3.1-V to 5.5-V Input, 3-A Output, Synchronous, Step-Down Regulator with Integrated FETs

Check for Samples: TPS51312

FEATURES

- **D-CAP2™ Mode Enables Fast Transient Response**
- **No External Compensation Required**
- **Input Voltage VIN Range: 3.1 V to 5.5 V**
- **Bias Voltage VCC Range: 3.1 V to 5.5 V**
- **Output Voltage Range: 0.6 V to 3.3 V**
- **0.6-V, 1% Voltage Reference Accuracy**
- **Fixed Voltage Servo Soft-Start Function**
- **Auto-Skip, Eco-mode™ for High Efficiency at Light Loads**
- **Switching Frequency: 900-kHz**
- **UVLO, UVP, OTP and OVP Power Good Output**
- **Cycle-By-Cycle Current Limit, Latch-off OCP**
- **Thermally Enhanced 3 mm x 3 mm, 10-pin SON (DRC)**

APPLICATIONS

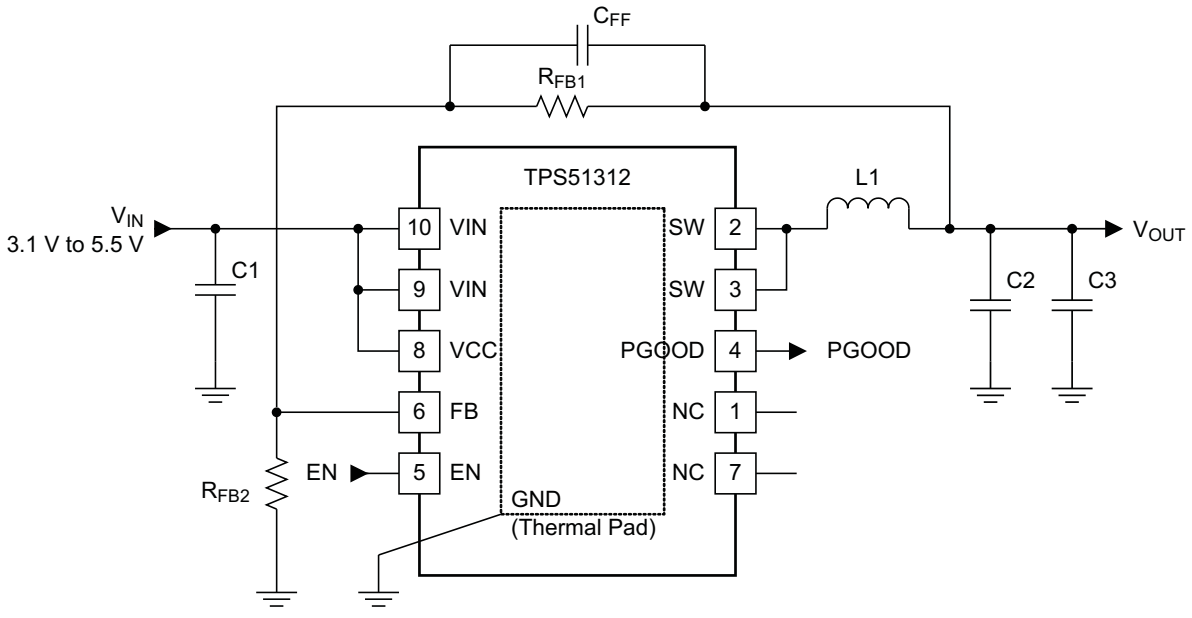
- **Battery Powered Equipment**
- **Notebook Computers**

DESCRIPTION

The TPS51312 is a high-efficiency, synchronous, step-down DC/DC converter. It supports 3-A (maximum) of dc output current at output voltages from 0.6 V to 3.3 V. The D-CAP2 mode adaptive on-time control allows a small footprint when designed using all ceramic output capacitors and offers a low external component count. The device also features auto-skip function at light load condition, pre-biased start-up and internally fixed soft-start time. When the device is disabled, the output capacitor is discharged through internal resistor.

The TPS51312 is available in a 3 mm x 3 mm, 10-pin DRC package (Green RoHS compliant and Pb free) and is specified between –40°C and 85°C.

SIMPLIFIED APPLICATION



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This integrated circuit can be damaged by ESD. Texas Instruments recommends that all integrated circuits be handled with appropriate precautions. Failure to observe proper handling and installation procedures can cause damage.

ESD damage can range from subtle performance degradation to complete device failure. Precision integrated circuits may be more susceptible to damage because very small parametric changes could cause the device not to meet its published specifications.

ORDERING INFORMATION(1)

T_A	PACKAGE	ORDERABLE DEVICE NUMBER	PINS	OUTPUT SUPPLY	MINIMUM QUANTITY	ECO PLAN
–40°C to 85°C	Plastic SON (DRC)	TPS51312DRCR	10	Tape and reel	3000	Green (RoHS and no Pb/Br)
		TPS51312DRCT		Mini reel	250	

(1) For the most current package and ordering information see the Package Option Addendum at the end of this document, or see the TI web site at www.ti.com.

ABSOLUTE MAXIMUM RATINGS(1)

		VALUE		UNIT
		MIN	MAX	
Input voltage range(2)	VIN, VCC, EN	–0.3	6.0	V
	SW	–2.0	6.0	
	SW (transient 20 ns)	-3.0	8.5	
	FB	–1	3.6	
Output voltage range(2)	PGOOD	–0.3	6.0	V
Junction temperature, T_J			125	°C
Storage temperature, T_{stg}		–55	150	°C

(1) Stresses beyond those listed under "absolute maximum ratings" may cause permanent damage to the device. These are stress ratings only and functional operation of the device at these or any other conditions beyond those indicated under "recommended operating conditions" is not implied. Exposure to absolute-maximum-rated conditions for extended periods may affect device reliability.
(2) All voltage values are with respect to the network ground terminal unless otherwise noted.

THERMAL INFORMATION

THERMAL METRIC(1)		TPS51312 DRC (10-PIN)	UNITS
θ_{JA}	Junction-to-ambient thermal resistance	42.4	°C/W
θ_{JCtop}	Junction-to-case (top) thermal resistance	53.9	
θ_{JB}	Junction-to-board thermal resistance	18.1	
ψ_{JT}	Junction-to-top characterization parameter	1.1	
ψ_{JB}	Junction-to-board characterization parameter	18.3	
θ_{JCbot}	Junction-to-case (bottom) thermal resistance	6.3	

(1) For more information about traditional and new thermal metrics, see the *IC Package Thermal Metrics* application report, SPRA953.

RECOMMENDED OPERATING CONDITIONS

		MIN	MAX	UNIT
Input voltage range	VIN, VCC, SW, EN	–0.1	5.5	V
	FB	–0.1	3.5	
Output voltage range	PGOOD	–0.1	5.5	V
Operating free-air temperature, T_A		–40	85	°C

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ELECTRICAL CHARACTERISTICS

Over operating free-air temperature range, V_{IN} = 5 V, V_{CC} = 5 V, V_{EN} = 3.3 V (unless otherwise noted).

PARAMETER		TEST CONDITION	MIN	TYP	MAX	UNIT
SUPPLY VOLTAGE						
V_{IN}	Supply voltage		3.1		5.5	V
V_{CC}	Supply voltage		3.1		5.5	V
SUPPLY CURRENT						
I_{IN}	Input voltage supply current	EN = High			100	µA
I_{SD}	Input voltage shutdown current	EN = Low			12	µA
$I_{VCC(in)}$	VCC supply current	EN = High		700		µA
$I_{VCC(sd)}$	VCC shutdown current	EN = Low, T_A = 25°C			20	µA
VFB REFERNCE VOLTAGE						
V_{FBREF}	Reference voltage			0.6		V
$V_{FBREFTOL}$	Reference voltage tolerance	T_A = 25°C	–1%		1%	
I_{FB}	Feedback pin leakage current		–100		100	nA
SMPS FREQUENCY						
f_{SW}	Switching frequency			0.9		MHz
$t_{OFF(min)}$	Minimum off-time		110	190	270	ns
t_{DEAD}	Dead time(1)	SW node high, V_{IN} = 5 V		9		ns
		SW node low, V_{IN} = 5 V		10		
LOGIC THRESHOLD AND CURRENT						
V_{LL}	EN low-level voltage				0.8	V
V_{LH}	EN high-level voltage		1.5			V
I_{LLK}	EN input leakage current	V_{IN} = V_{CC} = 3.3 V	–3	1	3	µA
MOSFET						
$R_{DS(on)_H}$	On-resistance(1)	V_{IN} = 5 V		81		mΩ
$R_{DS(on)_L}$		V_{IN} = 5 V		41		
SOFT-START						
t_{SS}	Soft-start time(1)	V_{FB} rising from 0 V to 0.6 V		300		µs
PGOOD COMPARATOR						
V_{PGTH}	PGOOD threshold	PGOOD out to higher w/r/t V_{FB}		130%		
		PGOOD out to lower w/r/t V_{FB}		50%		
t_{PGDLY}	PGOOD high delay time	Delay for PGOOD in, after EN = Hi		1.3		ms
I_{PGLK}	PGOOD leakage current		–1	0	1	µA
PROTECTIONS						
I_{OCL}	Current limit threshold	Valley current limit, V_{IN} = V_{CC} = 3.3 V, T_A = 25°C	4.8			A
V_{IN_UVLO}	VIN UVLO threshold voltage	Wake-up	2.85	2.95	3.05	V
		Shutdown	2.6	2.7	2.8	
V_{CC_UVLO}	VCC UVLO threshold voltage	Wake-up	2.85	2.95	3.05	V
		Shutdown	2.6	2.7	2.8	
V_{OVP}	OVP threshold voltage	OVP detect		130%		
t_{OVP}	OVP delay time	Overdrive = 100 mV		1.9		µs
V_{UVP}	UVP threshold voltage	UVP detect		50%		
t_{UVPDLY}	UVP delay time	Overdrive = 100 mV		2.4		µs

(1) Specified by design. Not production tested.

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ELECTRICAL CHARACTERISTICS (continued)

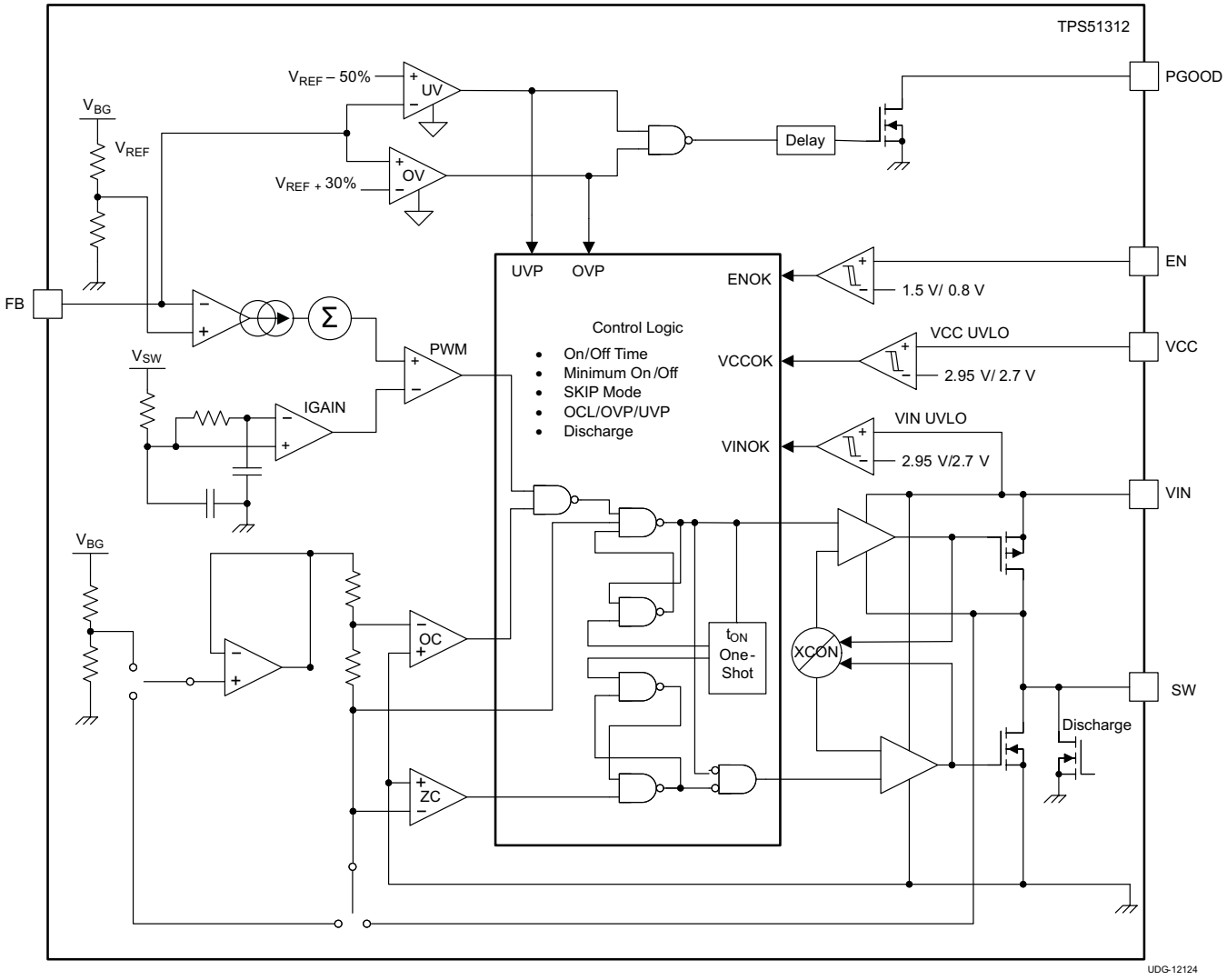
Over operating free-air temperature range, V_{IN} = 5 V, V_{CC} = 5 V, V_{EN} = 3.3 V (unless otherwise noted).

PARAMETER		TEST CONDITION	MIN	TYP	MAX	UNIT
SW PULL-DOWN RESISTANCE						
R_{SWPD}	SW pull-down resistance	EN = Lo		260		Ω
THERMAL SHUTDOWN						
T_{SDN}	Thermal shutdown threshold(2)	Shutdown temperature		145		°C
		Hysteresis		20		

(2) Specified by design. Not production tested.

DEVICE INFORMATION

FUNCTIONAL BLOCK DIAGRAM



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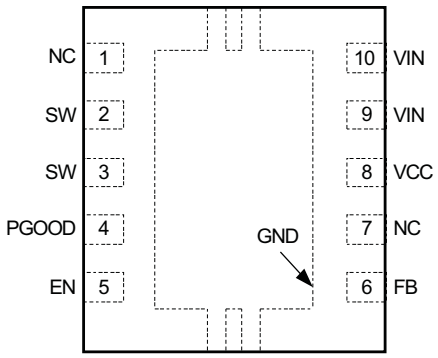
DRC PACKAGE
10 PINS
(TOP VIEW)



PIN FUNCTIONS

PIN		I/O	DESCRIPTION
NAME	NO.		
EN	5	I	Enable function for the switched-mode power supply (SMPS) (3.3-V logic compatible)
FB	6	I	Voltage feedback. Also used for OVP, UVP and PGOOD determination.
NC	1	–	No connection. Make no external connection to this pin.
	7		
PGOOD	4	O	Power good indicator. Requires external pull-up resistor.
SW	2	I	Switching node output. Connect to external inductor. Also serve as current sensing negative input for over current protection purpose
	3		
VCC	8	I	Power supply for analog circuit.
VIN	9	I	Main power conversion input and gate-drive voltage supply for output FETs.
	10		
Thermal Pad		I	Ground terminal.

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TYPICAL CHARACTERISTICS

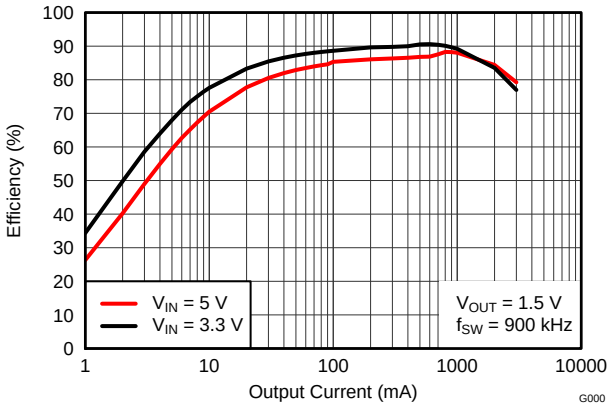

Figure 1. Efficiency vs. Output Current

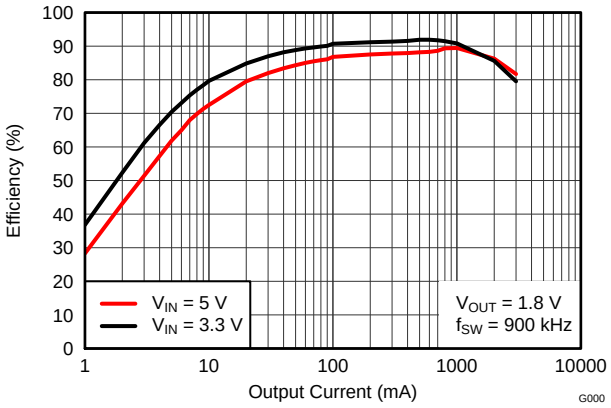

Figure 2. Efficiency vs. Output Current

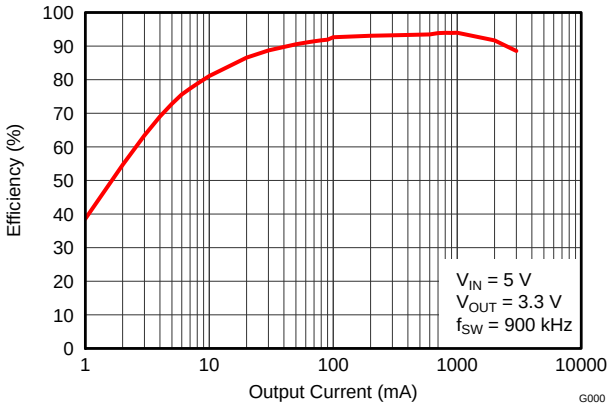

Figure 3. Efficiency vs. Output Current

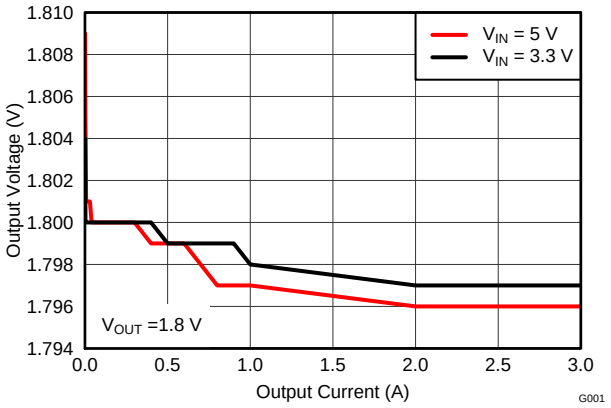

Figure 4. DC Load Regulation

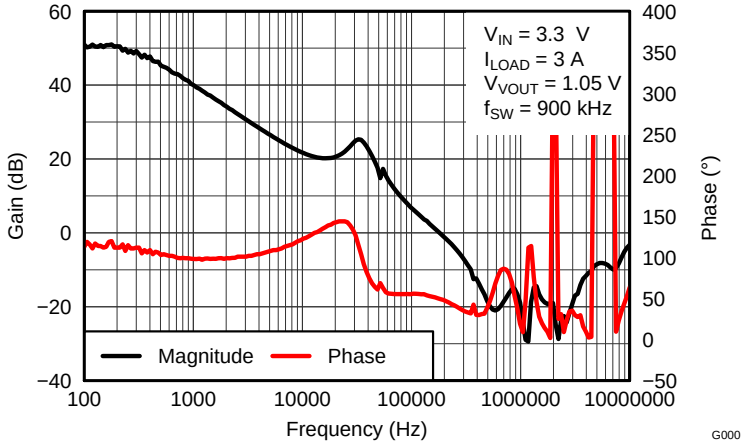

Figure 5. Bode Plot

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TYPICAL CHARACTERISTICS (continued)

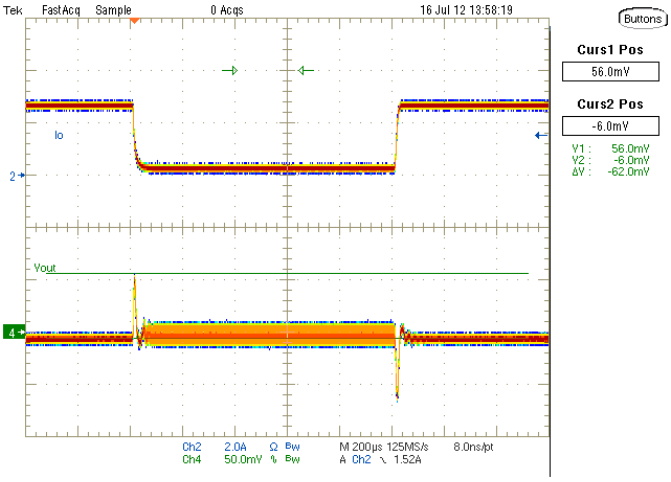

Figure 6. 3.3-V Input, 1.8-V Output from 0 A to 3 A

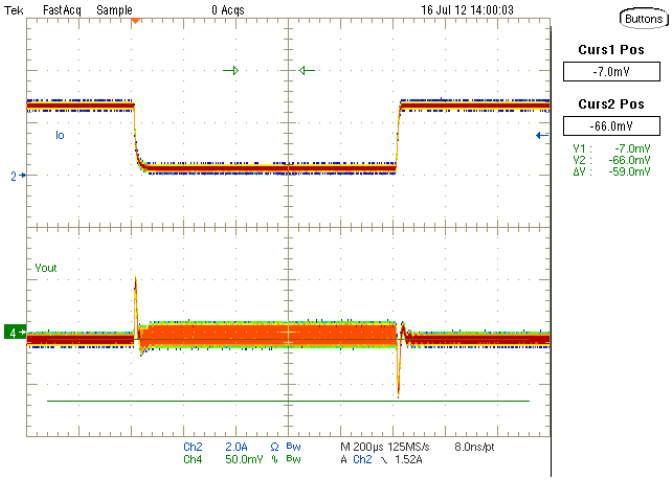

Figure 7. 5-V Input, 1.8-V Output from 0 A to 3 A

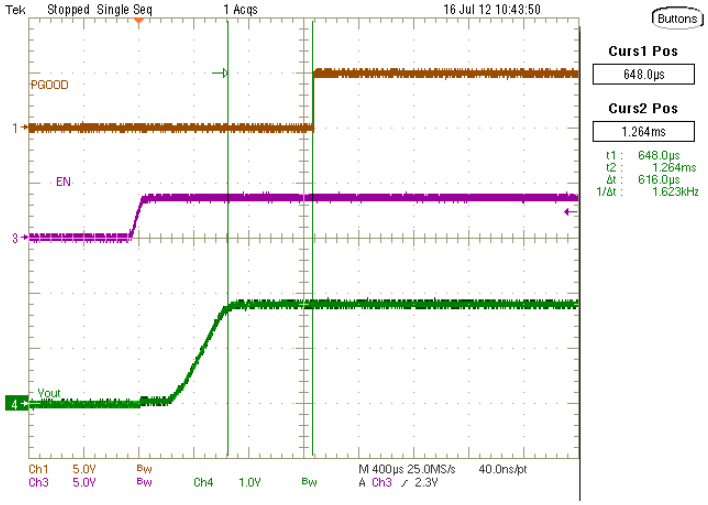

Figure 8. 5-V Input, 1.8-V Output Start-Up

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APPLICATION INFORMATION

Functional Overview

TPS51312 is a D-CAP2 mode adaptive on time converter with internal integrator. Monolithically integrate high side and low side FET supports output current to a maximum of 3-ADC. The converter automatically runs in discontinuous conduction mode to optimize light load efficiency. A switching frequency of 900 kHz enables optimization of the power train for the cost, size and efficiency performance of the design.

PWM Operation

The PWM operation is comprised of three separate loops, A, B and C as shown in Figure 9.

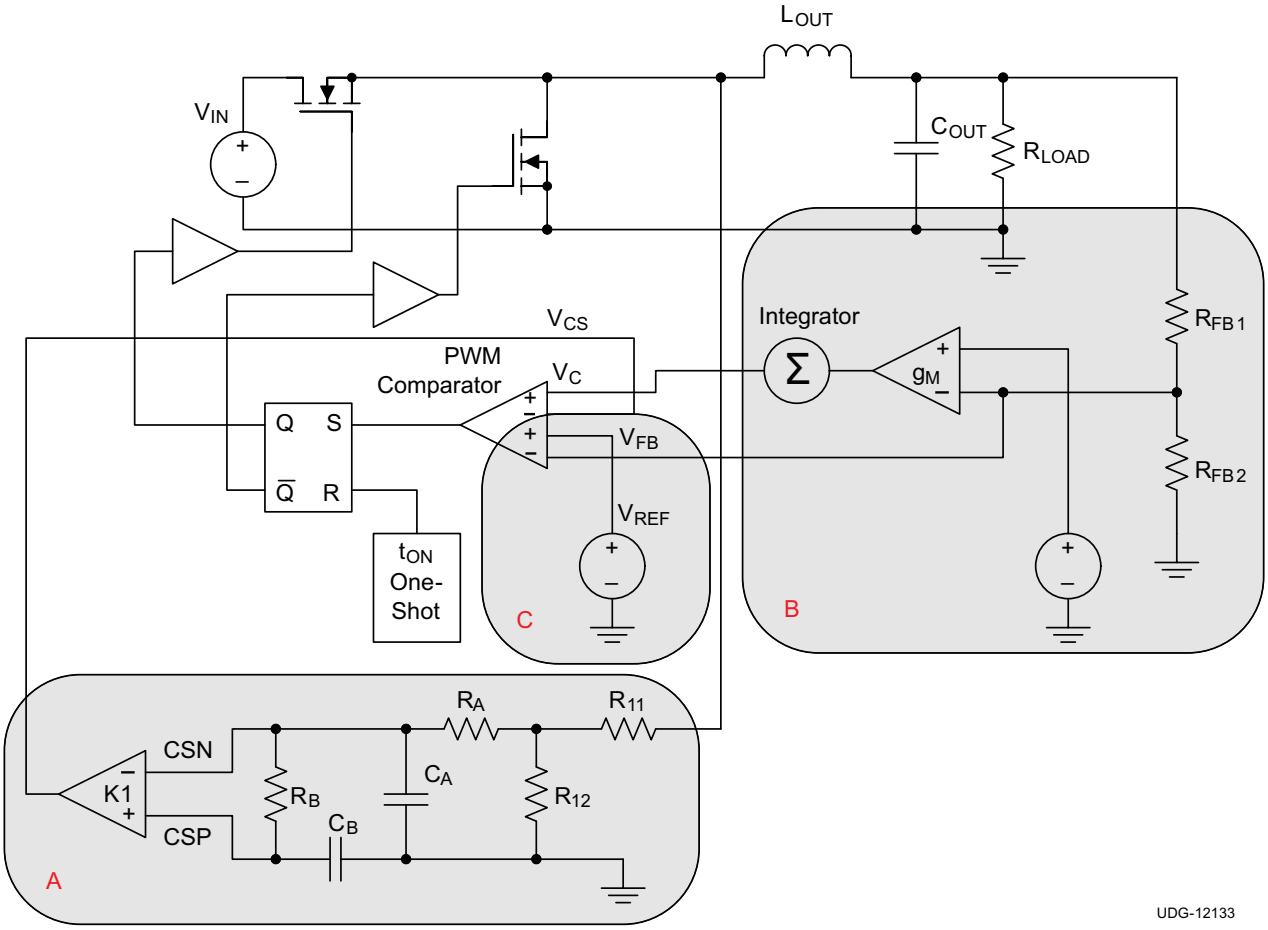

Figure 9. ¾PWM Operation

Internal Current Loop (A)

Loop A is the internal current loop. The current information is sampled, divided and averaged at the SW node. The RC time constant and the gain of the current sense amplifier is chosen to cover the wide range of power stage design intended for this application.

Internal Voltage Loop (B)

Loop B is the internal voltage loop. The feedback voltage information is compared to the voltage reference at the input of the g_M amplifier, the internal integrator is designed to provide a zero at the double pole location to boost phase margin at the desired crossover frequency.

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Fast Feedforward Loop (C)

Loop C is the additional loop that acts a direct fast feedforward loop to enhance the transient response.

In steady state operation as shown in Figure 10, the on time is initiated by the interaction of the three loops mentioned above. When the (V_C– V_{CS}) is rising above threshold defined by (V_{FB} – V_{REF}), the PWM comparator issues the on time pulse after the propagation delay. The demand of on time occurs when the artificial current has reached the valley point. The load regulation is maintained by the integrator provided by the g_M amplifier and integrator.

In transient operation as shown in Figure 11, the benefit of this topology is becoming evident. In an all MLCC output configuration, especially when the output capacitance is low, when the load step is applied, the output voltage is immediately discharged to try to keep the load demand. The immediate reflection of the load demand is instantly reflected in the FB voltage. The (V_{FB} – V_{REF}) is thus served as a termination voltage level for the (V_C – V_{CS}), thus modulating the initiation of the on time. The transient response can be improved further by amplifying the difference between V_{FB} and the V_{REF} reference.

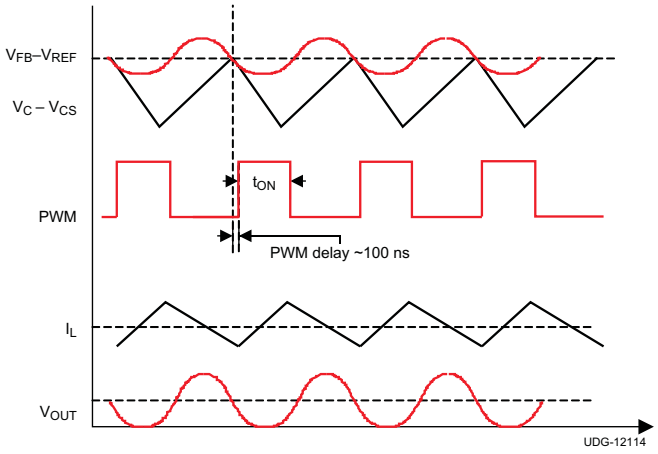

Figure 10. Steady-State Operation

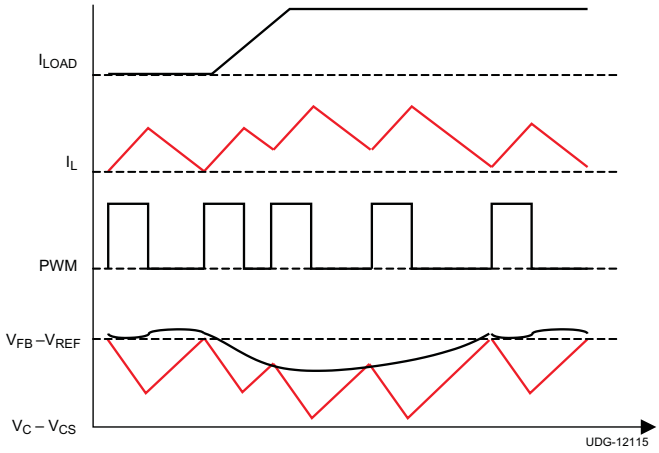

Figure 11. Transient Operation

PWM Frequency

The TPS51312 operates at a switching frequency of 900 kHz.

Light Load Power Saving Features

The TPS51312 offers an automatic pulse-skipping feature to provide excellent efficiency over the entire load range. The converter senses the current during low side FET on and prevents negative current flow by turning off the low side FET. This saves power by eliminating re-circulation of the inductor current. When the bottom FET is turned off, the converter enters discontinuous mode, and the switching frequency decreases, reducing switching loss.

Power Sequences

TPS51312 initiates the soft-start process when the EN, VIN and VCC pins are ready. The soft-start time 300 µs when the reference voltage is between 0 V and 0.6 V (V_{REF}). The actual voltage ramp up time is the same as that of the V_{REF} start-up time, which is 300 µs.

Power Good Signal

The TPS51312 has one open-drain power good (PGOOD) pin. During initial startup, there is a 1.3-ms power good high propagation delay after EN goes high. The PGOOD de-asserts when the EN is pulled low or an undervoltage condition on VCC or VIN or any other faults (such as V_{OUT}, UVP, OCP, OVP) that require latch off action is detected.

Protection Features

The TPS51312 offers many features to protect the converter power chain as well as the system electronics.

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Input Undervoltage Protection on V_{CC} and V_{IN} (UVLO)

The TPS51312 continuously monitor the voltage on the V_{CC} and V_{IN} to ensure the voltage level is high enough to bias the converter properly and to provide sufficient gate drive potential to maintain high efficiency for the converter. The converter starts with V_{CC} and V_{IN} approximately 2.95 V and has a nominal of 250 mV of hysteresis, assuming EN is above the logic threshold level. If the UVLO level is reached for either V_{CC} or V_{IN}, the converter transitions the SW node into a tri-state and remains off until the device is reset by both V_{CC} and V_{IN} reaches 2.95 V (nominal). The PGOOD is deasserted when UVLO is detected and remains low until the device is reset.

Output Overvoltage Protection (OVP)

The TPS51312 has OVP protection circuit. An OVP event is detected when the FB voltage is approximately 130% x 0.6VREF. In this case, the converter de-asserts the PGOOD signal and performs the overvoltage protection function. The converter latches off both high-side and low-side FET and remains in this state after a delay of 1.9 µs (typ) until the device is reset by EN, or V_{CC} or V_{IN}.

Output Undervoltage Protection (UVP)

Output undervoltage protection works in conjunction with the current protection described in the Overcurrent and Current Limit Protection section. If the FB voltage drops below 50% x 0.6 V_{REF}, after a delay of 2.4 µs (typ), the converter latches off. Undervoltage protection can be reset by EN, V_{CC} or V_{IN}.

Overcurrent and Current Limit Protection

The TPS51312 provides an overcurrent protection function. The nominal OCP is 4.8-A DC. When the current limit is exceeded for consecutive 9 cycles, the converter latches off and remains latched off until it is reset by EN, V_{CC} or V_{IN}.

The TPS51312 also provides current limit protection function. If the sense current is above the OCL setting, the converter delays the next on pulse until the current level drops below the OCL limit. Current limiting occurs on a pulse-by-pulse basis. During a fast or very fast overcurrent event, the output voltage tends to droop until the UVP limit is reached. Then the converter de-asserts the PGOOD signal, and latches off after a typical delay time of 2.4 µs. The converter remains in this state until the device is reset by EN, V_{CC} or V_{IN}.

Thermal Protection

The TPS51312 has an internal temperature sensor. When the die temperature reaches a nominal of 145°C, the device shuts down until the temperature cools by approximately 20°C. Then the converter restarts. The thermal shutdown is an non-latched behavior.

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REFERENCE DESIGN

Application Schematic

Figure 12 shows the application schematic..

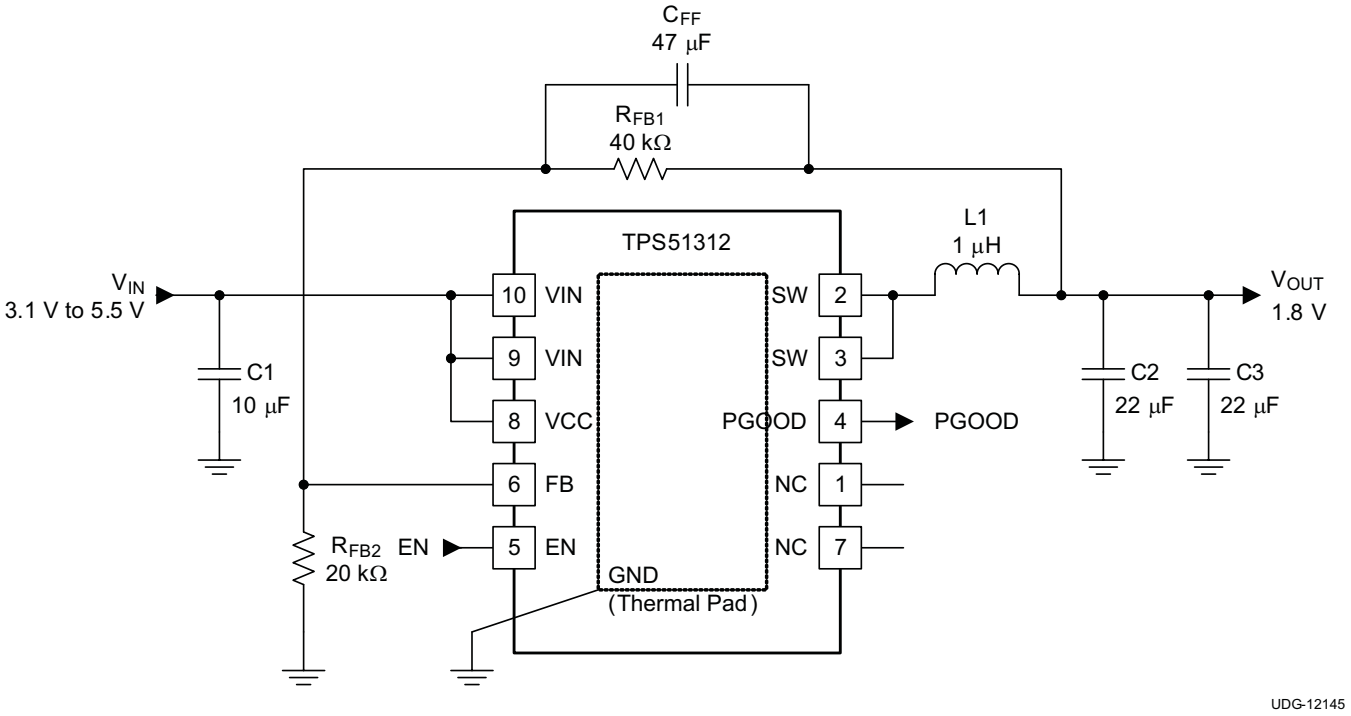

Figure 12. Reference Design Schematic

Table 1. Reference Design List of Materials

FUNCTION	MANUFACTURER	PART NUMBER
Output Inductor	Vishay	IHLP-2020BZ-01
Ceramic Output Capacitors	Panasonic	ECJ2FB0J226M
	Murata	GRM21BR60J226ME39L

Design Procedure

Step One. Determine the specifications.

- V_{OUT} = 1.8 V
- $I_{CC(max)}$ = 3 A
- di/dt = 2.5 A/µs

Step Two. Determine the system parameters.

The input voltage range and operating frequency are of primary interest. For example,

- V_{IN} = V_{CC} = 5 V
- f_{SW} = 900 kHz.

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Step Three. Set the output voltage.

Use Equation 1 to determine the output voltage.

$$V_{OUT} = V_{REF} \times \left(\frac{R_{FB1} + R_{FB2}}{R_{FB2}} \right) \quad (1)$$

The output voltage is determined by VREF (0.6 V) and the resistor dividers (R_{FB1} and R_{FB2}). The output voltage is regulated to the FB pin. For the current reference design of 1.8 V, select 40 kΩ as the value for R_{FB1} and 20 kΩ as the value of R_{FB2} (see Figure 12). As a recommendation, choose a value of less 50 kΩ both resisters. Place a 47-pF, feedford capacitor in parallel with R_{FB1} to help reduce the output voltage ripple during the transition from DCM to CCM.

Step Four. Determine inductor value and choose inductor.

Smaller inductance yields better transient performance but the consequence is higher ripple and lower efficiency. Higher values have the opposite characteristics. It is common practice to limit the ripple current to 25% to 50% of the maximum current. In this case, use 40%:

$$I_{P-P} = 3\,A \times 0.4 = 1.2\,A$$

where

- f_{SW} = 900 kHz
- V_{IN} = 5 V
- V_{OUT} = 1.8 V

(2)

$$L = \frac{V \times dT}{I_{P-P}} = \left(\frac{(V_{IN} - V_{OUT})}{I_{P-P}} \right) \times \left(\frac{V_{OUT}}{(f_{SW} \times V_{IN})} \right) = 1\mu H \quad (3)$$

For this application, choose a 1-µH, 18.9-mΩ inductor from Vishay part number IHLP-2020BZ-01.

Step Five. Determine the output capacitance.

To determine C_{OUT} based on transient and stability requirement, first calculate the minimum output capacitance for a given transient.

Equation 4 and Equation 5 calculate the minimum output capacitance for meeting the transient requirement.

$$C_{OUT(min_under)} = \frac{L \times \Delta I_{LOAD(max)}^2 \times \left(\frac{V_{VOUT} \times t_{SW}}{V_{IN(min)}} + t_{MIN(off)} \right)}{2 \times \Delta V_{LOAD(insert)} \times \left(\left(\frac{V_{IN(min)} - V_{VOUT}}{V_{IN(min)}} \right) \times t_{SW} - t_{MIN(off)} \right) \times V_{VOUT}} \quad (4)$$

$$C_{OUT(min_over)} = \frac{L_{OUT} \times \left(\Delta I_{LOAD(max)} \right)^2}{2 \times \Delta V_{LOAD(release)} \times V_{VOUT}} \quad (5)$$

Table 2. Choosing Output Inductors and Output Capacitors

TEMPERATURE	OUTPUT VOLTAGE V_{OUT} (V)	INDUCTANCE L_{OUT} (µH)	OUTPUT CAPACITORS		FAST FEEDFORWARD CAPACITOR C_{FF} (pF)
			NUMBER	VALUE (µF)	
–10°C ≤ T_A ≤ 85°C	1.5	1	1	22	47
	1.8	1	1		
	3.3	2.2	2		
–40°C ≤ T_A ≤ 85°C	1.5	1	2		
	1.8	1	2		
	3.3	2.2	3		

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Step Six. Establishing the internal compensation loop.

The TPS51312 is designed with an internal compensation loop. The internal integrator zero location is approximately 60 kHz. During the time that the power stage double pole frequency contributed by the L_{OUT} and C_{OUT} is less than or equal to that of the zero location, the converter is stable with sufficient margin.

Step Seven. Select decoupling and peripheral components.

For TPS51312 peripheral capacitors use the following minimum value of ceramic capacitance, X5R or better temperature coefficient is recommended. Tighter tolerances and higher voltage ratings are always appropriate.

V_{CC} and V_{IN} decoupling ≥ 2 × 10 µF, 6.3 V

Pull up resistor on PGOOD = 100 kΩ

Layout Considerations

Good layout is essential for stable power supply operation. Follow these guidelines for an efficient PCB layout.

- Place V_{IN}, V_{CC} decoupling capacitors as close to the device as possible.
- Use wide traces for the VIN, SW and GND pins. These nodes carry high current and also serve as heat sinks.
- Place FB and voltage setting dividers as close to the device as possible.
- Place an R-C network from SW to GND to help to reduce the voltage spikes on the SW pin.

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PACKAGING INFORMATION

Orderable part number	Status (1)	Material type (2)	Package | Pins	Package qty | Carrier	RoHS (3)	Lead finish/ Ball material (4)	MSL rating/ Peak reflow (5)	Op temp (°C)	Part marking (6)
TPS51312DRCR	Active	Production	VSON (DRC) | 10	3000 | LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	S51312
TPS51312DRCR.A	Active	Production	VSON (DRC) | 10	3000 | LARGE T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	S51312
TPS51312DRCT	Active	Production	VSON (DRC) | 10	250 | SMALL T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	S51312
TPS51312DRCT.A	Active	Production	VSON (DRC) | 10	250 | SMALL T&R	Yes	NIPDAU	Level-1-260C-UNLIM	-40 to 85	S51312

(1) **Status:** For more details on status, see our product life cycle.

(2) **Material type:** When designated, preproduction parts are prototypes/experimental devices, and are not yet approved or released for full production. Testing and final process, including without limitation quality assurance, reliability performance testing, and/or process qualification, may not yet be complete, and this item is subject to further changes or possible discontinuation. If available for ordering, purchases will be subject to an additional waiver at checkout, and are intended for early internal evaluation purposes only. These items are sold without warranties of any kind.

(3) **RoHS values:** Yes, No, RoHS Exempt. See the TI RoHS Statement for additional information and value definition.

(4) **Lead finish/Ball material:** Parts may have multiple material finish options. Finish options are separated by a vertical ruled line. Lead finish/Ball material values may wrap to two lines if the finish value exceeds the maximum column width.

(5) **MSL rating/Peak reflow:** The moisture sensitivity level ratings and peak solder (reflow) temperatures. In the event that a part has multiple moisture sensitivity ratings, only the lowest level per JEDEC standards is shown. Refer to the shipping label for the actual reflow temperature that will be used to mount the part to the printed circuit board.

(6) **Part marking:** There may be an additional marking, which relates to the logo, the lot trace code information, or the environmental category of the part.

Multiple part markings will be inside parentheses. Only one part marking contained in parentheses and separated by a "~" will appear on a part. If a line is indented then it is a continuation of the previous line and the two combined represent the entire part marking for that device.

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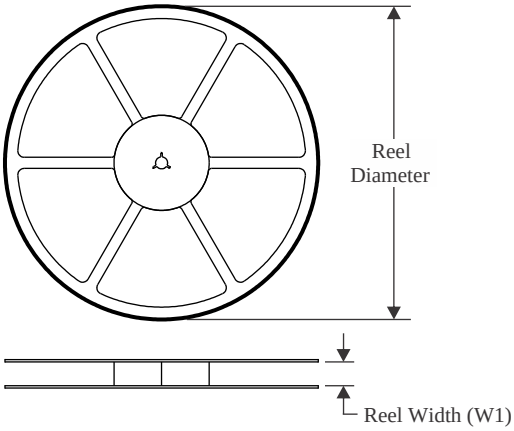
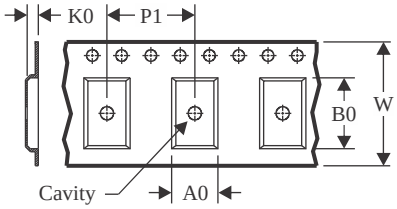
TAPE AND REEL INFORMATION

REEL DIMENSIONS

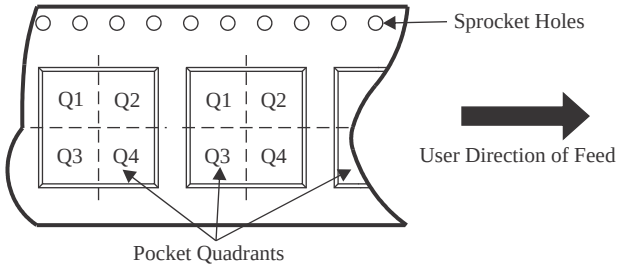


TAPE DIMENSIONS



A0	Dimension designed to accommodate the component width
B0	Dimension designed to accommodate the component length
K0	Dimension designed to accommodate the component thickness
W	Overall width of the carrier tape
P1	Pitch between successive cavity centers

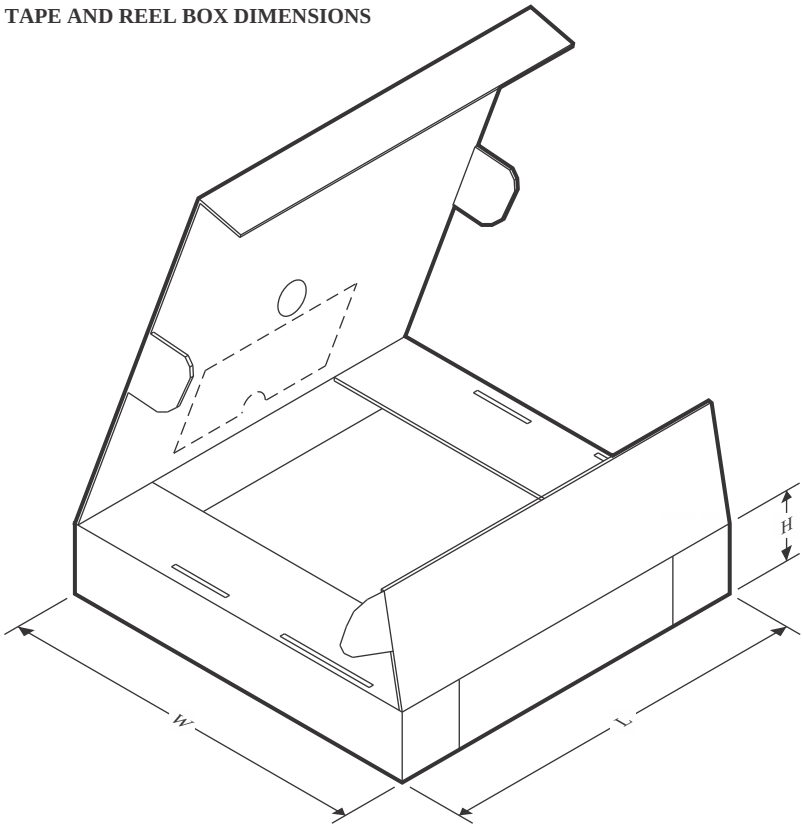
QUADRANT ASSIGNMENTS FOR PIN 1 ORIENTATION IN TAPE



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Reel Diameter (mm)	Reel Width W1 (mm)	A0 (mm)	B0 (mm)	K0 (mm)	P1 (mm)	W (mm)	Pin1 Quadrant
TPS51312DRCR	VSON	DRC	10	3000	330.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2
TPS51312DRCT	VSON	DRC	10	250	180.0	12.4	3.3	3.3	1.1	8.0	12.0	Q2

TAPE AND REEL BOX DIMENSIONS



*All dimensions are nominal

Device	Package Type	Package Drawing	Pins	SPQ	Length (mm)	Width (mm)	Height (mm)
TPS51312DRCR	VSON	DRC	10	3000	367.0	367.0	35.0
TPS51312DRCT	VSON	DRC	10	250	210.0	185.0	35.0

GENERIC PACKAGE VIEW

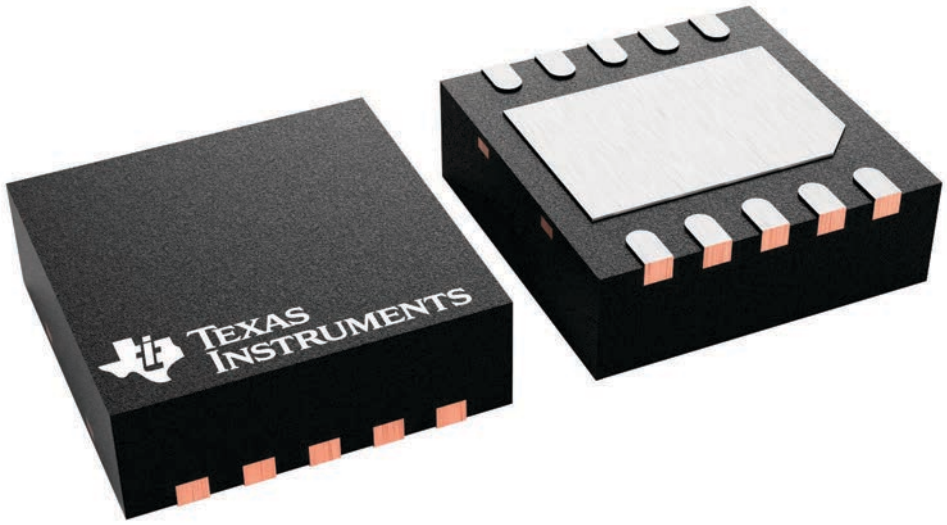
DRC 10

VSON - 1 mm max height

3 x 3, 0.5 mm pitch

PLASTIC SMALL OUTLINE - NO LEAD

This image is a representation of the package family, actual package may vary.
Refer to the product data sheet for package details.



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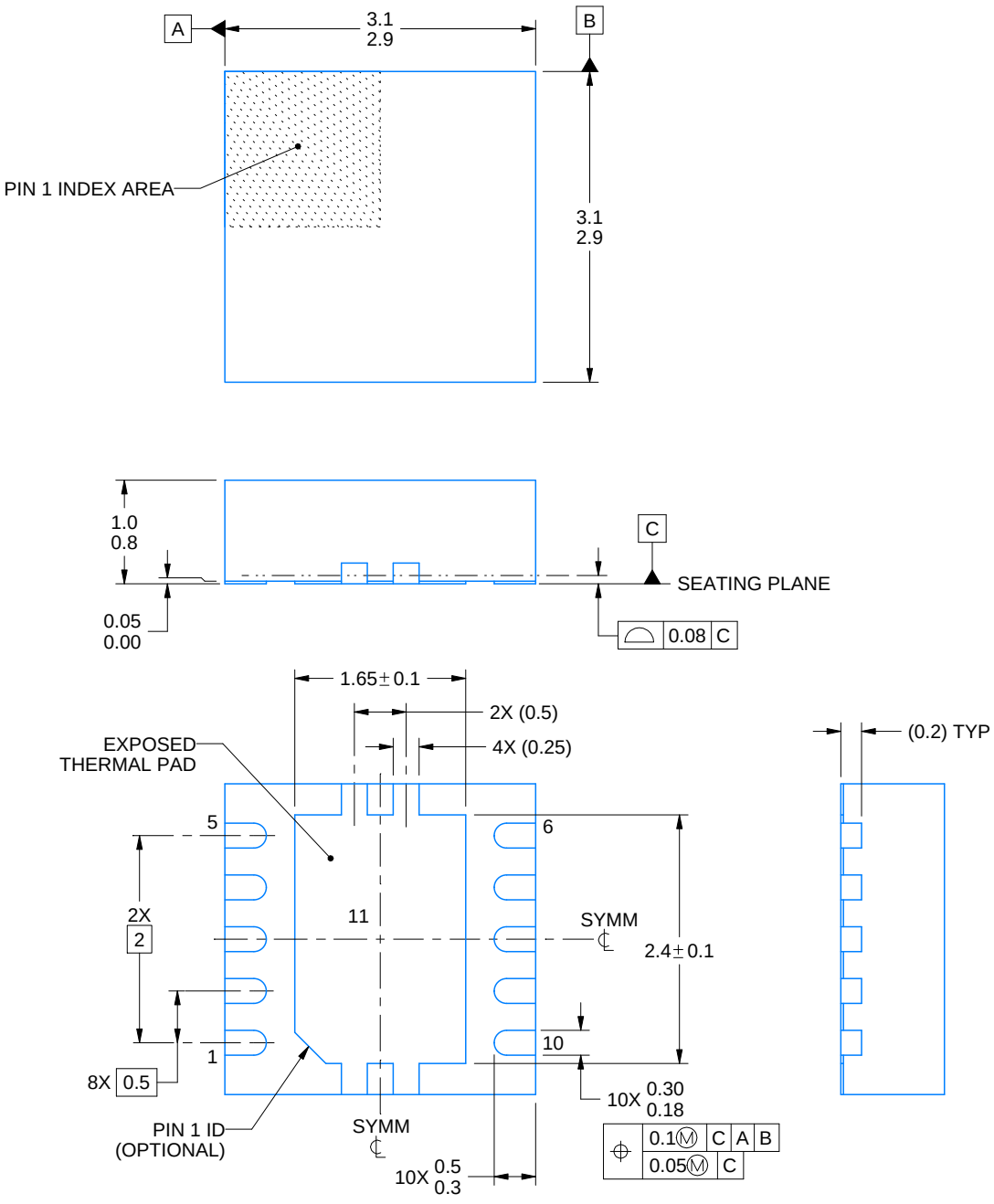
DRC0010J

PACKAGE OUTLINE

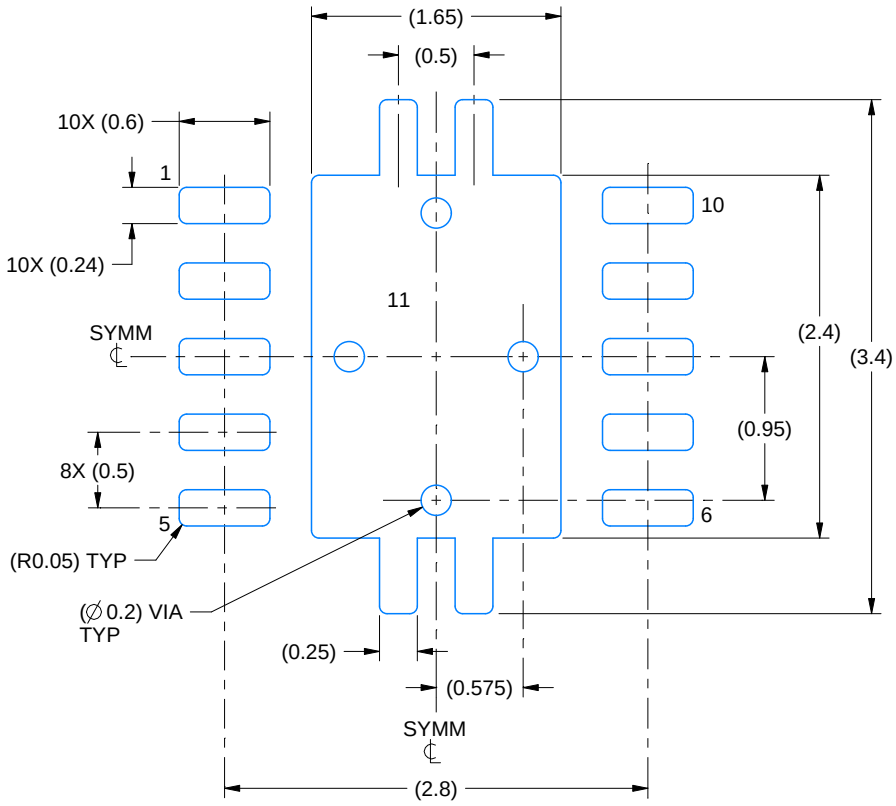
VSON - 1 mm max height

PLASTIC SMALL OUTLINE - NO LEAD

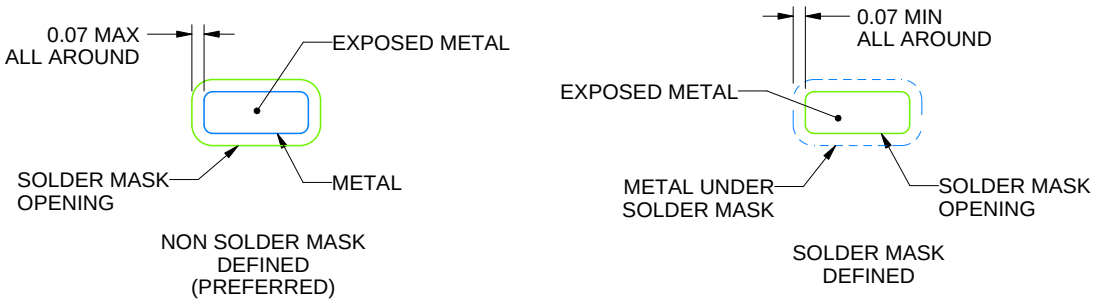


NOTES:

1. All linear dimensions are in millimeters. Any dimensions in parenthesis are for reference only. Dimensioning and tolerancing per ASME Y14.5M.
2. This drawing is subject to change without notice.
3. The package thermal pad must be soldered to the printed circuit board for optimal thermal and mechanical performance.



LAND PATTERN EXAMPLE
EXPOSED METAL SHOWN
SCALE:20X



SOLDER MASK DETAILS

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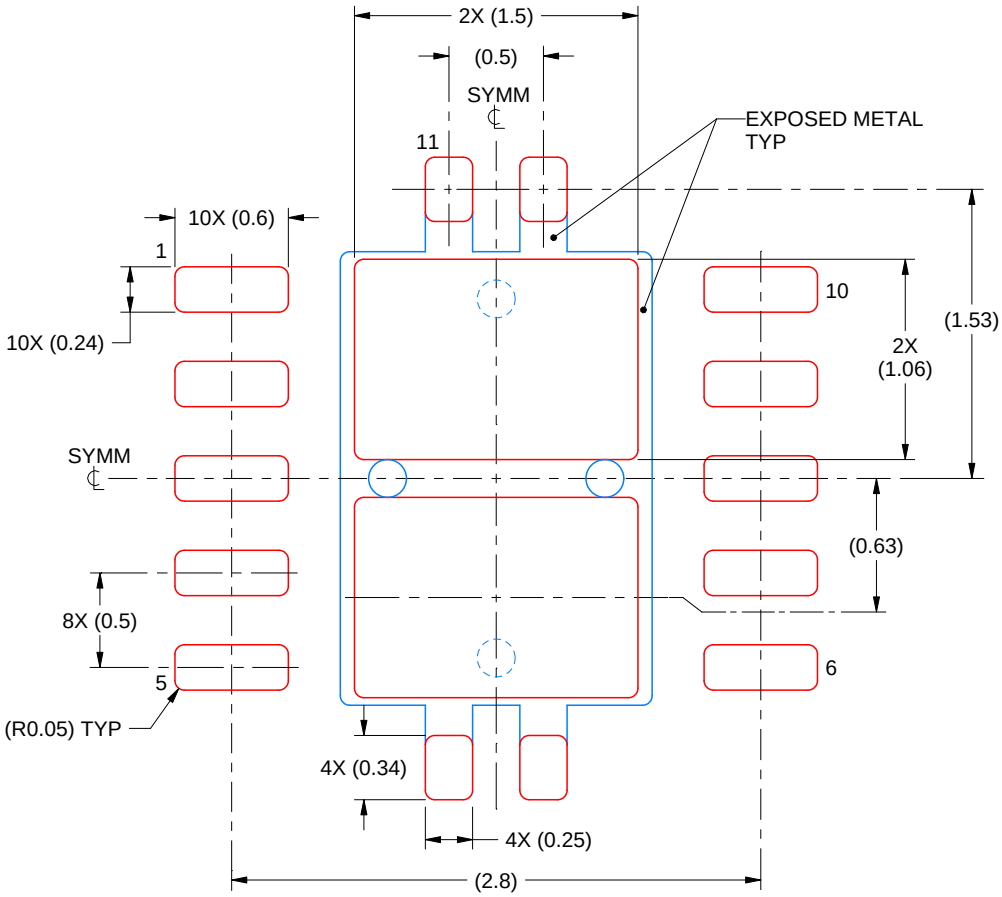
NOTES: (continued)

4. This package is designed to be soldered to a thermal pad on the board. For more information, see Texas Instruments literature number SLUA271 (www.ti.com/lit/slua271).
5. Vias are optional depending on application, refer to device data sheet. If any vias are implemented, refer to their locations shown on this view. It is recommended that vias under paste be filled, plugged or tented.



SOLDER PASTE EXAMPLE
BASED ON 0.125 mm THICK STENCIL

EXPOSED PAD 11:
80% PRINTED SOLDER COVERAGE BY AREA
SCALE:25X

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NOTES: (continued)

6. Laser cutting apertures with trapezoidal walls and rounded corners may offer better paste release. IPC-7525 may have alternate design recommendations.

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