

1

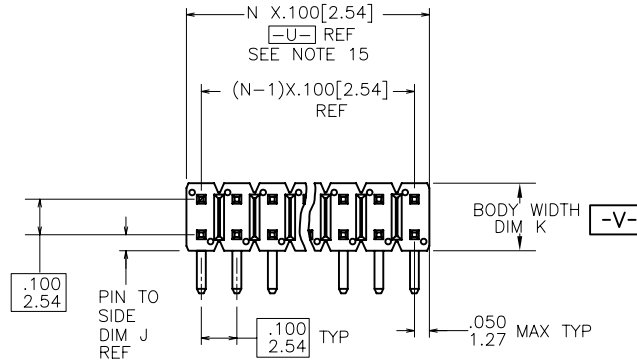
2

3

4

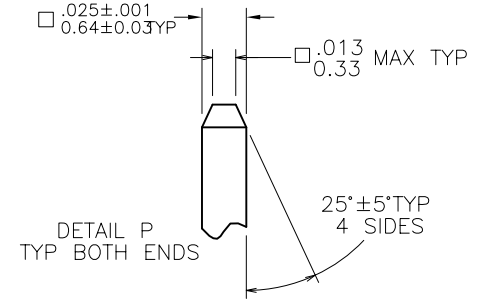
PRODUCT NUMBER
XXXXX-YYY HTLF

- LEAD FREE OPTION
SEE NOTE 1,8
- TUBE PACKAGING OPTION
SEE NOTE 1
- HIGH TEMPERATURE PLASTIC
SEE NOTE 1
- NO OF
POSITIONS
SEE NOTE 1
- PIN PLATING
SEE SHEET 2
- BASE PART NO.



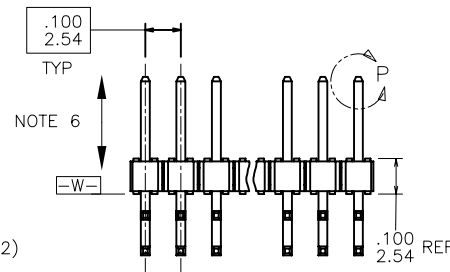
TOP VIEW

⊕ ∅ .020/.51 (M) U (M) V W
NOTE 4

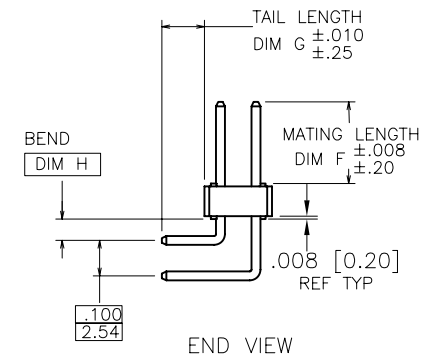


68020-X XX-XXX XXX LF

- TAIL LENGTH (EXAMPLE BELOW)
3.0mm=.030 12.8mm=128 (SEE NOTE 11 & 12)
- MATING LENGTH (EXAMPLE BELOW)
5.0mm=.050 25.5mm=255 (SEE NOTE 11 & 12)
- TOTAL NUMBER OF POSITION
FROM 2(2X1) THRU 72 (2X36) POSITIONS
- PIN PLATING (SEE NOTE 9)
1=0.76µm Au
4= PURE TIN
8=0.36µm Au
- BASE PART NO.



SIDE VIEW



END VIEW



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www.fciconnect.com			surface 6.4 ISO 1302	tolerance std ISO 406 ISO 1101	projection ISO 1101	INCH/MM
			TOLERANCES UNLESS OTHERWISE SPECIFIED			
Dr	D.WIHTING	03/08/93	ANGULAR	0.X	±0.3	size A4 Scale 1.000
Eng	T.HANNA	03/08/93		0.XX	±0.15	
Chr	T.BREWNAKER	03/08/93	0° ±2°	0.XXX	±0.05	ECN
Appr	T.HANNA	03/08/93	Product family BERGSTIK		Spec ref	
FCI			title BERGSTIK® II HEADER .100/2.54cc DR R/A		dwg no 68020	Rev. BM
			catalog no		Product-Customer Drw sheet 1 of 5	

rev	ecn no	dr	date
BK	ELX-N-16105	ZK	2013-10-22
BL	ELX-N-19718	JH	2014-12-11
BM	ELX-N-20595	JH	2015-03-30
BG	M08-0331	MHT	12/01/08
BH	M09-0105	MHT	7/10/09
BJ	N11-0118	JZ	2011-04-12

REV F - 2006-04-17

1

2

3

4

PIN PLATING CODES:

XXXX-1YY	30u"/0.76u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXX-2YY	15u"/0.38u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXX-3YY	50u"/1.27u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXX-4YY	100u"/2.54u MIN Sn OVER 50u"/1.27u MIN Ni (SEE NOTE 10)
XXXX-4YYHLF	
XXXX-5YY	15u"/0.38u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXX-6YY	30u"/0.76u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXX-7YY	30u"/0.76u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXX-8YY	15u"/0.38u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXX-9YY	15u"/0.38u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni
XXXX-0YY	30u"/0.76u MIN (SEE NOTE 9) OVER 50u"/1.27u MIN Ni

NOTES

①. PART NUMBER OPTIONS:

PIN PLATING CODES (SEE ABOVE)

HIGH TEMP. MATERIAL:

PART NUMBERS WITH AND WITHOUT "H" WILL BE SUPPLIED WITH HIGH TEMPERATURE PLASTIC

NUMBER OF POSITION:

EVEN NUMBER OF POSITIONS FROM 2 (2X1) THRU 72 (2X36).

PACKAGING:

PACKAGED IN POLY BAGS.

EIGHT DIGIT PART NUMBERS FOLLOWED BY A "T" ARE PACKAGED IN TUBES. SEE SPECIFIC PART NUMBERS FOR AVAILABILITY.

LEAD FREE:

ADD "HLF" SUFFIX AT THE END OF PART NUMBER FOR LEAD FREE OPTION, NOT AVAILABLE FOR -5YY, -5YYH, -6YY & -6YYH.

②. BODY MATERIAL:

MANUFACTURER'S OPTION OF NYLON, PCT GLASS FIBER REINFORCED, OR MINERAL FILLED LCP FLAME RETARDANT PER UL-94V-0. COLOR: BLACK.

PART NUMBERS WITH AND WITHOUT "H" SUFFIX WILL WITHSTAND EXPOSURE TO 260°C PEAK TEMPERATURE FOR 20 SECONDS IN WAVE SOLDER, INFRA-RED OR VAPOR PHASE SOLDER PROCESS.

③. PIN MATERIAL: PHOS-BRONZE.

④. MEASURED WITH PART IN RESTRAINED CONDITION.

5. TWO SIDES OF PIN TIPS NOT PLATED. TYPICAL BOTH ENDS.

⑥. 2LBS/0.9KG MIN PIN RETENTION IN EITHER DIRECTION.

7. MILITARY BERGSTIK HEADER
P/N XXXXX-YYY-MIL
NOT AVAILABLE.

⑧. THESE PRODUCTS MEETS EUROPEAN UNION DIRECTIVES AND OTHER COUNTRY REGULATION AS DESCRIBED IN GS-22-008.

⑨. PLATING OPTIONS:

PERFORMANCE PLATING WILL BE EITHER GOLD OR GXT ON POST OR TAIL, OPTIONALLY (78~295u"/2~7.5u) TIN ON TAIL.

⑩. THIS PRODUCT HAS 100% TIN PLATING IN THE INTERFACE AND HAS NOT BEEN TESTED FOR WHISKER GROWTH IN ALL INTERCONNECT ENVIRONMENTS."

⑪. THE OAL DON'T EXCEED 31mm

OAL= MATTING DIM + TAIL DIM +4.0mm<=31mm *WHERE THE SUM OF TAIL LEGTH DON'T EXCEED 27mm* TAIL
TAIL LENGTH MIN 2.00mm TAIL LENGTH MAX 10.4mm
MATTING LENGTH MIN 1.5mm MATTING LENGTH MAX 25.4mm

⑫. INCREMENTS BY 0.1mm IN LENGTH ONLY

13. FOR ESPECIAL PACKAGING REQUEST PLEASE CONTACT PRODUCT MANAGER FOR AVAILABILITY

14. BEND DIMENSION AT 1.5mm ONLY

⑮. TO DETERMINE DIMENSIONS:

N=NUMBER OF POSITION PER ROW
EXAMPLE: 10 PDS. N X .100/2.54.100±.003 [2.54±.08]
TYP. NON-ACCUMULATIVE
Ø.040±.003 [1.02±.08]
TYP.

.100±.003 [2.54±.08]

RECOMMENDED HOLE PATTERN

www.fciconnect.com			surface ISO 1302 ✓	tolerance std ISO 406 ISO 1101	projection INCH/MM
TOLERANCES UNLESS OTHERWISE SPECIFIED					
Dr	D.WIHTING	03/08/93	ANGULAR	0.X	±0.3
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catalog no			Part no 68020		Rev. BM
			Product-Customer Drw		sheet 2 of 5



