	
1530218-2	C	BENCH	MECH PRE FEED	CUTS CARRIER	
1530218-6	C	LEADMAKER	MECH POST FEED	CONTINUOUS CARRIER	
7-1530218-1	C	LEADMAKER	MECH POST FEED	-1 AND SPARE PARTS	
7-1530218-2	C	BENCH	MECH PRE FEED	-2 AND SPARE PARTS	
7-1530218-6	C	LEADMAKER	MECH POST FEED	-6 AND SPARE PARTS	
7-1530218-7	A	-	-	SPARE PARTS KIT	

CRIMP DATA		TEC TERMINAL		TEC CRIMP SPECS	
TERMINAL NAME: MCP 2.8K FLAT TYPE RECEPTACLE					
CRIMP	SIZE	TYPE	RANGE		
WIRE	1.57 [1.062 IN]	F	0.35mm ²		
INSUL	3.94 [1.155 IN]	O	3.40mm MAX [1.134 IN MAX] 		
WIRE STRIP LENGTH 3.4-4.0mm [1.134-1.157 IN] 		APPL INSTRUCTIONS 408-8322 & 408-8490 			
TERMINAL 114-18387 -				FEED 12.00 [1.472 IN]	
APPL SPEC - -					
TERMINALS APPLIED					
TERMINAL	SEAL	-		-	
1564984	963294-1	-		-	
-	-	-		-	
-	-	-		-	
-	-	-		-	
WIRE SIZE 		CRIMP HEIGHT 		REF SETTING 	
0.35mm ²		1.11 ±0.03 [1.044 ±.001 IN]		C9	
0.22mm ²		1.05 ±0.03 [1.041 ±.001 IN]		D0	
-				-	
-				-	
-				-	
-				-	
-				-	
-				-	
-				-	
-				-	
-				-	
-				-	
-				-	

- ¹ RECOMMENDED SPARE PARTS.
2. GREASE RAM, CAM, CAM FOLLOWER AND FEED ROD LIGHTLY.
- ³ CERTAIN TERMINALS REQUIRE LUBRICATION. REFER TO THE APPLICATOR INSTRUCTION SHEET FOR MORE INFORMATION.
4. LUBRICATE DAILY PER THE APPLICATOR INSTRUCTION SHEET SUPPLIED WITH THE APPLICATOR.
- ⁵ THIS APPLICATOR APPLIES TERMINAL WITH A SEAL. INSULATION DIA QUOTED IS OUTSIDE DIAMETER OF SEAL. WIRE INSULATION DIA IS DEPENDENT ON SEAL BEING APPLIED. SEAL PN 963294-1 INS.DIA RANGE IS 1.2-2.1 [1.049-.083 IN].
- ⁶ APPLY TORQ-SEAL IN ALLEN SOCKET TO FILL HOLE AFTER FLAT HD HAS BEEN ADJUSTED TO CORRECT HEIGHT AT QUALIFICATION. APPLY #1-23419-5 LOC-TITE TO THREADS.

VIEW B ROTATED 180°			
POST-FEED 40mm STROKE	POST-FEED 30mm STROKE	PRE-FEED 30mm STROKE	PRE-FEED 40mm STROKE
			

* WARNING
ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE SETTING. USE OF SETTINGS BELOW MIN. REQUIRED CRIMP HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.

