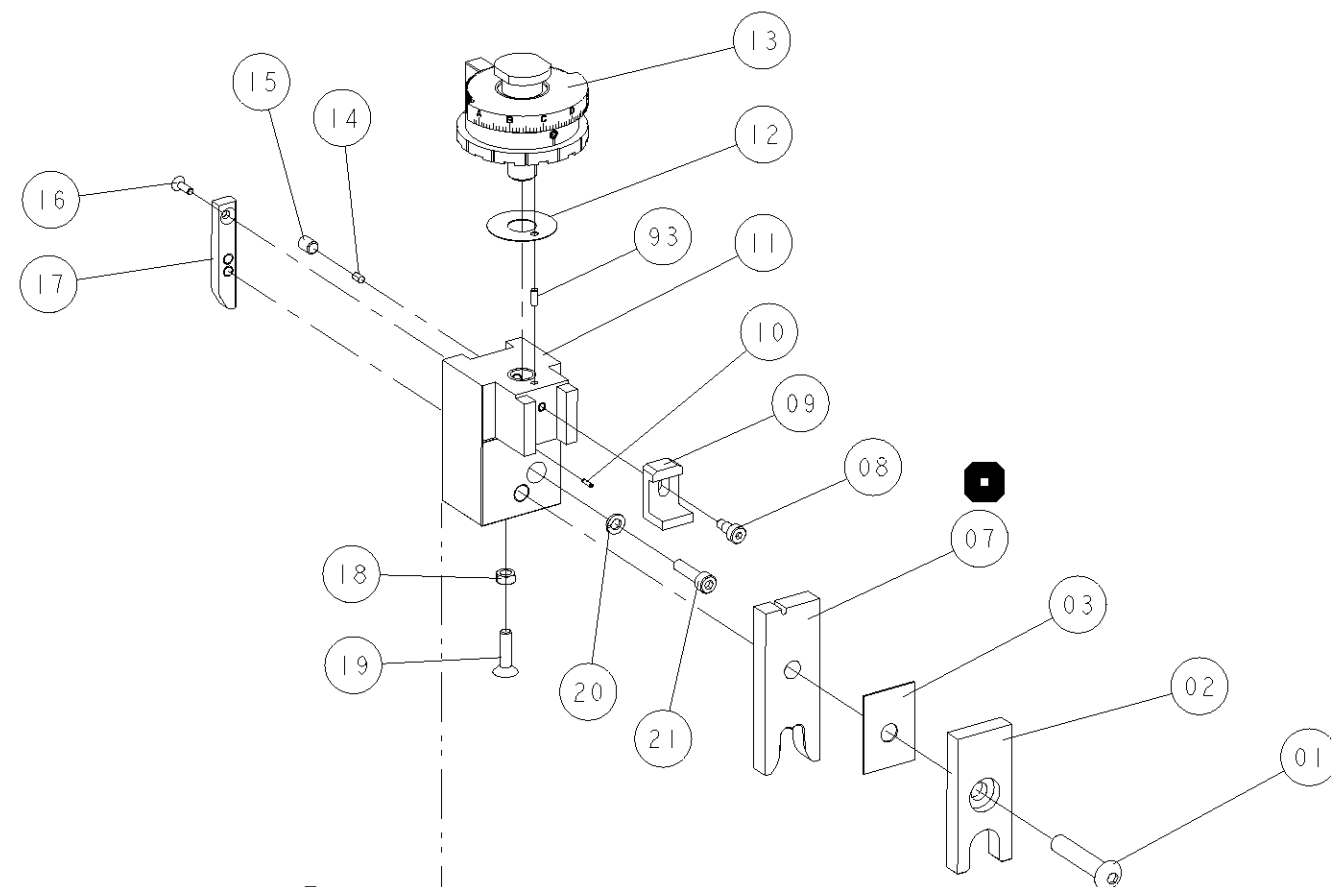


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DADOS DE GRAMPEAÇÃO
(CRIMP DATA)DESCRIÇÃO DO TERMINAL (TERMINAL DESCRIPTION)
RING TERMINAL AMPLIAR

LET. DISCO (DISC LETTER)	ALT. FECHAM. (CRIMP HEIGHT)		BITOLA (WIRE SIZE)	COMP. DECAPE (STRIP LENGTH)
D6	6,00 MM		27,00 MM ²	-
A6	6,80 MM		21,00 MM ²	-
-	-		-	-
-	-		-	-
GRAMPEADOR (CRIMPER)	LARGURA (CRIMP WIDTH)	TIPO (TYPE)	PASSO (APPLICATOR FEED)	FOLHA DE INSTR. (INSTRUCTION SHEET)
CONDUTOR (WIRE)	10,00	F	35,00 MM	-
ISOLANTE (INSULATION)	-	-		
DIAM. DO ISOLANTE (INSULATION RANGE) ---		PARA BITOLAS (WIRE RANGE) 21,00 - 27,00 MM ²		GABARITO DE MONT. (GAUGE) -
PARA APLICAR TERMINAL: (TO USE TERMINAL)				
TERMINAL	SELO (SEAL)		TERMINAL	SELO (SEAL)
1738545-2 	-		-	-

**NOTAS:**1-USAR PROTEÇÃO QUANDO FOR USADO EM
PREENSA DE BANCADA.2-APENAS OS ITENS COM QUANTIDADES
ESPECIFICADAS SÃO USADOS NESTE APLICADOR.³-ESPECIFICAÇÃO DE APLICAÇÃO: 114-13168**RECOMENDAÇÕES:**■-PEÇAS DE DESGASTE O CLIENTE SERÁ
RESPONSÁVEL PELA REPOSIÇÃO.

■-ENGRAIXAR LEVEMENTE.

NOTES:1-GUARD MUST BE IN PLACE WHEN
OPERATING APPLICATOR IN BENCH PRESS.2-ONLY THE ITEMS WITH QUANTITY ARE
USED ON THIS APPLICATOR.³-APPLICATION SPECIFICATION: 114-13168**KEYS:**

■-SPARE PARTS RECOMMENDED.

■-GREASY LIGHTLY.

**LARGE WIRE APPLICATOR
FOR HANKE 970/971 PRESSES.**

1	2-18023-3	PARAF. ALL CAB. CILINDRICA (M5X30)	SCREW, CAP, SKT HEAD	99
1	18030-3	PORCA SEXTAVADA M5	HEXAGONAL NUT	98
1	3-22279-2	MOLA DE COMPRESSÃO	COMPRESSION SPRING	97
1	2063011-1	PLACA DE DESGASTE	WEAR PLATE	96
1	2063009-1	SUORTE DO EXTRATOR	STRIPPER/STOP HOLDER	95
1	980371-9	PARAFUSO ESPECIAL	SCREW, SHOULDER, SOCKET HEAD	94
1	1-992946-4	PINO DE AJUSTE (3,0DIA.X8)	PIN DOWEL	93
3	1-18023-1	PARAF. ALL CAB. CILINDRICA (M4X10)	SCREW, CAP, SKT HEAD	92
1	1707728-2	PROTEÇÃO	APPLICATOR GUARD	91
4	18024-9	PARAF. ALL CAB. BOL. (M4X16)	SCREW, BUTTON, SKT HEAD	90
2	1-18024-2	PARAF. ALL CAB. BOL. (M5X12)	SCREW, BUTTON, SKT HEAD	89
1	1707887-1	BASE	BASE PLATE	88
1	1707668-1	CAPA DA FACA	■ SHEAR HOLDER, FRONT	87
1	624428-2	LIMITADOR DA FACA	STOP SHEAR	86
2	3-22280-5	MOLA DA FACA FLUTUANTE	SPRING, COMPRESSION	85
1	1707747-1	FACA FLUTUANTE	■ FLOATING SHEAR FRONT	84
1	1707749-2	BIGORNA	■ ANVIL	83
2	1-18024-2	PARAF. ALL CAB. BOL. (M5X12)	SCREW, BUTTON, SKT HEAD	81
2	1-18024-2	PARAF. ALL CAB. BOL. (M5X12)	SCREW, BUTTON, SKT HEAD	80
4	2-18024-0	PARAF. ALL CAB. BOL. (M6X20)	SCREW, BUTTON, SKT HEAD	79
2	992946-3	PINO DE AJUSTE (6,0DIA.X20)	PIN DOWEL	78
1	197352-4	AJUSTADOR DA GUIA	ADJUSTMENT SCREW	77
2	2-18023-0	PARAF. ALL CAB. CILINDRICA (M5X16)	SCREW, CAP, SKT HEAD	76
1	1707717-1	BLOCO DA PLACA GUIA	BASE BLOCK ADJUSTMENT	75
1	21030-1	PINO DO BLOCO DA PLACA GUIA	PIN DOWEL	74
1	1707675-1	BLOCO ESPAÇADOR	SCREW BLOCK	73
1	1-196494-8	PARAFUSO DO LIBERADOR	SPECIAL SCREW	72
1	1707543-1	LIBERADOR DO FREIO	LEVER, DRAG RELEASE	71
2	2-18023-2	PARAF. ALL CAB. CILINDRICA (M5X25)	SCREW, CAP, SKT HEAD	70
1	624817-2	FREIO	DRAG, TERMINAL	69
2	1-22284-1	MOLA DO FREIO	SPRING, COMPRESSION	68

NUMERO (PART NUMBER)	DESCRIÇÃO (DESCRIPTION)	ITEM
F	REVISÃO DE CADA MONTAGEM (REVISION OF EACH NO ASS'Y)	
QTD POR MONTAGEM (QTY PER ASS'Y)	LISTA DE PEÇAS (PARTS LIST)	

DIMENSIONS: mm		TOLERANCES UNLESS OTHERWISE SPECIFIED:	
		0 PLC ± 1 PLC ± 2 PLC ± 3 PLC ± 4 PLC ± ANGLES ± FINISH	
MATERIAL		FINISH	

DWN C. MENEZES 18AUG2007	CHK J. JODAR 18AUG2007	APVD C. LIMA 18AUG2007
PRODUCT SPEC		
APPLICATION SPEC		
WEIGHT		
CUSTOMER DRAWING		

TYCO Electronics Sao Paulo, Brasil			
NAME LARGE WIRE PNEUMATIC APPLICATOR			
SIZE A2	CAGE CODE -	DRAWING NO 1893105	RESTRICTED TO -
SCALE 3.10	SHEET 1	OF 1	REV F

1	1707734-1	PLACA GUIA DA FITA	STRIP GUIDE PLATE	67
1	1707674-1	GUIA DIANTEIRA	FRONT STRIP GUIDE	66
2	18023-5	PARAF. ALL CAB. CILINDRICA (M3X12)	SCREW, CAP, SKT HEAD	65
1	1707851-1	GUIA TRASEIRA	REAR STRIP GUIDE	64
2	1-18023-4	PARAF. ALL CAB. CILINDRICA (M4X20)	SCREW, CAP, SKT HEAD	63
2	1-18023-9	PARAF. ALL CAB. CILINDRICA (M5X12)	SCREW, CAP, SKT HEAD	62
2	624445-2	ARRUELA ESPECIAL	SPECIAL WASHER	61
3	1-18023-2	PARAF. ALL CAB. CILINDRICA (M4X12)	SCREW, CAP, SKT HEAD	60
1	624365-3	PLACA DE REGULAGEM DO CILINDRO	PLATE, CYLINDER ADJUSTMENT	59
2	1-18023-9	PARAF. ALL CAB. CILINDRICA (M5X12)	SCREW, CAP, SKT HEAD	58
1	624368-2	PARAF. REGULAGEM DO CILINDRO	SCREW, CYLINDER ADJUSTMENT	57
1	5-519003-5	PARAF. REGUL. DO STOP DO CILINDRO	SCREW, SLOTTED PAN HEAD	56
1	8-197017-7	ENGATE (KS-PK-4-1/8) FESTO	FAST COUPLER	55
2	18023-6	PARAF. ALL CAB. CILINDRICA (M3X16)	SCREW, CAP, SKT HEAD	54
1	624366-1	SUORTE DO ENGATE	FAST COUPLER SUPPORT	53
1	9-197017-3	CONEXÃO RETA (OSM-M5-4-1) FESTO	COUPLING	52
1	624367-6	SUORTE DO CONJ. DE ALIMENTAÇÃO	SUPPORT, SET FEEDING	51
2	2-18023-0	PARAF. ALL CAB. CILINDRICA (M5X16)	SCREW, CAP, SKT HEAD	50
1	690191-1	PLUG DE NYLON	PLUG, NYLON	49
1	18023-9	PARAF. ALL CAB. CILINDRICA (M4X6)	SCREW, CAP, SKT HEAD	48
1	3-21028-9	PINO ELÁSTICO (3,2 DIA.X25)	PIN, SLOTTED SPRING	47
1	624364-3	SUORTE DO CILINDRO	CYLINDER SUPPORT	46
2	9-197017-1	REGULADORA DE FLUXO (GRLA-M5-OS-4B) FESTO	FLOW CONTROL	45
1	1707009-2	SUORTE DO DEDO	HOLDER, FEED FINGER	44
1	9-197017-9	CILINDRO DUPLA AÇÃO (ADVUL-20-40-PA) FESTO	CYLINDER	43
1	1-18023-9	PARAF. ALL CAB. CILINDRICA (M5X12)	SCREW, CAP, SKT HEAD	42
1	1707714-1	ALOJAMENTO	HOUSING	40
4	2-18023-5	PARAF. ALL CAB. CILINDRICA (M5X50)	SCREW, CAP, SKT HEAD	39
1	240624-1	PINO DO DEDO	PIN, FEED FINGER	38
2	21045-3	ANEL ELÁSTICO "C" (4,75 DIA.)	RING, RETAINING	37
1	691499-1	MOLA DO DEDO	SPRING, FEED FINGER	36
1	690541-1	SUORTE DO DEDO DE AVANÇO	HOLDER, FEED FINGER	35
1	1-18023-0	PARAF. ALL CAB. CILINDRICA (M4X8)	SCREW, CAP, SKT HEAD	34
1	18025-2	ARRUELA DE PRESSÃO (M4)	WASHER, SPRING LOCK	33
1	1707678-2	DEDO DE AVANÇO	FEED FINGER	32
2	9-197017-2	CONEXÃO "L" (OSML-M5-4) FESTO	COUPLING 90°	31
1	624424-1	VÁLVULA 5/2 VIAS	PNEUMATIC VALVE (5/2 WAYS)	30
1	9-197017-3	CONEXÃO RETA (OSM-M5-4-1) FESTO	COUPLING	29
2	1-18023-4	PARAF. ALL CAB. CILINDRICA (M4X20)	SCREW, CAP, SKT HEAD	28
1	1707663-2	CAPA DO BATENTE	CAP, RAM	27
1	2073010-1	EXTRATOR	STRIPPER	26
2	1-18023-3	PARAF. ALL CAB. CILINDRICA (M4X16)	SCREW, CAP, SKT HEAD	25
1	240659-3	PINO ACIONADOR DO CAME	PIN, ROLLER CAM	24
1	240658-1	ACIONADOR DO CAME	ROLLER CAM	23
1	624762-4	EIXO ACIONADOR DO CAME	ROD FEED	22
1	2-18023-1	PARAF. ALL CAB. CILINDRICA (M5X20)	SCREW, CAP, SKT HEAD	21
1	18025-3	ARRUELA DE PRESSÃO (M5)	WASHER, SPRING LOCK	20
1	1707865-1	SUJEITADOR	BUMPER, HOLD DOWN ASS'Y	19
REF.	18030-3	PORCA SEXTAVADA (M5)	NUT, HEX	18
1	1707007-2	CAME	CAM	17
1	985575-3	PARAF. CAB. CHANFRADA (M3X10)	SCREW, CAP, FLAT HEAD	16
1	18032-8	PARAF. ALL SI CAB. (M6X8)	SCREW, SET, SKT, FLAT POINT	15
1	690191-1	PLUG DE NYLON	PLUG, NYLON	14
1	1707670-1	DISCO DE AJUSTE FINO	WIRE DISC, FINE ADJUSTMENT	13
1	1707150-2	ARRUELA LISA	WASHER FLAT	12
1	1707715-2	BATENTE	RAM	11
1	21028-2	PINO ELÁSTICO (1,6 DIA.X6,5)	PIN SLOTTED SPRING	10
1	1707852-1	BLOCO DO BATENTE	BLOCK, INSULATION ADJUSTMENT	09
1	1707852-1	PARAF. DO BLOCO DO BATENTE	SCREW, SOCKET, SHOULDER HEAD	08
1	1707852-1	GRAMPEADOR DO CONDUTOR	■ WIRE CRIMPER	07
1	1707852-1	ESPAÇADOR DE GRAMPEAÇÃO	CRIMPER SPACER	06
1	1707852-1	GRAMPEADOR DO ISOLANTE	■ INSULATION CRIMPER	05
1	1707852-1	ESPAÇADOR TUBULAR	BLOCK, CRIMPER SPACER	04
1	2-455888-2	ESPAÇADOR DE GRAMPEAÇÃO	CRIMPER SPACER	03
1	1707669-4	DEPRESSOR DA FACA	DEPRESSOR, SHEAR FRONT	02
1	2-18024-8	PARAF. ALL CAB. BOL. (M8X40)	SCREW, BUTTON, SKT HEAD	01

NUMERO (PART NUMBER)	DESCRIÇÃO (DESCRIPTION)	ITEM
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QTD POR MONTAGEM (QTY PER ASS'Y)	LISTA DE PEÇAS (PARTS LIST)	

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DWN C. MENEZES 18AUG2007	CHK J. JODAR 18AUG2007	APVD C. LIMA 18AUG2007
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APPLICATION SPEC		
WEIGHT		
CUSTOMER DRAWING		

TYCO Electronics Sao Paulo, Brasil			
NAME LARGE WIRE PNEUMATIC APPLICATOR			
SIZE A2	CAGE CODE -	DRAWING NO 1893105	RESTRICTED TO -
SCALE 3.10	SHEET 1	OF 1	REV F

Mouser Electronics

Authorized Distributor

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[1893105-1](#)