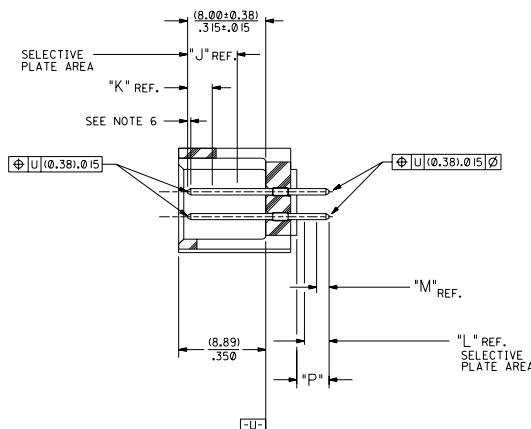
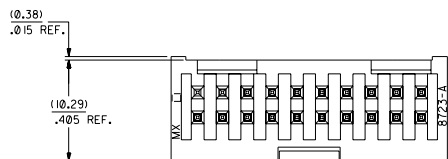


RECOMMENDED P.C. BOARD HOLE LAYOUT



SECTION J-J



CKT.	DIM. "A"	DIM. "B"	8723		DIM. "E"					
			DIM. "C"	DIM. "D"						
06	(1.68) -0.66	(8.43) -3.32	(2.00) -2.00	(1.68) -0.66						
08	(1.68) -0.66	(10.97) -4.32	(7.62) -3.00	(1.68) -0.66						
10	(1.68) -0.66	(13.51) -5.32	(10.16) -4.00	(4.22) -1.66						
12	(1.68) -0.66	(16.05) -6.32	(12.70) -5.00	(4.22) -1.66						
14	(1.68) -0.66	(18.59) -7.32	(15.24) -6.00	(6.76) -2.66						
16	(1.68) -0.66	(21.13) -8.32	(17.78) -7.00	(6.76) -2.66						
18	(1.68) -0.66	(23.67) -9.32	(20.32) -8.00	(9.30) -3.66						
20	(1.68) -0.66	(26.21) -10.32	(22.86) -9.00	(1.68) -0.66	(19.46) -7.66					
22	(1.68) -0.66	(28.75) -1.132	(25.40) -1.000	(1.68) -0.66	(22.00) -0.866					
24	(1.68) -0.66	(31.29) -2.132	(27.94) -1.100	(1.68) -0.66	(24.54) -0.966					
26	(1.68) -0.66	(33.83) -3.132	(30.48) -2.200	(1.68) -0.66	(27.08) -1.066					
28	(1.68) -0.66	(36.37) -4.132	(33.02) -3.300	(1.68) -0.66	(29.62) -1.166					
30	(1.68) -0.66	(38.91) -5.132	(35.56) -4.400	(1.68) -0.66	(32.16) -1.266					
32	(1.68) -0.66	(41.45) -6.132	(38.10) -5.500	(1.68) -0.66	(34.70) -1.366					
34	(1.68) -0.66	(43.99) -7.132	(40.64) -6.600	(1.68) -0.66	(37.24) -1.466					
36	(1.68) -0.66	(46.53) -8.132	(43.18) -7.700	(1.68) -0.66	(39.78) -1.566					
38	(1.68) -0.66	(49.07) -9.132	(45.72) -8.800	(1.68) -0.66	(42.32) -1.666					
40	(1.68) -0.66	(51.61) -10.132	(48.26) -9.900	(1.68) -0.66	(44.86) -1.766					
42	(1.68) -0.66	(54.15) -11.132	(50.80) -10.900	(1.68) -0.66	(47.40) -1.866					
44	(1.68) -0.66	(56.69) -12.132	(53.34) -12.100	(1.68) -0.66	(49.94) -1.966					
46	(1.68) -0.66	(59.23) -13.132	(55.88) -13.200	(1.68) -0.66	(52.48) -2.066					
48	(1.68) -0.66	(61.77) -14.132	(58.42) -14.300	(1.68) -0.66	(55.02) -2.166					
50	(1.68) -0.66	(64.31) -15.132	(60.96) -15.400	(1.68) -0.66	(57.56) -2.266					
52	(1.68) -0.66	(66.85) -16.132	(63.50) -16.500	(1.68) -0.66	(60.10) -2.366					
54	(1.68) -0.66	(69.39) -17.132	(66.04) -17.600	(1.68) -0.66	(62.64) -2.466					
56	(1.68) -0.66	(71.93) -18.132	(68.58) -18.700	(1.68) -0.66	(65.18) -2.566					
58	(1.68) -0.66	(74.47) -19.132	(71.12) -19.800	(1.68) -0.66	(67.72) -2.666					
60	(1.68) -0.66	(77.01) -20.132	(73.66) -20.900	(1.68) -0.66	(70.26) -2.766					
62	(1.68) -0.66	(79.55) -21.132	(76.20) -22.000	(1.68) -0.66	(72.80) -2.866					
64	(1.68) -0.66	(82.09) -22.132	(78.74) -23.100	(1.68) -0.66	(75.34) -2.966					
66	(1.68) -0.66	(84.63) -23.132	(81.28) -24.200	(1.68) -0.66	(77.88) -3.066					
68	(1.68) -0.66	(87.17) -24.132	(83.82) -25.300	(1.68) -0.66	(80.42) -3.166					
70	(1.68) -0.66	(89.71) -25.132	(86.36) -26.400	(1.68) -0.66	(82.96) -3.266					
72	(1.68) -0.66	(92.25) -26.132	(88.90) -27.500	(1.68) -0.66	(85.50) -3.366					
U									ADD -3003 OPT 525300-2508 DMORGAN 04/05/20	
T									LEAD FREE UP300470 RLWHITE 04/04/20	
S									ADD -0882 OPTION EON 1-07-04-193 DMORGAN 04/01/2	

MATERIAL:

SHROUDED WAFER: GLASS FILLED POLYESTER, 94V-0; COLOR: BLACK.
PINS: PHOSPHOR BRONZE,
SEE SHEET 2 FOR FINISHES.

ASSEMBLY STYLE "A" AND "B"

DIMENSIONS SHOWN METRIC INCH		MFG. STA. REV. LTR. REVISIONS	
$\nabla = 0$		REVISE ONLY ON CAD SYSTEM	
DIMENSIONS SHOWN METRIC INCH DIMENSIONS SHOWN METRIC INCH DIMENSIONS SHOWN METRIC INCH		TITLE SALES ASSEMBLY	
1. NAME 2. NAME 3. NAME 4. NAME		WAFER - STRAIGHT MT. FULLY SHROUDED .100 GRID-FOOTED FULLY SHROUDED WITH .066 END PINS MOLEX INCORPORATED U.S.A.	
DRAW THE PART AS APPLICABLE BUT OMIT REEFER WITHIN DIMENSIONS		SHEET NO. 1 OF 7 DATE 92/07/17	
PART NO. 06932		DRG. NO. 82A-8732-	
DATE 92/07/17		CHECK 578234K1	
APPR. BY SCALE 4 : 1		NOT DRAWING CONSULTANT (THIS IS NOT NECESSARY) WAFER AND SHOULD NOT BE USED WITHOUT WRITTEN PERMISSION	
DRG. NO. 82A-8732-		DATE 92/07/17	

- NOTES:

- 1- 20 CIRCUIT SIZE SHOWN FOR ILLUSTRATION PURPOSES.
- 2- PIN PUSHOUT FORCE:(117.9 N)/4 LBS.
- 3- PINS MUST MEET SOLDERABILITY SPEC. MIL-STD-202 METHOD 208B.
- 4- WINDOW NOT AVAILABLE ON 6 AND 8 CIRCUIT SIZE.
- 5- FOR CHARTED DIMENSIONS AND ASSEMBLY NOS NOT SHOWN ON THIS SHEET - SEE SHEET 2.
- 6- ROW TO ROW PIN HEIGHT VARIATION MUST NOT EXCEED (0.131/.005 IN.
- 7- PRODUCT CONFORMS TO PS-8723.

