



ON Semiconductor®

<http://onsemi.com>

LV8111V

Bi-CMOS IC For Polygon Mirror Motor 3-phase Brushless Motor Driver

Overview

The LV8111V is a 3-phase brushless motor driver for polygon mirror motor driving of LBP.

A circuit needed to drive of polygon mirror motor can be composed of a single-chip. Also, the output transistor is made DMOS by using BiDC process, and by adopting the synchronous rectification method, the lower power consumption (Heat generation) is achieved.

Features

- 3-phase bipolar drive
- Direct PWM drive + synchronous rectification
- $I_O \text{ max1} = 2.5\text{A}$
- $I_O \text{ max1} = 3.0\text{A}$ ($t \leq 0.1\text{ms}$)
- Output current control circuit
- PLL speed control circuit
- Phase lock detection output (with mask function)
- Compatible with Hall FG
- Provides a 5V regulator output
- Full complement of on-chip protection circuits, including lock protection, current limiter, under-voltage protection, and thermal shutdown protection circuits
- Circuit to switch slowing down method while stopped (Free run or Short-circuit brake)
- Constraint protection detection signal switching circuit (FG or LD)
- Forward / Reverse switching circuit
- Hall bias pin (Bias current cut in a stopped state)
- SDCC (Speed Detection Current Control) function

Specifications

Absolute Maximum Ratings at $T_a = 25^\circ\text{C}$

Parameter	Symbol	Conditions	Ratings	Unit
Supply voltage	$V_{CC} \text{ max}$	$V_{CC} \text{ pin}$	37	V
	$V_G \text{ max}$	$V_G \text{ pin}$	42	V
Output current	$I_O \text{ max1}$	*1	2.5	A
	$I_O \text{ max2}$	$t \leq 0.1\text{ms}$ *1	3.0	A
Allowable Power dissipation	$P_d \text{ max}$	Mounted on a specified board *2	1.7	W
Operation temperature	T_{opr}		-25 to +80	$^\circ\text{C}$
Storage temperature	T_{stg}		-55 to +150	$^\circ\text{C}$
Junction temperature	$T_j \text{ max}$		150	$^\circ\text{C}$

*1. $T_j \text{ max} = 150^\circ\text{C}$ must not be exceeded.

*2. Specified board: 114.3mm × 76.1mm × 1.6mm, glass epoxy board.

Caution 1) Absolute maximum ratings represent the value which cannot be exceeded for any length of time.

Caution 2) Even when the device is used within the range of absolute maximum ratings, as a result of continuous usage under high temperature, high current, high voltage, or drastic temperature change, the reliability of the IC may be degraded. Please contact us for the further details.

Stresses exceeding Maximum Ratings may damage the device. Maximum Ratings are stress ratings only. Functional operation above the Recommended Operating Conditions is not implied. Extended exposure to stresses above the Recommended Operating Conditions may affect device reliability.

LV8111V

Allowable Operating Ranges at Ta = 25°C

Parameter	Symbol	Conditions	Ratings	Unit
Supply voltage range	V _{CC}		10 to 35	V
5V constant voltage output current	I _{REG}		0 to -30	mA
LD pin applied voltage	V _{LD}		0 to 5	V
LD pin output current	I _{LD}		0 to 15	mA
FG pin applied voltage	V _{FG}		0 to 5	V
FG pin output current	I _{FG}		0 to 15	mA
HB pin output current	I _{HB}		0 to -30	mA

Electrical Characteristics at Ta = 25°C, V_{CC} = 24V

Parameter	Symbol	Conditions	Ratings			Unit
			min	typ	max	
Current drain	I _{CC1}			5.5	6.5	mA
	I _{CC2}	In a stop state		1.0	1.5	mA
5V Constant Voltage Output						
Output voltage	V _{REG}		4.65	5.0	5.35	V
Line regulation	ΔV _{REG1}	V _{CC} = 10 to 35V		20	100	mV
Load regulation	ΔV _{REG2}	I _O = -5 to -20mA		25	60	mV
Temperature coefficient	ΔV _{REG3}	Design target value *		0		mV/°C
Output Block						
Output ON resistance	R _{ON}	I _O = 1A, Sum of the lower and upper side outputs		1.5	1.9	Ω
Output leakage current	I _{Oleak}	Design target value *			10	μA
Lower side Diode forward voltage	V _{D1}	I _D = -1A		1.0	1.35	V
Upper side Diode forward voltage	V _{D2}	I _D = 1A		1.0	1.35	V
Charge Pump Output (VG pin)						
Output voltage	V _{GOUT}			V _{CC} +4.9		V
CP1 pin						
Output ON resistance (High level)	V _{OH} (CP1)	I _{CP1} = -2mA		500	700	Ω
Output ON resistance (Low level)	V _{OL} (CP1)	I _{CP1} = 2mA		300	400	Ω
Hall Amplifier Block						
Input bias current	I _{HB} (HA)		-2	-0.5		μA
Common mode input voltage range	V _{ICM}		0.5		V _{REG} -2.0	V
Hall input sensitivity			80			mVp-p
Hysteresis	ΔV _{IN} (HA)		15	24	42	mV
Input voltage L → H	V _{SLH}			12		mV
Input voltage H → L	V _{SHL}			-12		mV
Hall Bias (HB pin) P-channel Output						
Output voltage ON resistance	V _{OL} (HB)	I _{HB} = -20mA		20	30	Ω
Output leakage current	I _L (HB)	V _O = 0V			10	μA
FG Amplifier Schmitt Block (IN1)						
Input amplifier gain	G _{FG}	Design target value *		5		times
Input hysteresis (H → L)	V _{SHL} (FGS)	Input referred, Design target value *		0		mV
Input hysteresis (L → H)	V _{SLH} (FGS)	Input referred, Design target value *		10		mV
hysteresis	V _{FGL}	Input referred, Design target value *		10		mV

* Design target value, Do not measurement.

Continued on next page.

LV8111V

Continued from preceding page.

Parameter	Symbol	Conditions	Ratings			Unit
			min	typ	max	
FGFIL pin						
High level output voltage	V _{OH} (FGFIL)		2.7	3.0	3.3	V
Low level output voltage	V _{OL} (FGFIL)		0.75	0.85	0.95	V
External capacitor charge current	I _{CHG1}	V _{CHG1} = 1.5V	-5	-4	-3	μA
External capacitor discharge current	I _{CHG2}	V _{CHG2} = 1.5V	3	4	5	μA
Amplitude	V(FGFIL)		1.95	2.15	2.35	Vp-p
FG Output						
Output ON resistance	V _{OL} (FG)	I _{FG} = 7mA		20	30	Ω
Output leakage current	I _L (FG)	V _O = 5V			10	μA
PWM Oscillator						
High level output voltage	V _{OH} (PWM)		2.95	3.2	3.45	V
Low level output voltage	V _{OL} (PWM)		1.3	1.5	1.7	V
External capacitor charge current	I _{CHG} (PWM)	V _{PWM} = 2V	-90	-70	-50	μA
Oscillation frequency	f(PWM)	C = 150pF	180	225	270	kHz
Amplitude	V(PWM)		1.5	1.7	1.9	Vp-p
Recommended operation frequency range	f _{OPR}		15		300	kHz
CSD Oscillation Circuit						
High level output voltage	V _{OH} (CSD)		2.7	3.0	3.3	V
Low level output voltage	V _{OL} (CSD)		0.8	1.0	1.2	V
Amplitude	V(CSD)		1.75	2.0	2.25	Vp-p
External capacitor charge current	I _{CHG1} (CSD)	V _{CHG1} = 2.0V	-14	-10	-6	μA
External Capacitor Discharge Current	I _{CHG2} (CSD)	V _{CHG2} = 2.0V	8	11	14	μA
Oscillation frequency	f(CSD)	C = 0.068μF, Design target value *	30	40	50	Hz
Phase comparing output						
Output ON resistance (high level)	V _{PDH}	I _{OH} = -100μA		500	700	Ω
Output ON resistance (low level)	V _{PDL}	I _{OL} = 100μA		500	700	Ω
Phase Lock Detection Output						
Output ON resistance	V _{OL} (LD)	I _{LD} = 10mA		20	30	Ω
Output leakage current	I _L (LD)	V _O = 5V			10	μA
Error Amplifier Block						
Input offset voltage	V _{IO} (ER)	Design target value *	-10		+10	mV
Input bias current	I _B (ER)		-1		+1	μA
High level output voltage	V _{OH} (ER)	I _{OH} = -100μA	EI+0.7	EI+0.85	EI+1.0	V
Low level output voltage	V _{OL} (ER)	I _{OL} = 100μA	EI-1.75	EI-1.6	EI-1.45	V
DC bias level	V _B (ER)		-5%	VREG/2	5%	V
Current Control Circuit						
Drive gain	GDF	While phase locked	0.5	0.55	0.6	times
Current Limiter Circuit (pins RF and RFS)						
Limiter voltage	V _{RF}		0.465	0.515	0.565	V
Under-voltage Protection						
Operation voltage	VSD		8.3	8.7	9.1	V
Hyteresis	ΔVSD		0.2	0.35	0.5	V
CLD Circuit						
External capacitor charge current	I _{CLD}	V _{CLD} = 0V	-4.5	-3.0	-1.5	μA
Operation voltage	V _H (CLD)		3.25	3.5	3.75	V
Thermal Shutdown Operation						
Thermal shutdown operation temperature	TSD	Design target value (Junction temperature)	150	175		°C.
Hysteresis	ΔTSD	Design target value (Junction temperature)		30		°C

* Design target value, Do not measurement.

Continued on next page.

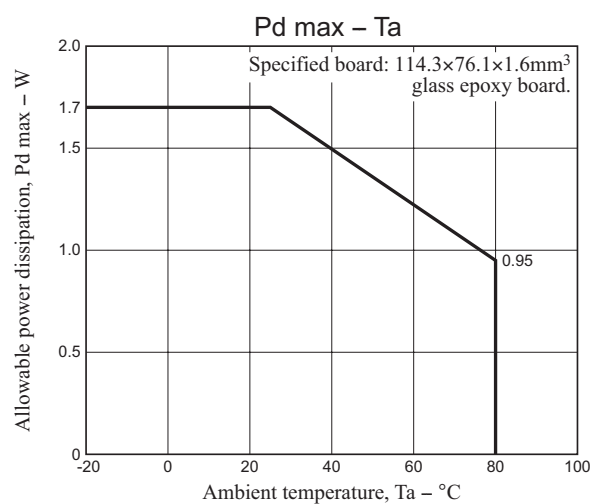
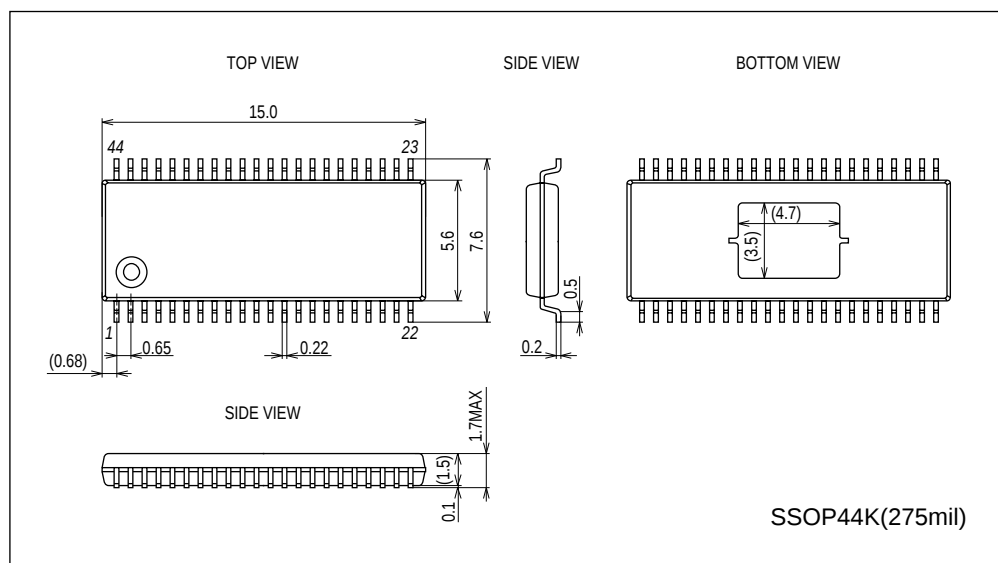
LV8111V

Continued from preceding page.

Parameter	Symbol	Conditions	Ratings			Unit
			min	typ	max	
CLK pin						
External input frequency	f _I (CLK)		0.1		10	kHz
High level input voltage	V _{IH} (CLK)		2.0		VREG	V
Low level input voltage	V _{IL} (CLK)		0		1.0	V
Input open voltage	V _{IO} (CLK)		VREG-0.5		VREG	V
Hysteresis	V _{IS} (CLK)		0.2	0.3	0.4	V
High level input current	I _{IH} (CLK)	V _{CLK} = VREG	-10	0	+10	μA
Low level input current	I _{IL} (CLK)	V _{CLK} = 0V	-110	-85	-60	μA
CSDSEL pin						
High level input voltage	V _{IH} (CSD)		2.0		VREG	V
Low level input voltage	V _{IL} (CSD)		0		1.0	V
Input open voltage	V _{IO} (CSD)		VREG-0.5		VREG	V
High level input current	I _{IH} (CSD)	V _{CSD} = VREG	-10	0	+10	μA
Low level input current	I _{IL} (CSD)	V _{CSD} = 0V	-110	-85	-60	μA
S/S pin						
High level input voltage	V _{IH} (SS)		2.0		VREG	V
Low level input voltage	V _{IL} (SS)		0		1.0	V
Input open voltage	V _{IO} (SS)		VREG-0.5		VREG	V
Hysteresis	V _{IS} (SS)		0.2	0.3	0.4	V
High level input current	I _{IH} (SS)	V _{S/S} = VREG	-10	0	+10	μA
Low level input current	I _{IL} (SS)	V _{S/S} =0V	-110	-85	-60	μA
BRSEL pin						
High level input voltage	V _{IH} (BRSEL)		2.0		VREG	V
Low level input voltge	V _{IL} (BRSEL)		0		1.0	V
Input open voltage	V _{IO} (BRSEL)		VREG-0.5		VREG	V
High level input current	I _{IH} (BRSEL)	V _{BRSEL} = VREG	-10	0	+10	μA
Low level input current	I _{IL} (BRSEL)	V _{BRSEL} = 0V	-110	-85	-60	μA
F/R pin						
High level input voltage	V _{IH} (FR)		2.0		VREG	V
Low level input voltage	V _{IL} (FR)		0		1.0	V
Input open voltage	V _{IO} (FR)		VREG-0.5		VREG	V
High level input current	I _{IH} (FR)	V _{F/R} = VREG	-10	0	+10	μA
Low level input current	I _{IL} (FR)	V _{F/R} = 0V	-110	-85	-60	μA

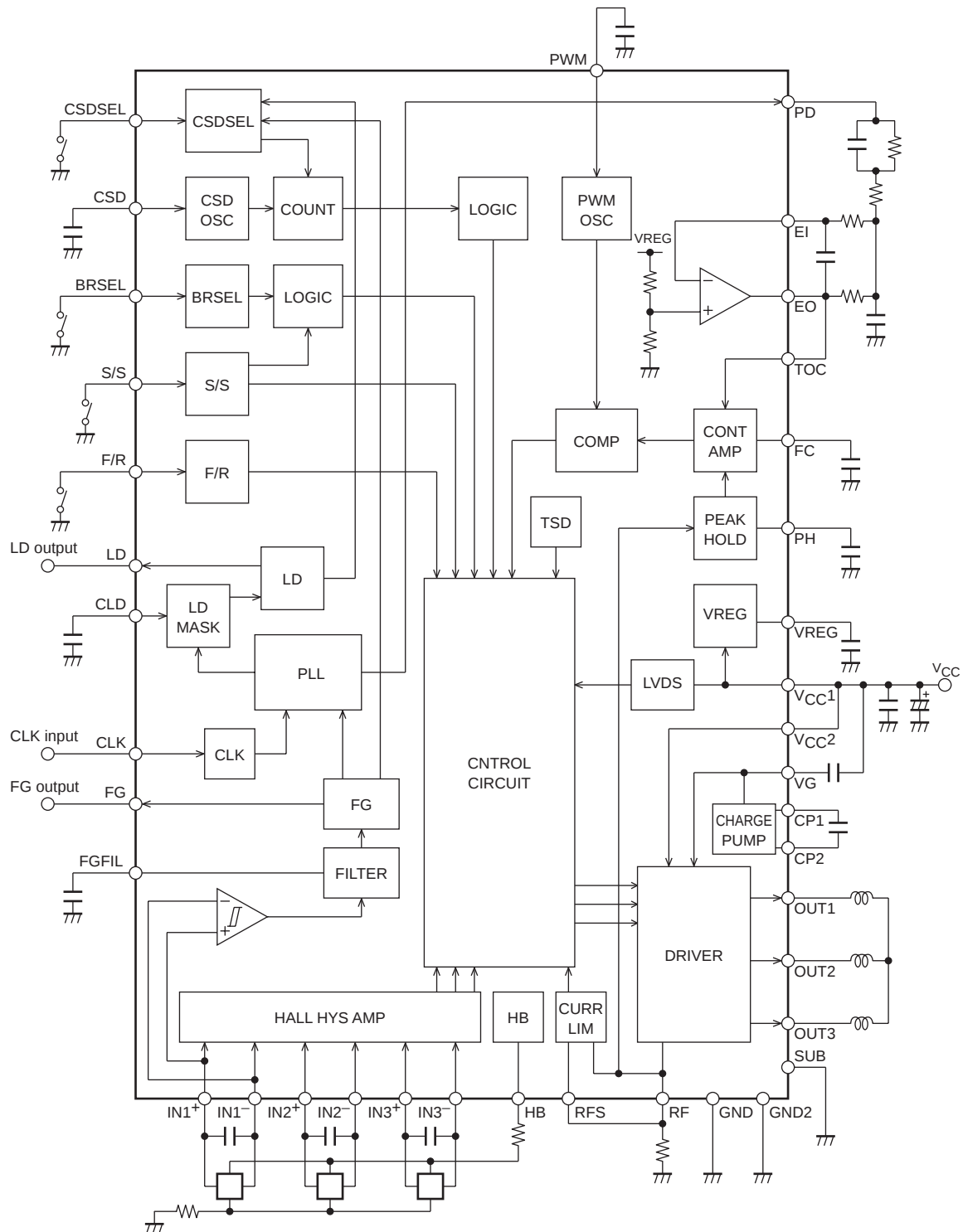
Package Dimensions

3333



Pinout diagram of the LV8111V IC. The chip is shown with 44 pins. The top row of pins (1-23) is labeled: CP2, CP1, VG, VCC1, VCC2, RFS, RF, (blank), OUT1, (blank), OUT2, (blank), OUT3, (blank), GND2, SUB, IN3-, IN3+, IN2-, IN2+, IN1-, IN1+. The bottom row of pins (24-44) is labeled: CLK, LD, S/S, VREG, BRSEL, CSDSEL, F/R, CLD, CSD, FG, (blank), PWM, (blank), FC, FGFIL, PH, PD, EI, EO, TOC, GND, HB. The pin numbers 1 through 44 are indicated next to each pin label.

Block Diagram and Application Circuit Example



Pin Function

Pin No.	Pin name	Function	Equivalent circuit
1	CLK	Clock input pin (10kHz maximum)	
2	LD	Phase lock detection output pin. Goes ON during PLL-phase lock. Open drain output.	
3	S/S	Start/Stop input pin. START with a low-level input. STOP with a high-level input or open input	
4	VREG	5V regulator output pin. (the control circuit power supply) Connect a capacitor between this pin and GND for stabilization.	
5	BRSEL	Brake selection pin. By low level, short-circuit braking when the S/S pin is in a stopped state. (Brake for the inspection process)	
6	CSDSEL	Motor constraint protection detection signal selection pin. Select FG with low, and LD with high or in an open state.	

Continued on next page.

Continued from preceding page.

Pin No.	Pin name	Function	Equivalent circuit
7	F/R	Pin to select Forward / Reverse.	
8	CLD	Pin to set phase lock signal mask time. Connect a capacitor between this pin and GND. If there is no need for masking, this pin must be left open.	
9	CSD	Pin for both the constraint protection circuit operation time and the initial reset pulse setting. Connect a capacitor between this pin and GND. If the motor constraint protection circuit is not used, a capacitor and a resistor must be connected in parallel between the CSD pin and GND.	
10	FG	FG Schmitt output pin. Open drain output.	
12	PWM	Pin to set the oscillation frequency of PWM. Connect a capacitor between this pin and GND.	
14	FC	Frequency characteristics correction pin of the current limiter circuit. Connect a capacitor between this pin and GND.	

Continued on next page.

LV8111V

Continued from preceding page.

Pin No.	Pin name	Function	Equivalent circuit
15	FGFIL	FG filter pin. When the noise of the FG signal is a problem, connect a capacitor between this pin and GND for stabilization.	
16	PH	Pin to stabilize the RF waveform. Connect a capacitor between this pin and GND.	
17	PD	Phase comparison output pin. The phase error is output by the duty changing of the pulse.	
18	EI	Error amplifier input pin.	
19	EO	Error amplifier output pin.	
20	TOC	Torque command voltage input pin. Normally, this pin must be connected with the EO pin.	
21	GND	Ground pin of the control circuit block.	

Continued on next page.

Continued from preceding page.

Pin No.	Pin name	Function	Equivalent circuit
22	HB	Hall element bias current pin. Goes ON when the S/S pin is in a start state. Goes OFF when the S/S pin is in an stopped state.	
23 24 25 26 27 28	IN1+ IN1- IN2+ IN2- IN3+ IN3-	Hall amplifier input pin. A high level state of logic is recognized when $IN^+ > IN^-$. In reverse case is a low-level state. The input amplitude of 100mVp-p or more (differential) is desirable in the Hall sensor inputs. If noise on the Hall inputs is a problem, that noise must be excluded by inserting capacitors across the inputs.	
29	SUB	Frame ground pin. This pin is connected with the GND2 pin.	
30	GND2	Ground pin of the output circuit block.	
32 34 36	OUT3 OUT2 OUT1	Output pin. As for PWM, Duty control is executed on the upper- side FET.	
38	RF	Source pin of output MOSFET (lower-side). Connect a low resistance (Rf) between this pin and GND.	
39	RFS	Output current detection pin. Connect to RF pin.	
40	VCC2	Power supply pin. Connect a capacitor between this pin and GND for stabilization.	
41	VCC1	Power supply pin for control.	
42 43 44	VG CP1 CP2	Charge pump output pin (Power supply for the upper side FET gate). Connect a capacitor between this pin and VCC. Pin to connect a capacitor for charge pump. Connect a capacitor between CP1 and CP2.	

LV8111V

3-phase Logic Truth Table (IN = “H” indicates the state where in $IN^+ > IN^-$)

F/R = H			F/R = L			Output		
IN1	IN2	IN3	IN1	IN2	IN3	OUT1	OUT2	OUT3
H	L	H	L	H	L	L	H	M
H	L	L	L	H	H	L	M	H
H	H	L	L	L	H	M	L	H
L	H	L	H	L	H	H	L	M
L	H	H	H	L	L	H	M	L
L	L	H	H	H	L	M	H	L

S/S Pin

Input state	Mode
High or Open	Stop
Low	Start

BRSEL Pin

Input state	While stopped
High or Open	Free run
Low	Short-circuit brake

CSDSEL Pin

Input state	Mode
High or Open	LD standard
Low	FG standard

LV8111V Description

1. Speed Control Circuit

This IC can realize a high efficiency, low-jitter, a stable rotation by adopting the PLL speed control method.

This the PLL circuit compares the phase difference of the edge between the CLK signal and the FG signal and controls by using the output of error. The FG servo frequency under control becomes congruent with the CLK frequency.

$$f_{FG} (\text{Servo}) = f_{CLK}$$

2. Output Drive Circuit

This IC adopts the direct PWM drive method to reduce power loss in the output. Adjusts the driving force of the motor by changing on-duty of output transistor. The PWM switching of the output is performed by the upper-side output transistor.

Also, this IC has a parasitic diode of the output DMOS as a regeneration route when the PWM switching is off.

But, this IC is cut down the fever than the diode regeneration by performing synchronous rectification.

3. Current Limiter Circuit

This IC limits the (peak) current at the value

$$I = V_{RF} / R_f (V_{RF} = 0.515V (\text{typical}), R_f : \text{current detection resistor}).$$

The current limitation operation consists of reducing the PWM output on duty to suppress the current.

To prevent malfunction of the current limitation operation when the reverse recovery current of diode is detected, the operation has a delay (approximately 300ns). In case of a coil resistance of motor is small or small inductance, since the current change at start-up is fast, there is a possibility that the current more than specified current is flowed by this delay.

It is necessary to set the current increases by the delay.

4. Power Saving Circuit

This IC becomes the power saving state of decreasing the consumption current in the stop state. The bias current of the majority circuits is cut in the power saving state. Also, 5V regulator output is output in the power saving state.

5. Reference Clock

Note that externally-applied clock signal has no noise of chattering. The input circuit has a hysteresis.

But, if noise is a problem, that noise must be excluded by inserting capacitors across the inputs.

If clock input goes to the no input state when the IC is in the start state, the drive is turned off after a few rotation of motor if the motor constrained protection circuit does operate. (Clock disconnection protection)

6. PWM Frequency

The PWM frequency is determined by using a capacitor C (F) connected to the PWM pin.

$$f_{\text{PWM}} \approx 1 / (29500 \times C) \cdots 150\text{pF or more}$$

$$f_{\text{PWM}} \approx 1 / (32000 \times C) \cdots 100\text{pF or more, less than 150pF}$$

The frequency is oscillated at about 225kHz when a capacitor of 150pF is connected.

The GND of a capacitor must be placed as close to the control block GND (GND pin) of the IC as possible to reduce influence of the output.

7. Hall Effect Sensor Input Signals

The signal input of the amplitude of hysteresis of 42mV max or more is required in the Hall effect sensor inputs.

Also, an input amplitude of over 100mVp-p is desirable in the Hall effect sensor inputs in view of influence of noise.

If the output waveform (when the phase changes) is distorted by noise, that noise must be excluded by inputting capacitors across the inputs.

8. FG Signals

The Hall signal of IN1 is used as the FG signal in the IC. If noise is a problem, the noise of the FG signal can be excluded by inserting a capacitor between the FGFIL pin and GND.

Note that normal operation becomes impossible if the value of the capacitor is overlarge. Also, note that the trouble of noise occurs easily when the position of GND of a capacitor is incorrect.

9. Constraint Protection Circuit

This IC has an on-chip constraint protection circuit to protect the IC and the motor in motor constraint mode. when the CSDSEL pin is set to the high level or open input, if the LD output remains high (unlocked statement) for a fixed period in the start state, this circuit operates. In the low level setting case, if the FG signal is not switched for a fixed period in the start state, this circuit is operates. Also, the upper-side output transistor is turned off while the constraint protection circuit is operating. This time is set by the capacitance of the capacitor attached to the CSD pin.

$$\text{The set time (in seconds) is } 102 \times C (\mu\text{F})$$

When a capacitor of 0.068μF is attached, the protection time becomes about 7.0 seconds.

The set time must be set well in advance for the motor start-up time. When the motor is decelerated by switching the clock frequency, this protection circuit is not operated. To clear the motor constrained state, the S/S pin is switched into a stop state or the power must be turned off and reapplied. Since the CSD pin also functions as the power-on reset pin, if the CSD pin were connected directly to ground, the logic circuit goes to the reset state and the speed cannot be controlled.

Therefore, if the motor constraint protection circuit is not used, a resistor of about 220kΩ and a capacitor of about 4700pF must be connected in parallel between the CSD pin and GND.

10. Phase Lock Signals

(1) Phase lock range

This IC has no the speed system counter. The speed error range in the phase lock state is indeterminable only by the characteristics of the IC. (because the accelerations of the change in FG frequency influences.)

When it is necessary to specify for the speed error as a motor, the value obtained while the motor is actually operating must be measured. Since the speed error occurs easily when the accelerations of FG is large, the speed error will be the largest when the IC goes into the lock state during start-up or the unlocked state by switching the clock.

(2) Phase lock signal mask functions

When the IC goes into the lock state during start-up or the unlocked state by switching the clock, the low signal for a short-time by using the hunting when the IC goes into the locked state is masked. Therefore, the lock signal is output in stable state. But, the mask time duration causes the delay of the lock signal output. The mask time is set by the capacitance of the capacitor attached between the CLD pin and GND.

$$\text{The mask time (seconds) is } 1.8 \times C (\mu\text{F})$$

When a capacitor of 0.1μF is attached, the mask time becomes about 180ms.

If the signals should be masked completely, the mask time must be set well in advance.

When there is no need for masking, the CLD pin must be left open.

11. Power Supply Stabilization

Since this IC is used in applications that draw large output currents and adopts the drive method by switching, the power-supply line is subject to fluctuations. Therefore, capacitors with capacitances adequate to stabilize the power-supply voltage must be connected between the V_{CC} pin and GND. The ground-side a capacitor must be connected as close to the GND2 pin of power GND as possible. If it is impossible to connect a capacitor (electrolytic capacitor) near the pin, the ceramic capacitor of about 0.1 μ F must be connected as close to the pin as possible.

If diodes are inserted in the power-supply line to prevent IC destruction due to reverse power supply connection, Since this makes the power-supply voltage even more subject to fluctuations, even larger capacitors will be required.

12. VREG Stabilization

To stabilize the VREG voltage that is the power supply of the control circuit, connect a capacitor of 0.1 μ F or more. GND of the capacitor must be attached as close to the control block GND (GND1 pin) of the IC as possible.

13. Error Amplifier

External components of the error amplifier block must be placed as close to the IC as possible to reduce influence of noise.

Also, these components must be placed as separate from the motor as possible.

14. IC Reverse Metal

To improve heat radiation, the metal part on the reverse of IC is stuck fast to the substrate by using highly-conduction solder.

15. SDCC (Speed Detection Current Control) function

The SDCC circuit controls the speed detection current. It limits the current to 87.5% of the specified current to reduce acceleration of the motor when the rotation of the motor exceeds 95% of its target speed. This enables stabilized phase lock pull-in and minimizes the variation in startup time.

ON Semiconductor and the ON logo are registered trademarks of Semiconductor Components Industries, LLC (SCILLC). SCILLC owns the rights to a number of patents, trademarks, copyrights, trade secrets, and other intellectual property. A listing of SCILLC's product/patent coverage may be accessed at www.onsemi.com/site/pdf/Patent-Marking.pdf. SCILLC reserves the right to make changes without further notice to any products herein. SCILLC makes no warranty, representation or guarantee regarding the suitability of its products for any particular purpose, nor does SCILLC assume any liability arising out of the application or use of any product or circuit, and specifically disclaims any and all liability, including without limitation special, consequential or incidental damages. "Typical" parameters which may be provided in SCILLC data sheets and/or specifications can and do vary in different applications and actual performance may vary over time. All operating parameters, including "Typicals" must be validated for each customer application by customer's technical experts. SCILLC does not convey any license under its patent rights nor the rights of others. SCILLC products are not designed, intended, or authorized for use as components in systems intended for surgical implant into the body, or other applications intended to support or sustain life, or for any other application in which the failure of the SCILLC product could create a situation where personal injury or death may occur. Should Buyer purchase or use SCILLC products for any such unintended or unauthorized application, Buyer shall indemnify and hold SCILLC and its officers, employees, subsidiaries, affiliates, and distributors harmless against all claims, costs, damages, and expenses, and reasonable attorney fees arising out of, directly or indirectly, any claim of personal injury or death associated with such unintended or unauthorized use, even if such claim alleges that SCILLC was negligent regarding the design or manufacture of the part. SCILLC is an Equal Opportunity/Affirmative Action Employer. This literature is subject to all applicable copyright laws and is not for resale in any manner.