RoHS COMPLIANT

HALOGEN

FREE GREEN



# Fully Integrated Proximity and Ambient Light Sensor with Infrared Emitter, I<sup>2</sup>C Interface, and Interrupt Function



## **DESCRIPTION**

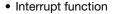
The VCNL4010 is a fully integrated proximity and ambient light sensor. Fully integrated means that the infrared emitter is included in the package. It has 16 bit resolution. It includes a signal processing IC and features standard I<sup>2</sup>C communication interface. It features an interrupt function.

#### **APPLICATIONS**

- Proximity sensor for mobile devices (e.g. smart phones, touch phones, PDA, GPS) for touch screen locking, power saving, etc.
- Integrated ambient light function for display/keypad contrast control and dimming of mobile devices
- Proximity/optical switch for consumer, computing and industrial devices and displays
- Dimming control for consumer, computing and industrial displays

## **FEATURES**

- · Package type: surface mount
- Dimensions (L x W x H in mm): 3.95 x 3.95 x 0.75
- Integrated modules: infrared emitter (IRED), ambient light sensor (ALS-PD), proximity sensor (PD), and signal conditioning IC



- Supply voltage range V<sub>DD</sub>: 2.5 V to 3.6 V
- Supply voltage range IR anode: 2.5 V to 5 V
- Communication via I2C interface
- I<sup>2</sup>C Bus H-level range: 1.7 V to 5 V
- Floor life: 168 h, MSL 3, acc. J-STD-020
- Low stand by current consumption: 1.5 μA
- Material categorization: for definitions of compliance please see <a href="https://www.vishav.com/doc?99912"><u>www.vishav.com/doc?99912</u></a>

#### PROXIMITY FUNCTION

- Built-in infrared emitter and photo-pin-diode for proximity function
- 16 bit effective resolution for proximity detection range ensures excellent cross talk immunity
- Programmable LED drive current from 10 mA to 200 mA in 10 mA steps
- Excellent ambient light suppression by modulating the infrared signal
- · Proximity distance up to 200 mm

#### AMBIENT LIGHT FUNCTION

- Built-in ambient light photo-pin-diode with close-tohuman-eye sensitivity
- 16 bit dynamic range from 0.25 lx to 16 klx
- 100 Hz and 120 Hz flicker noise rejection

PRODUC	PRODUCT SUMMARY											
PART NUMBER	OPERATING RANGE (mm)	OPERATING VOLTAGE RANGE (V)	I <sup>2</sup> C BUS VOLTAGE RANGE (V)	LED PULSE CURRENT <sup>(1)</sup> (mA)	AMBIENT LIGHT RANGE (lx)	AMBIENT LIGHT RESOLUTION (lx)	OUTPUT CODE	ADC RESOLUTION PROXIMITY / AMBIENT LIGHT				
VCNL4010	1 to 200	2.5 to 3.6	1.7 to 5	10 to 200	0.25 to 16 383	0.25	16 bit, I <sup>2</sup> C	16 bit / 16 bit				

#### Note

(1) Adjustable through I<sup>2</sup>C interface



ORDERING INFORMATION									
ORDERING CODE	PACKAGING	VOLUME (1)	REMARKS						
VCNL4010-GS08	Tape and reel	MOQ: 1800 pcs	3.95 mm x 3.95 mm x 0.75 mm						
VCNL4010-GS18	rape and reei	MOQ: 7000 pcs	3.95 Hill X 3.95 Hill X 0.75 Hill						
Sensor starter kit (2)	-	MOQ: 1 pc	-						

#### Notes

Please visit <a href="https://www.vishay.com/moreinfo/vcnldemokit/">www.vishay.com/moreinfo/vcnldemokit/</a> for more information.

Contact any catalog distributor or a local Vishay sales representative to purchase the sensor starter kit and contact sensorstechsupport@vishay.com to receive an add-on sensor board.

<b>ABSOLUTE MAXIMUM RATINGS</b> (T <sub>amb</sub> = 25 °C, unless otherwise specified)										
PARAMETER	TEST CONDITION	SYMBOL	MIN.	MAX.	UNIT					
Supply voltage		$V_{DD}$	-0.3	5.5	V					
Operation temperature range		T <sub>amb</sub>	-25	+85	°C					
Storage temperature range		T <sub>stg</sub>	-40	+85	°C					
Total power dissipation	T <sub>amb</sub> ≤ 25 °C	P <sub>tot</sub>		50	mW					
Junction temperature		Tj		100	°C					

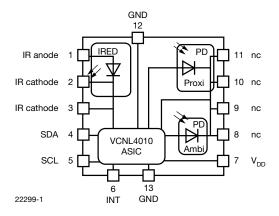
PARAMETER	TEST CONDITION	SYMBOL	MIN.	TYP.	MAX.	UNIT
Supply voltage V <sub>DD</sub>			2.5		3.6	V
Supply voltage IR anode			2.5		5	V
I <sup>2</sup> C Bus H-level range			1.7		5	V
INT H-level range			1.7		5	V
INT low voltage	3 mA sink current				0.4	V
Current consumption	Standby current, no IRED-operation			1.5	2	μΑ
Current consumption	2 measurements per second, IRED current 20 mA			5		μΑ
	250 measurements per second, IRED current 20 mA			520		μА
proximity mode incl. IRED (averaged)	2 measurements per second, IRED current 200 mA			35		μA
	250 measurements per second, IRED current 200 mA			4.0		mA
	2 measurements per second averaging = 1			2.5		μА
Current consumption ambient	8 measurements per second averaging = 1			10		μA
light mode	2 measurements per second averaging = 64			160		μΑ
	8 measurements per second averaging = 64			640		μΑ
Ambient light resolution	Digital resolution (LSB count )			0.25		lx
Ambient light output	E <sub>V</sub> = 100 lx averaging = 64			400		counts
I <sup>2</sup> C clock rate range		f <sub>SCL</sub>			3400	kHz

<sup>(1)</sup> MOQ: minimum order quantity

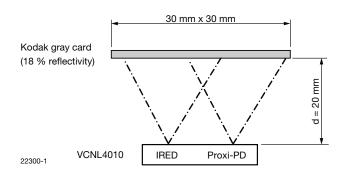
<sup>(2)</sup> A sensor starter kit is available, along with an add-on demo board for each of the sensors.



# **CIRCUIT BLOCK DIAGRAM**



# **TEST CIRCUIT**



#### Note

nc must not be electrically connected
 Pads 8 to 11 are only considered as solder pads

# **BASIC CHARACTERISTICS** (T<sub>amb</sub> = 25 °C, unless otherwise specified)

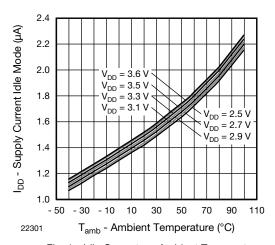


Fig. 1 - Idle Current vs. Ambient Temperature

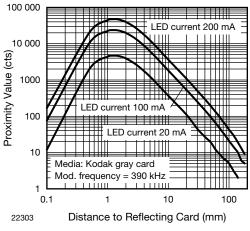
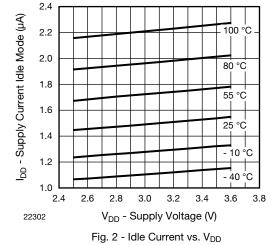


Fig. 3 - Proximity Value vs. Distance



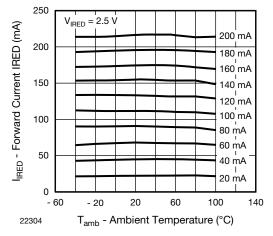


Fig. 4 - Forward Current vs. Temperature

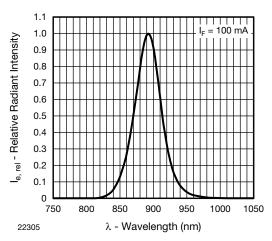


Fig. 5 - Relative Radiant Intensity vs. Wavelength

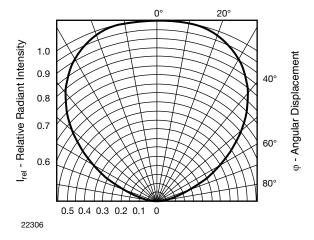


Fig. 6 - Relative Radiant Intensity vs. Angular Displacement

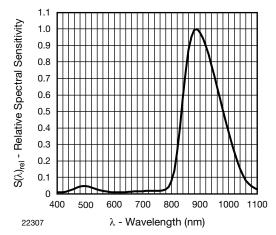


Fig. 7 - Relative Spectral Sensitivity vs. Wavelength (Proximity Sensor)

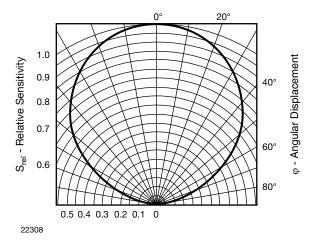


Fig. 8 - Relative Radiant Sensitivity vs. Angular Displacement (Proximity Sensor)

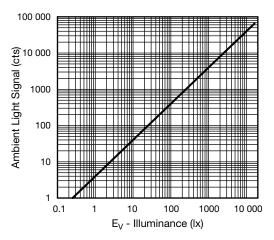


Fig. 9 - Ambient Light Value vs. Illuminance

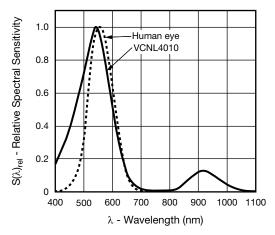


Fig. 10 - Relative Spectral Sensitivity vs. Wavelength (Ambient Light Sensor)



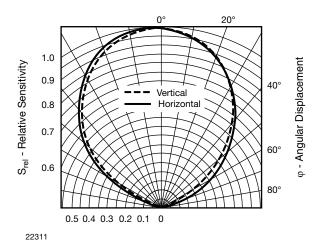


Fig. 11 - Relative Radiant Sensitivity vs. Angular Displacement (Ambient Light Sensor)

#### **APPLICATION INFORMATION**

VCNL4010 is a cost effective solution of proximity and ambient light sensor with I<sup>2</sup>C bus interface. The standard serial digital interface is easy to access "Proximity Signal" and "Light Intensity" without complex calculation and programming by external controller. Beside the digital output also a flexible programmable interrupt pin is available.

# 1. Application Circuit

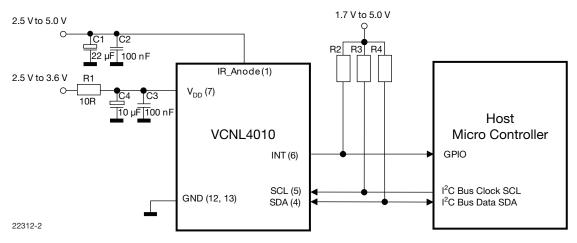


Fig. 12 - Application Circuit (x) = Pin Number

#### Notes

- The interrupt pin is an open drain output. The needed pull-up resistor may be connected to the same supply voltage as the application controller and the pull-up resistors at SDA/SCL. Proposed value R2 should be >1 kΩ, e.g. 10 kΩ to 100 kΩ. Proposed value for R3 and R4, e.g. 2.2 kΩ to 4.7 kΩ, depend also on the I²C bus speed.
   For detailed description about set-up and use of the interrupt as well as more application related information see AN: "Designing VCNL3020 into an Application".
- IR\_Cathode needs no external connection. The needed connection to the driver is done internally.

#### 2. I<sup>2</sup>C Interface

The VCNL4010 contains seventeen 8 bit registers for operation control, parameter setup and result buffering. All registers are accessible via I<sup>2</sup>C communication. Figure 13 shows the basic I<sup>2</sup>C communication with VCNL4010.

The built in I<sup>2</sup>C interface is compatible with all I<sup>2</sup>C modes (standard, fast and high speed).

 $I^2C$  H-level range = 1.7 V to 5 V.

Please refer to the I<sup>2</sup>C specification from NXP for details.

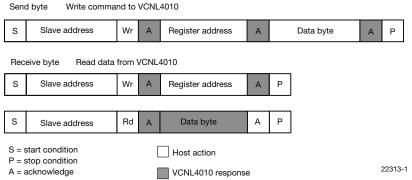


Fig. 13 - Send Byte/Receive Byte Protocol

#### **Device Address**

The VCNL4010 has a fix slave address for the host programming and accessing selection. The predefined 7 bit  $I^2C$  bus address is set to 0010 011 = 13h. The least significant bit (LSB) defines read or write mode. Accordingly the bus address is set to 0010 011x = 26h for write, 27h for read.

## Register Addresses

VCNL4010 has seventeen user accessible 8 bit registers. The register addresses are 80h (register #0) to 90h (register #16).

#### **REGISTER FUNCTIONS**

## Register #0 Command Register

Register address = 80h

The register #0 is for starting ambient light or proximity measurements. This register contains 2 flag bits for data ready indication.

TABLE 1 -	COMMAND	REGISTER #0							
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0		
config_lock	als_data_rdy	prox_data_rdy	als_od	prox_od	als_en	prox_en	selftimed_en		
			Desci	ription					
confi	g_lock	Read only bit. V	alue = 1						
als_data_rdy  Read only bit. Value = 1 when ambient light measurement data is available in the result registers. This will be reset when one of the corresponding result registers (reg #5, reg #6) is read.							registers. This bi		
prox_data_rdy  Read only bit. Value = 1 when proximity measurement data is available in the result registers. This be reset when one of the corresponding result registers (reg #7, reg #8) is read.						isters. This bit wi			
als	_od	R/W bit. Starts a single on-demand measurement for ambient light. If averaging is enabled, starts a sequence of readings and stores the averaged result. Result is available at the end of conversion for reading in the registers #5(HB) and #6(LB).							
pro	x_od			nd measurement for read		rs #7(HB) and #8(	LB).		
als	_en	R/W bit. Enables periodic als measurement							
pro	x_en	R/W bit. Enable	s periodic proxim	ity measurement					
selftin	ned_en	R/W bit. Enables state machine and LP oscillator for self timed measurements; no measurement is performed until the corresponding bit is set							

## Note

• With setting bit 3 and bit 4 at the same write command, a simultaneously measurement of ambient light and proximity is done. Beside als\_en and/or prox\_en first selftimed\_en needs to be set. On-demand measurement modes are disabled if selftimed\_en bit is set. For the selftimed\_en mode changes in reading rates (reg #4 and reg #2) can be made only when b0 (selftimed\_en bit) = 0. For the als\_od mode changes to the reg #4 can be made only when b4 (als\_od bit) = 0; this is to avoid synchronization problems and undefined states between the clock domains. In effect this means that it is only reasonable to change rates while no selftimed conversion is ongoing.



# Register #1 Product ID Revision Register

Register address = 81h. This register contains information about product ID and product revision.

Register data value of current revision = 21h.

TABLE 2 - PRODUCT ID REVISION REGISTER #1										
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3 Bit 2 Bit 1 Bit 0						
	Produ	uct ID		Revision ID						
			Descr	ription						
Prod	Product ID Read only bits. Value = 2									
Revision ID Read only bits. Value = 1										

## **Register #2 Rate of Proximity Measurement**

Register address = 82h.

ABLE 3 - PROXIMITY RATE REGISTER #2											
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0				
		n/a		Rate of Proximity Measurement (no. of measurements per second)							
			Desc	ription							
Proxir	nity rate		easurements/s asurements/s surements/s surements/s	AULT)							

#### Note

• If self\_timed measurement is running, any new value written in this register will not be taken over until the mode is actualy cycled.

## Register #3 LED Current Setting for Proximity Mode

Register address = 83h. This register is to set the LED current value for proximity measurement.

The value is adjustable in steps of 10 mA from 0 mA to 200 mA.

This register also contains information about the used device fuse program ID.

TABLE 4 -	TABLE 4 - IR LED CURRENT REGISTER #3										
Bit 7	Bit 6	Bit 5 Bit 4 Bit 3 Bit 2 Bit 1 Bit 0									
Fuse p	Fuse prog ID IR LED current value										
Description											
Fuse p	Fuse prog ID Read only bits. Information about fuse program revision used for initial setup/calibration of the device.										
R/W bits. IR LED current = Value (dec.) x 10 mA.  Valid Range = 0 to 20d. e.g. 0 = 0 mA , 1 = 10 mA,, 20 = 200 mA (2 = 20 mA = DEFAULT)  LED Current is limited to 200 mA for values higher as 20d.							AULT)				



# **Register #4 Ambient Light Parameter Register**

Register address = 84h.

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0		
Cont. conv. mode		als_rate		Auto offset compensation	Averaging function (number of measurements per run)				
			Desc	ription					
Cont. conve	ersion mode	Enable = 1; Dis	R/W bit. Continuous conversion mode.  Enable = 1; Disable = 0 = DEFAULT  This function can be used for performing faster ambient light measurements. Please refer to the application information chapter 3.3 for details about this function.						
R/W bits. Ambient light measurement rate  000 - 1 samples/s  001 - 2 samples/s = DEFAULT  010 - 3 samples/s  011 - 4 samples/s  100 - 5 samples/s  101 - 6 samples/s  110 - 8 samples/s  111 - 10 samples/s									
Auto offset o	compensation	Enable = 1 = D In order to cor there is a built With active au	R/W bit. Automatic offset compensation.  Enable = 1 = DEFAULT; Disable = 0  In order to compensate a technology, package or temperature related drift of the ambient light values there is a built in automatic offset compensation function.  With active auto offset compensation the offset value is measured before each ambient light measurement and subtracted automatically from actual reading.						
Averagin	g function	R/W bits. Averaging function.  Bit values sets the number of single conversions done during one measurement cycle. Result is the average value of all conversions.  Number of conversions = 2 <sup>decimal_value</sup> e.g. 0 = 1 conv., 1 = 2 conv, 2 = 4 conv.,7 = 128 conv.  DEFAULT = 32 conv. (bit 2 to bit 0: 101)							

#### Note

• If self\_timed measurement is running, any new value written in this register will not be taken over until the mode is actualy cycled.

# Register #5 and #6 Ambient Light Result Register

Register address = 85h and 86h. These registers are the result registers for ambient light measurement readings.

The result is a 16 bit value. The high byte is stored in register #5 and the low byte in register #6.

TABLE 6 - AMBIENT LIGHT RESULT REGISTER #5									
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0		
Description									
	Read only bits. High byte (15:8) of ambient light measurement result								

TABLE 7 - AMBIENT LIGHT RESULT REGISTER #6										
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0			
	Description									
Read only bits. Low byte (7:0) of ambient light measurement result										



# Register #7 and #8 Proximity Measurement Result Register

Register address = 87h and 88h. These registers are the result registers for proximity measurement readings.

The result is a 16 bit value. The high byte is stored in register #7 and the low byte in register #8.

TABLE 8 - PROXIMITY RESULT REGISTER #7										
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0			
	Description									
		Read only bits	. High byte (15:8)	of proximity meas	urement result					

TABLE 9 - PROXIMITY RESULT REGISTER #8									
Bit 7	Bit 7         Bit 6         Bit 5         Bit 4         Bit 3         Bit 2         Bit 1         Bit 0								
Description									
	Read only bits. Low byte (7:0) of proximity measurement result								

## **Register #9 Interrupt Control Register**

Register address = 89h.

Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0	
Int count exceed		n/a	INT_PROX_ ready_EN	INT_ALS_ ready_EN	INT_THRES_EN	INT_THRE SEL		
			Desci	ription				
R/W bits. These bits contain threshold  000 - 1 count = DEFAULT  001 - 2 count  010 - 4 count  011 - 8 count  100 -16 count  101 - 32 count  110 - 64 count  111 - 128 count			DEFAULT	number of consec	utive measureme	nts needed above/	below the	
INT_PROX	X_ready_EN	R/W bit. Enable	R/W bit. Enables interrupt generation at proximity data ready					
INT_ALS	_ ready_EN	R/W bit. Enable	R/W bit. Enables interrupt generation at ambient data ready					
INT_TH	HRES_EN	R/W bit. Enable	R/W bit. Enables interrupt generation when high or low threshold is exceeded					
INT_TH	RES_SEL	R/W bit. If 0: thresholds are applied to proximity measurements If 1: thresholds are applied to als measurements						



# Register #10 and #11 Low Threshold

Register address = 8Ah and 8Bh. These registers contain the low threshold value. The value is a 16 bit word. The high byte is stored in register #10 and the low byte in register #11.

TABLE 11 - LOW THRESHOLD REGISTER #10									
Bit 7	Bit 7         Bit 6         Bit 5         Bit 4         Bit 3         Bit 2         Bit 1         Bit 0								
Description									
R/W bits. High byte (15:8) of low threshold value									

TABLE 12 - LOW THRESHOLD REGISTER #11									
Bit 7	Bit 7         Bit 6         Bit 5         Bit 4         Bit 3         Bit 2         Bit 1         Bit 0								
Description									
R/W bits. Low byte (7:0) of low threshold value									

## Register #12 and #13 High Threshold

Register address = 8Ch and 8Dh. These registers contain the high threshold value. The value is a 16 bit word. The high byte is stored in register #12 and the low byte in register #13.

TABLE 13 - HIGH THRESHOLD REGISTER #12									
Bit 7	Bit 7         Bit 6         Bit 5         Bit 4         Bit 3         Bit 2         Bit 1         Bit 0								
Description									
R/W bits. High byte (15:8) of high threshold value									

TABLE 14 - HIGH THRESHOLD REGISTER #13									
Bit 7	Bit 7         Bit 6         Bit 5         Bit 4         Bit 3         Bit 2         Bit 1         Bit 0								
Description									
R/W bits. Low byte (7:0) of high threshold value									

# Register #14 Interrupt Status Register

Register address = 8Eh. This register contains information about the interrupt status for either proximity or ALS function and indicates if high or low going threshold exceeded.

TABLE 15 - INTERRUPT STATUS REGISTER #14									
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0		
	n/a int_prox_ready int_als_ready int_th_low int_th_h								
	Description								
int_prox	int_prox_ready R/W bit. Indicates a generated in			terrupt for proximi	ty				
int_als	int_als_ready R/W bit. Indicates a generated in								
int_th	int_th_low R/W bit. Indicates a low threshold								
int_th_hi R/W bit. Indicates a high threshold exceed									

#### Note

 Once an interrupt is generated the corresponding status bit goes to 1 and stays there unless it is cleared by writing a 1 in the corresponding bit. The int pad will be pulled down while at least one of the status bit is 1.

## Register #15 Proximity Modulator Timing Adjustment

Register address = 8Fh.

ABLE 16	ABLE 16 - PROXIMITY MODULATOR TIMING ADJUSTMENT #15									
Bit 7	Bit 6	Bit 5	Bit 4	Bit 3	Bit 2	Bit 1	Bit 0			
N	Nodulation delay tir	ne	Proximity	frequency	M	odulation dead tir	ne			
			Descr	ription						
Modulation delay time  R/W bits. Setting a delay time between IR LED signal and IR input signal evaluation.  This function is for compensation of delays from IR LED and IR photo diode. Also in respect possibility for setting different proximity signal frequency. Correct adjustment is optimizing me signal level. ( DEFAULT = 0)										
Proximity	R/W bits. Settin			test signal freque ng a square IR sig	ency nal as measureme	ent signal. Four dif	ferent values are			
R/W bits. Setting a dead time in evaluation of IR signal at the slopes of the IR signal. ( DEFAI This function is for reducing of possible disturbance effects.  This function is reducing signal level and should be used carefully.						DEFAULT = 1)				

#### Note

 The settings for best performance will be provided by Vishay. With first samples this is evaluated to: delay time = 0; dead time = 1 and prox. frequency = 0. With that register#15 should be programmed with 1 (= default value).

## Register #16 Ambient IR Light Level Register

Register address = 90h.

This register is not intended to be used by customer.

# 3. IMPORTANT APPLICATION HINTS AND EXAMPLES

#### 3.1 Receiver standby mode

In standby mode the receiver has the lowest current consumption of about 1.5  $\mu$ A. In this mode only the I<sup>2</sup>C interface is active. This is always valid, when there are no measurement demands for proximity and ambient light executed. Also the current sink for the IR-LED is inactive, so there is no need for changing register #3 (IR LED current).

# 3.2 Data Read

In order to get a certain register value, the register has to be addressed without data like shown in the following scheme. After this register addressing, the data from the addressed register is written after a subsequent read command.

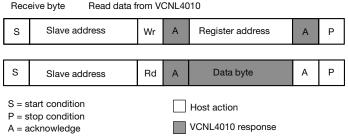


Fig. 14 - Send Byte/Receive Byte Protocol

The stop condition between these write and read sequences is not mandatory. It works also with a repeated start condition.

#### Note

For reading out 2 (or more) subsequent registers like the result registers, it is not necessary to address each of the registers separately. After
one read command the internal register counter is increased automatically and any subsequent read command is accessing the next
register.



Example: read register "Ambient Light Result Register" #5 and #6:

Addressing:command: 26h, 85h (VCNL4010\_I2C\_Bus\_Write\_Adr., Ambient Light Result Register #5 [85])

Read register #5:command: 27h, data (VCNL4010\_I<sup>2</sup>C\_Bus\_Read\_Adr., {High Byte Data of Ambient Light Result register #5 [85])}

Read register #6:command: 27h, data (VCNL4010\_I<sup>2</sup>C\_Bus\_Read\_Adr., {Low Byte Data of Ambient Light Result register #6 [86])}

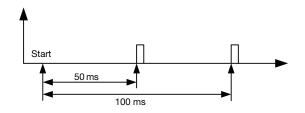
#### 3.3 Continuous Conversion Mode in Ambient Light Measurement

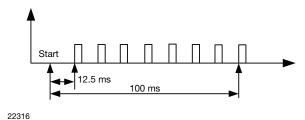
In the following is a detail description of the function "continuous conversion" (bit 7 of register #4)

#### Standard mode (bit 7 of reg #4 = 0):

In standard mode the ambient light measurement is done during a fixed time frame of 100 ms. The single measurement itself takes actually only appr. 300 µs.

The following figures show examples of this measurement timing in standard mode using averaging function 2 and 8 as examples for illustration (possible values up to 128).





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Fig. 15 - Ambient Light Measurement with Averaging = 2; Final Measurement Result = Average of these 2 Measurements

Fig. 16 - Ambient Light Measurement with Averaging = 8; Final Measurement Result = Average of these 8 Measurements

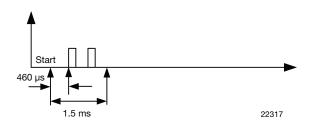
#### Note

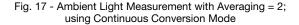
• ≥ Independent of setting of averaging the result is available only after 100 ms.

# Continuous conversion mode (bit 7 of register #4 = 1):

In continuous conversion mode the single measurements are done directly subsequent after each other.

See following examples in figure 17 and 18





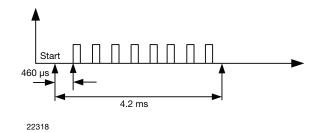
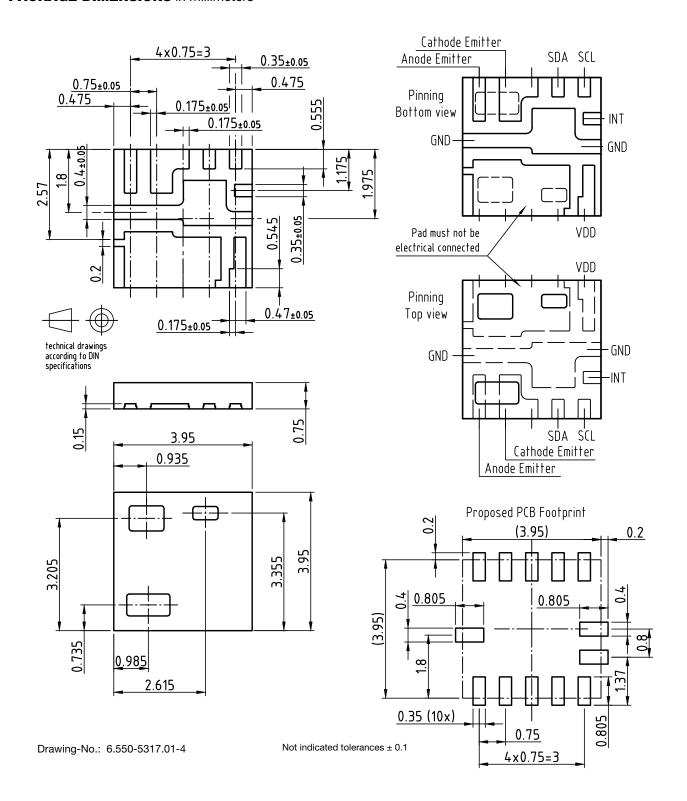


Fig. 18 - Ambient Light Measurement with Averaging = 8; using Continuous Conversion Mode

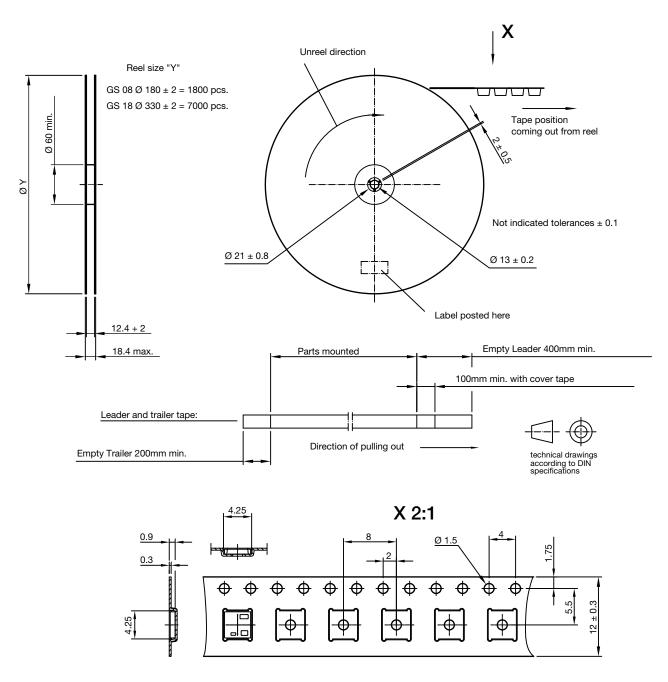


# **PACKAGE DIMENSIONS** in millimeters





# TAPE AND REEL DIMENSIONS in millimeters



Drawing-No.: 9.800-5103.01-4

## **SOLDER PROFILE**

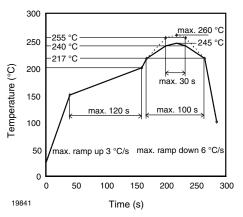


Fig. 19 - Lead (Pb)-free Reflow Solder Profile acc. J-STD-020

# **DRYPACK**

Devices are packed in moisture barrier bags (MBB) to prevent the products from moisture absorption during transportation and storage. Each bag contains a desiccant.

## **FLOOR LIFE**

Floor life (time between soldering and removing from MBB) must not exceed the time indicated on MBB label:

Floor life: 168 h

Conditions:  $T_{amb}$  < 30 °C, RH < 60 %

Moisture sensitivity level 3, according to J-STD-020

#### **DRYING**

In case of moisture absorption devices should be baked before soldering. Conditions see J-STD-020 or label. Devices taped on reel dry using recommended conditions 192 h at 40  $^{\circ}$ C (+ 5  $^{\circ}$ C), RH < 5 %.



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