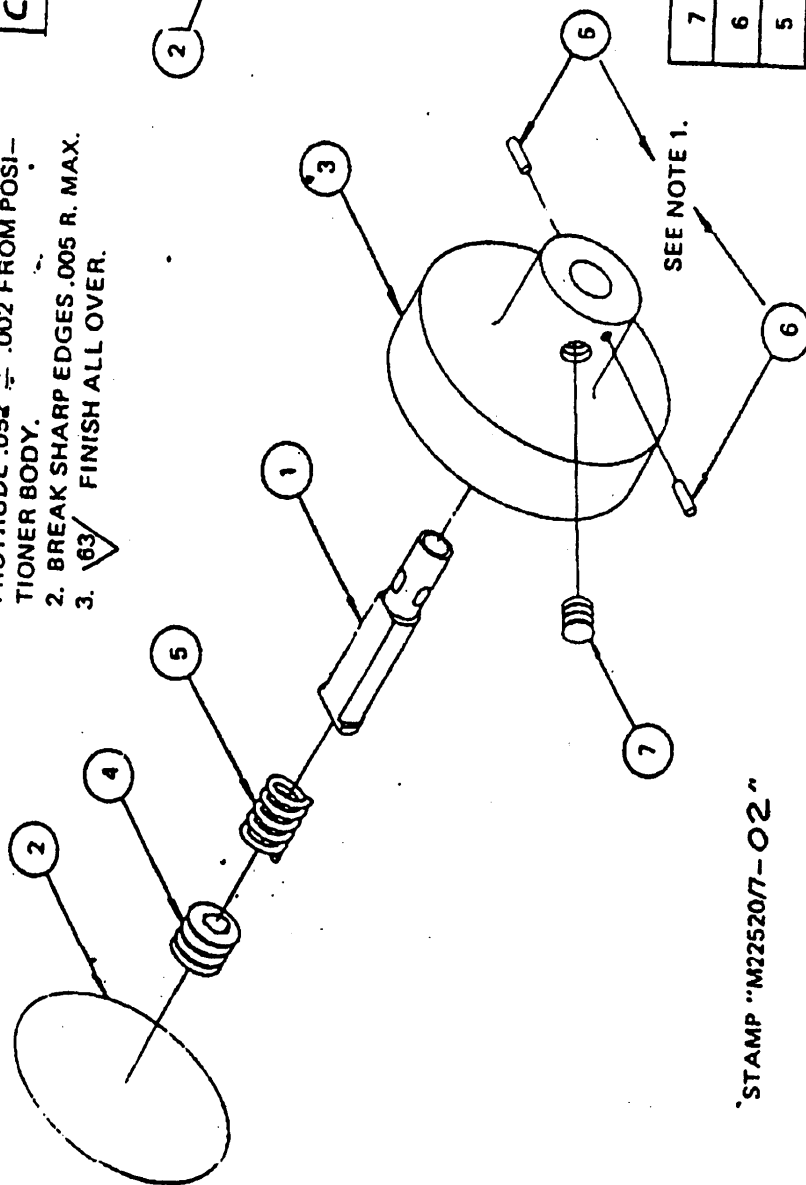


NOTES:

1. WHEN ASSEMBLED, PINS SHOULD PROTRUDE $.052 \pm .002$ FROM POSITIONER BODY.
2. BREAK SHARP EDGES $.005$ R. MAX.
3. $\sqrt{63}$ FINISH ALL OVER.



"STAMP "M225207-02"

USE WITH CONTACTS WIRE SIZE 20 WIRE BARREL				
MS 3192 & 93				
MS 24254 & 55				
WIRE	20	22	24	26
SEL.	6	5	4	3
M39029/4, 15, 11, 12				
MB3723/33 & 134,				
NAS 1662 & 63				

844
DIA

.844 DIA

ITEM	PART NO.	REQ'D	DESCRIPTION
7	1-1176	1	6-32 X 3/32 FL PT. SET SCR
6	6-1048	2	.043 DIA X .129 PIN
5	8-1036	1	SPRING
4	1-1015	1	1/4-28 X 1/8 JAM SCREW
3	MH750-136DS-6	1	BODY (GREEN)
2	86-15-DP	1	DATAPLATE
1	MH750-439	1	INSERT

MATERIAL		CHECKED		DATE	BY	DATE	APPD.
HEAT TREAT		APPROVED		DATE	BY	DATE	APPD.
FINISH PLATING		TOLERANCE		UNLESS OTHERWISE SPECIFIED			
		FRACTIONS: 1/32 Angles: 1/2					
		Diameters:					
		Holes: .010					
		Holes: .005					
		REMOVE BURRS & BRIN					
		SHARP EDGES: .005					
		SHARP EDGES: .005					

DMC DANIELS MANUFACTURING CORP. ORLANDO FLORIDA "SCIMITERS"		TITLE		POSITIONER (M225207-02)	
SCALE		A		SUPERSEDES	
DATE		8-15-64		REV	
PART NO		86-15		REV	

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