

2.5 Slim Battery

1. PURPOSE 目的

Define the packaging specifiction and packaging method of 2.5 Slim Battery.

订定 2.5 Slim Battery 产品之包装规格及包装方式。

2. APPLICABLE PRODUCT 适用范围

Product Part No.	Description
1717405-1	PLUG ASSY 2.5mm PITCH BATTERY CONNECTOR
1717317-1	RECEPTACLE ASSY HIGH CURRENT BATTERY CONNECTOR
1717316-1	PLUG ASSY HIGH CURRENT BATTERY CONNECTOR

3. PACKAGING MATERIAL 包装材料

Package	Part No.	Description	Size	Usage		
				1717405-1	1717317-1	1717316-1
INNER	1533132-1	PS TRAY	295X182X16.6	7/240	-	-
	1533131-1	PS TRAY	295X182X18.9	-	6/200	-
	1533130-1	PS TRAY	295X182X21.6	-	-	5/128
MIDDLE	9-912064-2	INNER BOX TYPE-2	302x195x103	1/240	1/200	1/128
	9-912064-3	URETHANE CUSHION	280x170x5	3/240	3/200	3/128
	623853-1	TAPE	25w	4.0MR/240	4.0MR/200	4.0MR/128
	1-623124-0	desiccant	10g	2/240	2/200	2/128
	995250-7	PE BAG	407x457	1/240	1/200	1/128
	623865-4	INNER LABEL	95x76	1/240	1/200	1/128
OUTER	2-912011-9	CARTON C-5-3/4	397x313x220	1/960	1/800	1/512
	912065-2	AIR CAP #37 C-5	1100x390x4	1/960	1/800	1/512
	623865-1	OUTER LABEL	102x102	1/960	1/800	1/512

	Inner	Middle	Outer
LABEL	-	623865-4	623865-1
SEALING	-	Tape	Tape

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4. PACKAGING QUANTITY 包装数量

	Inner	Middle	Outer
1717405-1	40 pcs/tray	40X6=240 pcs/inner box	960 pcs/carton
1717317-1	40 pcs/tray	40X5=200 pcs/inner box	800 pcs/carton
1717316-1	32 pcs/tray	32X4=128 pcs/inner box	512 pcs/carton

5. PACKING METHOD 包装方法

5.1. Load products all oriented same way into tray.

将产品放入TRAY中。

5.2. Place another tray onto previous tray with products and ensure the two trays are justification completely.

盖上另一个装满产品的TRAY, 保证上下两个TRAY完全对齐。

5.3. Stack trays with contacts one by one, then put an empty tray & wrap the trays with tape.

将装好产品的TRAY 堆成一叠, 最后在上面放一个空 TRAY, 然后用拉伸膜固定。

注: 如下图1所示在长方向缠两道拉伸膜(623853-1), 每道各缠3圈。

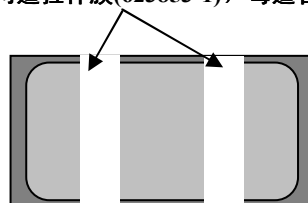


图 1

5.4. Place one stack into the polybag and place two bags of desiccant(1-623124-0) on top of tray & heat-seal it.

将包好的一叠TRAY放入袋子中并在TRAY的上面放二包干燥剂(1-623124-0), 然后热封其袋口。

5.5. Set up an inner box.

折叠好一个内盒。

5.6. Place one piece of foam on bottom of inner box, and ensure under edge of tray don't pin cushion.

在内盒的底部放一块海绵, 保证 TRAY 的下部边缘不压住海绵。

5.7. Place one bag of trays with full of connectors into the inner box place 2 cushion on top of tray.

将一袋装满产品的TRAY放入内盒中, 并在TRAY的上面放2块海绵。

5.8. Close cover of the inner box, place tape on the middle of three sides.

合上盖子, 并在内盒三边的中间(除连接边外)各贴上一条大胶带。

5.9. Place an inner label on the middle of cover of box.

在盒盖的中间贴上内标签。

5. PACKING METHOD 包装方法

5.10. Set up a carton and secure bottom flaps with tape.

折叠好一个外箱，并用胶带封好箱底。

5.11. Spread air cap and put into the box, air cap facing down.

展开气泡垫并将其放入箱中，气泡面朝下。

5.12. Put 4 inner boxes full of products into the carton and muffle 4 inner boxes with air cap.

再将4个装满产品的内盒放入外箱中，并用气泡将四个内盒裹住。

5.13. Seal the box with tape. And place product identification label in "product id" marked on box.

用胶带封箱，在箱外印有“PRODUCT ID”标识处贴上外标签。