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						A1		ECR-14-003122			04MAR2014	GK	HMR

# REPLACED BY OCEAN STYLE APPLICATOR PART

## NUMBER 2151540-1

FOR REPLACEMENT PARTS FOR APPLICATOR 1855095  
 REFER TO ADDITIONAL PAGE(S). SPARE PARTS KIT (IF LISTED)  
 WILL REMAIN AVAILABLE.

THE REPLACEMENT OCEAN STYLE APPLICATOR HAS THE  
 SAME TERMINATOR/PRESS INTERFACE AS APPLICATOR  
 1855095

THIS DRAWING IS A CONTROLLED DOCUMENT.		DIMENSIONS:		TOLERANCES UNLESS OTHERWISE SPECIFIED:		DWN GOPALAKRISHNA HV		CHK RAGHAVENDRA		APVD RAGHAVENDRA		NAME		TE Connectivity			
0	PLC	1	PLC	2	PLC	3	PLC	4	PLC	ANGLES	±	PRODUCT SPEC		SIDE FEED HDM APPLICATOR WITH			
												APPLICATION SPEC		FINE ADJUST			
												WEIGHT		SIZE	CAGE CODE	DRAWING NO	RESTRICTED TO
												A 3		C- 1855095			
												CUSTOMER DRAWING		SCALE	SHEET	1 OF 2	REV A1

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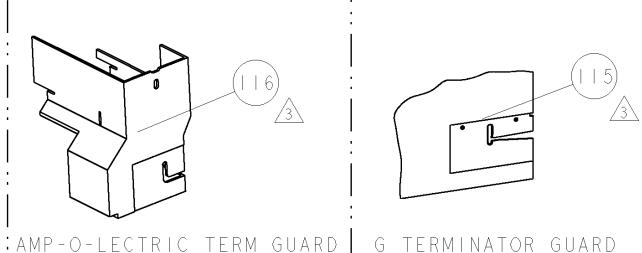
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PART NUMBER		REV	FIRST USED	POWER UNIT	FEED TYPE	DESCRIPTION
1855095-1	A	122500-1	LEADMAKER	POST FEED	CUTS CARRIER	
1855095-2	A	565435-5	BENCH MODEL K	PRE FEED	CUTS CARRIER	
1855095-3	A	354500-1	BENCH MODEL G	PRE FEED	CUTS CARRIER	
1855095-6	A	122500-1	LEADMAKER	POST FEED	CONTINUOUS CARRIER	
1855095-8	A	122500-1	LEADMAKER	PRE FEED	CONTINUOUS CARRIER	
7-1855095-7	A	-	-	-	-	SPARE PARTS

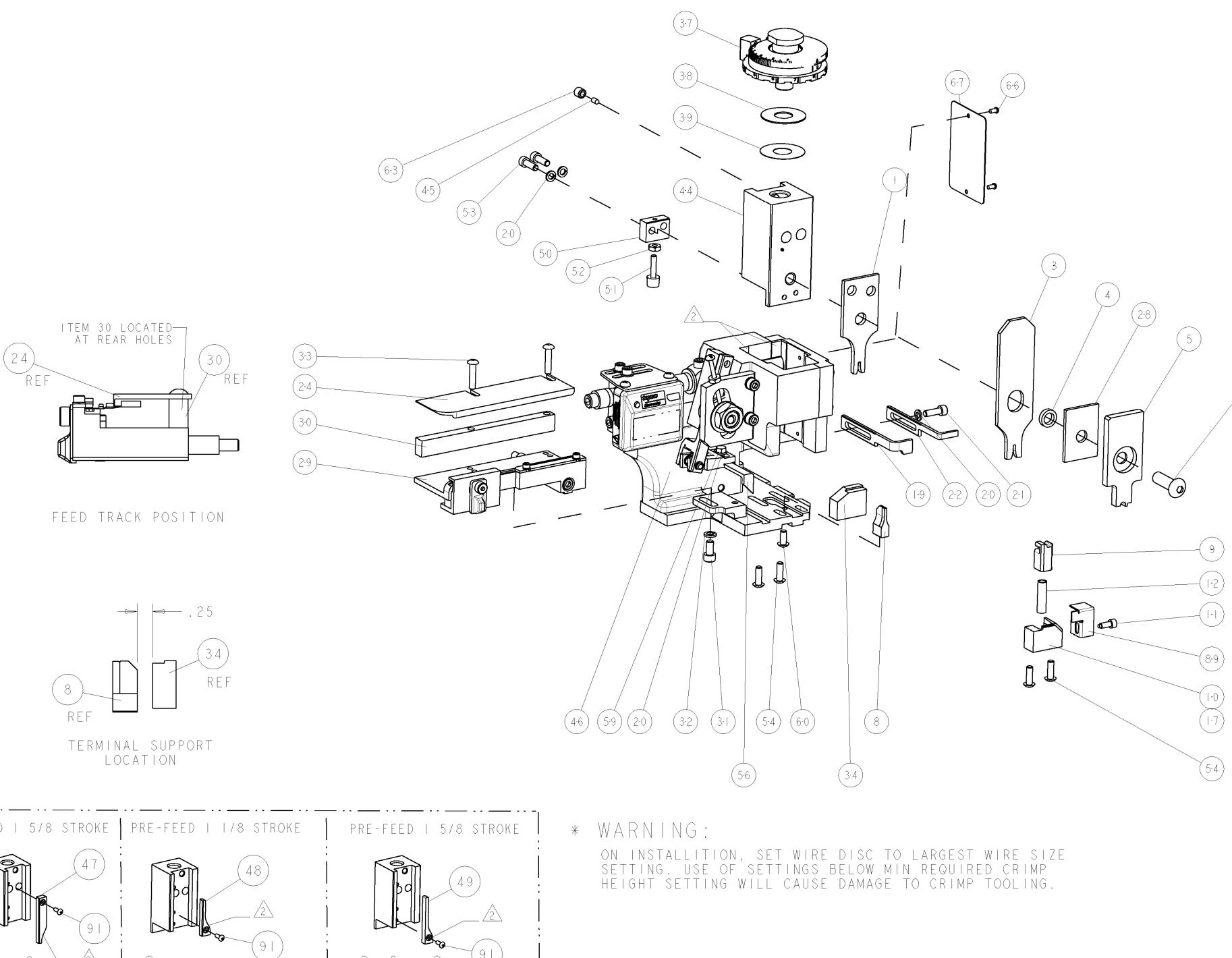
 RECOMMENDED SPARE PARTS

2 GREASE LIGHTLY

 3 GUARD MUST BE IN PLACE WHEN OPERATING  
APPLICATOR IN A BENCH MACHINE

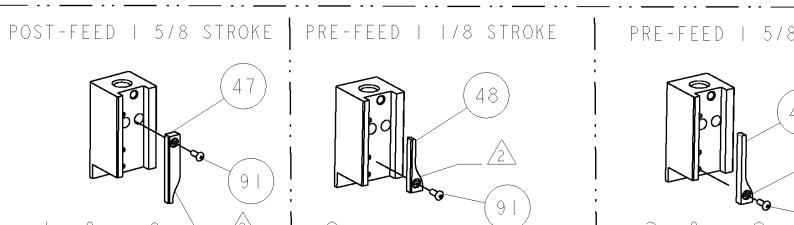


TERMINAL NAME: FEMALE TERMINAL 0.22/0.35mm2					
-	1333964	AMP TERMINAL - AMP CRIMP SPECS			
-	1393367				
-	1438299	REF SETTING	CRIMP HEIGHT		WIRE SIZE
-	-	A9	.045±.002 [1.14±0.05mm]		20 AWG
-	-	B6	.041±.002 [1.04±0.05mm]		0.35mm2
-	-	C6	.036±.002 [ .91±0.05mm]		0.25mm2
-	-	C8	.035±.002 [ .89±0.05mm]		0.22mm2
-	-	CRIMP	SIZE		TYPE
-	-		.055 [1.40mm]		
-	-	WIRE	.055 [1.40mm]		F
-	-	INSUL	.070 [1.78mm]		O
WIRE STRIP LENGTH		TERM APPL SPEC	FEED	APPL INSTRUCTIONS	SET UP GAGE
.173		114-13060	.315	408-8040	458637-



\* WARNING:

ON INSTALLATION, SET WIRE DISC TO LARGEST WIRE SIZE  
SETTING. USE OF SETTINGS BELOW MIN REQUIRED CRIMP  
HEIGHT SETTING WILL CAUSE DAMAGE TO CRIMP TOOLING.



AMP 4805 REV 31MAR2000  
Pro/ENGINEER DRAWING

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THIS DRAWING IS A CONTROLLED DOCUMENT FOR USE IN THE MANUFACTURE OF THIS PRODUCT. IT IS SUBJECT TO CHANGE AND THE CONTROLLING ENGINEERING ORGANIZATION SHOULD BE CONTACTED FOR THE LATEST INFORMATION.		OWN: R.O.WILSON 05MAY2006	tyco Electronics	Tyco Electronics Harrisburg, PA 17105-3608
DIMENSIONS		TOLERANCES UNLESS OTHERWISE SPECIFIED:	CHR: R.O.WILSON 05MAY2006	NAME: SIDE FEED HDM APPLICATOR WITH FINE ADJUST
INCHES		APV: R.O.WILSON 09MAY2006		
		PRODUCT SPEC	-	
0 PLC 1 PLC 2 PLC 4 PLC ANGLES		APPLICATION SPEC	-	
MATERIAL		FINISH	WEIGHT	RESTRICTED
		-	-	-
		CUSTOMER DRAWING		
		SCALE 3:5		OF 1 REV A

CUSTOMER VIEWABLE ASSEMBLY

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