

## Relay Output Blocks

G70D

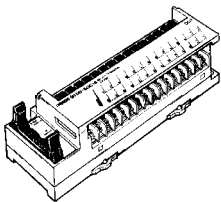
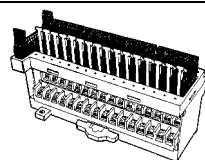
Compact, 16-Point Output Blocks  
Save Space in Control Panels

- Compact standard version or quick-to-service vertical models
- Power MOSFET or relays installed
- Built-in diode absorbs coil surge
- All have operation indicators
- Terminal blocks accept M3.5 fork-type crimp terminals
- Expansion terminal block for vertical models allows power line connections
- Mounts to DIN rail track or with screws
- Dedicated cables for high-density PLC modules available (sold separately)



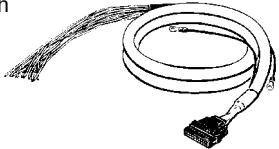
## Ordering Information

### ■ RELAY OUTPUT BLOCKS

| Appearance                                                                          | Output points                                         | Rated voltage | Output type                | Internal I/O circuit common | Part number              |
|-------------------------------------------------------------------------------------|-------------------------------------------------------|---------------|----------------------------|-----------------------------|--------------------------|
|  | 16 points (SPST-NO x 16) includes relay pulling tool. | 24 VDC        | Relay outputs              | NPN (+ common)              | <b>G70D-SOC16 DC24</b>   |
|                                                                                     |                                                       |               |                            | PNP (- common)              | <b>G70D-SOC16-1 DC24</b> |
|                                                                                     |                                                       |               | Power MOSFET relay outputs | NPN (+ common)              | <b>G70D-FOM16</b>        |
|                                                                                     |                                                       |               |                            | PNP (- common)              | <b>G70D-FOM16-1 DC24</b> |
|  | 16 points (SPST-NO x 16)                              | 24 VDC        | Relay outputs              | NPN (+ common)              | <b>G70D-VSOC16</b>       |
|                                                                                     |                                                       |               | Power MOSFET relay outputs | NPN (+ common)              | <b>G70D-VFOM16</b>       |

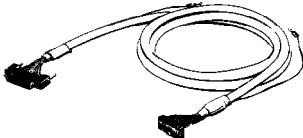
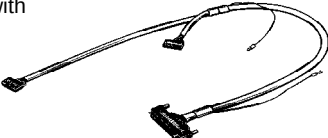
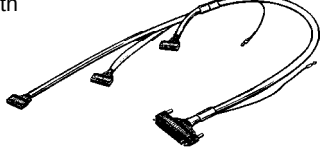
## ■ GENERAL-PURPOSE CONNECTING CABLES

The following cables can be connected to I/O boards and PLC modules from any manufacturer.

| Item                                                                                                                            | Length          | Part number |
|---------------------------------------------------------------------------------------------------------------------------------|-----------------|-------------|
| Connecting cable with crimp hook terminals<br> | 1 m (3.28 ft)   | G79-Y100C   |
|                                                                                                                                 | 1.5 m (4.92 ft) | G79-Y150C   |
|                                                                                                                                 | 2 m (6.56 ft)   | G79-Y200C   |
|                                                                                                                                 | 3 m (9.84 ft)   | G79-Y300C   |
|                                                                                                                                 | 5 m (16.40 ft)  | G79-Y500C   |
| Connecting cable with loose wires<br>          | 2 m (6.56 ft)   | G79-A200C   |
|                                                                                                                                 | 5 m (16.40 ft)  | G79-A500C   |

## ■ DEDICATED CONNECTING CABLES FOR OMRON PLC MODULES

The following cables are designed to connect directly to Omron PLC modules and have dedicated connectors for specific models.

| Item                                                                                                                                                           | Length                                             | Part number      |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------|------------------|
| Connecting cable with one connector for high-density I/O modules<br>          | 1 m (3.28 ft)                                      | G79-100C         |
|                                                                                                                                                                | 1.5 m (4.92 ft)                                    | G79-150C         |
|                                                                                                                                                                | 2 m (6.56 ft)                                      | G79-200C         |
|                                                                                                                                                                | 3 m (9.84 ft)                                      | G79-300C         |
|                                                                                                                                                                | 5 m (16.40 ft)                                     | G79-500C         |
| Connecting cable with two connectors for high-density I/O modules<br>        | 1 m (3.28 ft) + 0.75 m (2.46 ft)                   | G79-O100C-75     |
|                                                                                                                                                                | 2 m (6.56 ft) + 1.75 m (5.74 ft)                   | G79-O200C-175    |
|                                                                                                                                                                | 3 m (9.84 ft) + 2.75 m (9.02 ft)                   | G79-O300C-275    |
|                                                                                                                                                                | 5 m (16.40 ft) + 4.75 m (15.58 ft)                 | G79-O500C-475    |
| Connecting cable with three connectors for CS1 high-density I/O modules<br> | 1.5 m (4.92 ft) + 1.25 m (4.10 ft) + 1 m (3.28 ft) | G79-150C-125-100 |
|                                                                                                                                                                | 2 m (6.56 ft) + 1.75 m (5.74 ft) + 1.5 m (4.92 ft) | G79-200C-175-150 |
|                                                                                                                                                                | 3 m (9.84 ft) + 2.75 m (9.02 ft) + 2.5 m (8.20 ft) | G79-300C-275-250 |

## ■ ACCESSORIES

| Item                     | Applicable output blocks | Rated voltage                       | Part number     |
|--------------------------|--------------------------|-------------------------------------|-----------------|
| Shorting bar             | G70D-VSOC16, G70D-VFOM16 | —                                   | G6D-4-SB        |
| Expansion terminal block | G70D-VSOC16, G70D-VFOM16 | —                                   | G70D-ET         |
| Replacement relays       | G70D-VSOC16, G70D-SOC16  | 24 VDC; minimum load 10 mA at 5 VDC | G6D-1A DC24     |
|                          | G70D-VFOM16, G70D-FOM16  | 24 VDC                              | G3DZ-2R6PL DC24 |

# Specifications

## RATINGS

The following values apply to the G6D Relay mounted to the G70D and do not apply to the G6D Relay itself before it is mounted.

### Electromechanical Relay (G6D) Specifications

#### Coil Ratings

|                               |                           |
|-------------------------------|---------------------------|
| <b>Rated voltage</b>          | 24 VDC                    |
| <b>Rated current</b>          | 10.5 mA                   |
| <b>Coil resistance</b>        | 2,880 $\Omega$            |
| <b>Must operate voltage</b>   | 70% max. of rated voltage |
| <b>Release voltage</b>        | 10% min. of rated voltage |
| <b>Max. allowable voltage</b> | 130% of rated voltage     |
| <b>Power consumption</b>      | Approx. 200 mW            |

- Note: 1. The must operate voltage is 75% max. of the rated voltage if the Relay is mounted upside down.  
 2. Rated current and coil resistance were measured at a coil temperature of 23°C (73.4°F) with a tolerance of  $\pm 10\%$ .  
 3. Operating characteristics were measured at a coil temperature of 23°C (73.4°F).  
 4. The maximum allowable voltage is the maximum value of the allowable voltage range for the relay coil operating power supply. There is no continuous allowance.  
 5. The rated current includes the current consumption of the operation indicator.

#### Contact Ratings

|                                                            |                                                                                                                                                              |
|------------------------------------------------------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Load</b>                                                | Resistive load ( $\cos\phi = 1$ )                                                                                                                            |
| <b>Rated load</b>                                          | 3 A at 250 VAC, 3 A at 30 VDC                                                                                                                                |
| <b>Rated carry current</b>                                 | 5 A (See Note 1)                                                                                                                                             |
| <b>Max. switching voltage</b>                              | 250 VAC, 30 VDC                                                                                                                                              |
| <b>Max. switching current</b>                              | 5 A                                                                                                                                                          |
| <b>Max. switching capacity</b>                             | 1,250 VA, 150 W                                                                                                                                              |
| <b>Error rate (level p) (reference value) (see note 2)</b> | 5 VDC, 1 mA                                                                                                                                                  |
| <b>Life expectancy</b>                                     | Electrical: 100,000 operations min. (under and at the rated load at 1,800 operations/hr)<br>Mechanical: 20,000,000 operations min. (at 18,000 operations/hr) |

- Note: 1. This value is for when the maximum 8 points are ON.  
 2. This value is for a switching frequency of 120 times per minute.

### Power MOSFET Relay (G3DZ) Specifications

The following values apply to the G3DZ Relay mounted to the G70D and do not apply to the G3DZ Relay itself before it is mounted.

#### Input Ratings

|                          |                                                                     |
|--------------------------|---------------------------------------------------------------------|
| <b>Rated voltage</b>     | 24 VDC                                                              |
| <b>Operating voltage</b> | 19.2 to 28.8 VDC                                                    |
| <b>Voltage level</b>     | <b>Must operate</b> 19.2 VDC max.<br><b>Must release</b> 1 VDC min. |
| <b>Input impedance</b>   | 4 k $\Omega$ $\pm 20\%$                                             |
| <b>Rated current</b>     | 8.2 mA $\pm 20\%$                                                   |

Note: The rated current includes the current consumption of the operation indicator.

#### Output Ratings

|                       |                            |
|-----------------------|----------------------------|
| <b>Load voltage</b>   | 3 to 264 VAC, 3 to 125 VDC |
| <b>Load current</b>   | 100 $\mu$ A to 0.3 A       |
| <b>Inrush current</b> | 6 A (10 ms)                |

## ■ CHARACTERISTICS

| Part number                  |             | G70D-VSOC16/<br>G70D-SOC16 (-1)                                                                                                                                                                                                                                                                                          | G70D-SOC16(-1)                                              | G70D-VFOM16/<br>G70D-FOM16 (-1)                              | G70D-FOM16 (-1)                                             |
|------------------------------|-------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-------------------------------------------------------------|--------------------------------------------------------------|-------------------------------------------------------------|
| Output type                  |             | Relay outputs                                                                                                                                                                                                                                                                                                            |                                                             | Power MOSFET Relay outputs                                   |                                                             |
| Contact form                 |             | 16 points (SPST-NO x 16)                                                                                                                                                                                                                                                                                                 |                                                             |                                                              |                                                             |
| Contact mechanism            |             | Single                                                                                                                                                                                                                                                                                                                   |                                                             | —                                                            |                                                             |
| Contact resistance           |             | 100 mΩ max. measured at 1 A, 5 VDC                                                                                                                                                                                                                                                                                       |                                                             | —                                                            |                                                             |
| Insulation method            |             | —                                                                                                                                                                                                                                                                                                                        |                                                             | Photocoupler                                                 |                                                             |
| Must operate time            |             | 10 ms max. at 23°C (73.4°F) ambient temperature                                                                                                                                                                                                                                                                          |                                                             | 6 ms max.                                                    |                                                             |
| Release time                 |             | 10 ms max. at 23°C (73.4°F) ambient temperature                                                                                                                                                                                                                                                                          |                                                             | 10 ms max.                                                   |                                                             |
| Output ON-resistance         |             | —                                                                                                                                                                                                                                                                                                                        |                                                             | 2.4 Ω max.                                                   |                                                             |
| Leakage current at OFF-state |             | —                                                                                                                                                                                                                                                                                                                        |                                                             | 10 μA max. at 125 VDC                                        |                                                             |
| Max. switching frequency     |             | Mechanical: 18,000 operations/hr<br>Rated load: 1,800 operations/hr                                                                                                                                                                                                                                                      |                                                             | —                                                            |                                                             |
| Insulation resistance        |             | 100 MΩ min. (at 500 VDC)                                                                                                                                                                                                                                                                                                 |                                                             |                                                              |                                                             |
| Dielectric strength          |             | 2,000 VAC for 1 min between coil and contact                                                                                                                                                                                                                                                                             |                                                             | 2,000 VAC for 1 min between input and output terminals       |                                                             |
| Noise immunity               |             | Power input (normal mode): 600 V for 10 min with a pulse width of 100 ns/1 μs<br>Power input (common mode): 1.5 kV for 10 min with a pulse width of 100 ns/1 μs<br>Input cable (coiling): 1.5 kV for 10 min with a pulse width of 100 ns/1 μs<br>Unit body (coiling): 600 V for 10 min with a pulse width of 100 ns/1 μs |                                                             |                                                              |                                                             |
| Vibration resistance         | Destruction | 10 to 55 Hz, 1.0-mm double amplitude for 2 hrs each in X, Y, and Z directions                                                                                                                                                                                                                                            |                                                             |                                                              |                                                             |
|                              | Malfunction | 10 to 55 Hz, 0.75-mm double amplitude for 2 hrs each in X, Y, and Z directions                                                                                                                                                                                                                                           |                                                             |                                                              |                                                             |
| Shock resistance             | Destruction | 300 m/s <sup>2</sup>                                                                                                                                                                                                                                                                                                     |                                                             |                                                              |                                                             |
|                              | Malfunction | 100 m/s <sup>2</sup>                                                                                                                                                                                                                                                                                                     |                                                             |                                                              |                                                             |
| Operating voltage range      |             | 24 VDC +10%/-15%                                                                                                                                                                                                                                                                                                         |                                                             |                                                              |                                                             |
| Current consumption          |             | Approx. 170 mA at 24 VDC (See Note 2)                                                                                                                                                                                                                                                                                    | Approx 300 mA at 24 VDC (See Note 2)                        | Approx. 125 mA at 24 VDC (See Note 3)                        | Approx. 300 mA at 24 VDC (See Note 3)                       |
| Cable length                 |             | Between block and controller: 5 m max. (reference value for AWG28)<br>Between block and external device: Dependent on load                                                                                                                                                                                               |                                                             |                                                              |                                                             |
| LED color                    |             | Operation indicator: orange                                                                                                                                                                                                                                                                                              | Operation indicator: orange<br>Power supply: green          | Operation indicator: orange                                  | Operation indicator: orange<br>Power supply: green          |
| Coil surge absorber          |             | Diode (600 V, 1 A)                                                                                                                                                                                                                                                                                                       | Diode (400 V, 0.3 A)                                        | Diode (600 V, 1 A)                                           | Diode (400 V, 0.3 A)                                        |
| Ambient temperature          | Operating   | -25°C to 55°C (-13°F to 131°F) with no icing or condensation                                                                                                                                                                                                                                                             | 0°C to 55°C (32°F to 131°F) with no icing or condensation   | -25°C to 55°C (-13°F to 131°F) with no icing or condensation | 0°C to 55°C (32°F to 131°F) with no icing or condensation   |
|                              | Storage     | -25°C to 65°C (-13°F to 149°F) with no icing or condensation                                                                                                                                                                                                                                                             | -20°C to 65°C (-4°F to 149°F) with no icing or condensation | -25°C to 65°C (-13°F to 149°F) with no icing or condensation | -20°C to 65°C (-4°F to 149°F) with no icing or condensation |
| Ambient humidity             | Operating   | 45% to 85% RH                                                                                                                                                                                                                                                                                                            | 35% to 85% RH                                               | 45% to 85% RH                                                | 35% to 85% RH                                               |
| Mounting strength            |             | No damage when 49 N pull load was applied for 1 s in all directions (except for 9.8 N min. in direction of rail)                                                                                                                                                                                                         |                                                             |                                                              |                                                             |
| Terminal strength            |             | Tightening torque: 0.78 to 1.18 N • m<br>Pull strength: 49 N for 1 min                                                                                                                                                                                                                                                   |                                                             |                                                              |                                                             |
| Weight (See Note 4)          |             | Approx. 280 g                                                                                                                                                                                                                                                                                                            | Approx. 200 g                                               | Approx. 280 g                                                | Approx. 200 g                                               |

Note: 1. The above values are initial values.

2. Current consumption is when all points are ON and includes G6D Relay coil current but does not include any external load current.

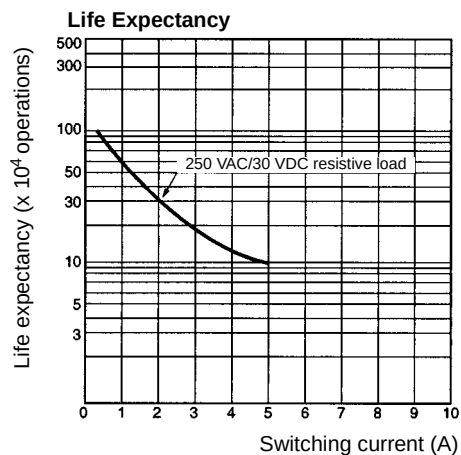
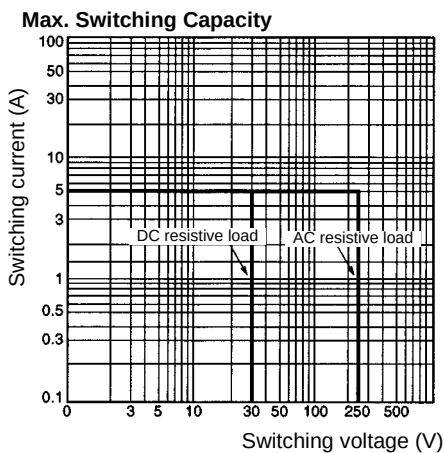
3. Current consumption is when all points are ON and includes G3DZ input current but does not include any external load current.

4. The Relay Output Block weighs approximately 315 g with the Expansion Terminal Block mounted.

# Engineering Data

## ■ RELAY OUTPUT MODELS

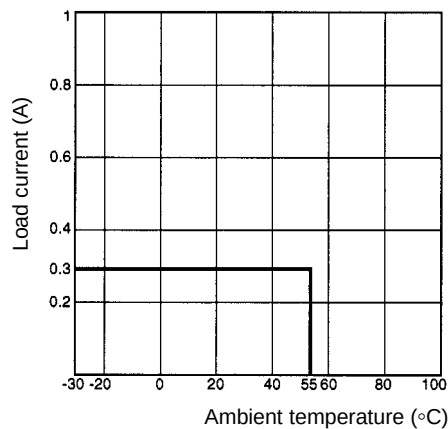
G70D-SOC16(-1)/G70D-VSOC16



## ■ POWER MOSFET OUTPUT MODELS

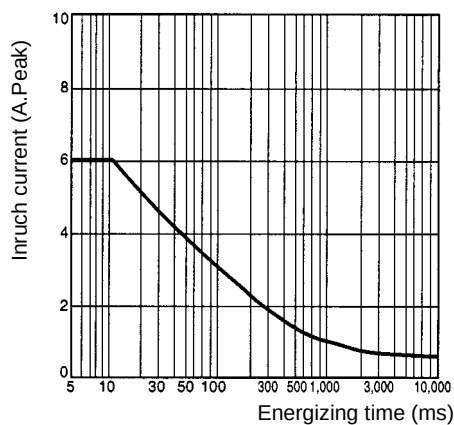
G70D-FOM16(-1)/G70D-VFOM16

**Load Current vs. Ambient Temperature Characteristics**



**Inrush Current Resistivity**

Non-repetitive (Keep the inrush current to half the rated value or less if it occurs repeatedly.)



# Operation

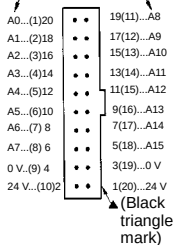
## INTERNAL CIRCUIT

### G70D-SOC16/G70D-FOM16

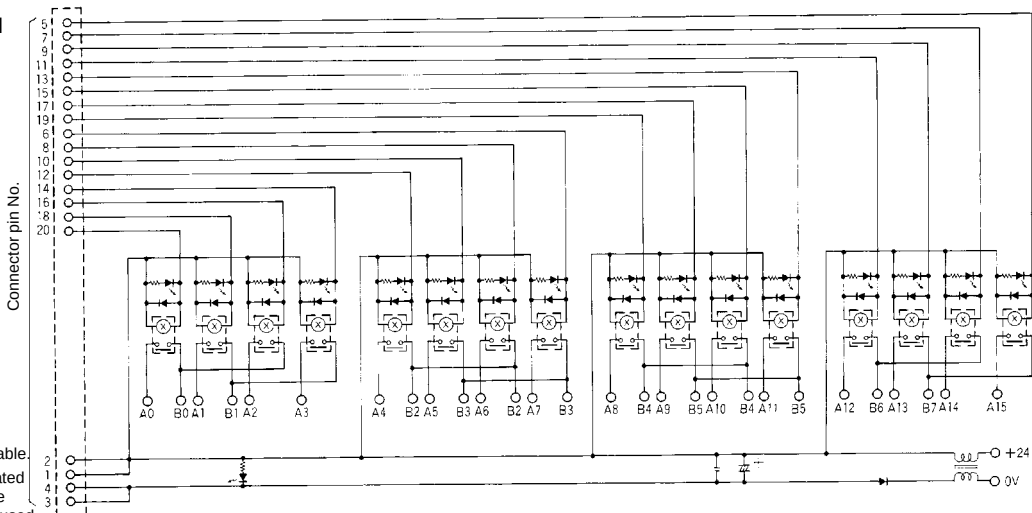
NPN-compatible output terminal (+ common output): A controller with an NPN transistor (- common output) can be connected.

#### Connector Terminal Arrangement (Top View)

I/O indications on Screw Terminals



Connector pin numbers in parentheses are for G79 Cable. The pin numbers are indicated for user's convenience. The black triangle mark can be used to determine orientation.



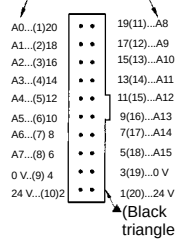
Note: Wiring shown above is for G6D Power Relays.

### G70D-SOC16-1/G70D-FOM16-1

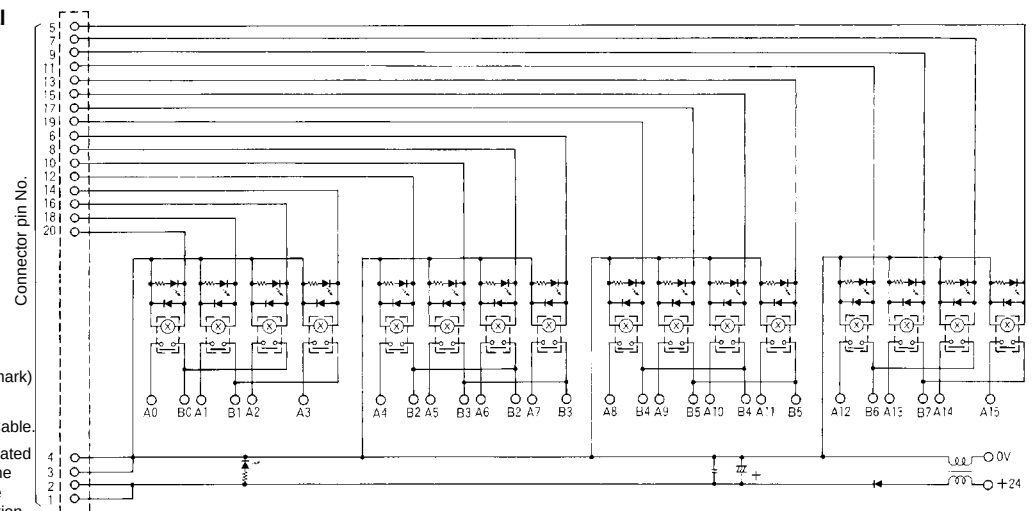
PNP-compatible output terminal (- common output): A controller with a PNP transistor (+ common output) can be connected.

#### Connector Terminal Arrangement (Top View)

I/O indications on Screw Terminals



Connector pin numbers in parentheses are for G79 Cable. The pin numbers are indicated for user's convenience. The black triangle mark can be used to determine orientation.

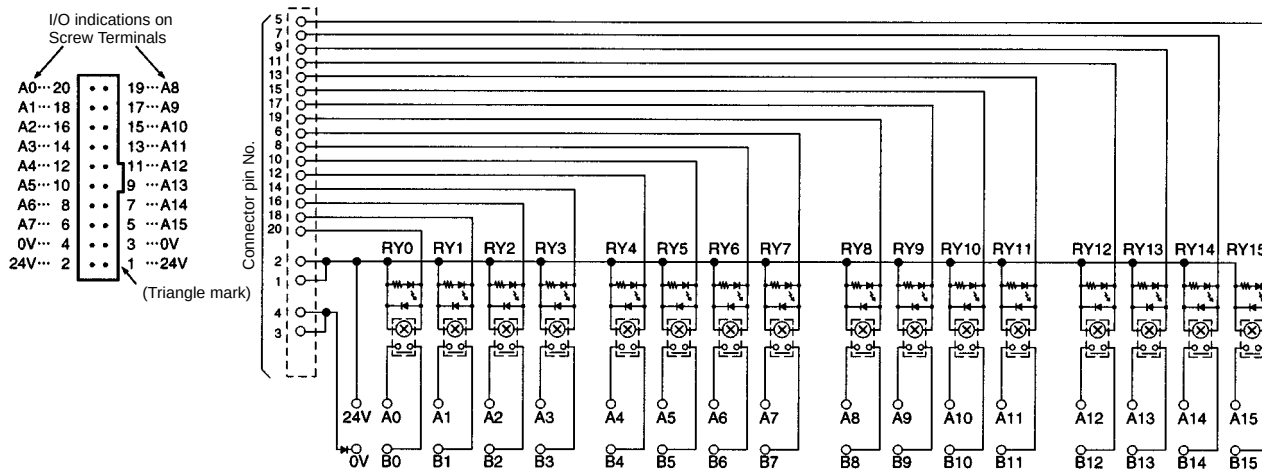


Note: Wiring shown above is for G6D Power Relays.

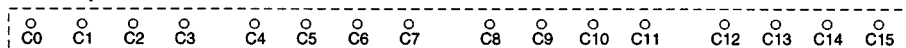
## G70D-VSOC16/G70D-VFOM16

NPN-compatible output terminal (+ common output): A controller with an NPN transistor (- common output) can be connected.

### Connector Terminal Arrangement (Top View)



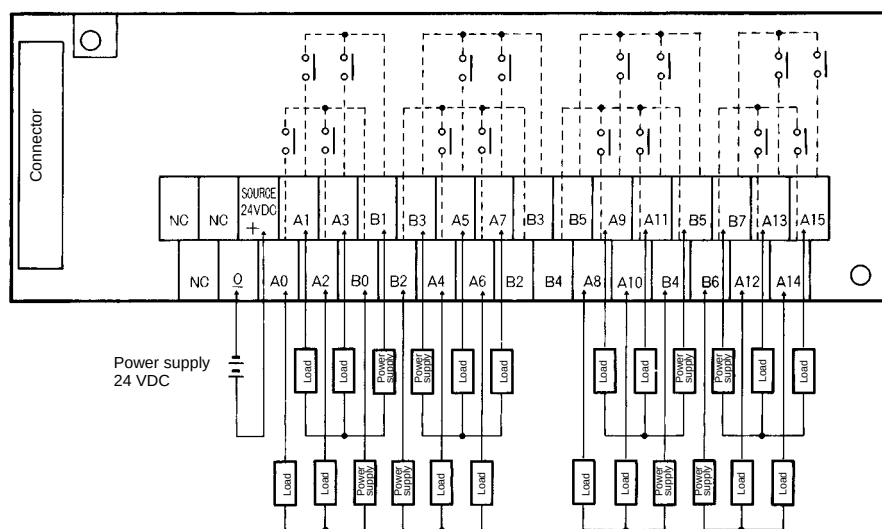
### With Expansion Terminal Block



- Note: 1. The terminal block shows the G70D-VSOC16, which operates with G6D relays mounted. The G70D-VFOM16 terminal block uses G3DZ power MOSFET relays in place of G6D relays.
2. Terminals C0 to C15 are electrically independent from each other.
3. When the terminal block and relay block are connected to each other, each electrical check terminal of the relay block is connected to the corresponding terminal of the terminal block.

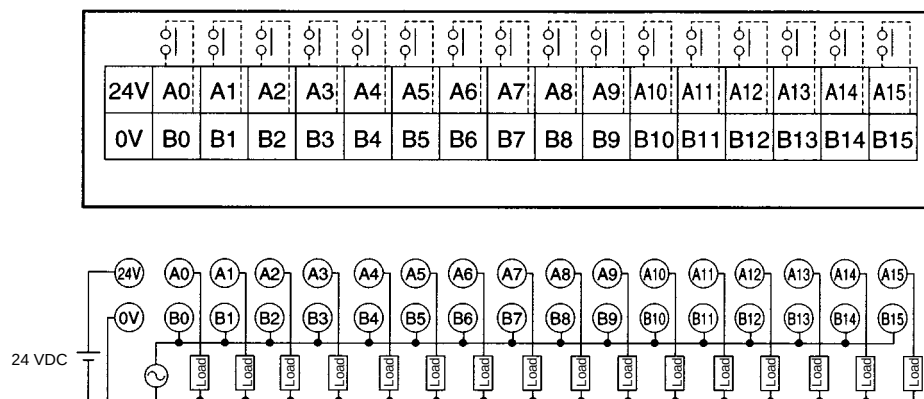
## ■ TERMINAL ARRANGEMENT AND LOAD CONNECTION EXAMPLES

### G70D-SOC16(-1)/G70D-FOM16(-1)

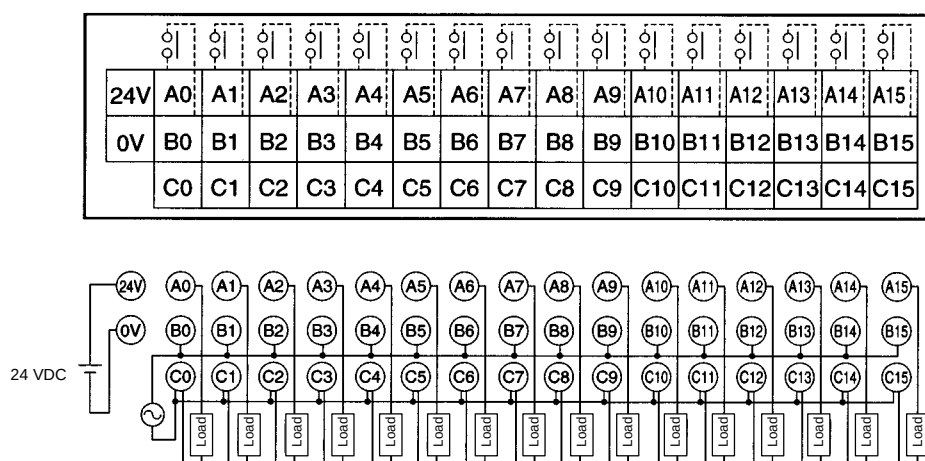


- Note: 1. Dotted lines show internal connections.
2. B2, B3, B4, and B5 are each found in two locations. Connect power to either of them.

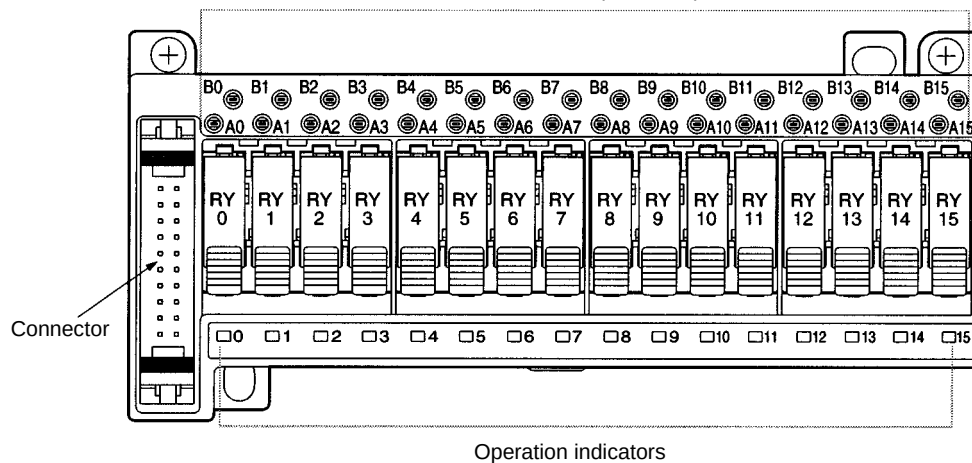
## G70D-VSOC16/VFOM16 Without Expansion Terminal Block



## G70D-VSOC16/VFOM16 With Expansion Terminal Block



Electrical check terminals (See Note)



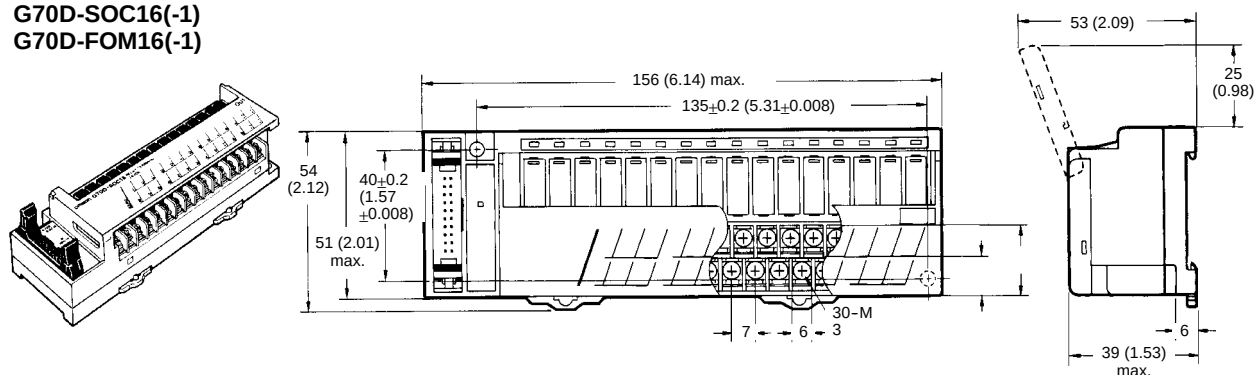
Note: When the terminal block and relay block are connected to each other, each electrical check terminal of the relay block is connected to the corresponding terminal of the terminal block.



# Dimensions

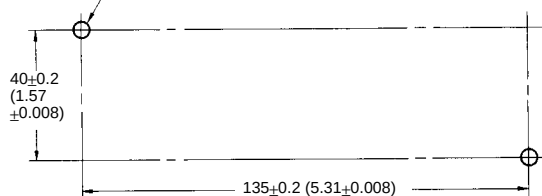
Unit: mm (inch)

## G70D-SOC16(-1) G70D-FOM16(-1)

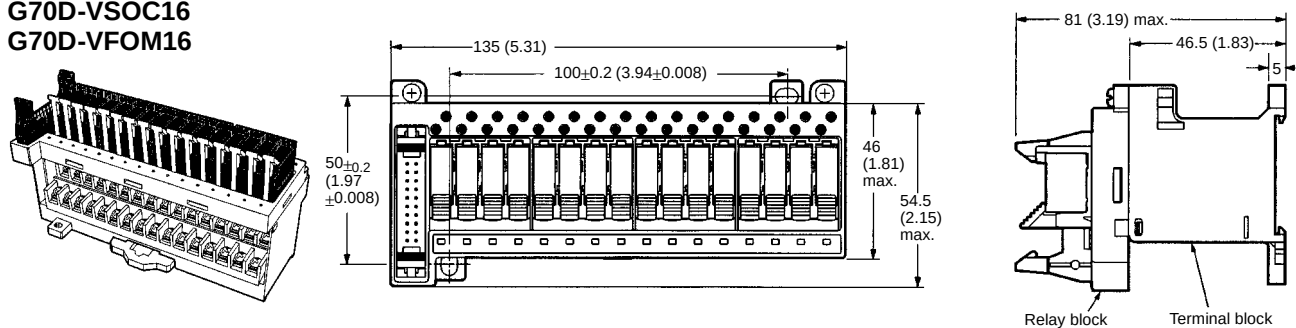


### Mounting Holes

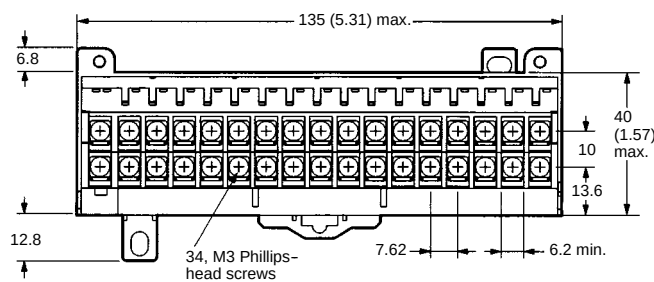
Two, 4.2 dia. or M4



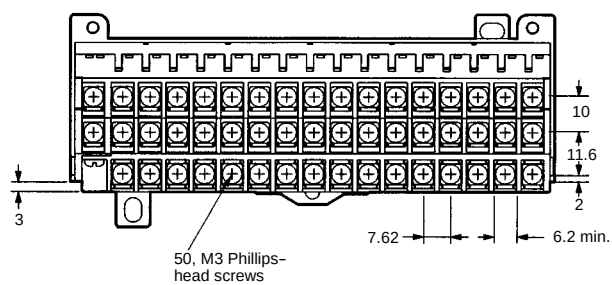
## G70D-VSOC16 G70D-VFOM16



### Terminal Block (without Expansion Terminal Block)

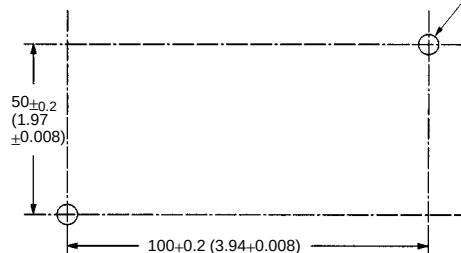


### Terminal Block (with Expansion Terminal Block)



### Mounting Holes

Two, 4.2 dia. or M4 holes

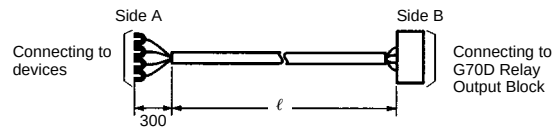
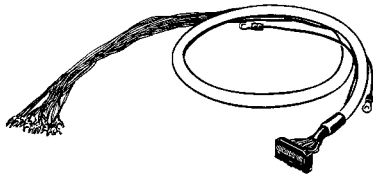


## ■ GENERAL-PURPOSE CONNECTING CABLES

Unit: mm (inch)

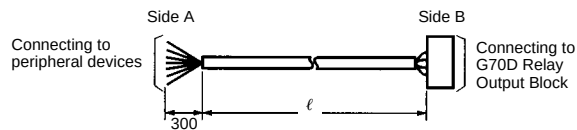
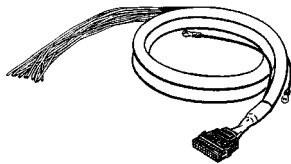
### G79-Y□C Cable with Crimp Terminals

Convenient for connecting screw terminals to Output Blocks



### G79-A□C Cable with Loose Wires

Device connection end provides loose wires.



| With loose wires and crimp terminals |             | With loose wires    |             |
|--------------------------------------|-------------|---------------------|-------------|
| Length (ℓ)                           | Part number | Length (ℓ)          | Part number |
| 1,000 mm (3.28 ft)                   | G79-Y100C   | 2,000 mm (6.56 ft)  | G79-A200C   |
| 1,500 mm (4.92 ft)                   | G79-Y150C   | 5,000 mm (16.40 ft) | G79-A500C   |
| 2,000 mm (6.56 ft)                   | G79-Y200C   |                     |             |
| 3,000 mm (9.84 ft)                   | G79-Y300C   |                     |             |
| 5,000 mm (16.40 ft)                  | G79-Y500C   |                     |             |

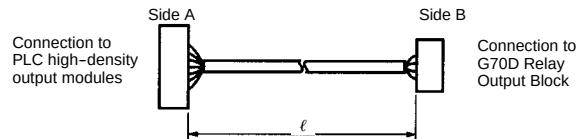
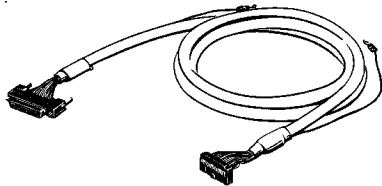
## ■ DEDICATED CONNECTING CABLES FOR OMRON PLC MODULES

### Guidelines

The number of I/O points used must correspond to the number of Output Blocks.

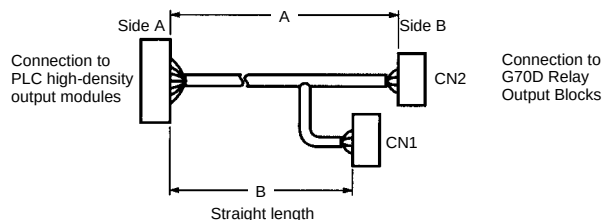
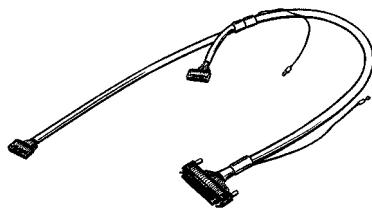
The number of I/O connectors used must correspond to the number of cables.

### G79-□C Cable with Connector (1:1)



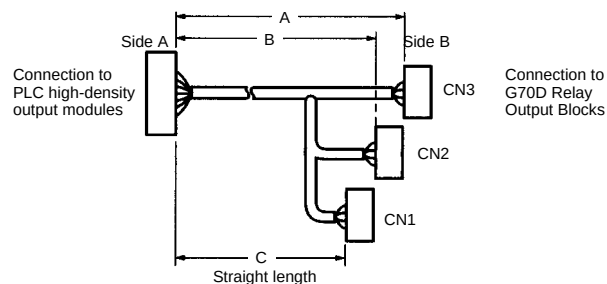
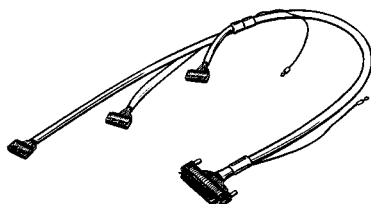
| Applicable Omron PLC High-density I/O Modules |                                | Connector Cable for Output Blocks |             |
|-----------------------------------------------|--------------------------------|-----------------------------------|-------------|
| Part number                                   | No. of output points           | Length (ℓ)                        | Part number |
| C200H-OD215                                   | 32 output points (2 cables)    | 1,000 mm                          | G79-100C    |
| C200H-MD215                                   | 16 inputs/16 outputs (1 cable) | 1,500 mm                          | G79-150C    |
| C500-OD415CN                                  | 32 output points (2 cables)    | 2,000 mm                          | G79-200C    |
| C500-MD211CN                                  | 16 inputs/16 outputs (1 cable) | 3,000 mm                          | G79-300C    |
|                                               |                                | 5,000 mm                          | G79-500C    |

## G79-O□C-□ Cable with Connector (1:2)



| Applicable Omron PLC High-density I/O Modules |                      | Connector Cable for Output Blocks |                     |               |
|-----------------------------------------------|----------------------|-----------------------------------|---------------------|---------------|
|                                               |                      | Length (ℓ)                        |                     | Part number   |
| Part number                                   | No. of output points | A                                 | B                   |               |
| C200H-OD218                                   | 32 points (1 cable)  | 1,000 mm (3.28 ft)                | 750 mm (2.46 ft)    | G79-O100C-75  |
| C200H-OD219                                   | 64 points (2 cables) | 1,500 mm (4.92 ft)                | 1,250 mm (4.10 ft)  | G79-O150C-125 |
| C500-OD213                                    | 64 points (2 cables) | 2,000 mm (6.56 ft)                | 1,750 mm (5.74 ft)  | G79-O200C-175 |
| CQM1-OD213                                    | 32 points (1 cable)  | 3,000 mm (9.84 ft)                | 2,750 mm (9.02 ft)  | G79-O300C-275 |
|                                               |                      | 5,000 mm (16.40 ft)               | 4,750 mm (15.58 ft) | G79-O500C-475 |

## G79-□C-□-□ Cable with Connector (1:3)



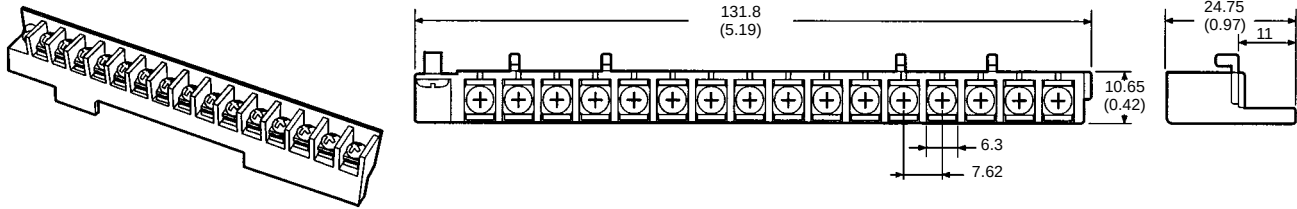
| Applicable Omron PLC High-density I/O Modules |                                | Connector Cable for Output Blocks |                    |                    |                  |
|-----------------------------------------------|--------------------------------|-----------------------------------|--------------------|--------------------|------------------|
|                                               |                                | Length (ℓ)                        |                    |                    | Part number      |
| Part number                                   | No. of output points           | A                                 | B                  | C                  |                  |
| CS1W-OD29□                                    | 96 points (2 cables)           | 1,500 mm (4.92 ft)                | 1,250 mm (4.10 ft) | 1,000 mm (3.28 ft) | G79-150C-125-100 |
| CS1W-MD29□                                    | 48 inputs/48 outputs (1 cable) | 2,000 mm (6.56 ft)                | 1,750 mm (5.74 ft) | 1,500 mm (4.92 ft) | G79-200C-175-150 |
|                                               |                                | 3,000 mm (9.84 ft)                | 2,750 mm (9.02 ft) | 2,500 mm (8.20 ft) | G79-300C-275-250 |

## ■ ACCESSORIES

Unit: mm (inch)

These accessories are for G70D-VSOC16 and G70D-VFOM16 Terminal Blocks.

### G70D-ET Expansion Terminal Block



### G6D-4-SB Short Bar



## Precautions

### ■ GENERAL PRECAUTIONS

The G70D is used only for outputs.

#### Electric Shock

It is extremely dangerous to connect or disconnect relays with the power turned on. Always turn off the power before wiring the Output Block or replacing the relays.

Do not connect or disconnect connectors with the power turned on; faulty operation may occur.

#### Wiring

Be sure to turn OFF the power when wiring the Output Block and do not touch the charged terminals of the Output Block, or an electric shock may result. Turn ON the power after the Output Block is wired and the relay block is mounted.

Apply specified voltages to the input terminals. Otherwise, the Output Block may malfunction, be damaged, or burn.

#### Relay Models

Do not connect the Output Block to any load exceeding the rated switching voltage or current of the Output Block. Otherwise, faulty insulation, contact weld, or faulty contact of the Relays, damage to the Relays may result or the Relays may malfunction or burn.

The life of a Relay varies with the switching condition. Test the Relays under the actual operating conditions before using the Relays within the permissible switching frequency. The use of deteriorated Relays may result in the faulty insulation of the Relays or cause the Relays to burn.

Do not use the Output Block in places with flammable gas. A fire or explosion may result from the heat of the Relays or a spark from the Relays when they are switched.

#### Power MOSFET Models

Do not connect the Output Block to loads consuming a total current exceeding the rated output current of the Output Block. You may damage the output element and a short or open-circuit malfunction may result.

If the Output Block is connected to a DC inductive load, connect a diode to the Output Block to protect against counter-electromotive voltage. This may result in damage to the output element and a short or open-circuit malfunction.

### ■ CORRECT USE

#### Replacing Relays

The G70D-SOC16(-1) and G70D-VSOC16 are equipped with G6D-1A, 24 VDC relays. The G70D-FOM16(-1) and G70D-VFOM16 are equipped with G3DZ-2R6PL, 24 VDC power MOSFET solid state relays.

Turn OFF the Output Block to replace Relays. Otherwise, an electric shock may result or the Output Block may malfunction.

Mount the Relay by pressing the upper part straight down until the Relay is locked with the hooks. Make sure none of the Relay terminals are bent or the Output Block may malfunction or radiate heat.

#### Wiring

Make sure that the polarity of each terminal is correct, the power lines are wired properly, and the terminal voltage is appropriate.

Do not disconnect or connect the connector while the Output Block is turned ON. Otherwise, the Output Block may malfunction.

#### Cable Connector Locks

Before the Output Block is turned ON, make sure that the connectors of all the cables connected to the Output Block are locked.

## Installation Environment

Do not install the Output Block in the following locations or damage or malfunction may result.

- Locations with direct sunlight.
- Locations with ambient temperature ranges not within  $-25^{\circ}\text{C}$  to  $55^{\circ}\text{C}$  ( $-13^{\circ}\text{F}$  to  $131^{\circ}\text{F}$ ).
- Locations with rapid temperature changes resulting in condensation or relative humidity exceeding 45% to 85%.
- Locations with corrosive or inflammable gas.
- Locations with excessive dust, salinity, or metal powder.
- Locations with vibration or shock affecting the Output Block.
- Locations with water, oil, or chemical sprayed on the Output Block.

## Screw Tightening Torque

Tighten all screws of the Output Block properly, or the Output Block may malfunction.

- Terminal screws: Tighten each terminal screw to a torque of 0.78 to 1.18 N • m.
- Mounting screws: Tighten each mounting screw to a torque of 0.59 to 0.98 N • m
- Relay block mounting screws: Tighten each mounting screw to a torque of 0.59 to 0.98 N • m.

## Cleaning

Do not use paint thinner to clean the surface because damage or discoloration may result.

## Handling

Do not drop the Output Block or shock or vibrate the Output Block excessively. This may damage the Output Block and result in malfunction.

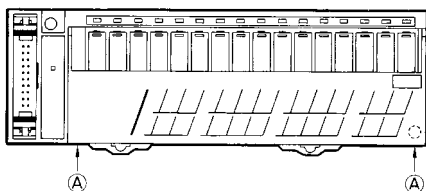
## Disassembling, Repairing, and Modifying

Do not disassemble, repair, or modify the Output Block. An electric shock may result or the Output Block may malfunction.

## Output Block Configuration

### G70D-SOC/G70D-FOM

To open the protective cover, lift cover at both points marked "A" in the following illustration.

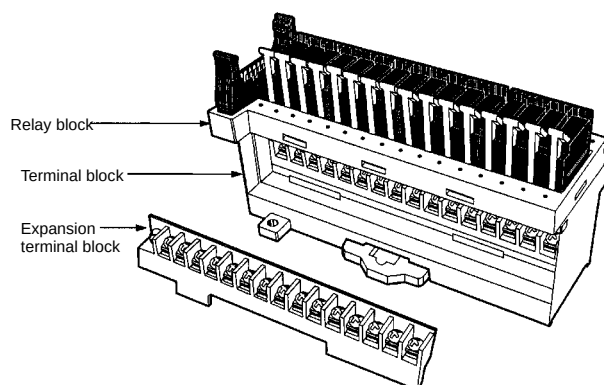


Use the Relay Removal Tool provided to the left of the screw terminals when replacing relays.

### G70D-VSOC/G70D-VFOM

For ease-of-use and space-saving, the G70D-VSOC16 incorporates a terminal block and relay block that can be separated from the Output Block. The relay block has operation indicators and replaceable Relays along with electrical check terminals for monitoring the operation of the Output Block.

The Expansion Terminal Block can be mounted to the Output Block for power line connections.



## Removing and Mounting the Terminal Block and Relay Block

Refer to the diagram below.

### 1. Removing

Check that the load and the Output Block are both turned OFF.

Turn the mounting screws of the relay block counterclockwise alternately and equally until the relay block is slightly raised.

When the relay block is slightly raised, disconnect the protruding part A of the relay block from the interior wall of the Output Block.

Further turn the mounting screws counterclockwise and remove the mounting screws. Then remove the relay block.

### 2. Mounting

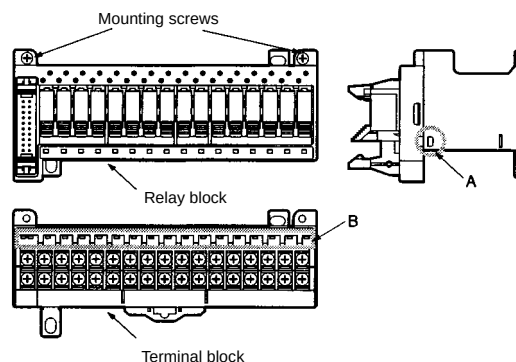
Check that the load and the Output Block are both turned OFF.

Check that the part B of the terminal block is free of metal dust or other foreign materials.

Mount the relay block straight along the groove of the terminal block.

Press the both ends of the relay block and place the protruding part A onto the interior wall of the Output Block.

Tighten the mounting screws of the relay block clockwise alternately and equally to secure the relay block

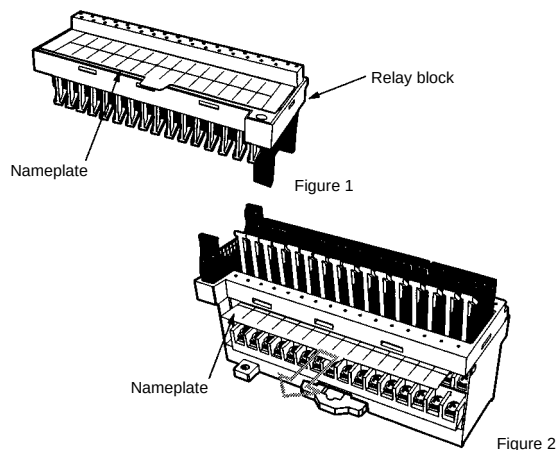


### Nameplate of Terminal Block

As shown in Figure 1, the nameplate of the terminal block is located on the bottom surface of the relay block.

To fill in the nameplate, remove the nameplate from the relay block. Then return it to the original location when finished.

To read the nameplate after the Output Block is mounted to a panel, for example, pull out the nameplate from the bottom surface of the relay block as shown in Figure 2.

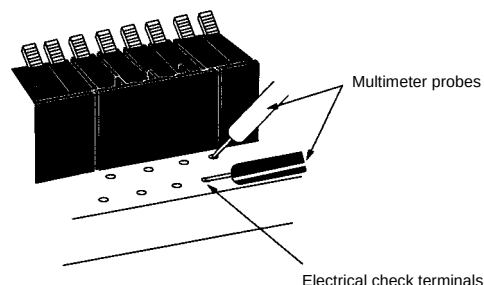


### Electrical Check Terminals

The terminal block of the G70D-VS0C16 in operation is located under the relay block. Therefore, unlike the terminal blocks of other models, electrical checks on the terminals are not possible with multimeter probes. The relay block of the G70D-VS0C16, however, incorporates electrical check terminals, each of which is connected to the corresponding terminal of the terminal block. All the pairs of these terminals share single terminal numbers respectively.

To check these terminals, apply multimeter probes to these terminals.

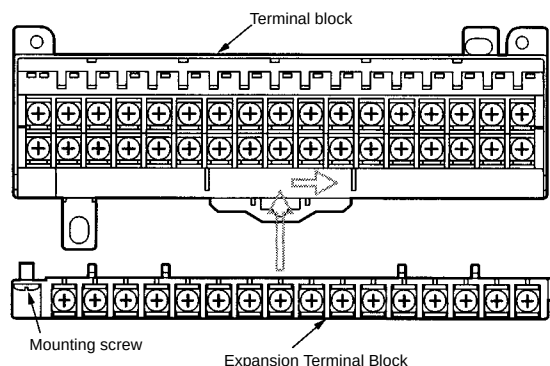
Do not touch these energized terminals with a thin metal object or similar objects. Doing so may result in an electric shock.



### Mounting the Expansion Terminal Block

Insert the hooks of the Expansion Terminal Block into the mounting holes on the terminal block and slide the Expansion Terminal Block so that it will not separate from the terminal block.

Tighten the mounting screw of the Expansion Terminal Block securely.



**NOTE: DIMENSIONS SHOWN ARE IN MILLIMETERS. To convert millimeters to inches divide by 25.4.**

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