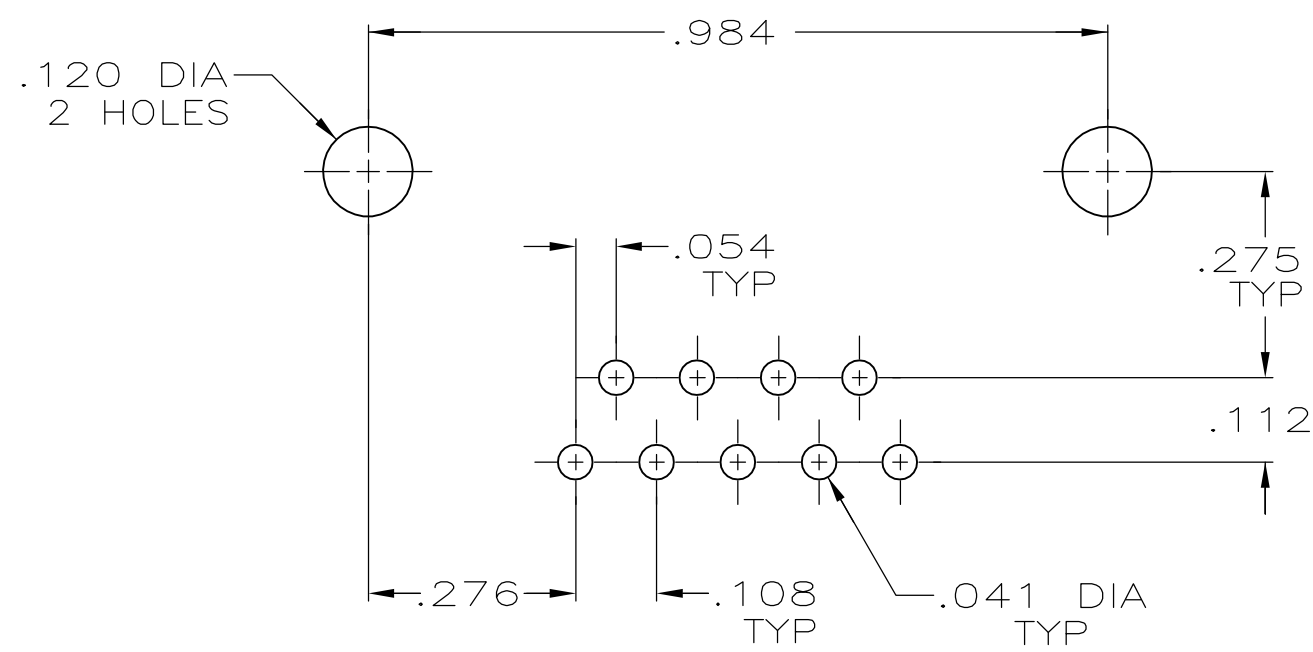
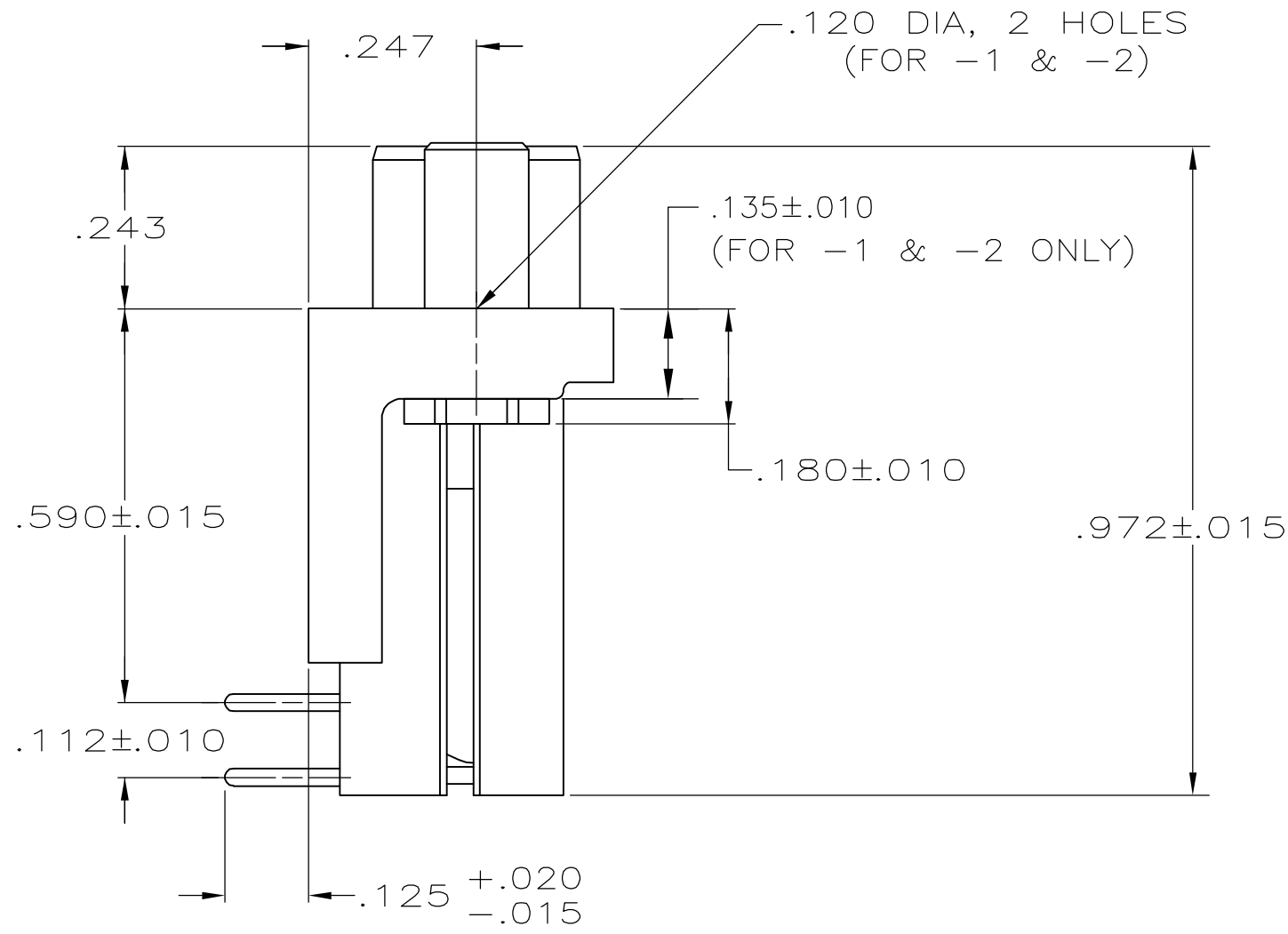
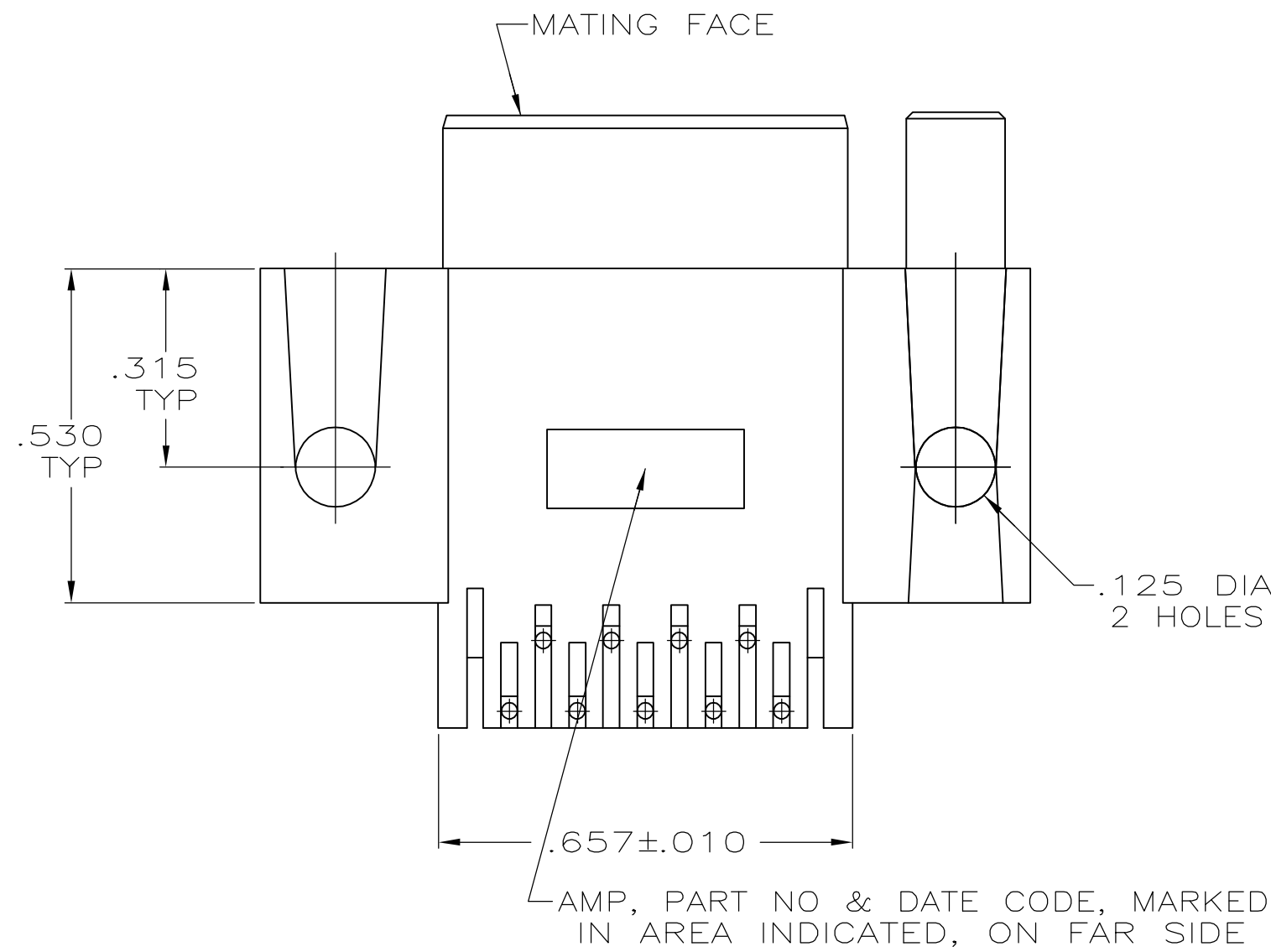
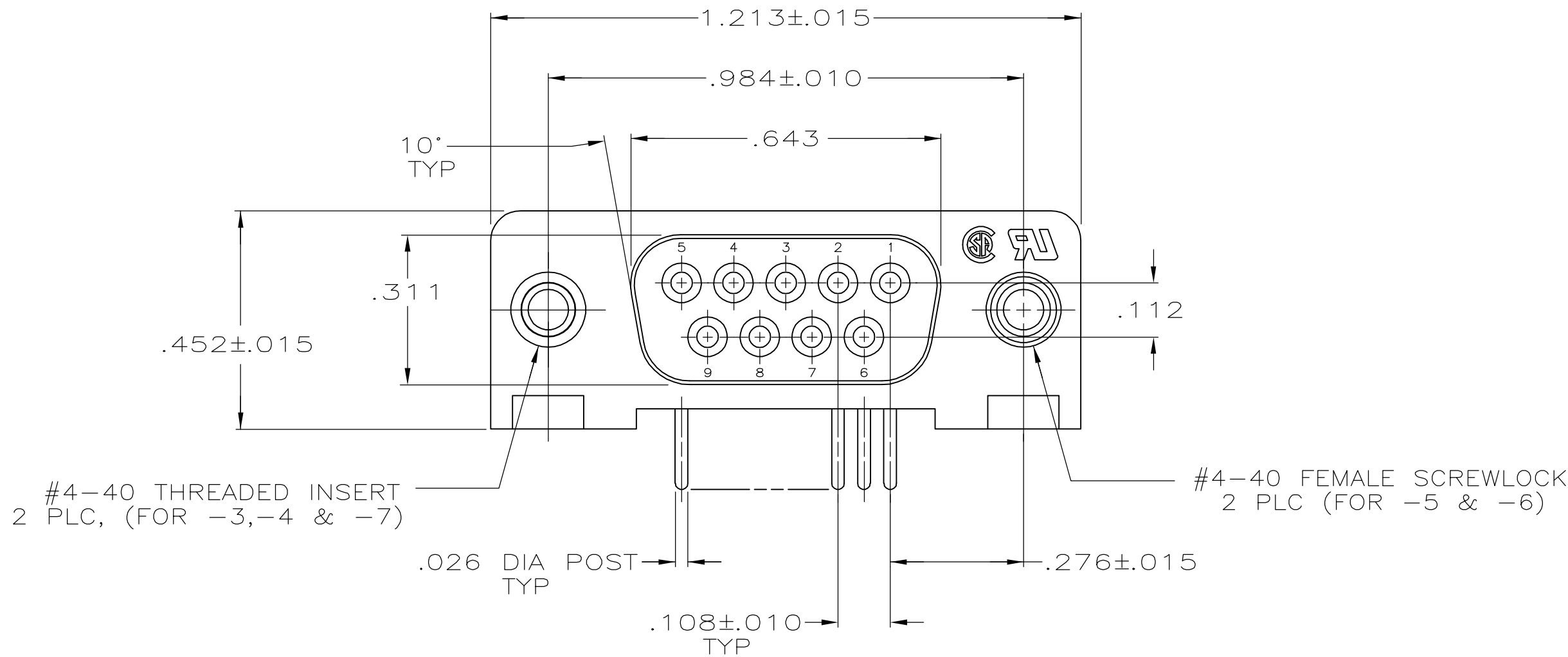


LOC	DIST	REVISIONS				
		P	LTR	DESCRIPTION	DATE	DWN
GP	00	F		REV PER ECO-07-000087	19 JAN 07	CJV
						SB



P.C. BOARD MOUNTING DIMENSIONS

- HOUSING: FLAME RETARDANT, 94V-0 RATED, GLASS FILLED, NYLON OR POLYESTER, COLOR: BLACK.
- CONTACTS: PHOS. BRONZE PER QQ-B-750.
- REFER TO APPLICATION SPEC FOR RECOMMENDED P.C. BOARD MOUNTING DIMENSIONS FOR AUTOMATIC INSERTION.
- HARDWARE: ZINC.
- HARDWARE: CLEAR CHROMATE.
- PLATED WITH GOLD FLASH FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- PLATED WITH .000030 GOLD FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.
- PLATED WITH .000010 GOLD FOR LENGTH OF .055 MIN FROM MATING END, WITH POINT OF MEASUREMENT .035 FROM MATING END OF CONTACT, .000100-.000200 TIN OR TIN-LEAD ON SOLDER END, ALL OVER .000050 NICKEL ON ENTIRE CONTACT.

OBSOLETE	WITH INSERTS		747459 -7
OBSOLETE	WITH SCREWLOCKS		747459 -6
OBSOLETE	WITH SCREWLOCKS		747459 -5
OBSOLETE	WITH INSERTS		747459 -4
OBSOLETE	WITH INSERTS		747459 -3
	WITH .120 DIA HOLE		747459 -2
	WITH .120 DIA HOLE		747459 -1
REMARKS		CONTACT FINISH	PART NUMBER

THIS DRAWING IS A CONTROLLED DOCUMENT.		DWN C. RICHARD 7-29-87	Tyco Electronics Corporation	
		CHK S. WELDON 7-30-87	Harrisburg, PA 17105-3608	
DIMENSIONS: INCHES		APVD B. TAYLOR 8-3-87	NAME	
		PRODUCT SPEC	RECEPTACLE ASSY, SIZE 1, 9 POSN,	
		APPLICATION SPEC	RIGHT ANGLE, .590 SERIES, .026 DIA POSTS, AMPLIMITE®HD-20	
MATERIAL		SIZE	CAGE CODE	DRAWING NO
		114-40015		
FINISH		RESTRICTED TO		
		—		
CUSTOMER DRAWING		SCALE	4:1	SHEET 1 OF 1
		REV	F	